



MUNDUS
UNIVERSAL
RP
BEYOND
EA
TP/TA
MANET
Compact/
Concept
SG
Wall connection
profile
MR 22/MR 28

Fittings for Toughened Glass Assemblies

Technical brochure 2020



Content



- 06 MUNDUS**
Components for
toughened glass
assemblies



- 40 UNIVERSAL**
Components for
toughened glass
assemblies



- 94 RP**
Double-action
door system for
toughened glass
assemblies



- 100 BEYOND**
Double-action
door system for
toughened glass
assemblies



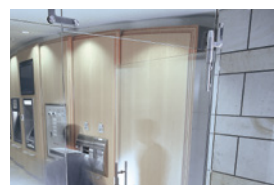
- 110 EA**
Components for
single-action doors



- 124 TP/TA**
Door rails for
double-action and
single-action doors



- 154 MANET Compact**
Single-point fitting
system, stainless
steel



- 160 MANET Concept**
Single-point fitting
system, stainless
steel



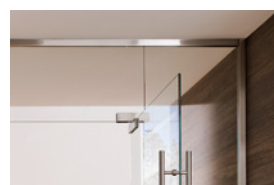
- 174 MANET Concept**
Connection
system



- 182 MANET Concept**
Single-point fixing



- 188 SG**
Centre and
corner locks
for toughened
glass assemblies



- 212 Wall connection
profile**
Bearing wall
connecting
profile system



- 218 MR 22/MR 28**
Wall connecting
profile system,
non-bearing



- 224 Accessories**

The dormakaba range of fittings for toughened glass assemblies

The dormakaba range of fittings for toughened glass assemblies has matured into one of the most comprehensive available today. It offers ideal options for creating all standard toughened glass assemblies in a manner which is technically sound and visually attractive. This gives the designer a wide variety of options for individual expression in creating with toughened glass – either internally or externally.

All dormakaba fittings are based on a modular system, consisting of a base unit, functional inserts and clip-on covers in the widest possible range of finishes. The glass preparations that are needed can be performed quickly and easily. Quality materials and thorough workmanship guarantee a long service life and a reflection of excellence for years to come.

Applications and features	MUNDUS Comfort/Premium		Eckbeschläge UNIVERSAL/Arcos		BEYOND	EA
For external assemblies	●	●	●	●		●
For internal assemblies	●	●	●	●	●	●
For standard toughened glass assembly types	●	●	●	●	●	●
For individually designed assemblies with corner fittings, fin fittings etc.			●			
For double-action doors	●	●	●	●	●	
For single-action doors	●	●	●	●	●	●
Glass thickness (mm) (Generally, glass thickness tolerances within the +/- 0.5 mm range can be accommodated)	8–12	8–22	8, 10, 12 ⁶⁾	8, 10, 12	10, 12	8, 10, 12
Glass thickness (mm), for UNIVERSAL with 15 mm pivot point			8, 10	8, 10		
Max. door weight (kg)	150	200	110 ²⁾⁵⁾	110 ²⁾⁵⁾	80	80/110 ⁴⁾
Max. door weight (kg) for UNIVERSAL with 15 mm pivot point			80			
Max. door width (mm)	1,100	1,300	1,100 ²⁾⁵⁾	1,100 ²⁾⁵⁾	1,000/1,200 ⁴⁾	1,000/1,100 ⁴⁾
Max. door height (mm)	see Matrix for door dimensions, page 10		3,000 ¹⁾²⁾⁵⁾	3,000 ¹⁾²⁾⁵⁾	2,200/ 3,000 ⁴⁾⁵⁾	3,000 ¹⁾²⁾
Glass type	TSG	TSG/LSG ³⁾	TSG	TSG	TSG	TSG
Double-action / single-action door	sa/da	sa/da	sa/da	sa/da	sa/da	sa
Materials and finishes						
Aluminum, mill finish (Aluminum R 600) (100)						
Aluminum, silver EV1 anodized (similar Eloxal I EV1 / Eloxal II C 0) (101)			●			●
Aluminum EV1-Deco anodized (compatible with finish 150)					●	
Aluminum, similar satin stainless steel anodized (113, 107)					● (107)	● (107)
Aluminum, silver anodized (Silver N 600 ST) (compatible with finish 114) (150)	●	●		●		
Aluminum special color anodized (199)		●	●	●		●
Aluminum, traffic white powder coated (300)						●
Aluminum, white powder coated (White P 100 SG) (350, RAL 9016)	●	●	●			
Aluminum, special color powder coated (399)			●	●		●
Brass, polished chromed (501)			●			●
Brass, polished varnished (502)						
Brass, polished (503)			●			●
Satin stainless steel (Niro S 700 ST) (700)			●	●		
Polished stainless steel (Niro S 700 HG) (701)			●	●		
Satin stainless steel (750)	●	●				
Polished stainless steel (751)	●	●				
Page	6		40	80	100	110

Door rails and locks ideally complement the dormakaba product range for toughened glass assemblies. The door rails grant all requests for wide and heavy doors, also for side panels. They guarantee the maximum protection for the lower glass edge.

With its different types and finishes the lock programme SG meets various requirements for function, safety and appearance.

TP/TA	MANET Compact	MANET Concept	SG	Wall connection profile	MR 22/ MR 28
●		○	●	●	
●	●	●	●	●	●
●	●	●	●	●	
○		●			
●	●	●	○	○	
●	○	○	○		
8, 10, 10.76 12, 12.76, 13,5, 15, 17, 19, 21	10, 12	10–15.5	8, 10, 12	8, 10, 12, 12,7, 13,5, 15, 17, 19	6, 8, 10
150*	80	100		45 kg/m	
1,400*	1,200	1,200			
3,500 ¹⁾²⁾⁵⁾ 4,000 ⁴⁾	2,500 ¹⁾²⁾⁵⁾	3,000 ⁵⁾		3,000 ¹⁾²⁾⁵⁾	2,500/ 2,800 ¹⁾²⁾⁵⁾
TSG/LSG ³⁾	TSG	TSG/LSG ³⁾	TSG	TSG/LSG ³⁾	TSG
sa/da	sa/da	sa/da	sa/da		
●				●	
●			●	●	●
			●	●	●
●					
			●	●	
●			●		
				●	
●	●	●		●	
●				●	
124	154	160	188	212	218

- 1) For door heights up to 2,500 mm
For doors with a height of more than 2,500 mm we have to keep additional conditions/limits:
- Glass thickness ≥ 10 mm
 - Usage of a handle bar with 3 connection points in minimum and a minimum height of 2/3 door height

- 2) Use of door closers:
Doors $\leq 1,100$ mm must be provided with door closers of type EN 3 (with or without back-check), and doors $> 1,100$ mm need to be fitted with larger door closers (e.g. EN 4, 5 or 6) with or without backcheck.

- 3) Laminated safety glass of 2 x toughened safety glass

- 4) Max. panel weight depends on product combination

- 5) Further possible glass panel heights on request at our application engineering

- 6) Under certain circumstances also 15 + 19 mm glass thicknesses

The glass dimension may differ due to items as follows:

- installation type,
- glass tolerance,
- generally use

○ Optional

● Standard

*Only for double-action doors with door rail top and bottom, incl. steel door lever

Content

MUNDUS

08	General information
09	Technical information
10	Matrix MUNDUS
12	Clamp&Glue technology
14	Type illustration
16	Technical details
18	Components
29	Construction details
30	Accessories MUNDUS
34	Glass preparation
224	Accessories
248	Safety-related information



MUNDUS

MUNDUS – The freedom of versatility

Compelling benefits:

- Clear design lines, no visible fixings
- Wide range of surface finishes, colours and materials
- Particularly easy to install: Many MUNDUS fittings can be mounted on the glass and fixed into place in their as-delivered condition
- Fast installation, simple in-situ adjustment of the installed system
- set up for the right glass thickness: adaptable to different glass thicknesses without the need to change gaskets
- Improved load-bearing performance and more secure hold thanks to high-strength materials (screws and threaded sleeves of high-grade stainless steel capable of absorbing high clamping forces)
- Use of laminated safety glass (LSG) using dormakaba's proven Clamp&Glue technology for high quality and safety demands (MUNDUS Premium)

Elegant appearance

MUNDUS fittings impress through their elegant design combining sharply defined, straight edges and rounded corners, high-quality materials and careful workmanship. There are no fixings to disrupt the smooth harmony of the surface finish. For a durable, elegant appearance, the cap consists of 2 mm thick and therefore particularly robust material – stainless steel or aluminum.

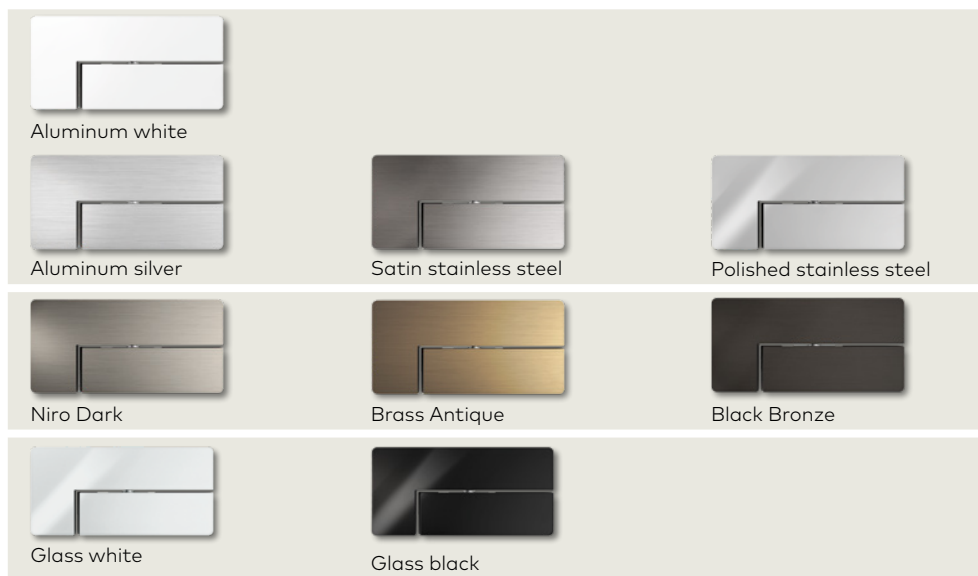
MUNDUS offers patch fittings for 24 standard systems and numerous special solutions

– whether for an open-plan residential ambience, attractive office or prestigious shop entrance. Visually and technically impressive, MUNDUS glass fittings are suitable for a wide range of different requirements. The extensive portfolio encompasses connection fittings for the usual 24 standard systems such as PT 10, PT 40 or PT 70. It also accommodates special solutions for custom spatial requirements, such as PT 41 and PT 61 for glass assemblies stiffened with 90° glass fins.

Quick and easy to install

MUNDUS fittings offer multi-dimensional in-situ adjustability, ensuring a firm fit every time. They facilitate infinite variability of the vertical gap dimensions and thus consistently correct setting of the pivot axis and zero position.

Wide choice of finishes



Standard collection

dormakaba standard finishes, anodized or coated, satin or polished stainless steel.

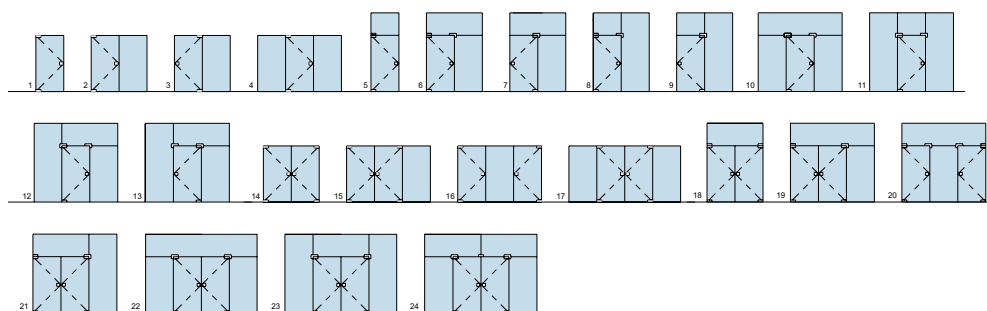
Exclusive collection

Treated metals such as anodized aluminum.

Glass collection

Glass finishes enable the fittings to visually merge with glass doors, creating a completely new effect.

MUNDUS – the technical specifications at a glance



MUNDUS	MUNDUS Premium	MUNDUS Comfort
Max. load-bearing capacity	200 kg	150 kg
Max. panel width	1,300 mm	1,100 mm
	The max. panel width depends on glass thickness and weight. For more information please see on the following page MUNDUS - Matrix for door dimensions.	
Possible glass thickness	8–12 mm 12–15 mm 15–19 mm 19–22 mm	8–12 mm
Suitable for LSG*	●	–
Supported pivot points in mm	55, 65, 70 mm	55, 65, 70 mm
Offset adjustability in mm	Infinite (± 3 mm); 52–73 mm	Infinite (± 3 mm); 52–73 mm
Adjustability of the door/insert	Multi-dimensional	Multi-dimensional
Cover materials	Stainless steel, aluminum, glass etc.	Stainless steel, aluminum
Test cycles:	1,000,000	500,000
Inhouse-Test according to EN 12400	Test certificates from an external accredited authority can be provided on request.	
Inhouse-Test according to EN 1670		

Materials and finishes	Availability	Corrosion class	Availability	Corrosion class
Standard collection				
Aluminum, white powder coated (White P 100 SG) (350, RAL 9016)	●	4	●	4
Aluminum, silver anodized (Silver N 600 ST) (compatible with finish 114) (150)	●	4	●	4
Satin stainless steel (Niro S 700 ST) (for MUNDUS) (750)	●	4	●	4
Polished stainless steel (Niro S 700 HG) (for MUNDUS) (751)	●	4	●	4
Special colour at option, powder coated (399)	●	4	●	4
Exclusiv collection (Special colour anodized, 199)				
Niro Dark (157)	●	4	–	
Brass Antique	●	4	–	
Black Bronze	●	4	–	
Glass collection				
Glass white	●	4	–	
Glass black	●	4	–	

1 – 4 Corrosion class according to EN 1670 (independent test confirmation on request) • Standard – not available

* LSG out of 2 x TSG (= 2 panes each with a minimum glass thickness of 5 mm). Can be implemented with separately ordered gaskets and deploying dormakaba's proven Clamp&Glue technology.

MUNDUS – Matrix for door dimensions

height (mm)	8 mm glass width (mm)				10–12 mm glass width (mm)				12–15 mm glass width (mm)				15–19 mm glass width (mm)				19–22 mm glass width (mm)			
	1,000	1,100	1,200	1,300	1,000	1,100	1,200	1,300	1,000	1,100	1,200	1,300	1,000	1,100	1,200	1,300	1,000	1,100	1,200	1,300
2,000																				
2,100																				
2,200																				
2,300																				
2,400																				
2,500																				
2,600																				
2,700																				
2,800																				
2,900																				
3,000																				
3,100																				
3,200																				
3,300																				
3,400																				
3,500																				
3,600																				
3,700																				
3,800																				
3,900																				
4,000																				

- Suitable for use without any technical limitations.
- Pull handle necessary extending over 2/3 of the door height with at least 3 fixing points.
- Glass and fitting must be adhesive-bonded.
- Use of MUNDUS fittings is not recommended. Please contact your dormakaba partner in order to discuss possible alternatives.
- This door dimension is unfortunately not possible with MUNDUS.

Extensive suitability, effortless installation





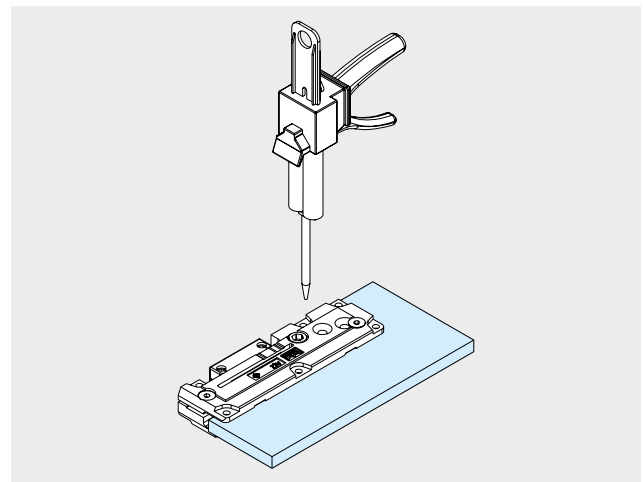
MUNDUS Premium – Providing a totally reliable hold – Clamp&Glue technology

Providing a totally reliable hold – Clamp&Glue technology

Proven dormakaba technology for the installation of laminated safety glass. An additional adhesive bond ensures a firm hold and permanent cohesion between fitting and glass.

The bonding process following the fixing of the fitting is remarkably easy:

- Before commencing with the gluing operation, you will need to replace the standard gaskets with special gaskets suitable for laminated safety glass*
- The glue is fed through the holes provided until it emerges from the overflow openings in the clamp fittings
- The process is then repeated on the rear face
- Allow the glue to harden.



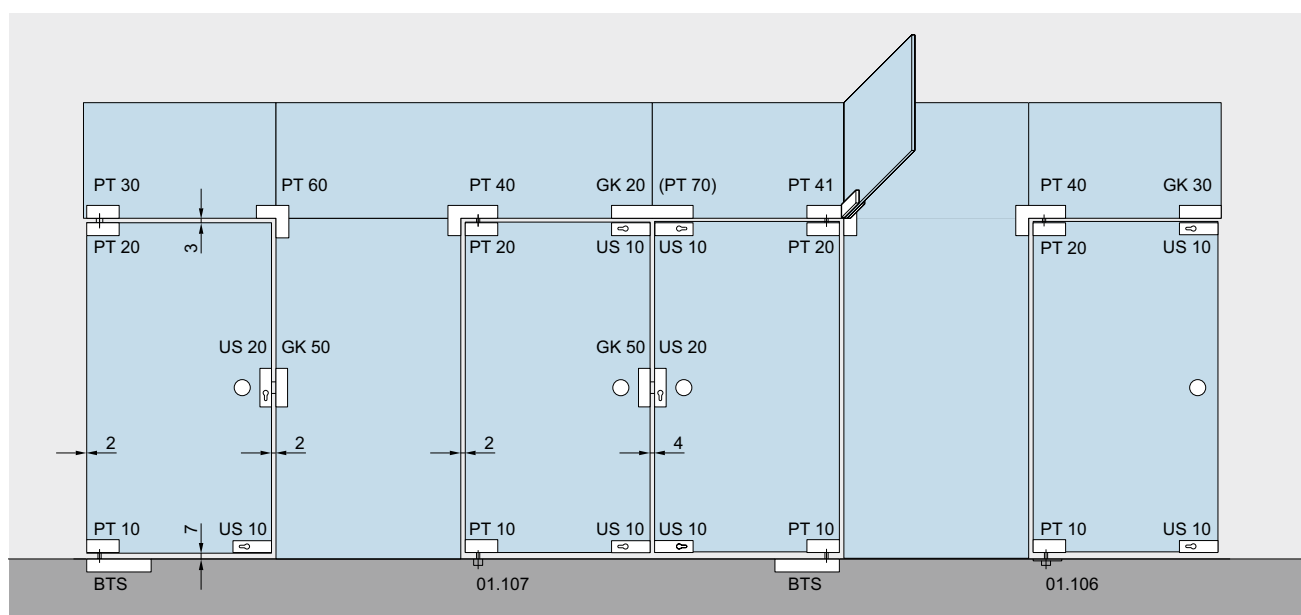
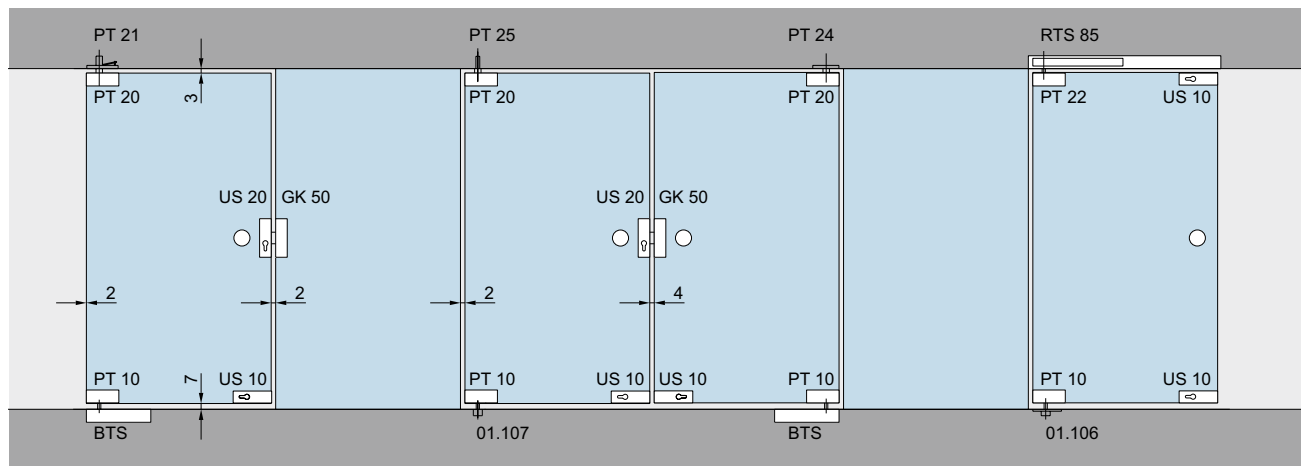
*The LSG gaskets may only be used when fixing glass using the Clamp&Glue technology

MUNDUS and laminated safety glass (LSG) – a combination that offers impressive advantages:

- High safety for users, even in the case of large glass assemblies
- Improved acoustic insulation and reduced noise levels achievable by integrating a sound deadening film
- Deploying glass doors as a design element – specially designed films for individual aesthetics
- Use of LSG comprising 2 x TSG (= 2 panes each with a minimum glass thickness of 5 mm).

Type illustration

Toughened glass assemblies with fittings (55/65/70 mm pivot point) and locks.



BTS = Floor spring
GK = Strike box

PT = Patch
RTS = Transom closer

US = Lock

Maximum door weight and width for MUNDUS fittings

Max. door weight:

MUNDUS Premium: 200 kg

MUNDUS Comfort: 150 kg

Max. door width:

MUNDUS Premium: 1,300 mm

MUNDUS Comfort: 1,100 mm

For doors with a height of more than 2,500 mm we should keep additional conditions/limits:

- Glass thickness ≥ 10 mm
- Usage of a handle bar with 3 connection points in minimum and a minimum height of 2/3 door height

The max. panel width depends on glass thickness and weight. For more information please see on page 10, MUNDUS - Matrix for door dimensions.

Use of door closers:

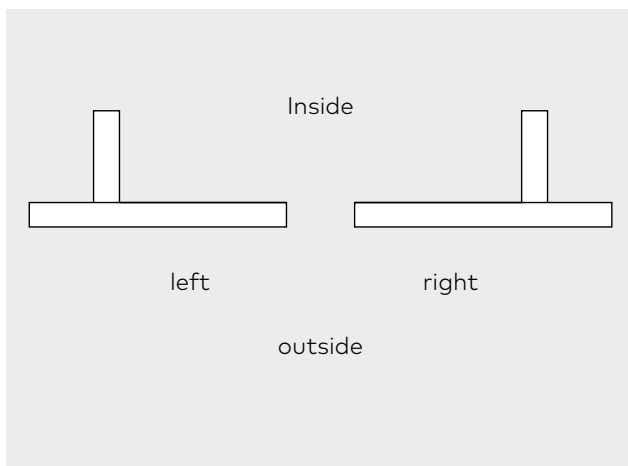
Doors $< / = 1,100$ mm must be provided with door closers of type EN 3 (with or without backcheck), and doors $> / = 1,100$ mm need to be fitted with larger door closers (e.g. EN 4, 5 or 6) with or without backcheck.

Glass panels

The individual glass panels may show production tolerances in geometry and dimensions that sum up to larger deviations in larger glass assemblies. These deviations are not shown in the exemplary constructional set up above.

Note for stiffening elements:

"Left" or "Right" is always determined from the outside and as viewed from above.



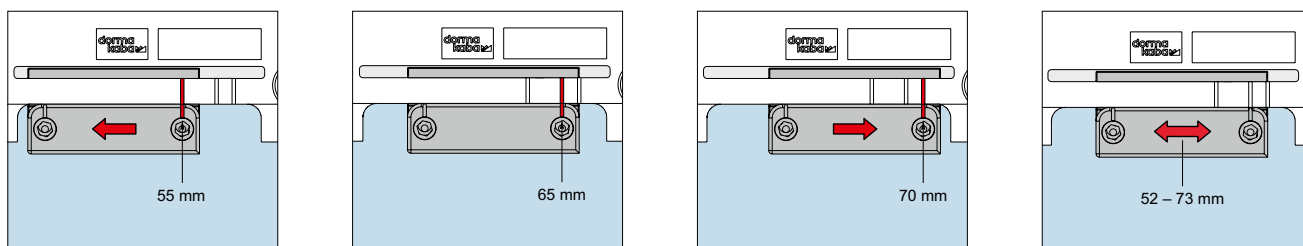
Easy to install, easy to adjust

Fast and uncomplicated fixing

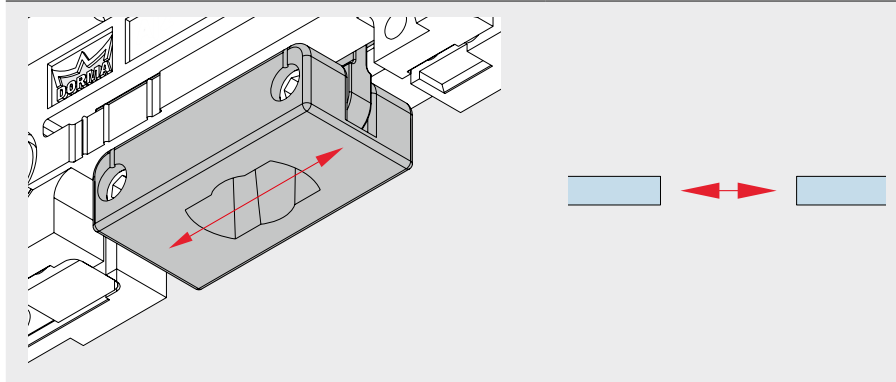
MUNDUS patch fittings always fit snugly on the glass thanks to their multi-dimensional variability. They facilitate infinite adjustment of the vertical gap dimensions and location accuracy in terms of both pivot point and zero position.

Optimum gap dimensions

Thanks to the infinitely variable, multi-dimensional adjustability of the patch fittings, the door can be optimally aligned following installation.

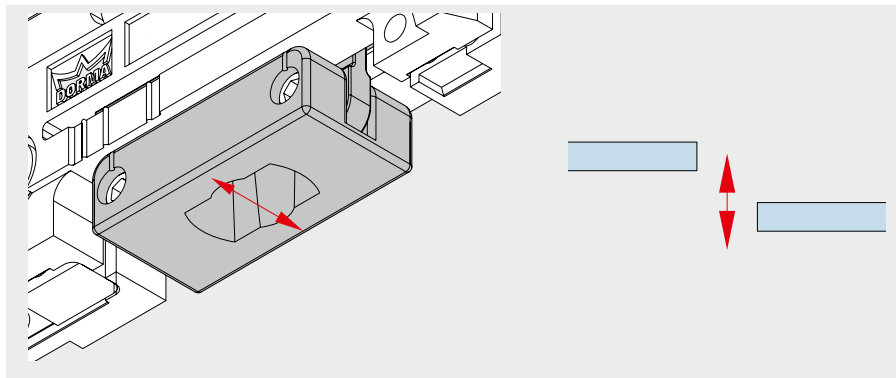


Multi-dimensional adjustability even when mounted



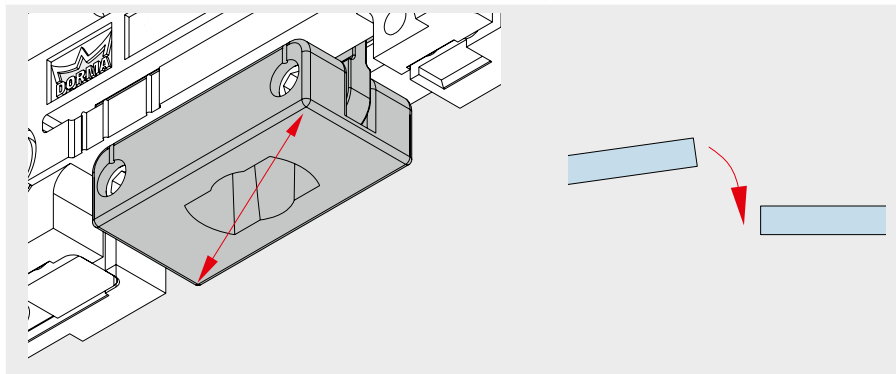
Alignment in the X axis

Individual adjustment of the pivot point, infinitely variable between 52 and 73 mm.



Alignment in the Z axis

Infinite variability of the door position to achieve flush alignment thanks to adjustment of up to 1 mm for a glass thickness of 8 mm, or 3 mm for a glass thickness of 12 mm.



Zero position adjustment

Infinite alignment variability of the door to achieve the correct zero position by adjustment around the axis of rotation in the range $\pm 1.5^\circ$.

Easy to install, safe and secure

With MUNDUS, you do not require new or additional gaskets in order to adjust the fittings to the glass thickness. With MUNDUS, the glass thickness is defined by two screws in the base unit of the patch fitting, allowing the use of glazing ranging from 8 to 22 mm.



Suitable for different glass thicknesses

MUNDUS Premium:

Accommodating glass thicknesses of 8–12 mm, 12–15 mm, 15–19 mm and 19–22 mm with infinite adjustability in a single fitting. The gaskets that you had to separately order for toughened safety glass are now a thing of the past. You always have the right fitting to hand. That means: fast installation, more time, more design content.

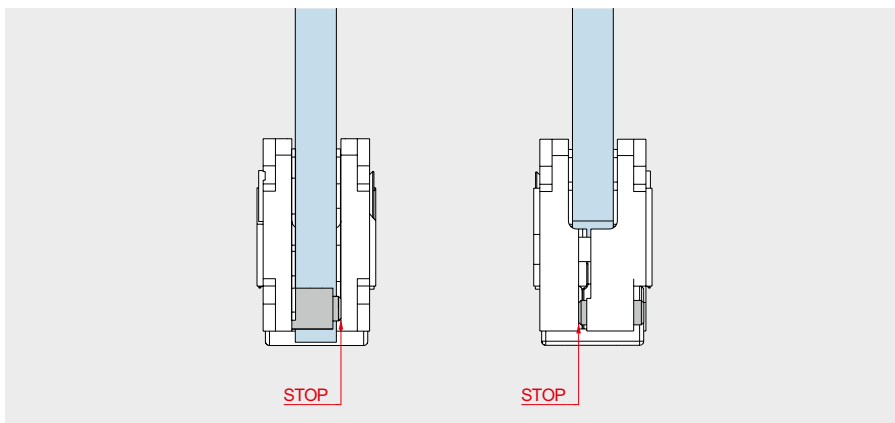
Glass thickness:	8–12 mm
	12–15 mm
	15–19 mm
	19–22 mm
Max. Door weights:	200 kg

MUNDUS Comfort:

Glass thickness:	8–12 mm
Max. Door weights:	150 kg

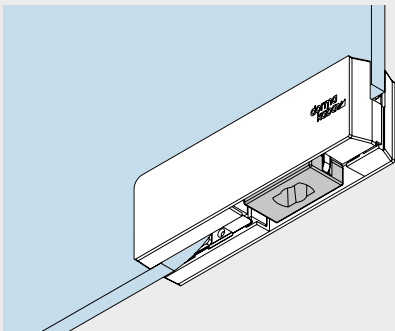
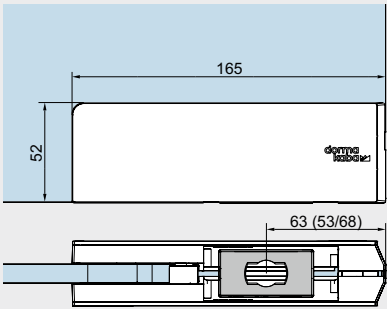
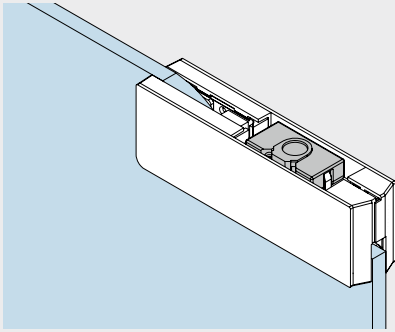
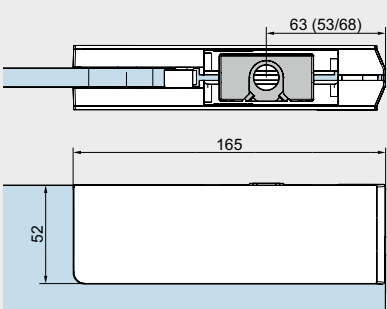
Protection from unauthorised access

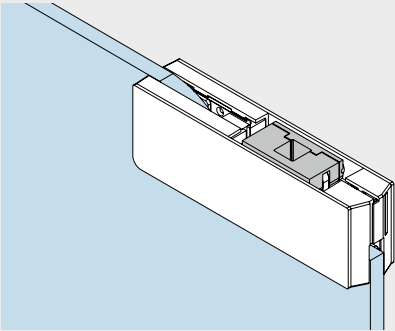
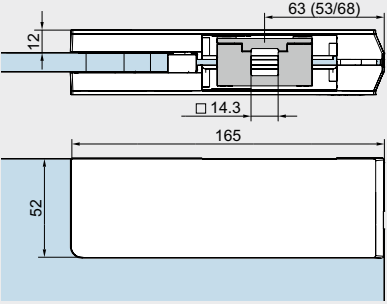
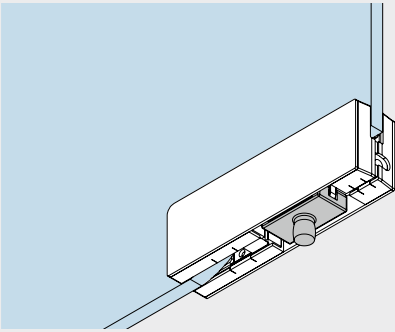
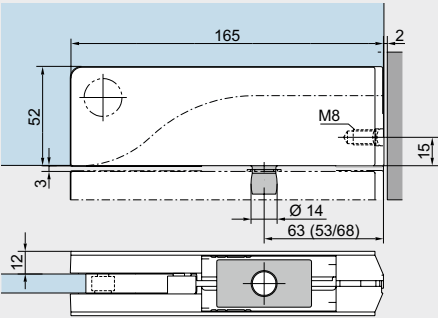
The positioning of the clamping screws also provides for additional protection against unauthorised access to your interiors. The screws are distributed on both sides of the base unit so that disassembly from one side is not possible.



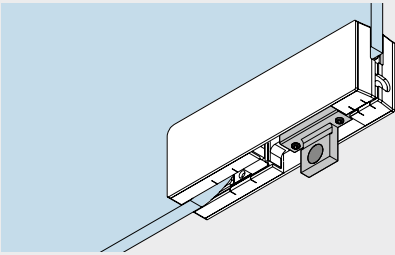
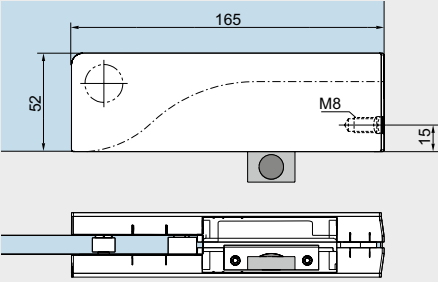
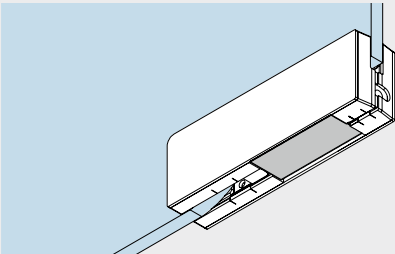
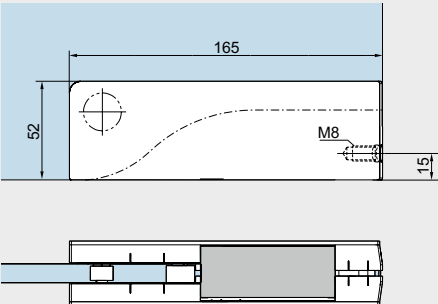
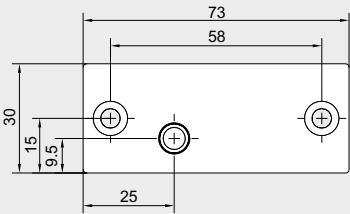
Patch fittings

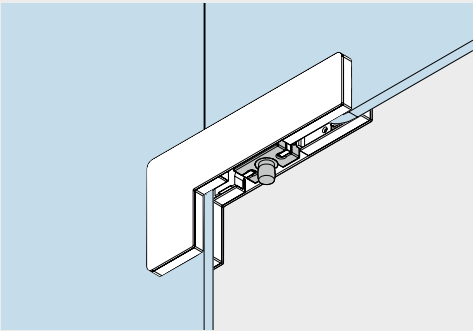
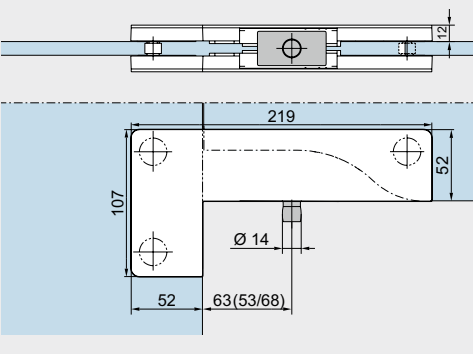
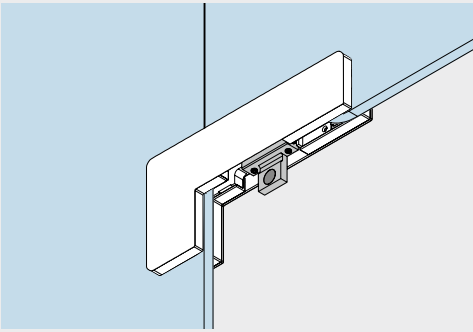
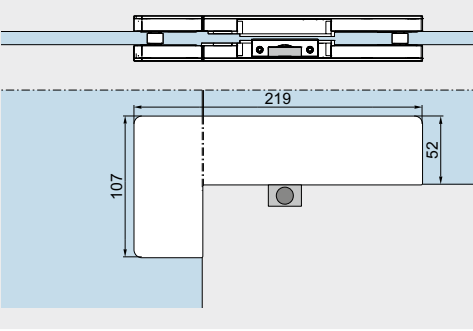
Shown with 10 mm glass. When used with other glass thicknesses, the measurements change accordingly.

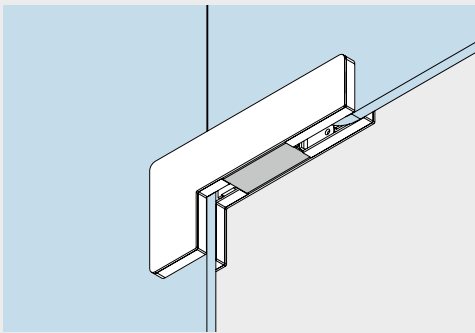
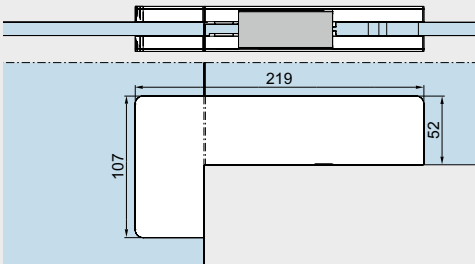
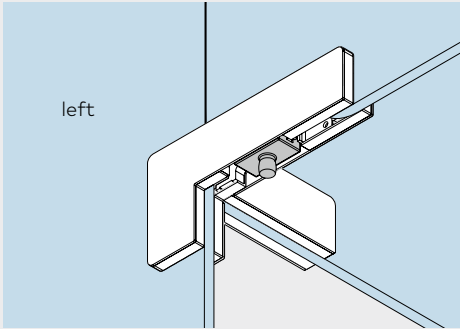
	Product description	Glass thickness	Art. No.
	PT 10 Premium bottom patch fitting use for flat-conical floor spring spindle or round pivot Ø 14 mm. For glass weight up to 200 kg and use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required	8–12 mm	42.100
		12–15 mm	42.101
		15–19 mm	42.102
		19–22 mm	42.103
	PT 10 Comfort bottom patch fitting use for flat-conical floor spring spindle or round pivot Ø 14 mm. For glass weight up to 150 kg and use with toughened safety glass (TSG).	8–12 mm	38.100
	PT 20 Premium top patch fitting with plastic socket for pivot Ø 14 mm. For glass weight up to 200 kg and use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–12 mm	42.200
		12–15 mm	42.201
		15–19 mm	42.202
		19–22 mm	42.203
	PT 20 Comfort top patch fitting with plastic socket for pivot Ø 14 mm. For glass weight up to 150 kg and use with toughened safety glass (TSG).	8–12 mm	38.200

	Product description	Glass thickness	Art. No.
	PT 22 Premium* top patch fitting for a glass weight up to 80 kg with insert for transom closer DORMA RTS. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–12 mm 12–15 mm 15–19 mm 19–22 mm	42.220 42.221 42.222 42.223
		8–12 mm	38.220
		8–12 mm 12–15 mm 15–19 mm 19–22 mm	42.300 42.301 42.302 42.310
		8–12 mm	38.300

* The maximum permissible door heights and door widths depend on the closing device used and its spring strength / closing force. The maximum allowable door weight in combination with an RTS transom-concealed door closer is 110 kg, the maximum allowable panel width is 1,100 mm.

	Product description	Glass thickness	Art. No.
	PT 30 Premium overpanel patch fitting with stop insert. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–15 mm	42.303
		15–19 mm	42.305
		19–22 mm	42.311
	PT 30 Comfort overpanel patch with stop insert. For use with toughened safety glass (TSG).	8–15 mm	38.303
	PT 30 Premium overpanel patch fitting with blanking insert. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–15 mm	42.306
		15–19 mm	42.308
		19–22 mm	42.312
	PT 30 Comfort overpanel patch with blanking insert. For use with toughened safety glass (TSG).	8–15 mm	38.306
	Fixing plate for MUNDUS overpanel patch fitting PT 30 and MUNDUS overpanel strike box GK 30 Weight in kg: 0.039 Only available in satinized stainless steel, polished stainless steel or powder-coated stainless steel. Optionally wall anchor and threaded rod are applicable. (see page 31.)		38.313

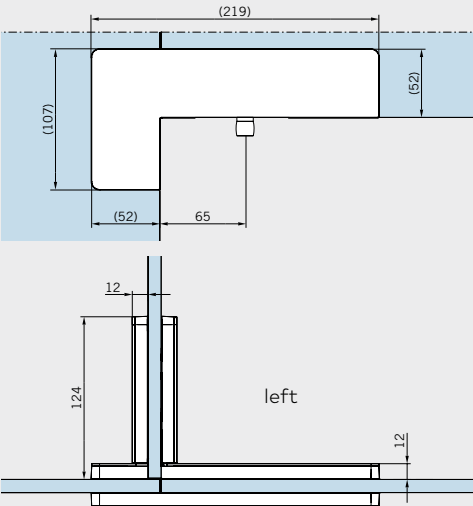
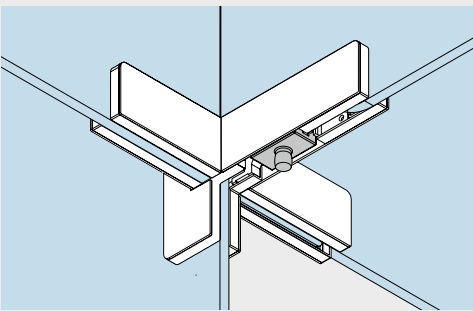
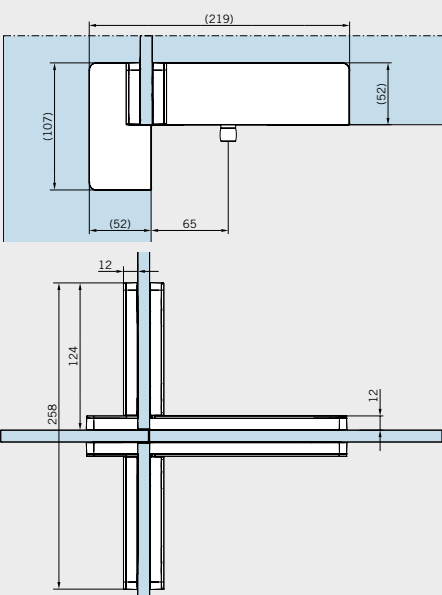
	Product description	Glass thickness	Art. No.
	PT 40 Premium patch for overpanel and sidelight with pivot Ø 14 mm. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–12 mm 12–15 mm 15–19 mm 19–22 mm	42.400 42.401 42.402 42.470
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		
	PT 40 Comfort patch for overpanel and sidelight with pivot Ø 14 mm. For use with toughened safety glass (TSG).	8–12 mm	38.400
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		
	PT 40 Premium patch for overpanel and sidelight with stop insert. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–15 mm 15–19 mm 19–22 mm	42.403 42.405 42.471
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		
	PT 40 Comfort patch for overpanel and sidelight with stop insert. For use with toughened safety glass (TSG).	8–15 mm	38.403
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		

	Product description	Glass thickness	Art. No.
	PT 40 Premium patch for overpanel and sidelight with blanking insert.	8–15 mm	42.406
	For use with toughened safety glass (TSG).	15–19 mm	42.408
	Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	19–22 mm	42.409
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		
	PT 40 Comfort patch for overpanel and sidelight with blanking insert.	8–15 mm	38.406
	For use with toughened safety glass (TSG).		
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		
 left	PT 41 Premium patch for overpanel and sidelight with pivot pin	left 8–12 mm	42.410
		12–15 mm	42.411
		15–19 mm	42.412
		19–22 mm	42.472
		right 8–12 mm	42.420
		12–15 mm	42.421
		15–19 mm	42.422
		19–22 mm	42.474
	with stop insert	left 8–15 mm	42.413
		15–19 mm	42.415
		19–22 mm	42.473
		right 8–15 mm	42.423
		15–19 mm	42.425
		19–22 mm	42.475
	with blanking insert	left 8–15 mm	42.416
		15–19 mm	42.418
		19–22 mm	42.419
		right 8–15 mm	42.426
		15–19 mm	42.428
		19–22 mm	42.429

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

* Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.

	Product description			Glass thickness	Art. No.
	PT 41 Comfort patch for overpanel and sidelight	with pivot pin	left	8–12 mm	38.410
	with pivot pin Ø 14 mm and fin fitting*. For use with toughened safety glass (TSG).	with stop insert	right	8–12 mm	38.420
			left	8–15 mm	38.413
			right	8–15 mm	38.423
			left	8–15 mm	38.416
			right	8–15 mm	38.426
	PT 41 Premium patch for overpanel and sidelight	with pivot pin		8–12 mm	42.430
	with pivot pin Ø 14 mm and fin fitting. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	with stop insert		12–15 mm	42.431
				15–19 mm	42.432
				19–22 mm	42.476
				8–15 mm	42.433
				15–19 mm	42.435
	PT 41 Comfort patch for overpanel and sidelight	with pivot pin		8–15 mm	38.430
	with pivot pin Ø 14 mm and fin fitting. For use with toughened safety glass (TSG).	with stop insert		8–15 mm	38.433
		with blanking insert		8–15 mm	38.436

Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

* Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.

Please note:

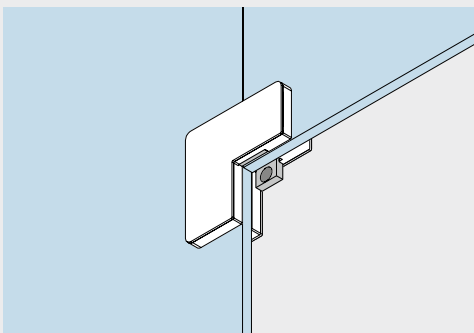
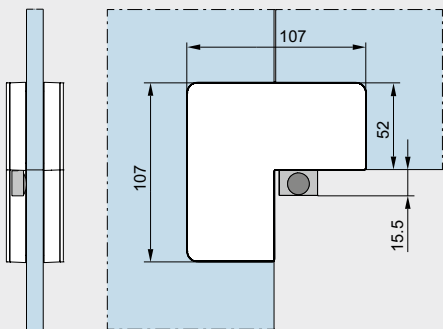
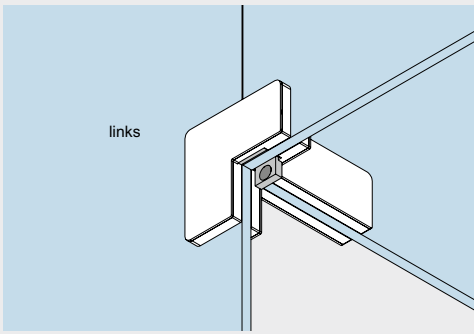
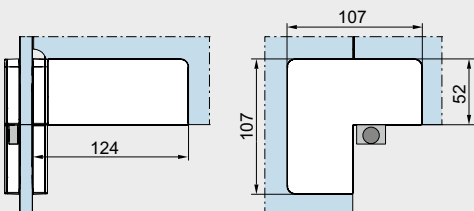
The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

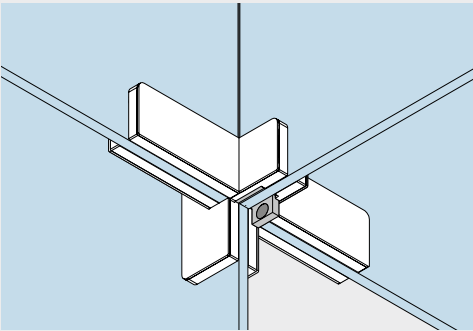
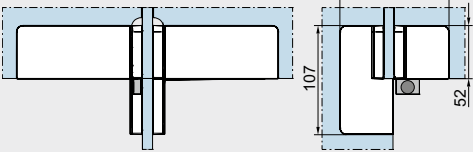
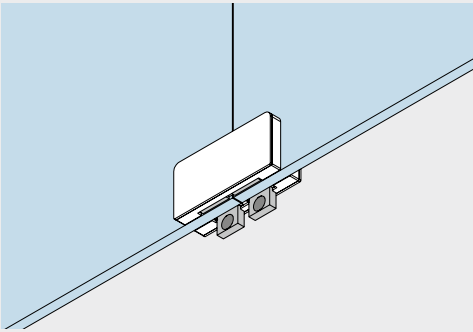
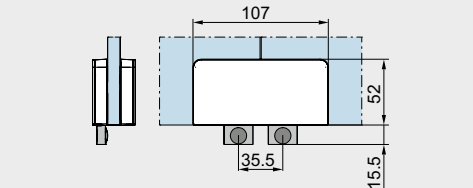
Please note:

The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.

Connector patches

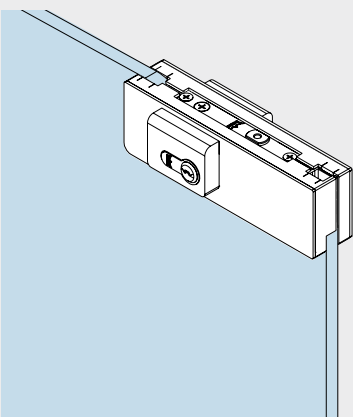
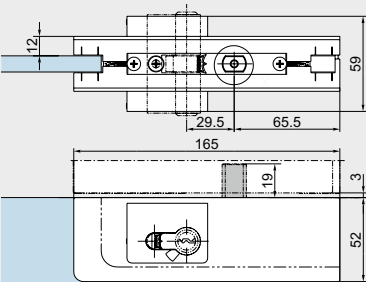
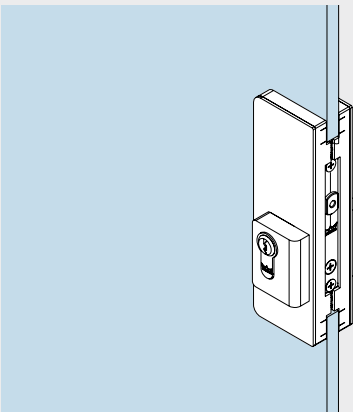
Shown with 10 mm glass. When used with other glass thicknesses, the measurements change accordingly.

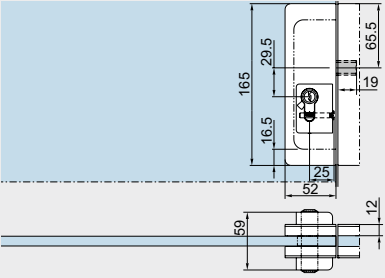
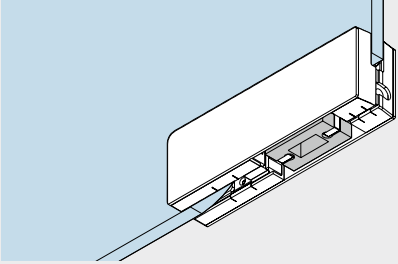
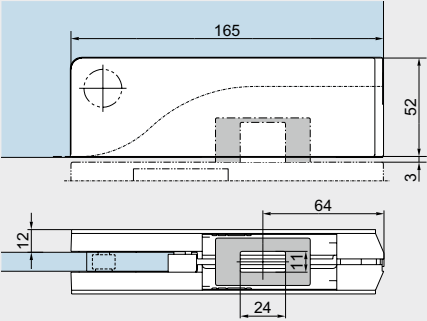
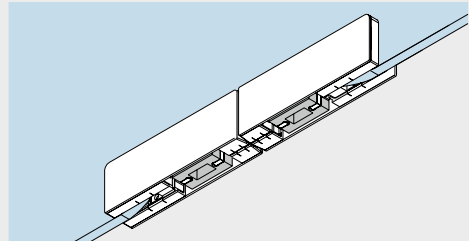
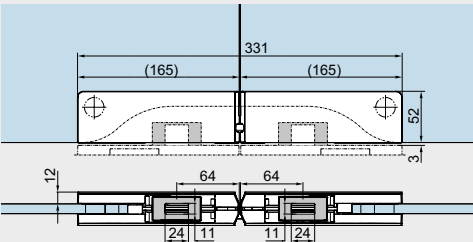
Product description		Glass thickness	Art. No.
	PT 60 Premium connector	8–15 mm	42.600
	for double and single-action doors with 1 stop insert and 2 blanking inserts. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	15–19 mm	42.602
		19–22 mm	42.603
Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.			
	PT 60 Comfort connector	8–15 mm	38.600
	for double and single-action doors with 1 stop insert and 2 blanking inserts. For use with toughened safety glass (TSG).		
Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.			
	PT 61 Premium connector	left 8–15 mm	42.610
		right 8–15 mm	42.613
		left 15–19 mm	42.612
		right 15–19 mm	42.615
		left 19–22 mm	42.604
		right 19–22 mm	42.605
Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.			
	PT 61 Comfort connector	left 8–15 mm	38.610
		right 8–15 mm	38.613
Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.			
* Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.			

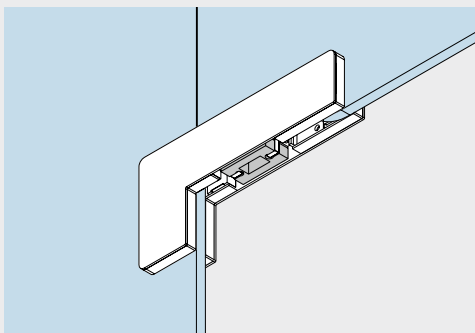
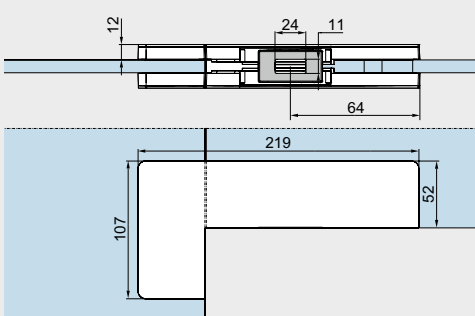
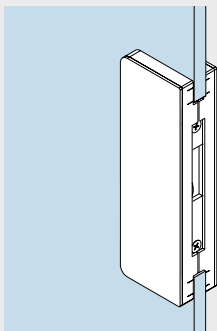
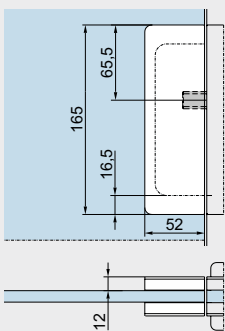
	Product description	Glass thickness	Art. No.
	PT 61 Premium connector for double and single-action doors with fin fitting on both sides with 1 stop insert and 2 blanking inserts. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–15 mm 15–19 mm 19–22 mm	42.616 42.618 42.619
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		
	PT 61 Comfort connector for double and single-action doors with fin fitting on both sides with 1 stop insert and 2 blanking inserts. For use with toughened safety glass (TSG).	8–15 mm	38.616
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		
	PT 70 Premium overpanel connector with 2 stop inserts and 2 blanking inserts. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–15 mm 15–19 mm 19–22 mm	42.700 42.702 42.703
	PT 70 Comfort overpanel connector with 2 stop inserts and 2 blanking inserts. For use with toughened safety glass (TSG).	8–15 mm	38.700

Locks and strike boxes

Shown with 10 mm glass. When used with other glass thicknesses, the measurements change accordingly.

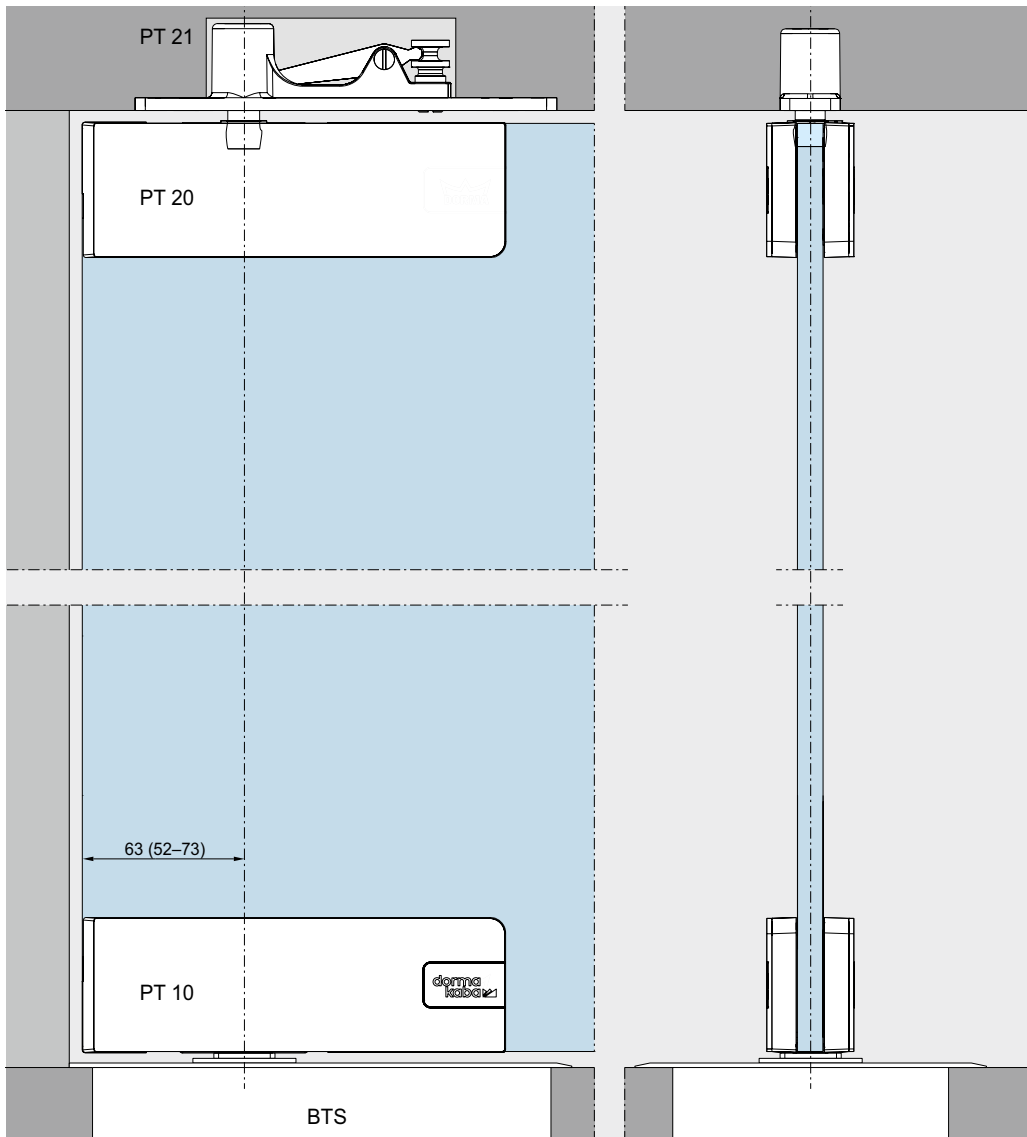
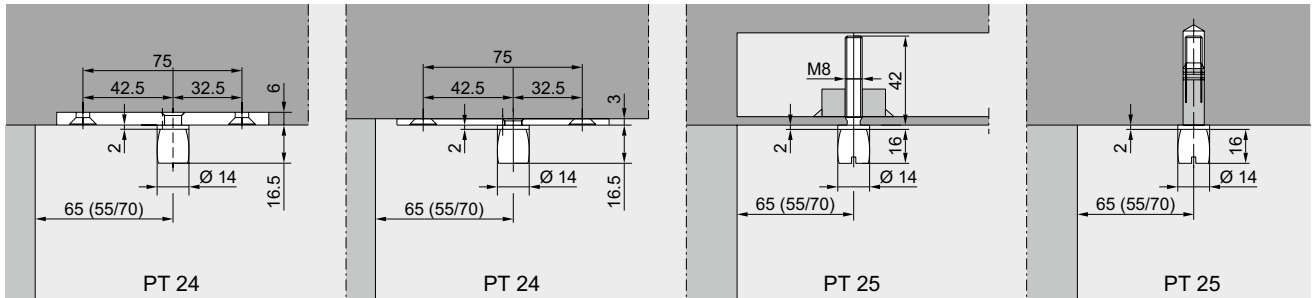
	Product description	Glass thickness	Art. No.
	US 10 Premium corner lock prepared for Euro profile cylinder, single throw, bolt projection 20 mm, with security rosettes on both sides 14 mm thick, for use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required. With the order please indicate the exact glass thickness! Lock insert: - maximum corrosion resistance according to EN 1670, class 4 - with regard to type test according to DIN 18251 / (EN 12209) class 3*	8–19 mm 19–22 mm	42.510 42.517
	prepared for KABA (Swiss profile round cylinder 22 mm) for use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required. With the order please indicate the exact glass thickness!	8–19 mm 19–22 mm	42.513 42.516
	US 10 Comfort corner lock for use with toughened safety glass (TSG) KABA, for use with toughened safety glass (TSG)	8–19 mm	38.513
			
	US 20 Premium center lock prepared for Euro profile cylinder, single throw, bolt projection 20 mm, with security rosettes 14 mm thick, for use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required. With the order please indicate the exact glass thickness! Lock insert: - maximum corrosion resistance according to EN 1670, class 4 - with regard to type test according to DIN 18251 / (EN 12209) class 3*	8–19 mm 19–22 mm	42.520 42.518
	prepared for KABA (Swiss profile round cylinder 22 mm) for use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required. With the order please indicate the exact glass thickness!	8–19 mm 19–22 mm	42.523 42.519

	Product description	Glass thickness	Art. No.
	US 20 Comfort center lock for use with toughened safety glass (TSG)	8–19 mm	38.520
	KABA, for use with toughened safety glass (TSG) With the order please indicate the exact glass thickness! * Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.	8–19 mm	38.523
	GK 30 Premium single overpanel strike box with tapped hole at side. Suitable for corner lock US 10. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–15 mm 15–19 mm 19–22 mm	42.530 42.532 42.548
	To install correctly, you will need to use either a screw-on fixing bracket, a wall anchor or a threaded rod fixing, see page 31.		
	GK 30 Comfort single overpanel strike box with tapped hole at side. Suitable for corner lock US 10. For use with toughened safety glass (TSG).	8–12 mm	38.530
	To install correctly, you will need to use either a screw-on fixing bracket, a wall anchor or a threaded rod fixing, see page 31.		
	GK 20 Premium double overpanel strike box Suitable for corner lock US 10 consisting of two GK 30 with threaded connecting bolt. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–15 mm 15–19 mm 19–22 mm	42.526 42.528 42.529
	GK 20 Comfort double overpanel strike box Suitable for corner lock US 10 consisting of two GK 30 with threaded connecting bolt. For use with toughened safety glass (TSG).	8–12 mm	38.526

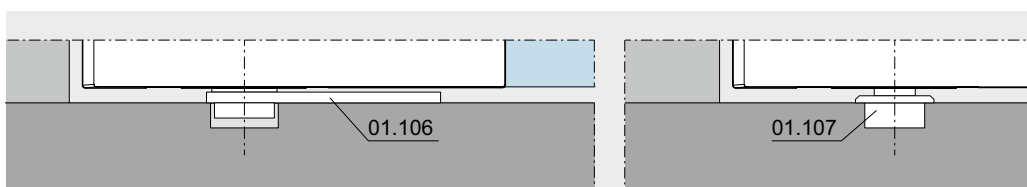
	Product description	Glass thickness	Art. No.
	GK 40 Premium corner overpanel strike box Suitable for corner lock US 10. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–15 mm 15–19 mm 19–22 mm	42.540 42.542 42.547
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		
	GK 40 Premium corner overpanel strike box Suitable for corner lock US 10. For use with toughened safety glass (TSG).	8–12 mm	38.540
	Please note: The load-bearing capability of the overpanel (fan light) is only ensured when using suitable wall connection profiles.		
	GK 50 Premium strike box Suitable for center lock US 20. For use with toughened safety glass (TSG). Also prepared for use with laminated safety glass (LSG) – separate gaskets required.	8–19 mm 19–22 mm	42.550 42.553
	With the order please indicate the exact glass thickness!		
	GK 50 Comfort strike box Suitable for center lock US 20. For use with toughened safety glass (TSG).	8–19 mm	38.550
	With the order please indicate the exact glass thickness!		

Installation details (in contrast to UNIVERSAL)

Advisory: Please note that the upper pivots for MUNDUS and those for UNIVERSAL are not mutually compatible. The spigot diameters of the MUNDUS fittings vary.



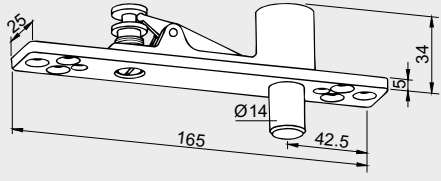
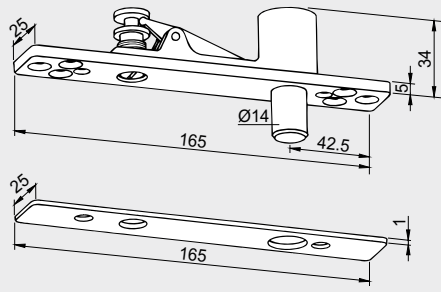
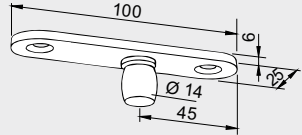
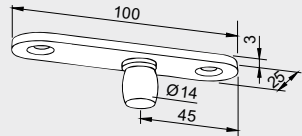
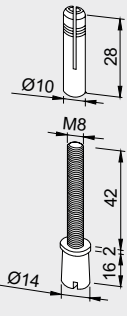
Fixing of top pivots and top centers for PT 20.



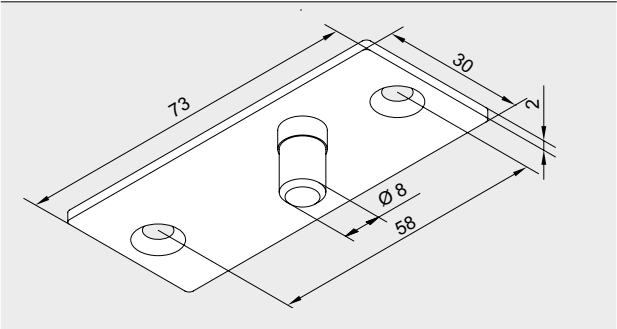
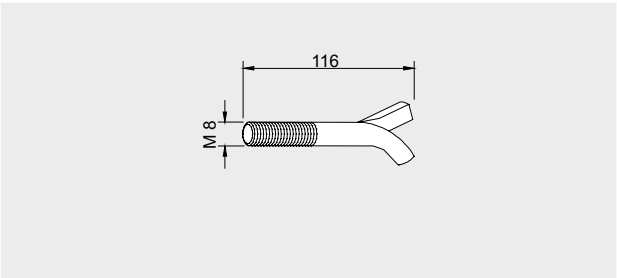
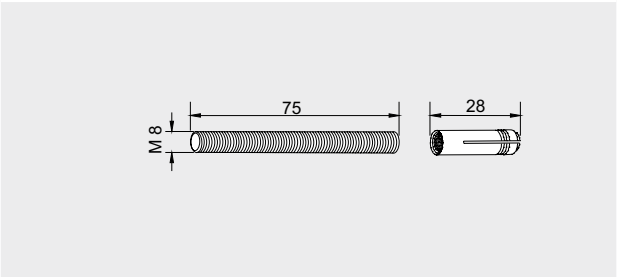
Fixing of floor springs, pivot bearings for PT 10.

Top bearing, pivots for MUNDUS

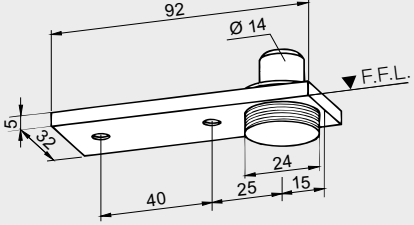
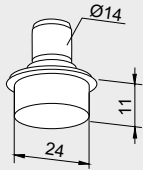
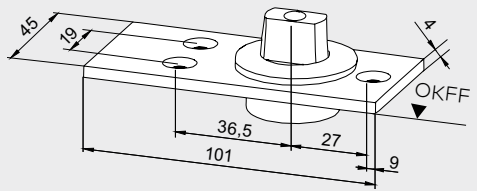
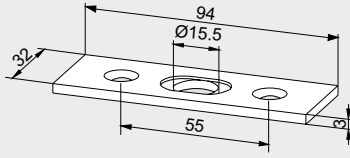
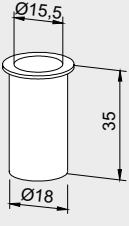
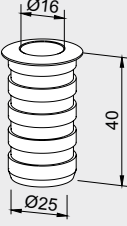
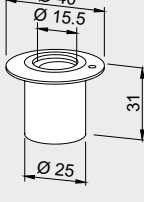
Advisory: Please note that the upper pivots for MUNDUS and those for UNIVERSAL are not mutually compatible. The spigot diameters of the MUNDUS fittings vary.

	Product description	Art. No.
	MUNDUS PT 21 frame portion top centre with removable pin Weight in kg: 0.335 14 mm Ø	38.210
	MUNDUS PT 21 frame portion top centre with removable pin, with cover plate Weight in kg: 0.345 14 mm Ø	38.211
	MUNDUS PT 24 pivot with fixing plate, material thickness 6 mm, to let into ceiling Weight in kg: Aluminum 0.058 14 mm Ø	38.240
	MUNDUS PT 24 pivot with fixing plate, material thickness 3 mm, to screw on the ceiling Weight in kg: Aluminum 0.042 Stainless steel 0.074 14 mm Ø	38.241
	MUNDUS PT 25 pivot with plug Weight in kg: 0.044 14 mm Ø	38.250

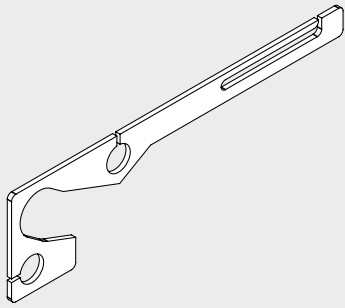
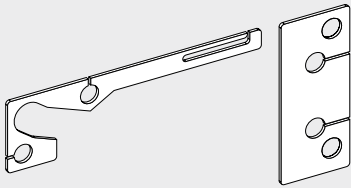
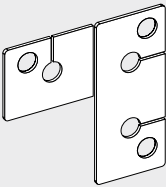
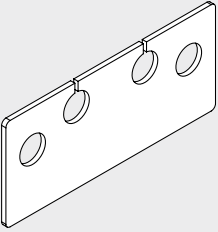
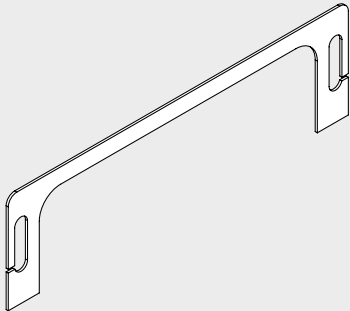
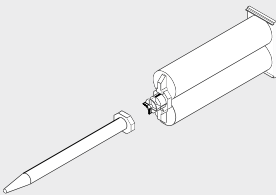
Wall connection for MUNDUS

	Product description	Art. No.
	Fixing plate for overpanel patch fitting PT 30 and overpanel strike box GK 30 Weight in kg: 0.041 Not available in brass or aluminum.	38.313
	Wall anchor with thread M 8 for overpanel patch Weight in kg: 0.040	01.133
	Threaded rod M 8 with plug for overpanel patch Weight in kg: 0.032	01.134

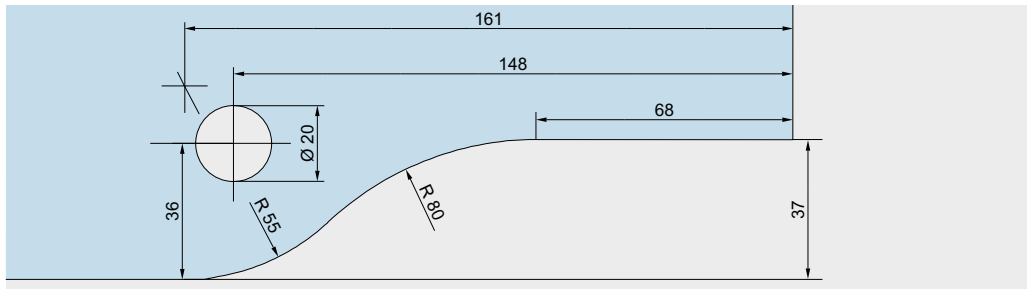
Floor bearing, lock keeper plate, floor socket for MUNDUS

	Product description	Art. No.
	Floor pivot bearing with round pivot 14 mm Ø, and cover plate; height adjustable by 5 mm max. door weight 100 kg Weight in kg: Aluminum 0.155 Brass 0.170 Stainless steel 0.169	01.106
	Floor pivot bearing with round pivot 14 mm Ø and pin 24 mm Ø max. door weight 100 kg Weight in kg: 0.078	01.107
	Floor bearing with DORMA profile spindle (longer spindle on request), max. door weight 200 kg Stainless steel, max. door weight 200 kg Weight in kg: 0.254	04.602 04.603
	Lock keeper plate, stainless steel, two parts, adjustable ± 5 mm Weight in kg: 0.048	05.190
	Floor socket, zinc coated brass for lock bolt Weight in kg: 0.020	05.192
	Floor socket, aluminum, with spring and plastic stopper, dirt protection Weight in kg: 0.026	05.193
	Eccentric socket, eccentric, zinc coated brass, with adjustable plastic socket insert Weight in kg: 0.020	05.194

Accessories for use with laminated safety glass

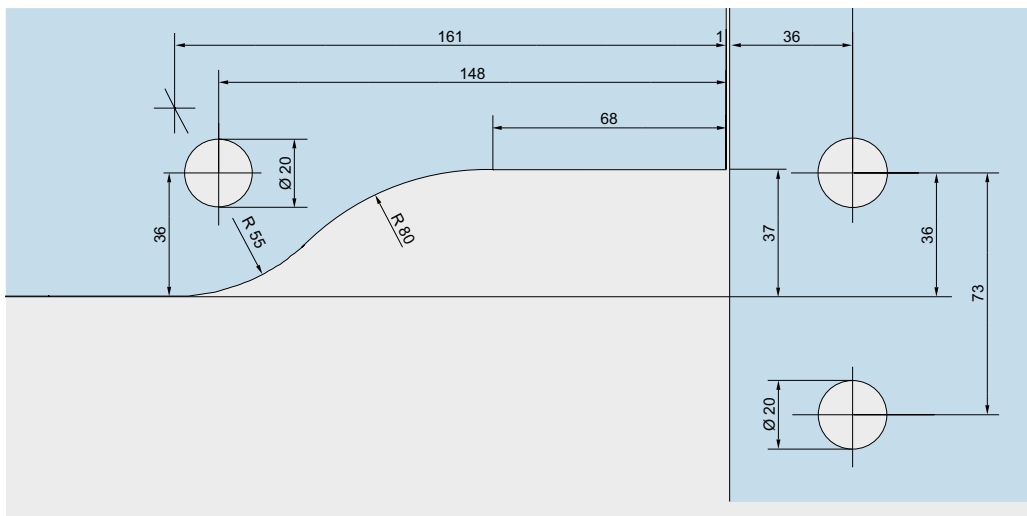
	Product description	Art. No.
	MUNDUS Premium LSG gaskets PT 10/20/30/GK 30 LSG glue 07.631 is needed	42.951
	MUNDUS Premium LSG gaskets PT 40 LSG glue 07.631 is needed	42.952
	MUNDUS Premium LSG gaskets PT 60 LSG glue 07.631 is needed	42.953
	MUNDUS Premium LSG gaskets PT 70 LSG glue 07.631 is needed	42.954
	MUNDUS Premium LSG gaskets US 10/20/GK 50 LSG glue 07.631 is needed	42.955
	Glue and nozzle for LSG	07.631

Glass preparation patch fittings



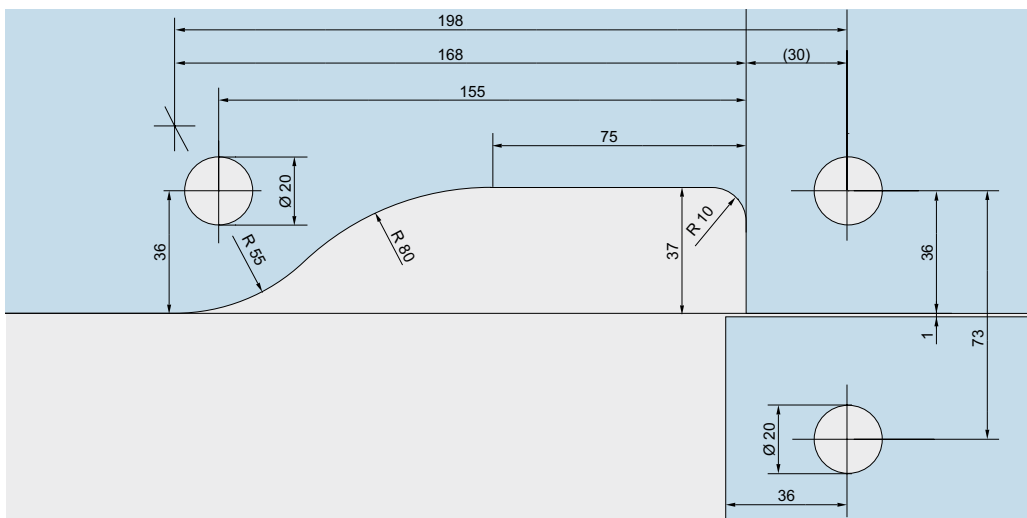
PT 10, PT 20, PT 22, PT 30

Top and bottom
patches,
overpanel patch



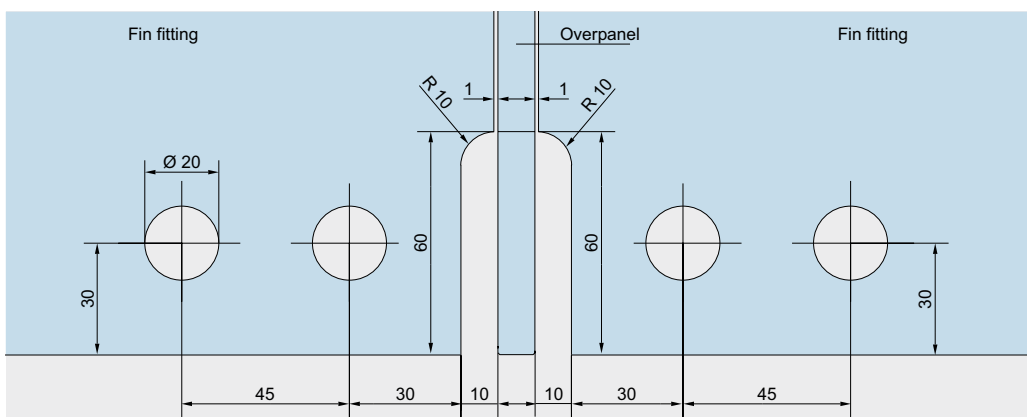
PT 40

Patch for
overpanel and
sidelight



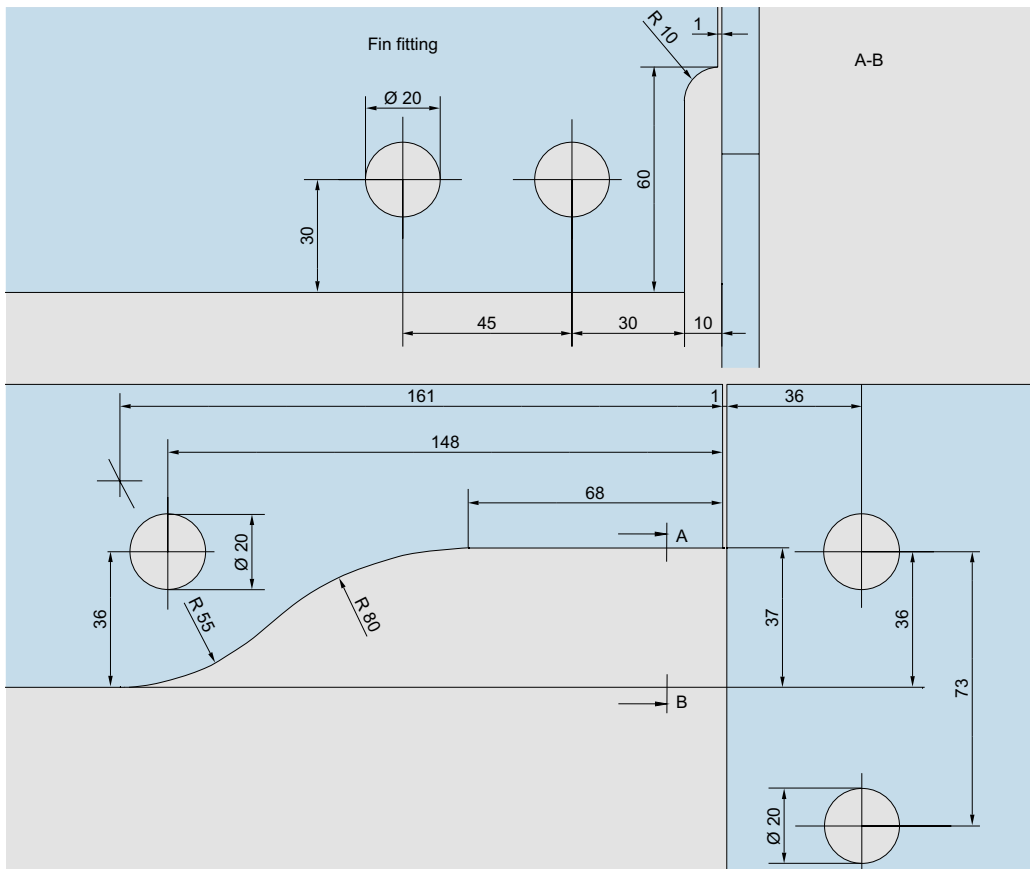
PT 40

Angle patch fitting
with continuous
overpanel

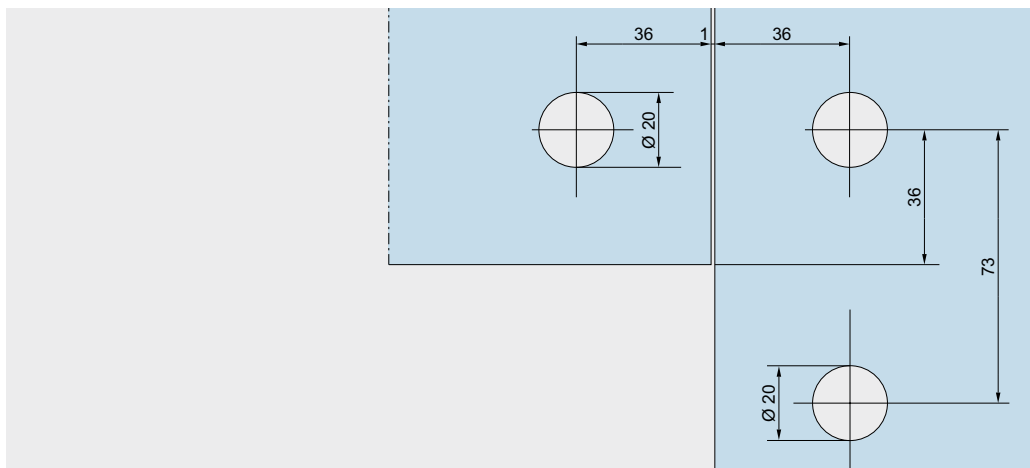


PT 41

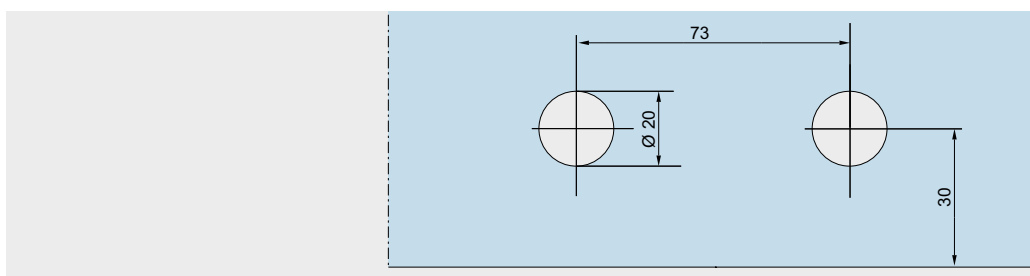
Patch for
overpanel and
sidelight with
fin fitting on
both sides

**PT 41**

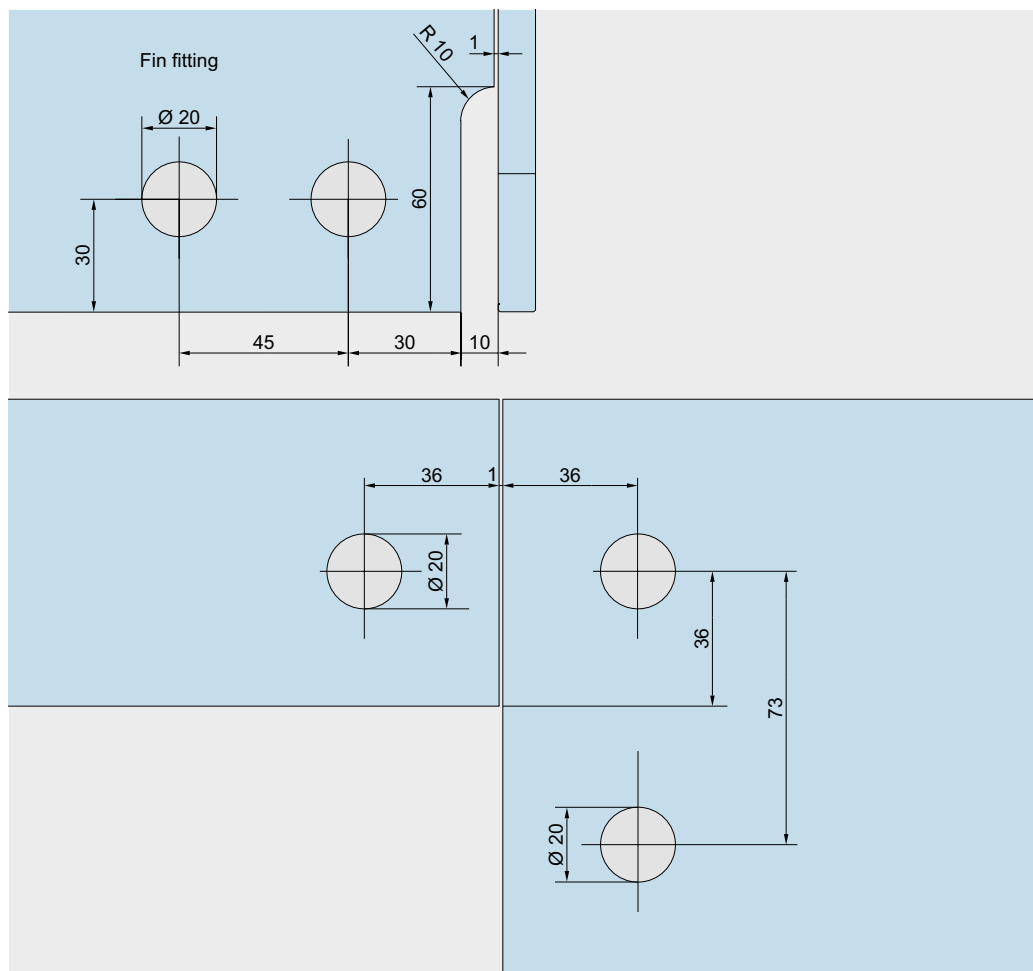
Patch for
overpanel and
sidelight with
fin fitting inside

**PT 60**

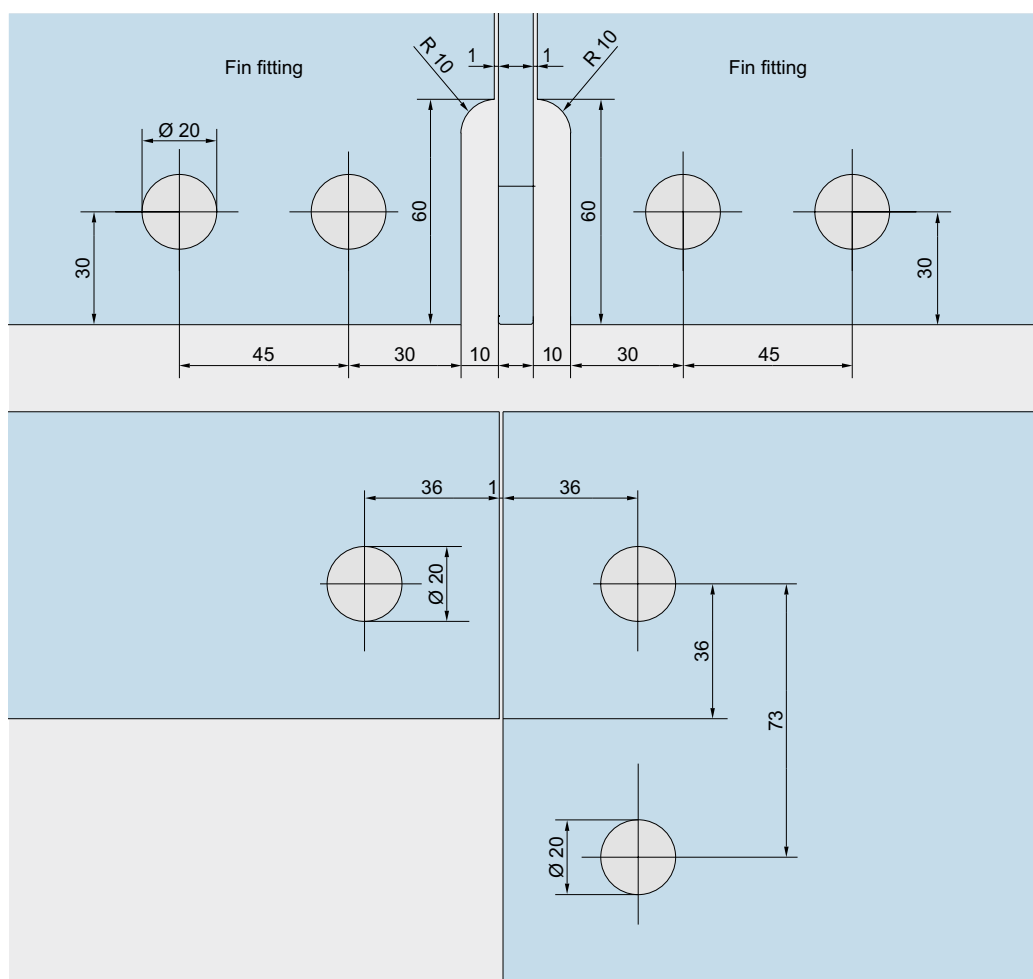
Connectors
for overpanels
and sidelights

**PT 70**

Overpanel
connector

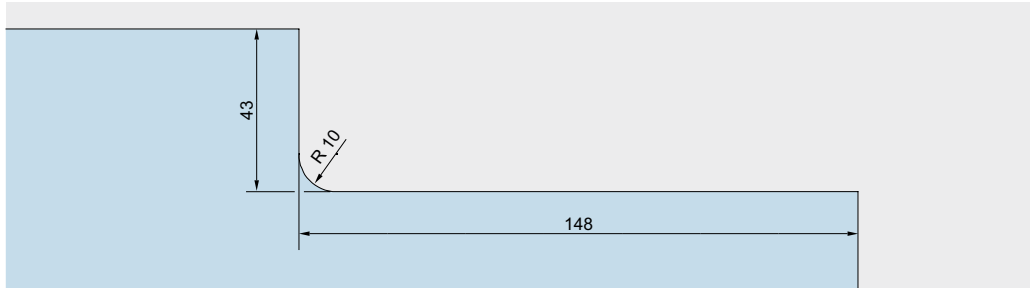
**PT 61**

Single overpanel
connector
with fin fitting
inside

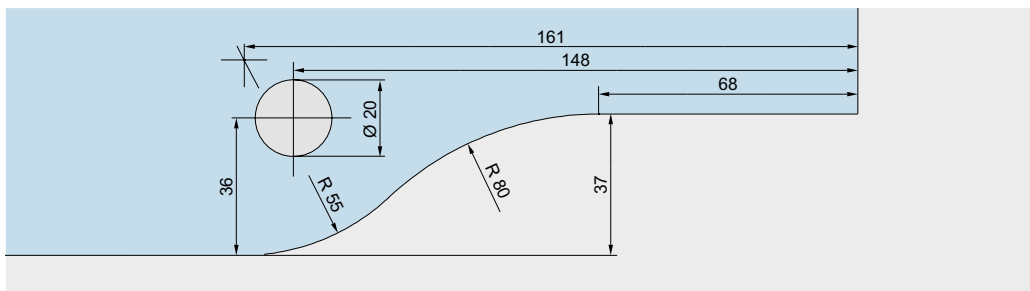
**PT 61**

Double overpanel
connectors
with fin fitting on
both sides

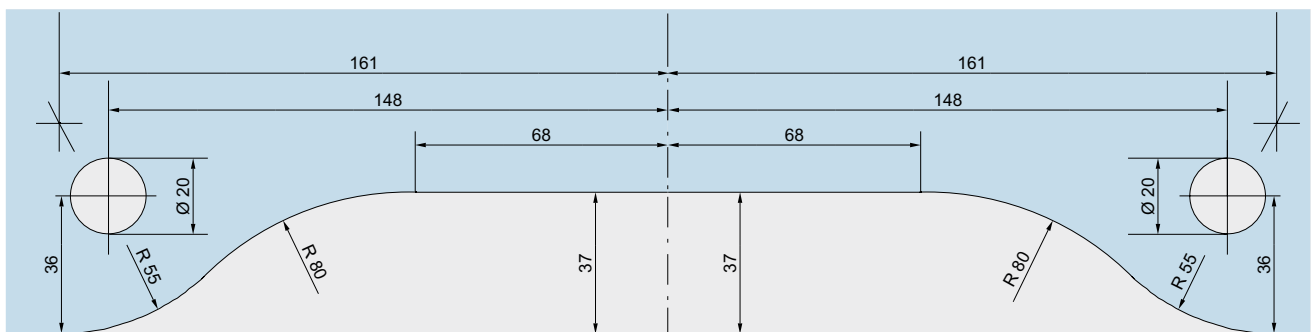
Glass preparation locks and strike boxes



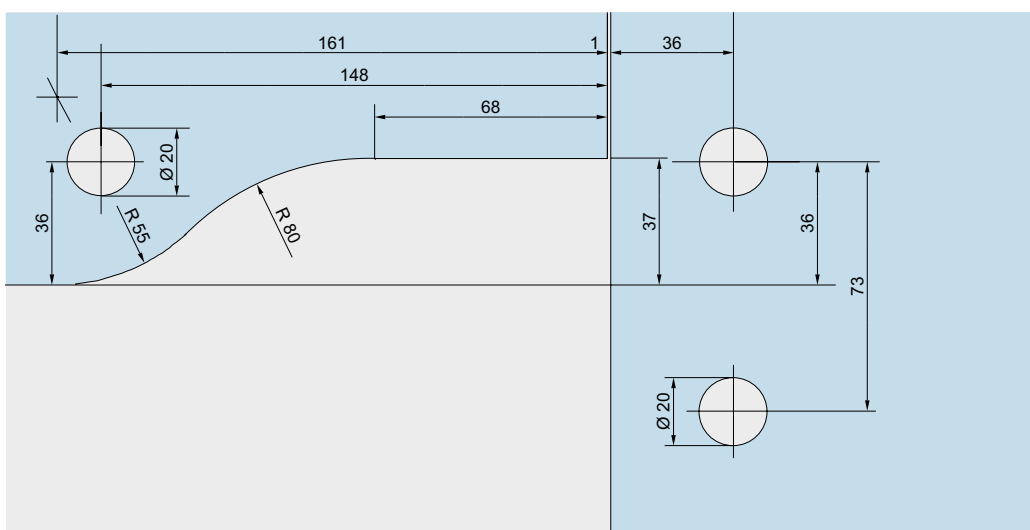
US 10
Corner locks



GK 30 (PT 30)
Single overpanel
strike box



GK 20
Double overpanel
strike box

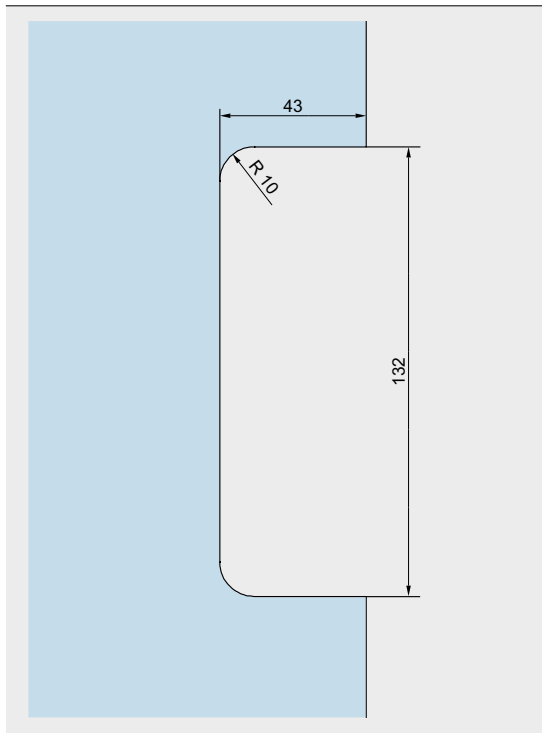


GK 40 (PT 40)
Corner overpanel
strike box

Product description

US 20, GK 50

Center lock and strike box to suit center lock



Space for your notes

Content

UNIVERSAL

42	General information
44	Type illustration
48	Components
62	Applications pinch free
63	Components pinch free
65	Glass preparation UNIVERSAL
76	Glass preparation UNIVERSAL pinch free
80	UNIVERSAL Arcos
90	Glass preparation UNIVERSAL Arcos
224	Accessories
248	Safety-related information



UNIVERSAL

UNIVERSAL ... as the name says

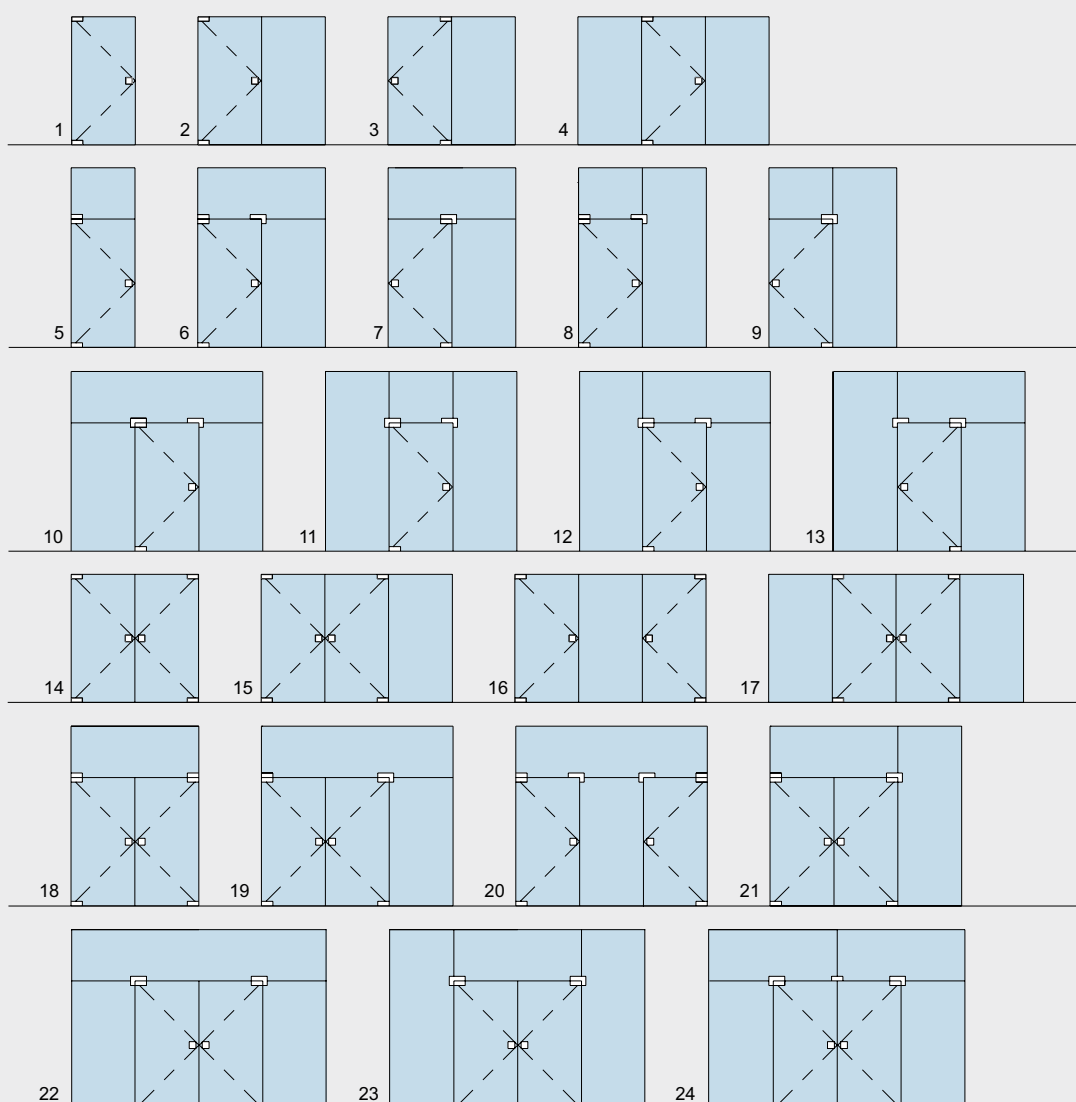
With its broad spectrum of basic types and variants, the UNIVERSAL range of patch fittings enables the realisation in toughened glass of almost any conceivable design. Toughened glass assemblies can be provided with fixed parts in widely differing arrangements – with corner fittings or fin fittings at different angles, and with double or single-action doors in single-leaf or double-leaf designs.

Easy glass preparation, secure fixing

dormakaba has an intimate knowledge of the special properties of glass as a building material. This has led to the design of fittings requiring only minimal glass preparation – a quick and easy cut-out with additional holes. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Suitable for common glass thicknesses

UNIVERSAL fittings are supplied as standard with gasket to suit 10 mm glass (TSG). For 8 mm and 12 mm glass, correspondingly thicker and thinner gasket is available. Some patches are even designed to fit directly with different glass thicknesses.



Variable pivot point

The inserts for corner and overpanel patches in the UNIVERSAL program have been designed and manufactured to give two options in the pivot point distance from the sidepanel or frame. It can be either 55 mm or 65 mm. At 65 mm pivot point and the use of a special round profile (page 146) doors can be built with a constant air gap of only 4 mm. For information regarding patch fittings UNIVERSAL with 15 mm pivot point for pinch free doors see page 62 and following pages.

Reliability built in

Quality materials and thorough workmanship mean that UNIVERSAL fittings have the features necessary to meet the most demanding of specifications. The fittings are designed to cope with large and heavy doors up to a maximum weight of 110 kgs: for instance, a door blade 3,000 mm high by 1,100 mm wide, using 12 mm glass is quite possible. Door leaf weights up to 130 kg and widths up to 1,300 mm are permissible in the case of low-usage doors. Please contact our Application Engineering department for more information. For heavier and wider doors up to a maximum of 150 kg and max. 1,400 mm and for high frequented doors, rails with reinforced straps are available.

Matching range of locks

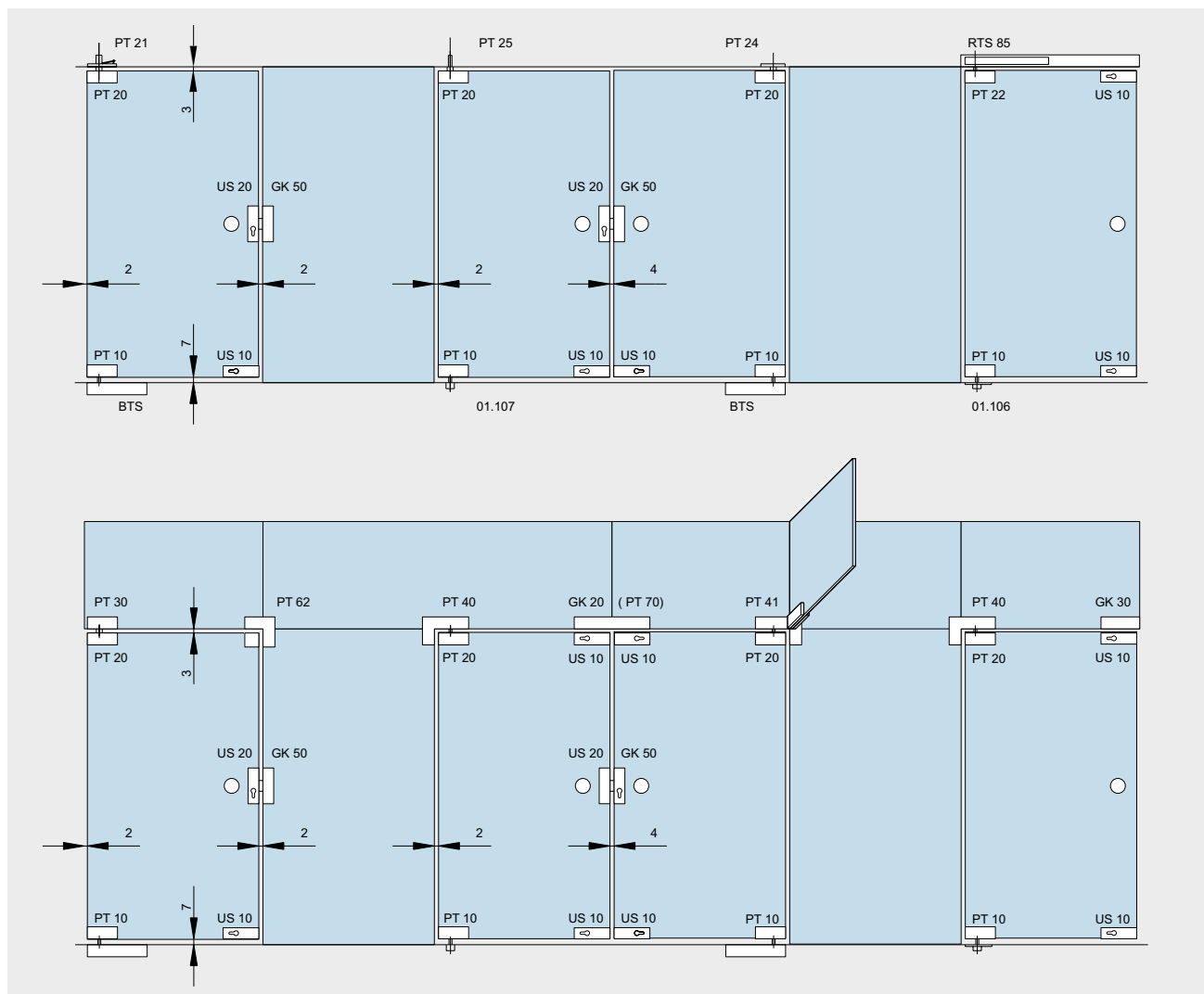
The UNIVERSAL range includes every type of accessory, and of course, a variety of locks and strike boxes in a matching design concept, giving the designer plenty of choice from the options available.

Short delivery times

All the common patterns and types are available ex-stock (factory). Specials will be prepared promptly.

Type section

**Toughened glass assemblies with fittings
(55/65 mm pivot point) and locks.
All standard assembly types see page 42.**



BTS = Floor spring
GK = Strike box

PT = Centre hung door fittings
RTS = Transom closer

US = Lock

Maximum door weight and width for UNIVERSAL fittings

max. door weight: 110 kg*

max. door width: 1,100 mm**

* For door heights up to 2,500 mm

For doors with a height of more than 2,500 mm we have to keep additional conditions/limits:

- Glass thickness ≥ 10 mm
- + Usage of a handle bar with 3 connection points in minimum and a minimum height of $2/3$ door height

Door leaf weights up to 130 kg and widths up to 1,300 mm are permissible in the case of low-usage doors. Please contact our Application Engineering department for more information.

For doors with higher frequency and in public areas we would advice to use a door rail for doors above 110 kg and door width larger than 1,100 mm.

For door weights up to 150 kg and widths up to 1,400 mm door rails should be used.

** Use of door closers:

Doors $< / = 1,100$ mm must be provided with door closers of type EN 3 (with or without backcheck), and doors $> / = 1,100$ mm need to be fitted with larger door closers (e.g. EN 4, 5 or 6) without backcheck.

Torque for fixing screws

Screws M 6: 10 Nm (4 mm)*

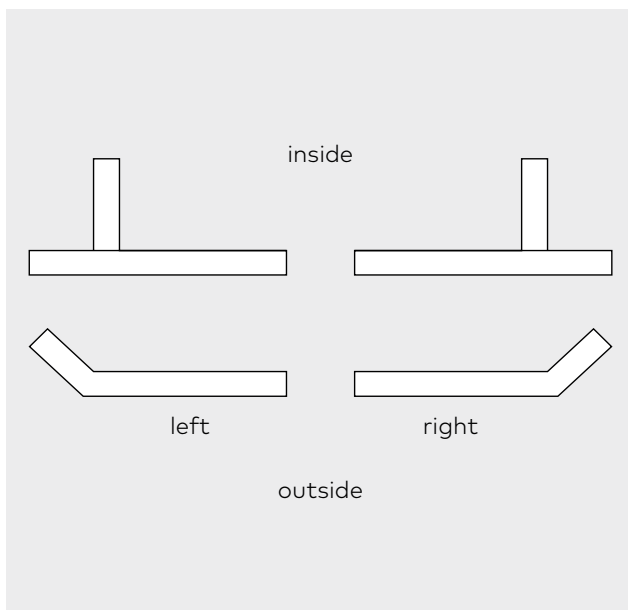
Screws M 6: 15 Nm (5 mm)*

Screws M 8: 20 Nm (5 mm)*

*Allan key size

Please note: If angle fittings or fin fittings are used:

"Left" or "Right" have to be determined in any case by view from outside and above.



UNIVERSAL Motion – the self-closing patch fitting

A patch fitting with hydraulic self-closing function is not just convenient but also efficient: The hydraulic technology proves its advantage without requiring a power supply and any visible mechanism. UNIVERSAL Motion is like a reliable employee with intrinsic values: the space-saving technology is integrated in the compact bottom patch fitting and does not require any additional installation space.

Eight reasons for the one.

- **Completely smart.** In UNIVERSAL Motion, the door closing function is integrated in a compact, well-shaped unit. A subtly functional design.
- **Almost invisible.** What looks like a patch fitting manages the closing of doors by itself. An additional floor spring is not required.
- **Clear savings.** Less effort and cost-efficient. You need only two fittings for the self-closing swing door: UNIVERSAL Motion and PT 20.
- **Comfortable function.** The door closes softly by itself. The hydraulic door movement is achieved simply in the fitting – without extra installation, without power supply.
- **Simple installation.** UNIVERSAL Motion consists of very few parts. The glass door is clamped in the fitting. No prior changes to the floor are required.
- **For the existing building.** Retrofitting is clearly simpler than before. The floor need not be sawn nor milled beforehand.
- **Simple positioning.** The material and composition of the floor are not critical factors. You need to place only four vertical bores for the bottom pivot bearing.
- **Different surface finishes.** The dormakaba colour palette creates systematic diversity. The colour spectrum corresponds to the standard UNIVERSAL fittings. A custom-made colour scheme as per RAL is also possible. Simply matches the contemporary interior.



Technical features:

Glass thickness: 10 + 12 mm ESG
 Door width: von 650 mm bis 1000 mm*
 Door height: max. 3000 mm
 Door weight: max. 100 kg
 Pivot point: 67 mm

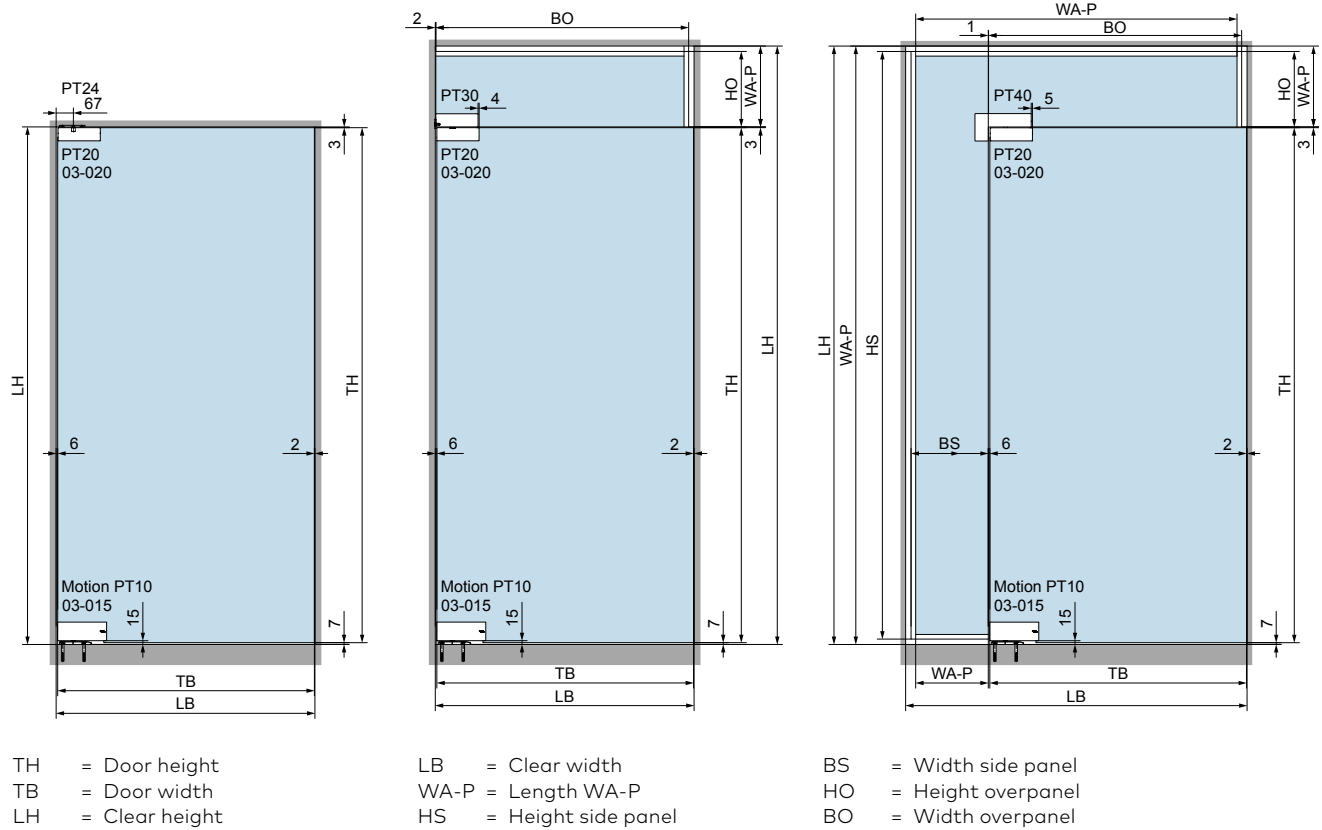
The screw depth in the bottom of the supplied screws for the floor pivot bearing is 65 mm.

Available in the surface variants stainless steel and aluminium, as well as the product variants with 90 degree hold-open and without hold-open.

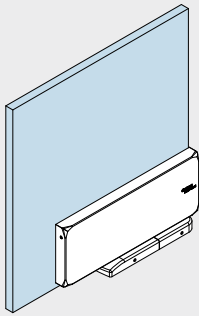
UNIVERSAL Motion is intended for indoor use. The fitting is not suitable for outdoor applications and for doors in high-frequency areas / public buildings.

UNIVERSAL Motion is tested by dormakaba according to DIN EN 1191:2013 for 300,000 test cycles.

* Door widths smaller than 650 mm can be realized from a product technical point of view. However, the opening forces to be applied are outside the DIN 12217 standard then.

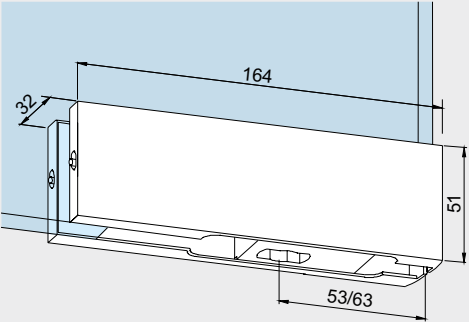
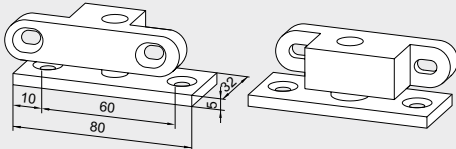
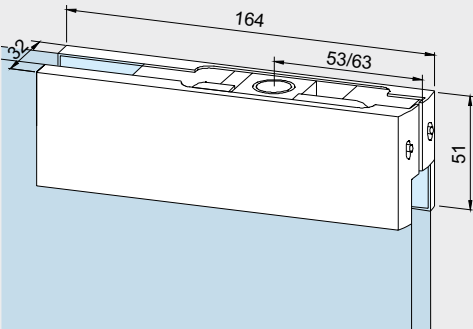
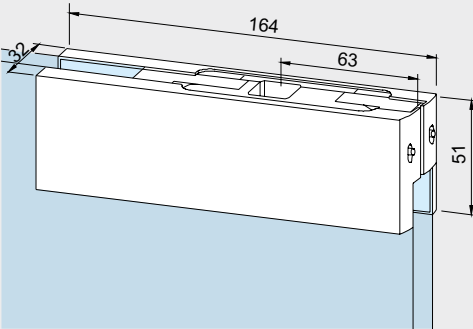
**Hint:**

To extend the tolerance range, it is possible to increase the glass bore for the PT20 from $\varnothing 20$ to $\varnothing 22$.

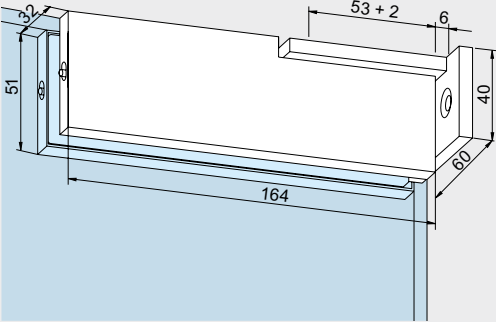
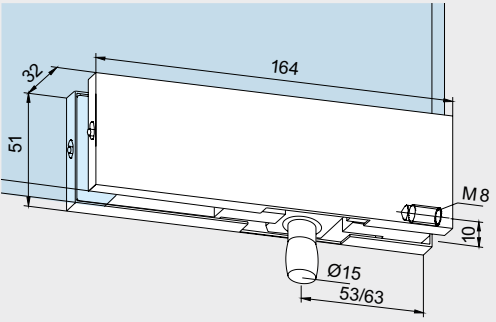
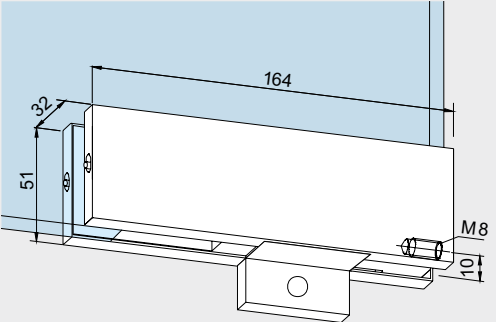
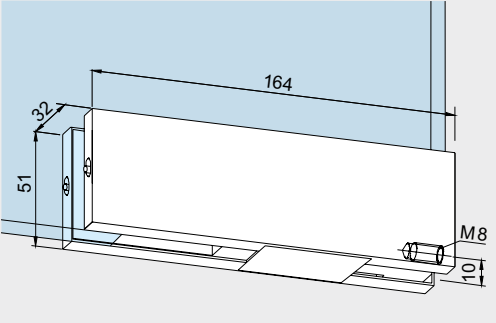
	Produktbeschreibung	Glasdicke	Art.-Nr.
	UNIVERSAL Motion, lower corner fitting with hydraulic door closing function, including floor pivot bearing and fixing material		
	with 90 degrees hold-open	10 + 12 mm	03.108
	without hold-open	10 + 12 mm	03.109
	Weight in kg: Aluminum: 2,211 Satin stainless steel: 2,413		

Patch fittings

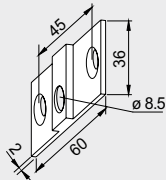
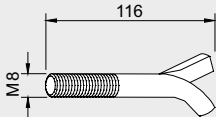
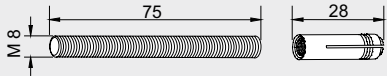
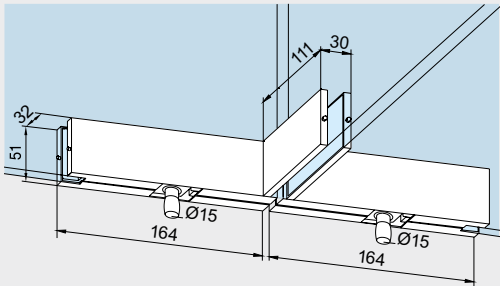
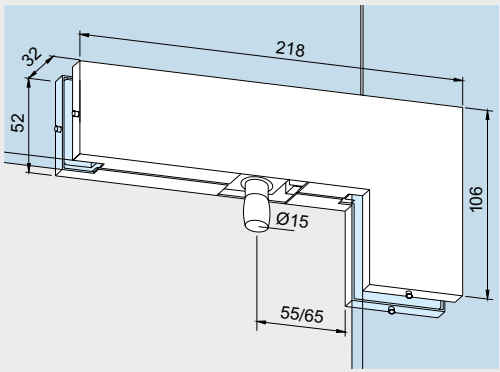
Shown with 10 mm glass. From 12 mm glass the measurements change accordingly.
Accessories see page 224 and following.

	Product description	Glass thickness	Art. No.
	PT 10 UNIVERSAL	10 mm	*03.100
	Bottom patch with insert for DORMA floor spring spindle, or round pivot 14 mm Ø	13 - 19 mm	03.280
	With the order please indicate the exact glass thickness!		
	Weight in kg:		
	Aluminum 0.564		
	Brass 0.680		
	Stainless steel 0.662		
	Floor pivot bearing	10 mm	01.137
	for damp environments, with insert for PT 10 UNIVERSAL without floor recess, max. door weight 80 kg		
	Weight in kg: 0.195		
	Only for UNIVERSAL applications, not suitable for MUNDUS.		
	PT 20 UNIVERSAL	10 mm	*03.110
	Top patch with plastic socket for top pivot 15 mm Ø	13 - 19 mm	03.281
	With the order please indicate the exact glass thickness!		
	Weight in kg:		
	Aluminum 0.477		
	Brass 0.593		
	Stainless steel 0.575		
	PT 22 UNIVERSAL	10 mm	03.112
	Top patch with insert for DORMA RTS transom closer		
	Weight in kg:		
	Aluminum 0.578		
	Brass 0.695		
	Stainless steel 0.677		

* Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness.
These are available on page 232.

	Product description	Glass thickness	Art. No.
	PT 29 UNIVERSAL Top patch with pivot fixing plate, to countersink into ceiling (pivot point = 55 mm)	10 mm	03.114
	max. door width: 1,000 mm max. door weight: 70 kg Weight in kg: Aluminum 0.544 Brass 0.692		
	PT 30 UNIVERSAL Overpanel patch with pivot 15 mm Ø, with M8 tapped hole at the side	10 mm 13 - 19 mm	*03.120 03.282
	With the order please indicate the exact glass thickness! Weight in kg: Aluminum 0.528 Brass 0.654 Stainless steel 0.636		
	PT 30 UNIVERSAL Overpanel patch with stop insert	10 mm 13 - 19 mm	*03.420 03.482
	With the order please indicate the exact glass thickness! Weight in kg: Aluminum 0.528 Brass 0.654 Stainless steel 0.580		
	PT 30 UNIVERSAL Overpanel patch with blank insert	10 mm 13 - 19 mm	*03.421 03.484 not illustrated
	With the order please indicate the exact glass thickness! Weight in kg: Aluminum 0.519 Brass 0.645 Stainless steel 0.571		

* Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness.
These are available on page 232.

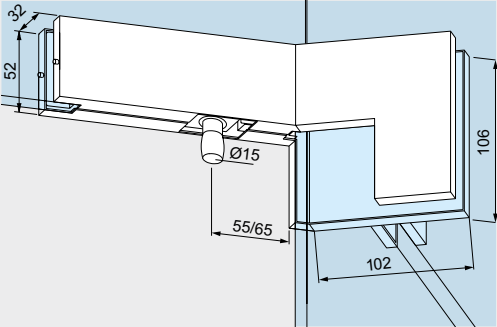
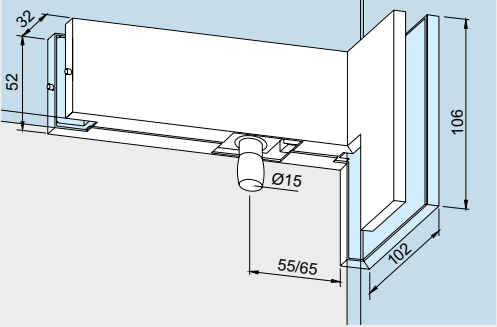
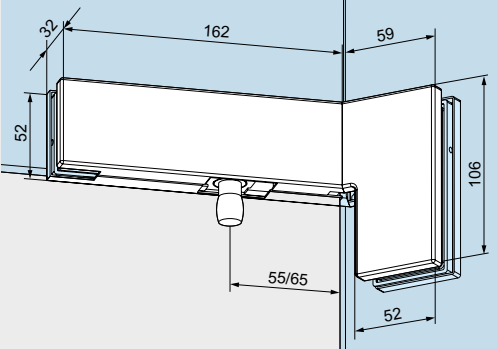
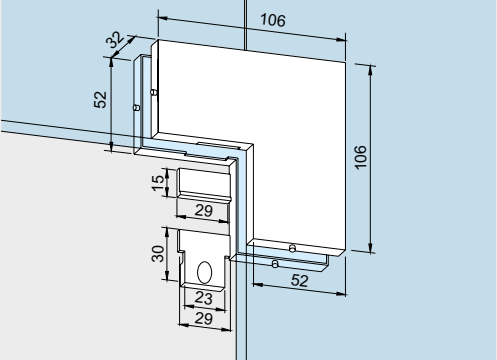
	Product description	Glass thickness	Art. No.
	Fixing plate for overpanel patch PT 30 UNIVERSAL Weight in kg: Aluminum 0.016 Brass 0.038 Stainless steel not available, satin chrome on brass supplied.		03.128
	Wall anchor with thread M 8 for overpanel patch PT 30 Weight in kg: 0.040		01.133
	Threaded rod M 8 with plug for overpanel patch PT 30 Weight in kg: 0.032		01.134
	PT 51 UNIVERSAL Double overpanel fitting with fin fitting on one side and 2 pins 15 mm diameter Usable for glass thicknesses up to 12 mm. If thicker glasses are required, please talk to our Application Engineering people. Weight in kg: Aluminum 1.299 Stainless steel 1.576	10 mm	03.160
	PT 40 UNIVERSAL Patch for overpanel and sidelight with pivot 15 mm Ø With the order please indicate the exact glass thickness! Weight in kg: Aluminum 0.755 Brass 0.958 Stainless steel 0.937	10 mm 13 - 19 mm	*03.140 03.283 not illustrated

* Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness.
These are available on page 232.

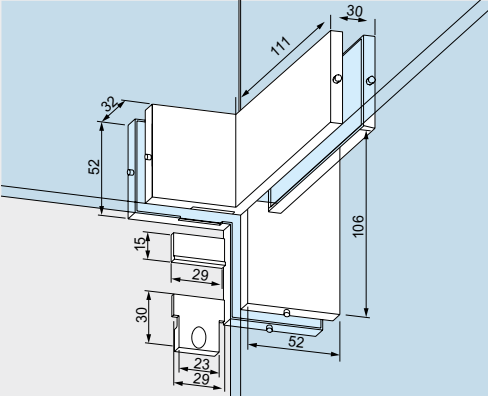
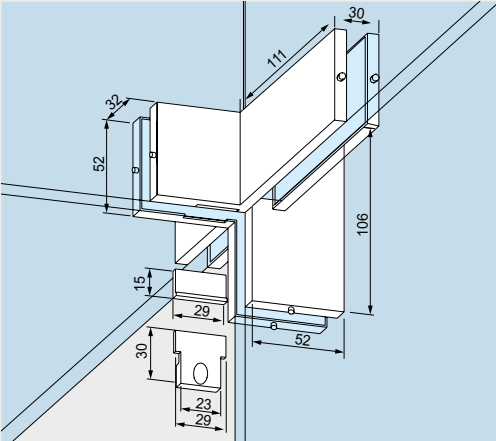
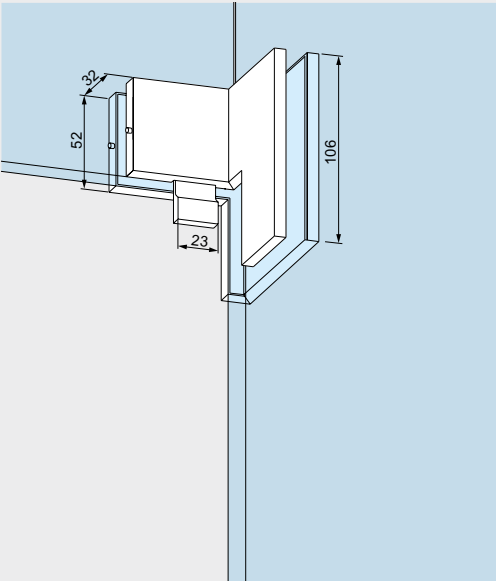
	Product description	Glass thickness	Art. No.
	PT 40 UNIVERSAL Patch for overpanel and sidelight with stop insert	10 mm 13 - 19 mm	*03.440 03.483 not illustrated
	With the order please indicate the exact glass thickness!		
	Weight in kg: Aluminum 0.755 Brass 0.958 Stainless steel 0.937		
	PT 40 UNIVERSAL Patch for overpanel and sidelight with blank insert	10 mm 13 - 19 mm	*03.441 03.485 not illustrated
	With the order please indicate the exact glass thickness!		
	Weight in kg: Aluminum 0.746 Brass 0.949 Stainless steel 0.928		
	PT 41 UNIVERSAL Patch for overpanel and sidelight with fin fitting inside, with pivot 15 mm Ø	10 mm	**03.162/ 03.163
	PT 41 UNIVERSAL Patch for overpanels and sidelight with stop insert	10 mm	**03.262/ 03.263 not illustrated
	PT 41 UNIVERSAL Patch for overpanels and sidelight with stop insert	10 mm	**03.264/ 03.265 not illustrated
	PT 41 UNIVERSAL Patch for overpanels and sidelight with fin fitting on both sides, with pivot 15 mm Ø	10 mm	03.161
	Weight in kg: Aluminum 1.149 Stainless steel 1.457		

* Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 232.

** Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.

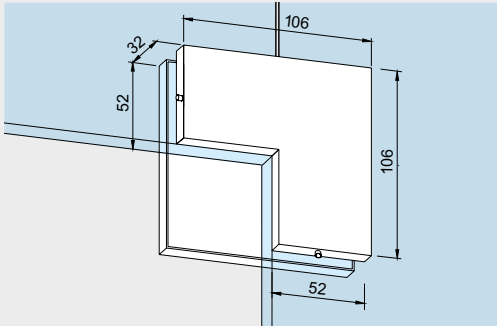
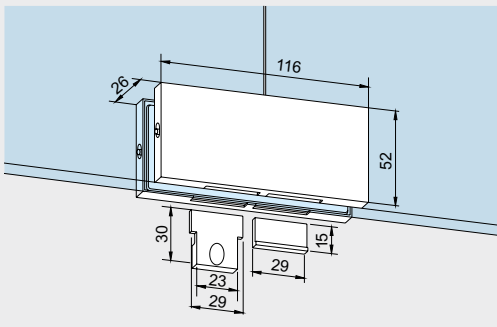
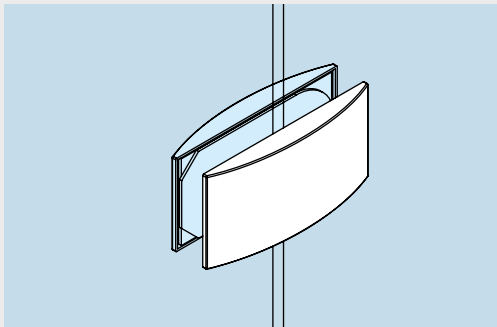
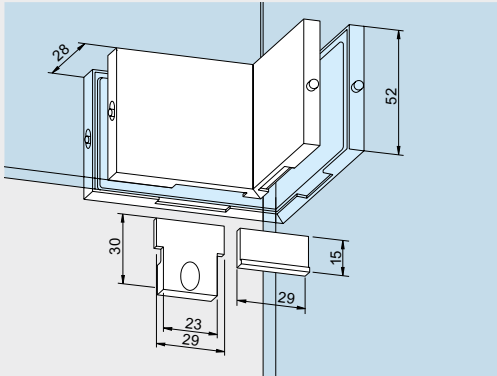
	Product description	Glass thickness	Art. No.
	PT 41 UNIVERSAL Patch for overpanel and sidelight, with fin fitting inside, with pivot 15 mm Ø angle 135° – 179° Glass preparation on request, please send your drawing. Weight in kg: Aluminum 1.200 Stainless steel 1.522		**03.168/03.169
	PT 42 UNIVERSAL Overpanel patch for single action doors with angled connector inside, pivot 15 mm, angle 90°		**03.164/03.165
	PT 42 UNIVERSAL Overpanel patch for double or single action doors with angled connector inside, pivot 15 mm, angle 135° angle 105°–134° / 136°–179° (Glass preparation on request) Weight in kg: Aluminum 0.882 Stainless steel 1.059		**03.464/03.465 **03.166/03.167 not illustrated
	PT 60/61 UNIVERSAL Connector for overpanel and sidelight, for double or single action doors with one stop insert and two blank inserts, also suitable for 12 mm glass thickness. With the order please indicate the exact glass thickness! Weight in kg: Aluminum 0.343 Brass 0.461 Stainless steel 0.436	10 mm 13 - 19 mm	*03.15003.452 not illustrated

* Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 232.
** Left hand fin (illustration shows left hand) / right hand fin.
Left or right hand are determined by view from outside.

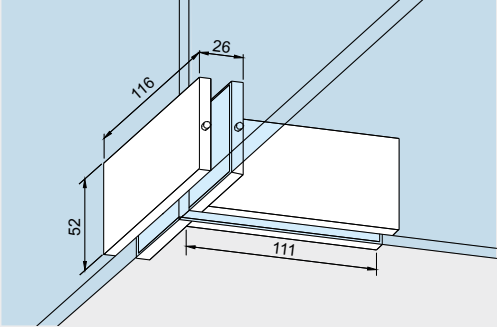
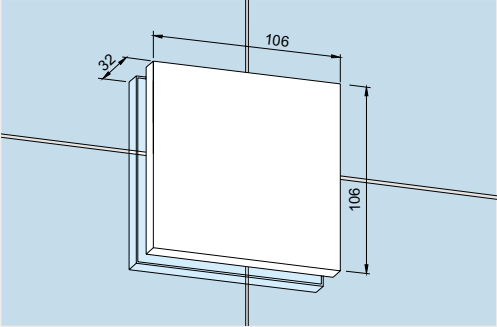
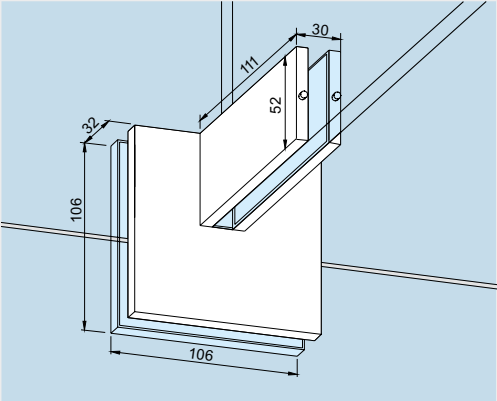
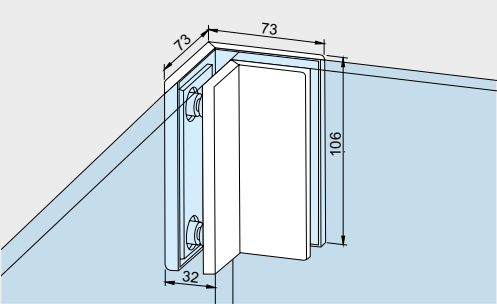
	Product description	Glass thickness	Art. No.
	PT 60/61 UNIVERSAL Connector for overpanel and sidelight, for double or single action doors, with fin fitting inside, with one stop insert and two blank inserts Also suitable for 12 mm glass thickness. Weight in kg: Aluminum 0.448 Stainless steel 0.600		**03.158/03.157
	PT 60/61 UNIVERSAL Connector for overpanel and sidelight, for double or single action doors, with fin fitting on both sides, with one stop insert and two blank inserts Weight in kg: Aluminum 0.645 Stainless steel 0.860		*03.159
	PT 60/61 UNIVERSAL Connector for overpanel and sidelight for single action doors, with stop inside, angle 90° Weight in kg: Aluminum 0.251 Stainless steel 0.344		*03.454/ *03.455
	PT 60/61 UNIVERSAL for double or single action doors, with one stop insert and two blank inserts, angle 135° angle 105°–134° / 136°–179° (specify angle with order) Weight in kg: Aluminum 0.343 Stainless steel 0.435 Glass preparation on request.		*03.450/ *03.451 not illustrated *03.156/ *03.155

* Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 232.

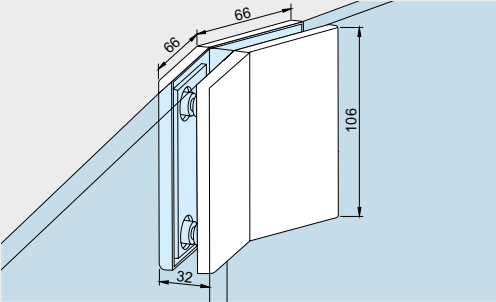
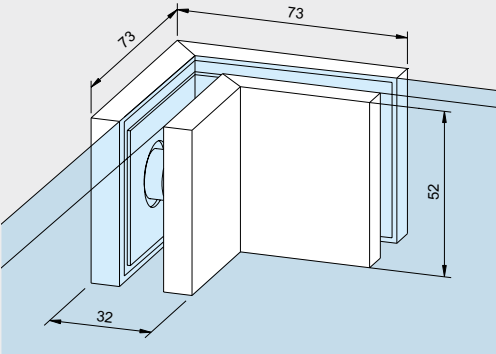
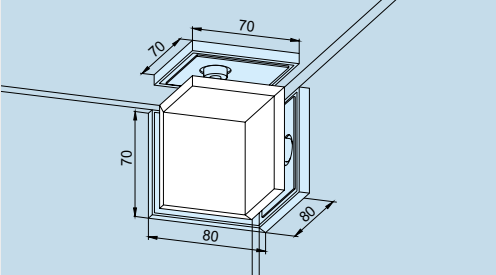
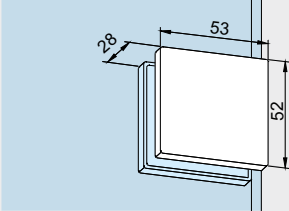
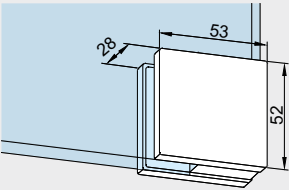
** Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.

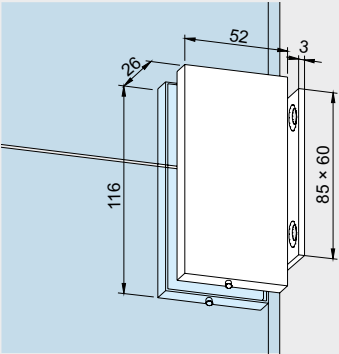
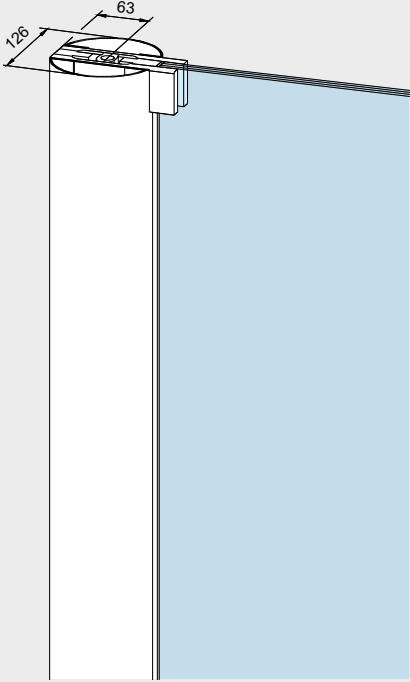
	Product description	Glass thickness	Art. No.
	PT 62 UNIVERSAL Connector for overpanel and sidelight, with stop		03.173
	Weight in kg: Aluminum 0.475 Stainless steel 0.670		
	PT 70 UNIVERSAL Overpanel connector with two stop inserts and two blank inserts, also suitable for 12 mm glass thickness	13 - 19 mm	*01.150 01.158 not illustrated
	Weight in kg: Aluminum 0.272 Stainless steel 0.335		
	With the order please indicate the exact glass thickness!		
	Overpanel-sidelight connector		12.536
	Weight in kg: Aluminum 0.146		
	PT 70 UNIVERSAL Connector with two stop inserts and two blank inserts, angle 90°		*01.156
	angle 135°		*01.157 not illustrated
	angle 105° – 134° / 136° – 179° (glass preparation on request)		*01.155
	Weight in kg: Aluminum 0.272 ER 0.335		

* Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness.
These are available on page 232.

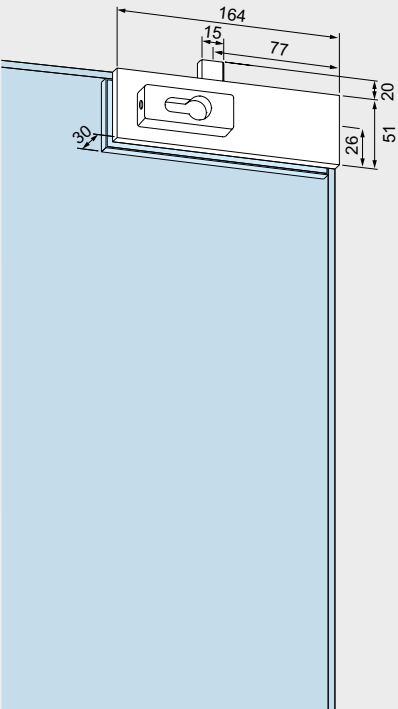
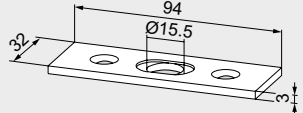
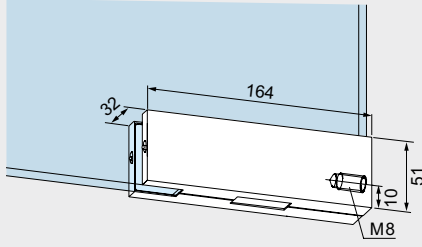
	Product description	Glass thickness	Art. No.
	PT 71 UNIVERSAL Overpanel connector with fin fitting		01.161
	Weight in kg: Aluminum 0.458 Stainless steel 0.608		
	PT 80 UNIVERSAL Connector		*03.170
	With the order please indicate the exact glass thickness! Weight in kg: Aluminum 0.555 Stainless steel 0.780	13 - 19 mm	03.472 not illustrated
	PT 81 UNIVERSAL Connector with fin fitting		03.175
	Weight in kg: Aluminum 0.784 Stainless steel 1.065		
	PT 80 UNIVERSAL Connector angle 90°		03.171
	Weight in kg: Aluminum 0.467 Stainless steel 0.540		

* Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 232.

	Product description	Glass thickness	Art. No.
	PT 80 UNIVERSAL Connector, angle 135°		03.172
	angle 91°–134°/136°–179° (Please specify angle with order) Weight in kg: Aluminum 0.472 Stainless steel 0.541		03.178 not illustrated
	PT 80 UNIVERSAL Connector, shortened, angle 90°		03.470
	angle 91°–134°/136°–179° (Please specify angle with order) Weight in kg: Aluminum 0.236 Stainless steel 0.270		03.179 not illustrated
	Three way box corner connector angle 90° Showcase fitting. The fitting has no load-bearing function and therefore comes without approval certification for systems with a glass cover. Weight in kg: Aluminum 0.099 Stainless steel 0.131		03.198
	PT 90 UNIVERSAL Screw on fitting		07.021
	Weight in kg: Aluminum 0.120 Brass 0.160 Stainless steel 0.155	13.5–19 mm	07.210
	PT 91 UNIVERSAL Corner fitting		07.023
	Weight in kg: Aluminum 0.120 Brass 0.160 Stainless steel 0.155	13.5–19 mm	07.211

	Product description	Glass thickness	Art. No.
	Side connector with fixing plate Also suitable for 8 mm glass thickness. Weight in kg: Aluminum 0.313 Stainless steel 0.376	10, 12 mm	01.153
	Gasket Please indicate glass thickness and Art. No. of fitting.	8 mm	01.900 not illustrated
		12 mm	01.901
	Aluminum round profile for pinch free doors with 65 mm pivot point, consisting of 2 halves, prepared for UNIVERSAL fittings or door rails (76.5 mm or 100 mm). Please indicate: - Panel height (max. 2,500 mm, higher dimension on request) - Required preparation of the profile for top and bottom fittings		03.380
	Aluminum round profile, as above, stock lenght 6,000 mm (unprepared)		03.381
	Aluminum round profile, as above, stock lenght 3,000 mm (unprepared)		03.382
	Aluminum round profile, as above, stock lenght 2,800 mm (unprepared)		03.383
	Weight in kg/m: Aluminum 4.744		

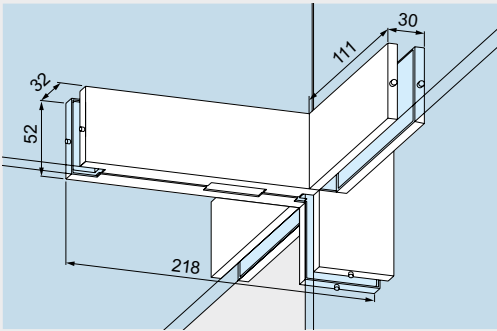
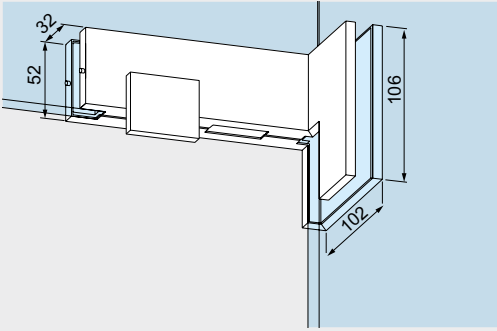
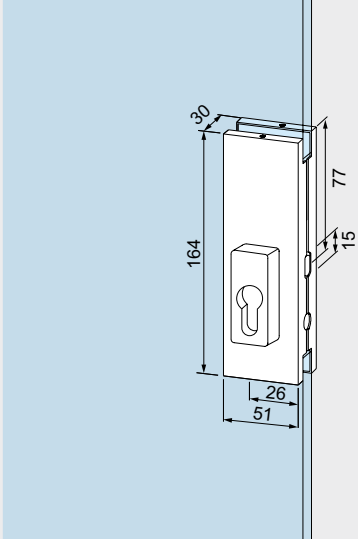
Locks, complete for 10 mm glass thickness

	Product description	Glass thickness	Art. No.
	US 10 UNIVERSAL corner lock, prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes on both sides, 14 mm thick.	10 mm 13, 15, 19 mm	03.206 03.285
	Lock insert: • high corrosion resistance according to EN 1670, class 4 • with regard to type-test according to DIN 18251, class 3**		
	With the order please indicate the exact glass thickness!		
	prepared for KABA		03.340
	For half profile cylinder Left hand top/ right hand bottom		03.288
	Left hand bottom/right hand top		03.287
	Weight in kg: Aluminum 0.942 Brass 1.061 Stainless steel 1.053		
	Lock keeper plate, stainless steel, two parts, adjustable ± 5 mm		05.190
	Weight in kg: 0.048		
	Alternative (not illustrated): Floor sockets		05.192 05.193 05.194
	GK 30 UNIVERSAL Single overpanel strike box with threaded hole at side, to suit US 10 corner lock	13, 15, 19 mm	03.230 03.295
	With the order please indicate the exact glass thickness!		not illustrated
	Weight in kg: Aluminum 0.418 Brass 0.555 Stainless steel 0.536		
	GK 30 UNIVERSAL with stop		*03.234/03.235 not illustrated
	Weight in kg: Aluminum 0.463 Stainless steel 0.597		

* Left or right hand are determined by view from outside.

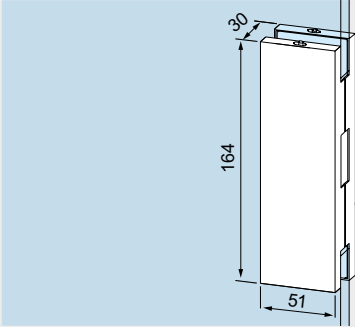
** Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.

	Product description	Glass thickness	Art. No.
	GK 20 UNIVERSAL Double overpanel strike box to suit US 10 corner lock, consisting of two GK 30 with threaded connecting bolt		03.245
	Weight in kg: Aluminum 0.844 Brass 1.096 Stainless steel 0.948		
	GK 20 UNIVERSAL with stop Weight in kg: Aluminum 1.490 Brass 4.465 Weight in kg: Aluminum 0.709 Brass 1.035 Stainless steel 1.010		03.247 not illustrated
Can be used for glass thickness of up to max. 12 mm. If you wish to use thicker glasses, please get in touch with our Application Engineering department beforehand.			
	GK 40 UNIVERSAL Corner overpanel strike box to suit US 10 corner lock		03.250
	GK 40 UNIVERSAL with stop Weight in kg: Aluminum 0.754 Brass 1.035 Stainless steel 1.010		*03.254/03.255 not illustrated
	GK 41 UNIVERSAL Strike box to suit US 10 corner lock, with fin fitting		*03.194/03.193
	Weight in kg: Aluminum 0.906 Stainless steel 1.270		
* Order of Art. No.: left hand fin / right hand fin – determined by view from outside. (Illustration shows left hand)			

	Product description	Glass thickness	Art. No.
	GK 41 UNIVERSAL Strike box with fin fitting on both sides		03.195
	Weight in kg: Aluminum 1.103 Stainless steel 1.411		
	GK 42 UNIVERSAL Strike box to suit US 10 corner lock, angle 90°, with stop inside		*03.274/03.275
	angle 135°, without stop (Glass preparation on request) Weight in kg: Aluminum 0.910 Stainless steel 1.247		*03.276/03.277 not illustrated
	US 20 UNIVERSAL Centre lock, prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes 14 mm thick.	10 mm	3.215
	Lock insert: • high corrosion resistance according to EN 1670, class 4 • with regard to type-test according to DIN 18251, class 3**		
	With the order please indicate the exact glass thickness!	13, 15, 19 mm	03.286 not illustrated
	Prepared for KABA		03.345
	Prepared for half profile cylinder		*03.290/03.289
	Weight in kg: Aluminum 0.942 Brass 1.061 Stainless steel 1.053		

* Left or right hand are determined by view from outside. (illustration shows left hand)

** Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.

	Product description	Glass thickness	Art. No.
	GK 50 UNIVERSAL Strike box to suit US 20 centre lock	10 mm	03.224
	With the order please indicate the exact glass thickness!	13, 15, 19 mm	03.296
	Weight in kg: Aluminum 0.602 Brass 0.730 Stainless steel 0.727		

UNIVERSAL pinch free

Completely pinch free double swing doors

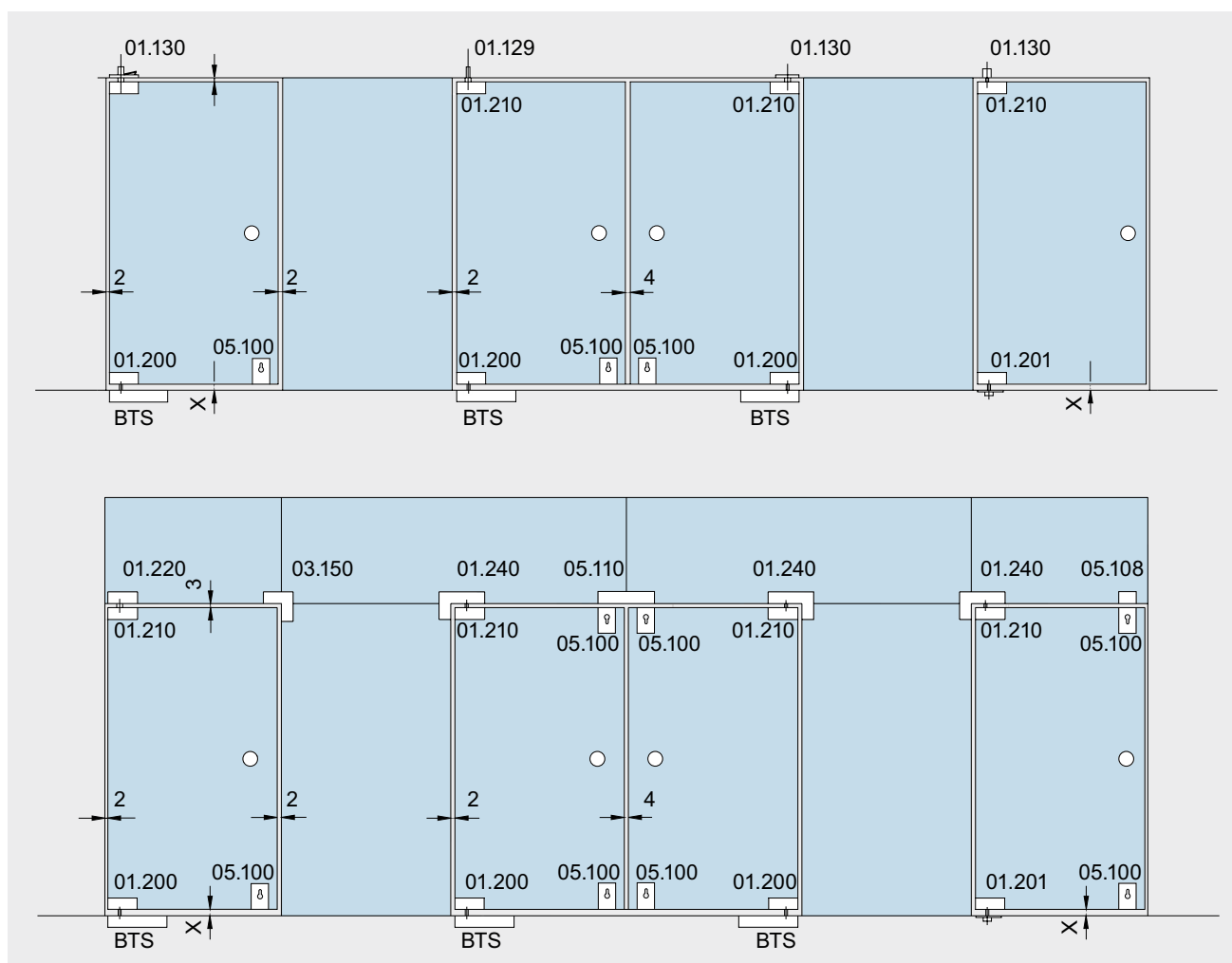
UNIVERSAL pinch free patch fittings with their 15 mm pivot point help to resolve this problem by means of the closeness of the pivot point to the frame. In order to eliminate finger traps completely, the special radiused edging strip should be used.

Suitable for 10 mm and 8 mm glass thicknesses

UNIVERSAL pinch free corner patches are supplied as standard with gasket to suit 10 mm glass. For 8 mm glass, correspondingly thicker gasket is available.

Type selection

Toughened glass assemblies with patches for pinch free centre hung doors. All standard assembly types see page 42.



BTS = Floor spring

X = 10 mm with Art. No. 01.200

X = see page 63 for Art. No. 01.201

Maximum door weight and width for patch fittings

max. door weight: 80 kg

max. door width: 1,100 mm

For door weights up to 150 kg and widths up to 1,400 mm, door rails should be used.

Torque for fixing screws

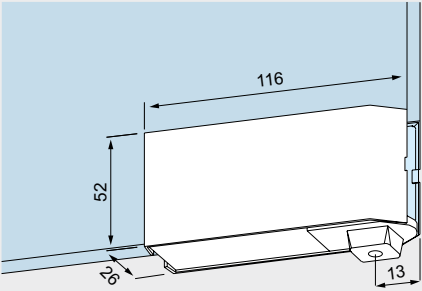
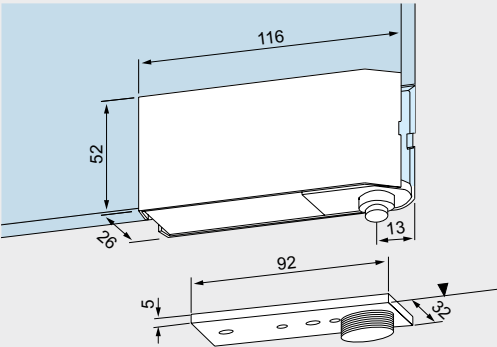
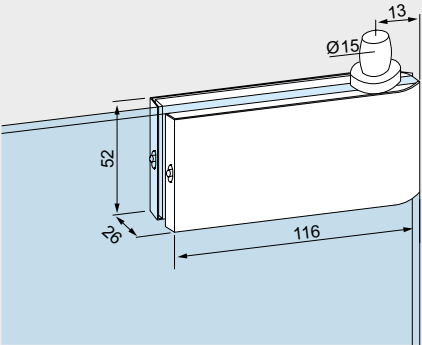
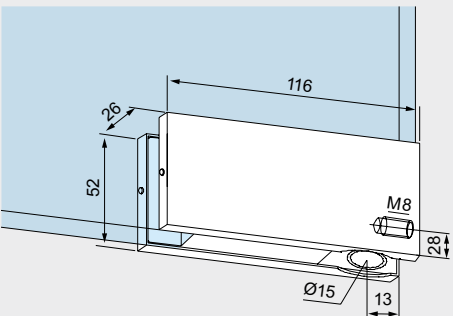
Screws M 6: 10 Nm (4 mm)*

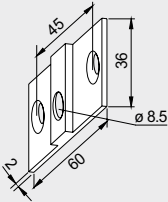
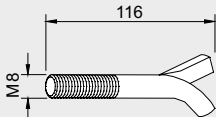
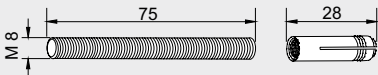
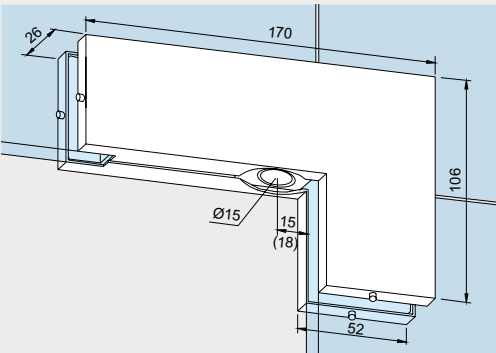
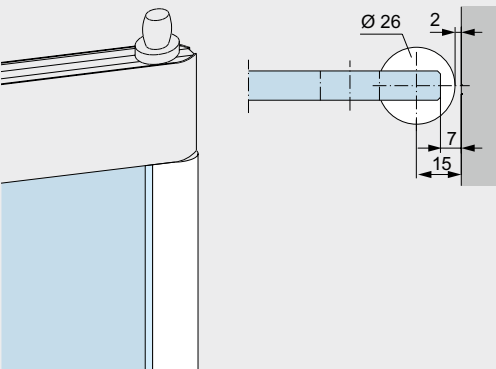
Screws M 6: 15 Nm (5 mm)*

Screws M 8: 20 Nm (5 mm)*

*Allan key size

**Pinch free patch fittings with 15 mm pivot point,
complete, for 10 mm glass thickness**
Accessories see page 224.

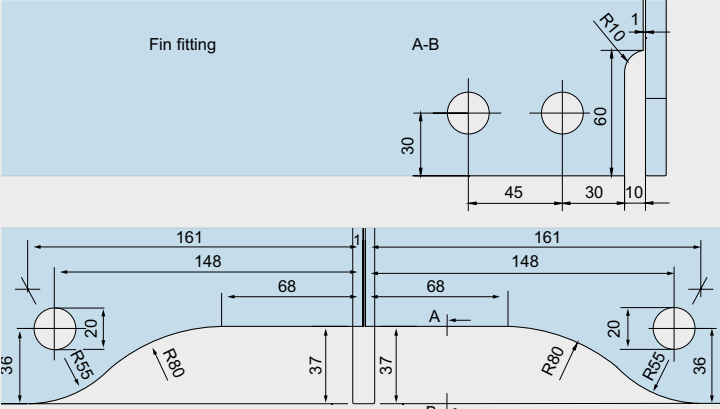
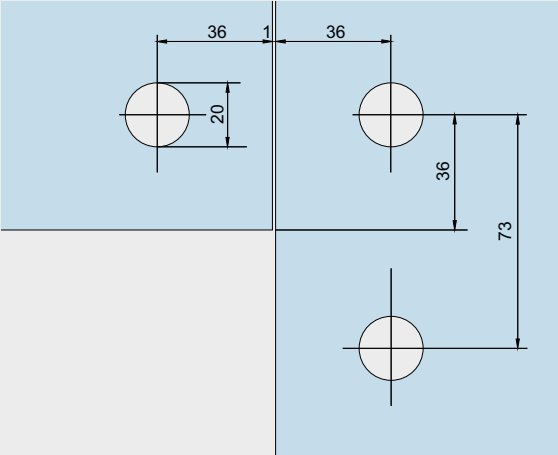
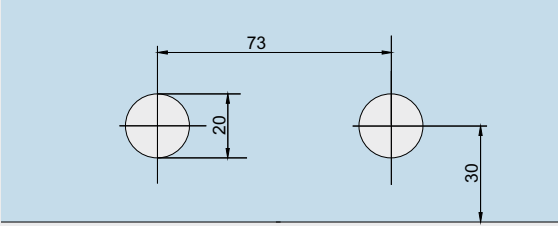
	Product description	Art. No.
	Bottom patch complete with spindle insert for DORMA BTS floor spring	01.200
	Weight in kg: Aluminum 0.473 Stainless steel 0.535	
	Bottom patch complete with pivot insert and pivot bearing, with cover plate, height adjustable by 5 mm; floor clearance see page 79	01.201
	Weight in kg: Aluminum 0.560 Stainless steel 0.622	
	Top patch fitting with pivot pin 15 mm Ø	01.210
	Weight in kg: Aluminum 0.453 Stainless steel 0.526	
	Overpanel patch with 15 mm Ø pivot pin and threaded hole at side	01.220
	Weight in kg: Aluminum 0.262 Stainless steel 0.335	

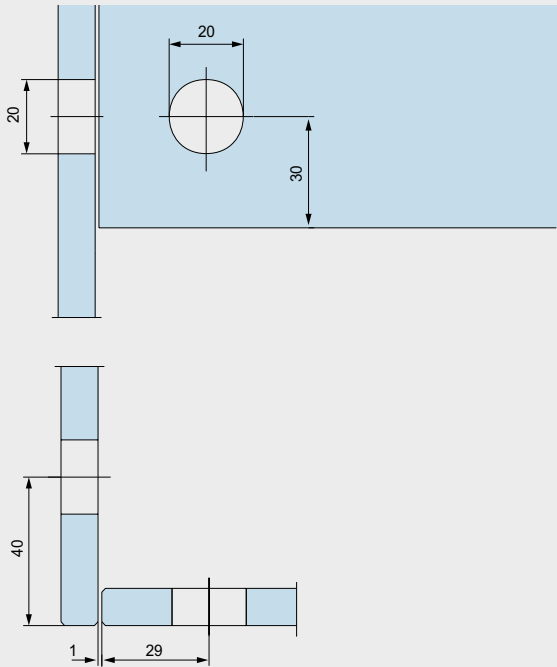
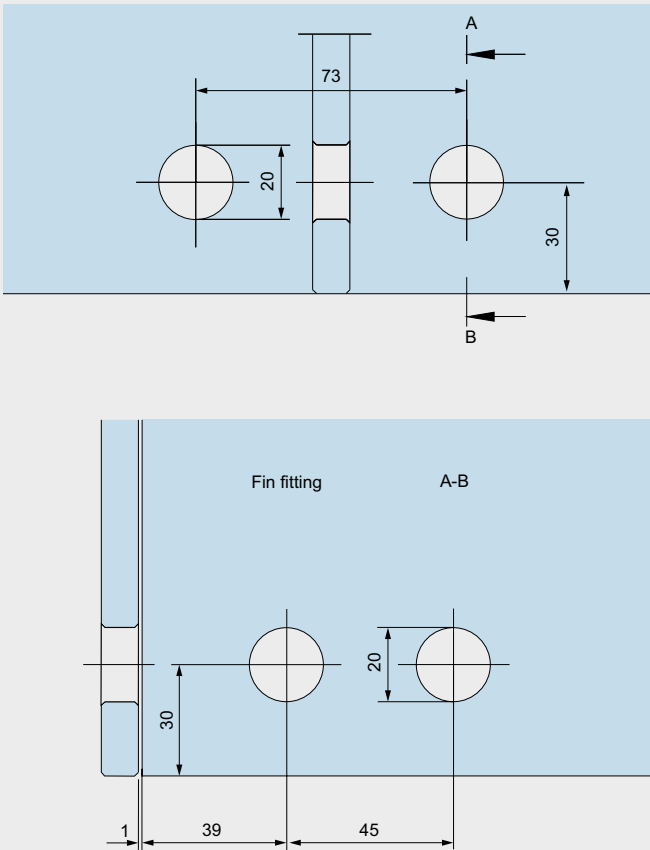
	Product description	Glass thickness	Art. No.
	Fixing plate for overpanel patch EP Weight in kg: Aluminum 0.019 Brass 0.045 Stainless steel not available, satin chrome on brass supplied.		01.127
	Wall anchor with thread M 8 for overpanel patch Weight in kg: 0.040		01.133
	Threaded rod M 8 with plug for overpanel patch PT 30 Weight in kg: 0.032		01.134
	Patch for overpanel and sidelight with plastic socket for 15 mm Ø pivot pin, pivot point 15 mm in combination with patch fittings Pivot point 18 mm in connection with door rails Weight in kg: Aluminum 0.542 Stainless steel 0.547		01.240
	Radiused edging strip TSG* for pinch free doors, (strip is clamped onto free glass edge), acrylic. Length: up to 4,500 mm please specify height Length: 2,250 mm Weight in kg/m: 0.408 * Important information: If radiused edging strip is used, special glass preparation is necessary (see page 77).	10 mm 10 mm	01.231 01.230

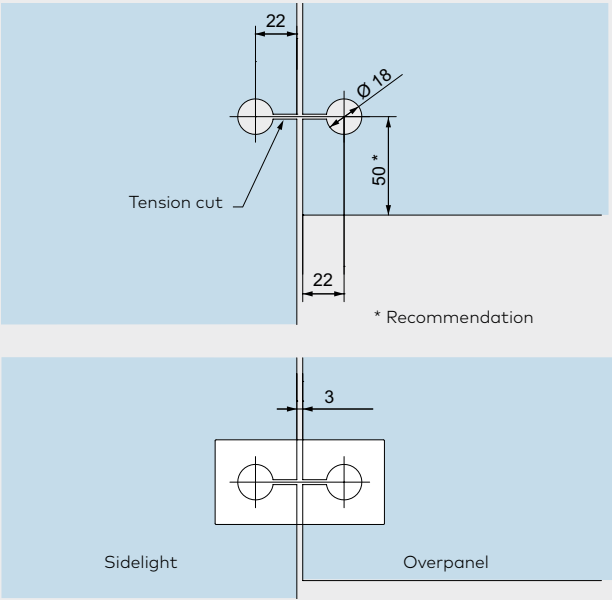
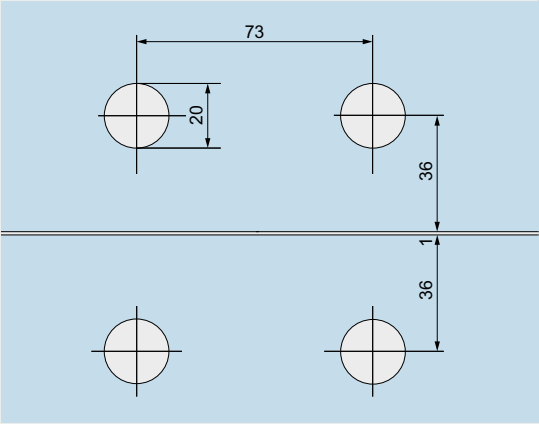
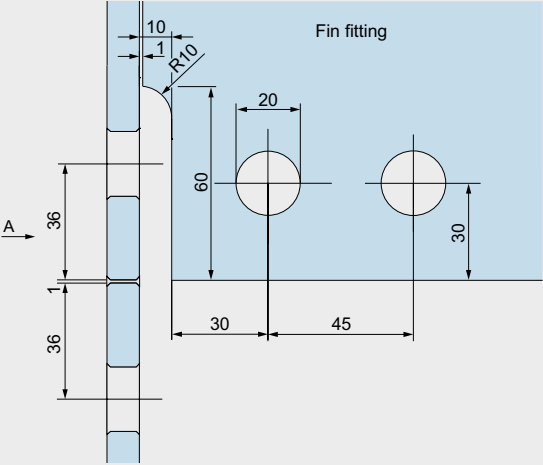
Glass preparation fittings

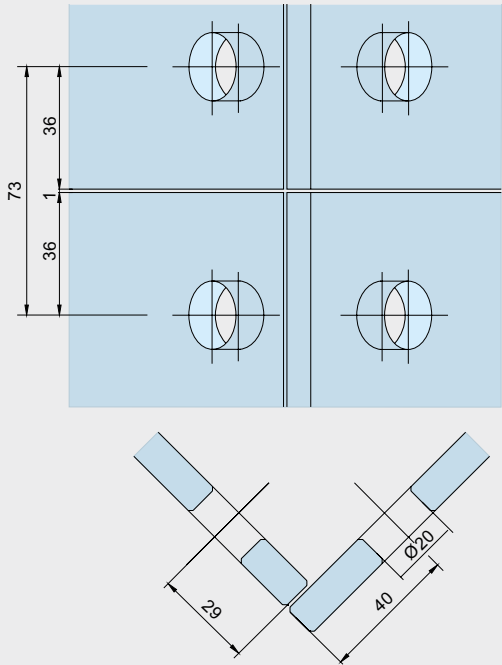
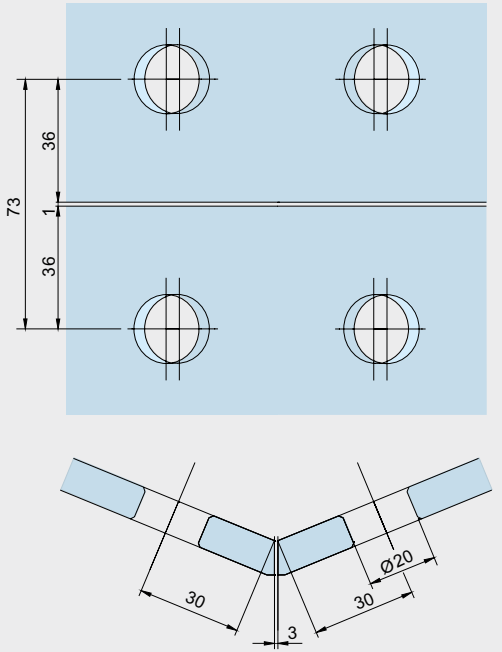
	Product description	Art. No.
	PT 10, PT 20, PT 22, PT 29, PT 30	03.100
	Top and bottom patches,	03.110
	overpanel patch	03.114
		03.120
	Scale 1 : 2	03.212
		03.280
		03.281
		03.282
		03.420
		03.421
	Glass preparation	
	UNIVERSAL Motion	
	PT 30	
	Installation PT 30 with wall connection profile	
	PT 40	03.140
	Patch for overpanel and sidelight	03.283
		03.440
	Scale 1 : 2	03.441

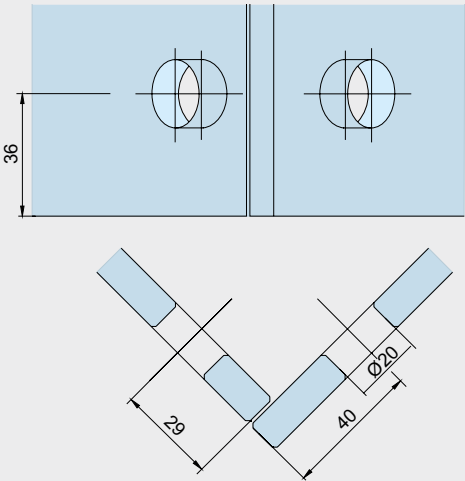
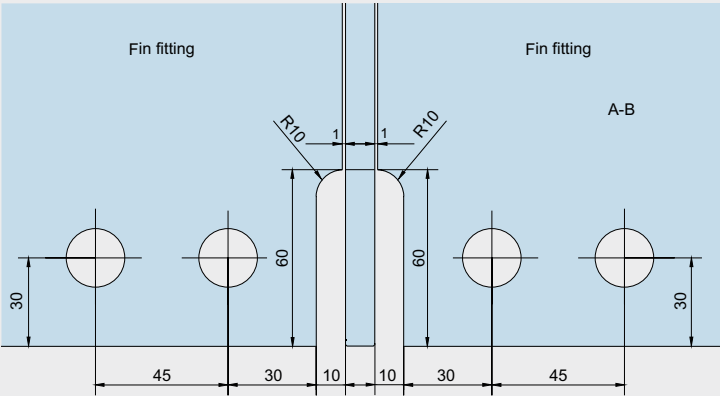
	Product description	Art. No.						
	PT 41, GK 41	03.162						
	Patch for overpanel and	03.163						
	sidelight with fin fitting inside	03.193						
	Scale 1 : 2	03.194						
	PT 42, GK 42	03.164						
	Angled connector 90°	03.165						
	Scale 1 : 2	03.274						
		03.275						
	Angled connectors with wider angles	03.166						
		03.167						
		03.464						
		03.465						
		(not illustrated)						
<table><tr><th>Angle</th><th>Distance</th></tr><tr><td>179° – 105°</td><td>46 mm</td></tr><tr><td>104° – 91°</td><td>65 mm</td></tr></table>		Angle	Distance	179° – 105°	46 mm	104° – 91°	65 mm	
Angle	Distance							
179° – 105°	46 mm							
104° – 91°	65 mm							
Details as to glass preparation for angled connectors on demand.								

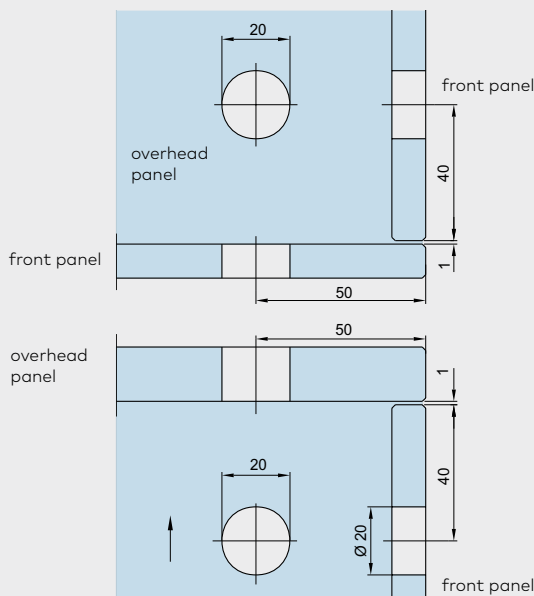
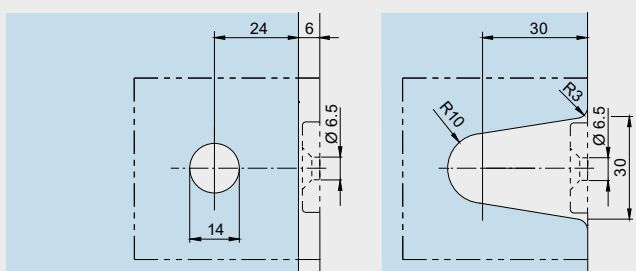
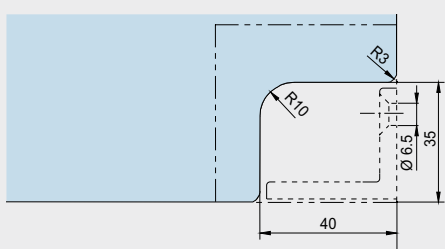
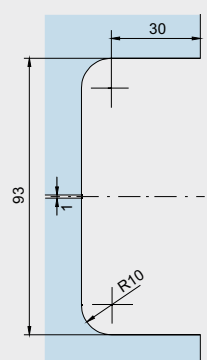
	Product description	Art. No.
	PT 51 Overpanel fin fitting for back to back doors Scale 1 : 2.5	03.160
	PT 60/61, PT 62 Winkelverbindung Connectors for overpanels and sidelights Scale 1 : 2 Glass preparation for fin fitting see PT 81 Glass preparation for fin fitting both sides see PT 81	03.150 03.173 03.157 03.158 03.159 03.452
	PT 70 Overpanel connector Scale 1 : 2	01.150 01.158

	Product description	Art. No.
	PT 70 Connectors for overpanels and sidelights, 90° Glass preparation examples for angles between 91° – 179° available on request. Scale 1 : 2	01.156
	PT 71 Overpanel connector with fin fitting Scale 1 : 2	01.161

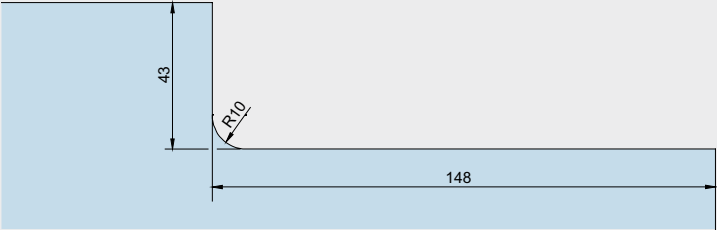
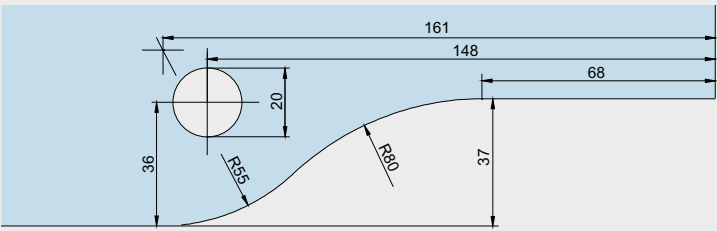
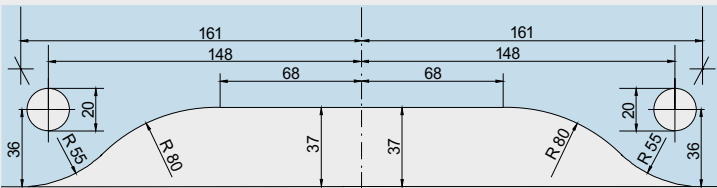
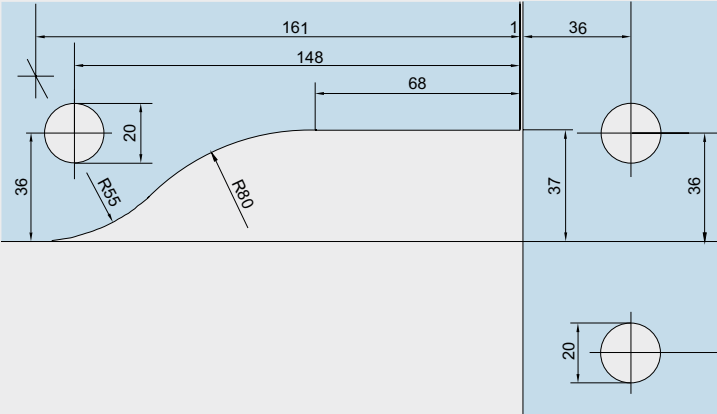
	Product description	Art. No.
 Tension cut 22 Ø18 50 * 22 * Recommendation Sidelight Overpanel 3	Overpanel-sidelight connector Weight in kg: Aluminum 0.146	12.536
 73 20 36 1 36	PT 80 Connector Scale 1 : 2	03.170 03.472
 Fin fitting 10 1 R10 20 60 30 45 30 A 36 1 36	PT 81 Connector with fin fitting Scale 1 : 2	03.175

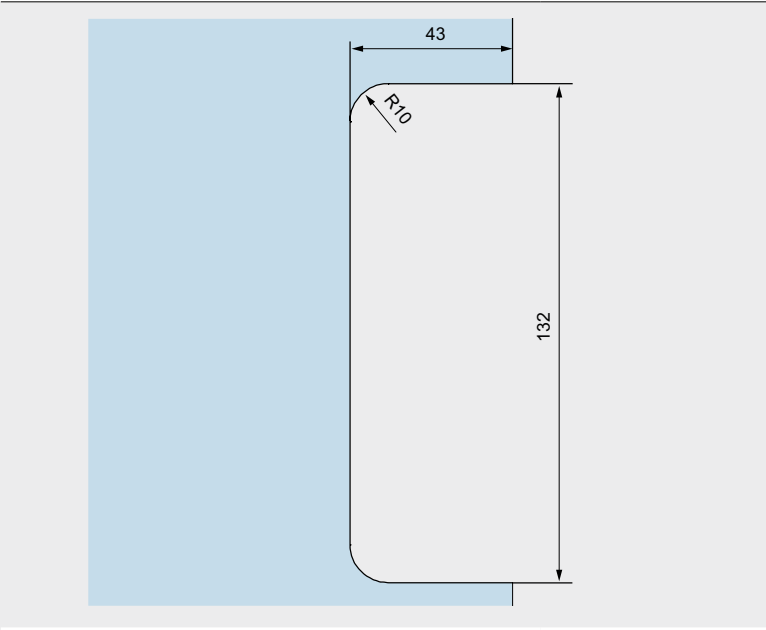
	Product description	Art. No.
	PT 80 Angled connector, 90° Glass preparation examples for angles between 91° – 134° / 136° – 179° available on request. Scale 1 : 2	03.171
	PT 80 Angled connector, 135° Glass preparation examples for angles between 91° – 134° / 136° – 179° available on request. Scale 1 : 2	03.172

	Product description	Art. No.
	PT 80 shortened Angled connector, 90° shortened Glass preparation examples for angles between 91° – 134° / 136° – 179° available on request. Scale 1 : 2	03.470
	PT 41, GK 41 Patch for overpanel and sidelight with fin fitting on both sides Scale 1 : 2	03.161 03.195

	Product description	Art. No.
	Three way box corner connector angle 90° Scale 1 : 2 Showcase fitting. The fitting has no load-bearing function and therefore comes without approval certification for systems with a glass cover.	03.198
	PT 90 Screw on fitting Scale 1 : 2	07.021
	PT 91 Corner fitting Scale 1 : 2	07.023
	Sidelight connector with fixing plate Scale 1 : 2	01.153

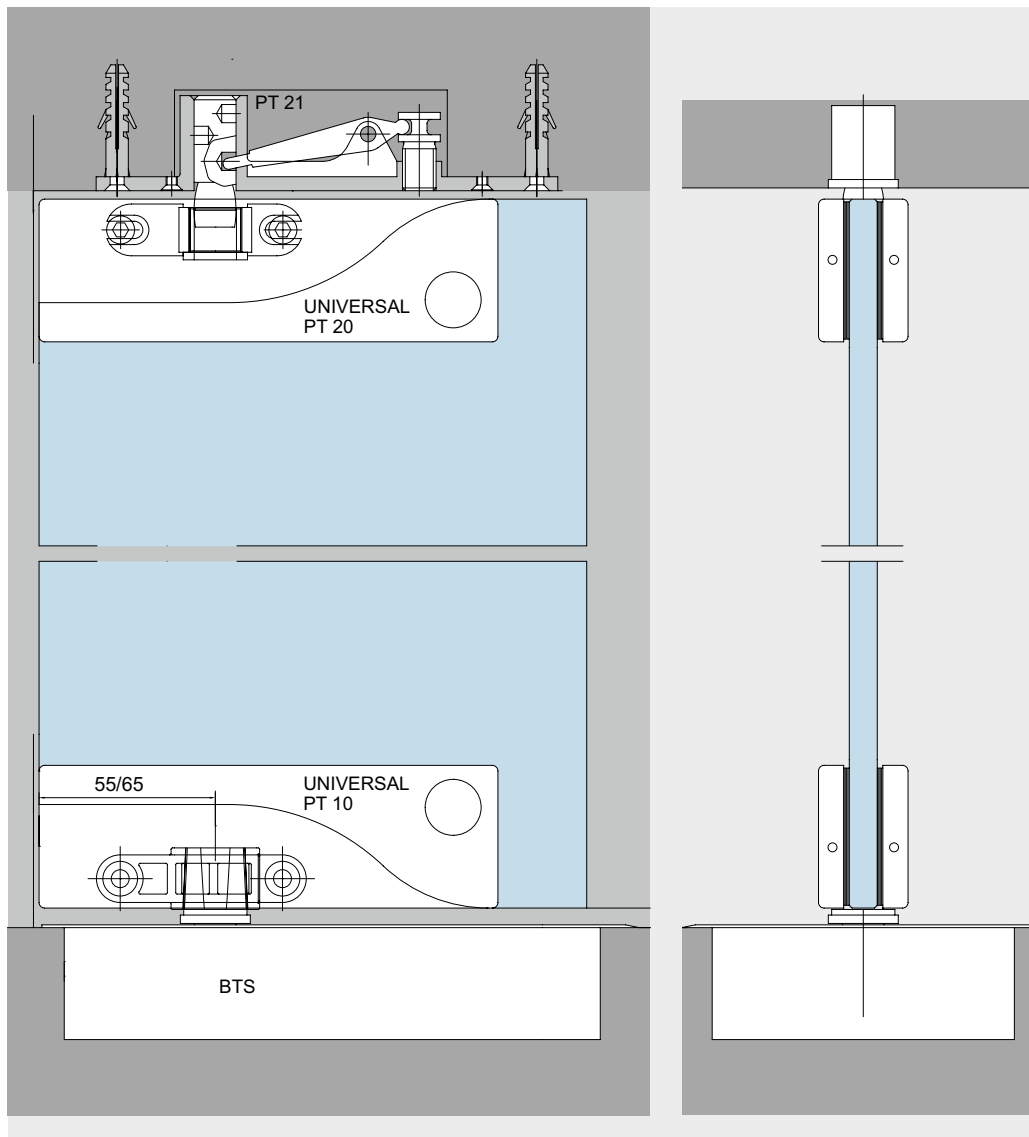
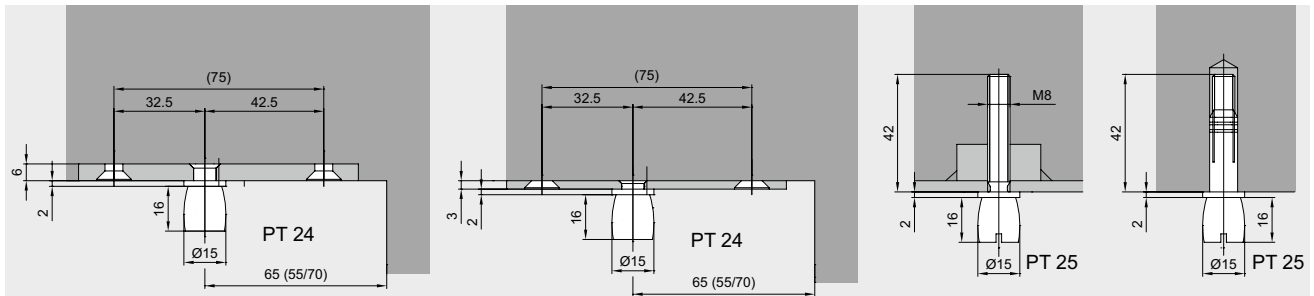
Glass preparation locks

	Product description	Art. No.
	US 10	03.206
	Corner locks	03.285
		03.287
	Scale 1 : 2	03.288
		03.340
	GK 30 (PT 30)	03.230
	Single overpanel strike box	03.234
		03.235
	Scale 1 : 2	
	GK 20	03.245
	Double overpanel strike box	03.247
	Scale 1 : 2	
	GK 40 (PT 40)	03.250
	Corner overpanel strike box	03.254
		03.255
	Scale 1 : 2	

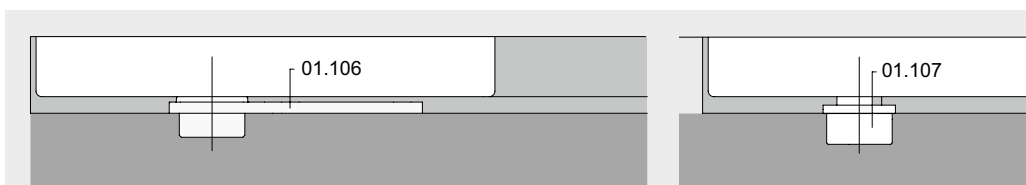
	Product description	Art. No.
	US 20. GK 50	03.215
	Centre lock	03.345
		03.289
		03.290
	and strike box to suit centre locks	03.224
	Scale 1 : 2	

Installation details

Advisory: Please note that the upper pivots for UNIVERSAL and those for MUNDUS are not mutually compatible. The spigot diameters of the MUNDUS fittings vary..

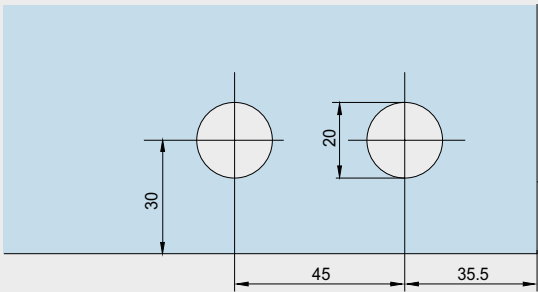
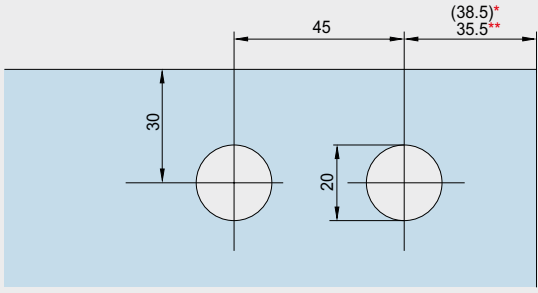
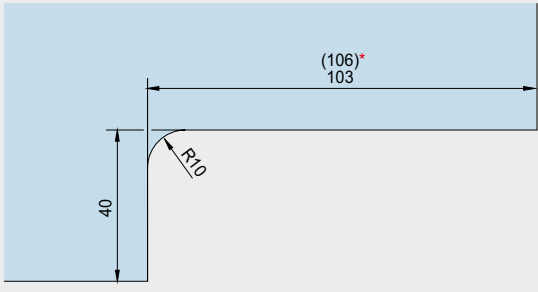


Fixing of top pivots and top centres for PT 20.



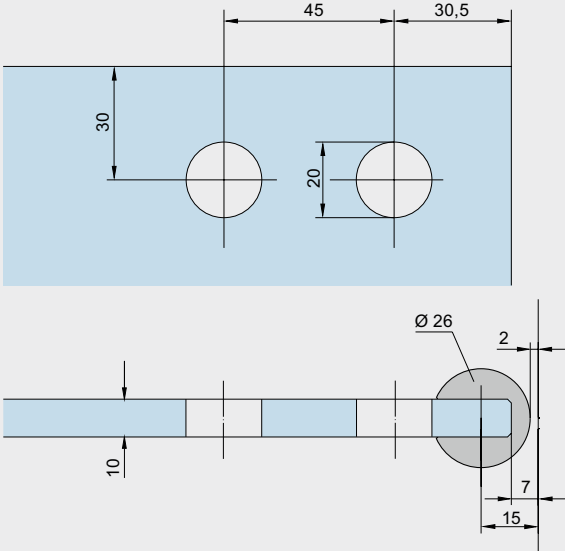
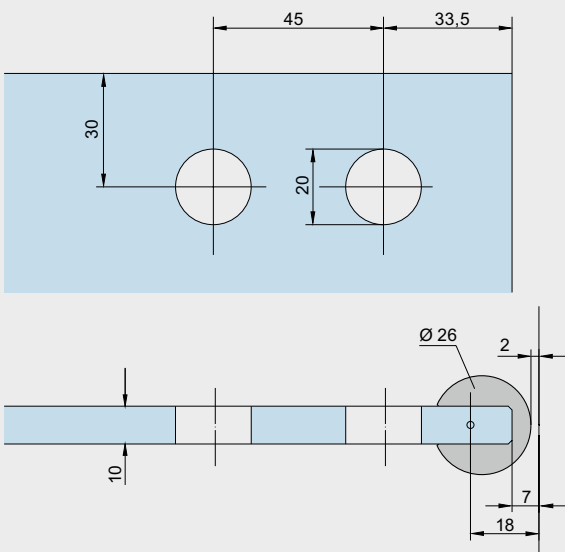
Fixing of floor springs, pivot bearings for PT 10.

Glass preparation

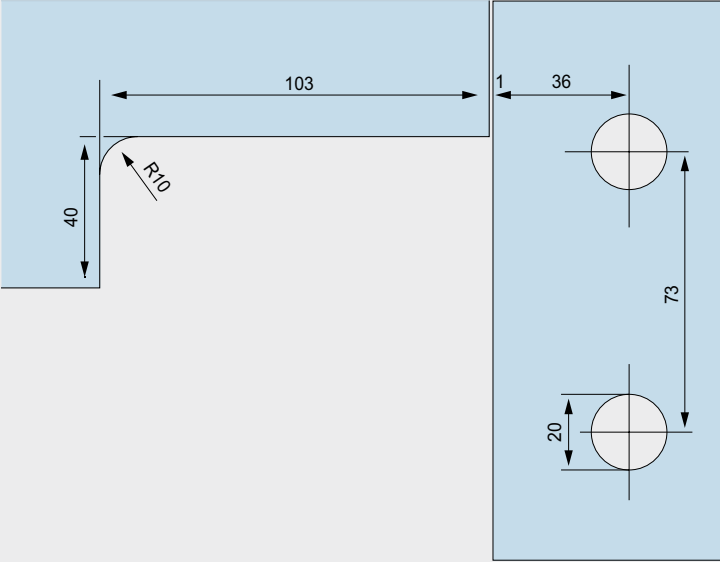
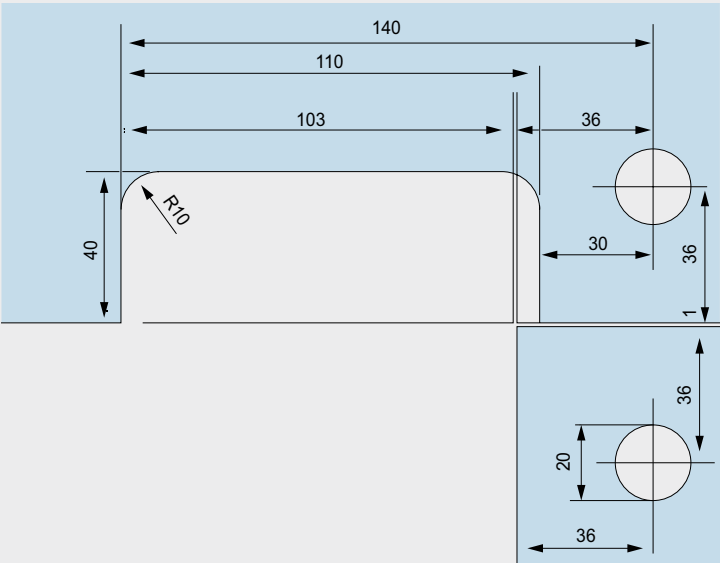
	Product description	Art. No.
	Bottom patch fitting	01.200
	Scale 1 : 2	01.201
	Top patch fittings	*01.210
	Scale 1 : 2	
	Overpanel patch fittings	**01.220
	Scale 1 : 2	

* In conjunction with bottom door rail with 18 mm pivot point distance

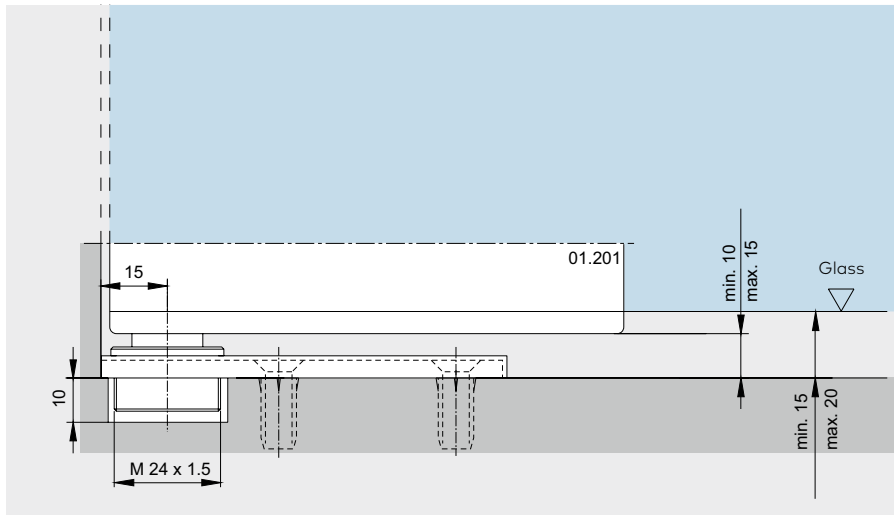
**** Important note:**
When using the acrylic-edge protection profile, please note the special glass preparation required (see page 77).

	Product description	Glass thickness	Art. No.
	Top and bottom patch fittings	10 mm	01.200
			01.201
			01.210
	in conjunction with radiused edge strip. TSG only!		01.021.001.00
	Top patch fittings	10 mm	01.210
	in conjunction with botom door rail and edge protection profile. TSG only!		01.021.001.00
	Scale 1 : 2		

Overpanel and sidelight

	Product description	Art. No.
	Divided overpanel	01.240
	Scale 1 : 2	01.245
	Undivided overpanel	01.240
	Scale 1 : 2	01.245

Construction details



Using the bottom patch on pivot bearing with cover plate (Art. No. 01.201) the air gap between floor and glass is 15–20 mm (by height adjustability).

To reduce the air gap to 10 mm: Embed base plate into the floor.

Versatility plus multiplicity with UNIVERSAL Arcos

Patch fittings and connector hardware for overpanels and side panels, fin fittings for particularly large systems – with the curved arc motif of the Arcos design always incorporated in each component. Gentle reflections that change with the planes give both the glass and its fittings the appearance of a harmonious whole.



Easy glass preparation, secure fixing

dormakaba-Glas has an intimate knowledge of the special properties of glass as a building material. This has led to the design of fittings requiring only minimal glass preparation – a quick and easy cut-out with additional holes. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Suitable for common glass thicknesses

UNIVERSAL Arcos fittings are supplied as standard with gasket to suit 10 mm glass. For 8 mm and 12 mm glass, correspondingly thicker and thinner gasket is available. Some patches are even designed to fit directly with different glass thicknesses.

Variable pivot point

All the inserts for corner and overpanel patches in the UNIVERSAL Arcos program have been designed and manufactured to give two options in the pivot point distance from the sidepanel or frame. It can be either 55 mm or 65 mm.

Reliability built in

Quality materials and thorough workmanship mean that UNIVERSAL Arcos fittings have the features necessary to meet the most demanding of specifications. The fittings are designed to cope with large and heavy doors up to a maximum weight of 130 kg: for instance, a door blade 3,000 mm high by 1,200 mm wide, using 10 mm glass is quite possible.

Clip-on technique

The innovative clip-on technique incorporated in the hardware ensures that the cover caps can be secured to the basic components so that the fixing is virtually invisible.

Matching range of locks

The UNIVERSAL Arcos range includes every type of accessory, and of course, a variety of locks and strike boxes in a matching design concept, giving the designer plenty of choice from the options available.

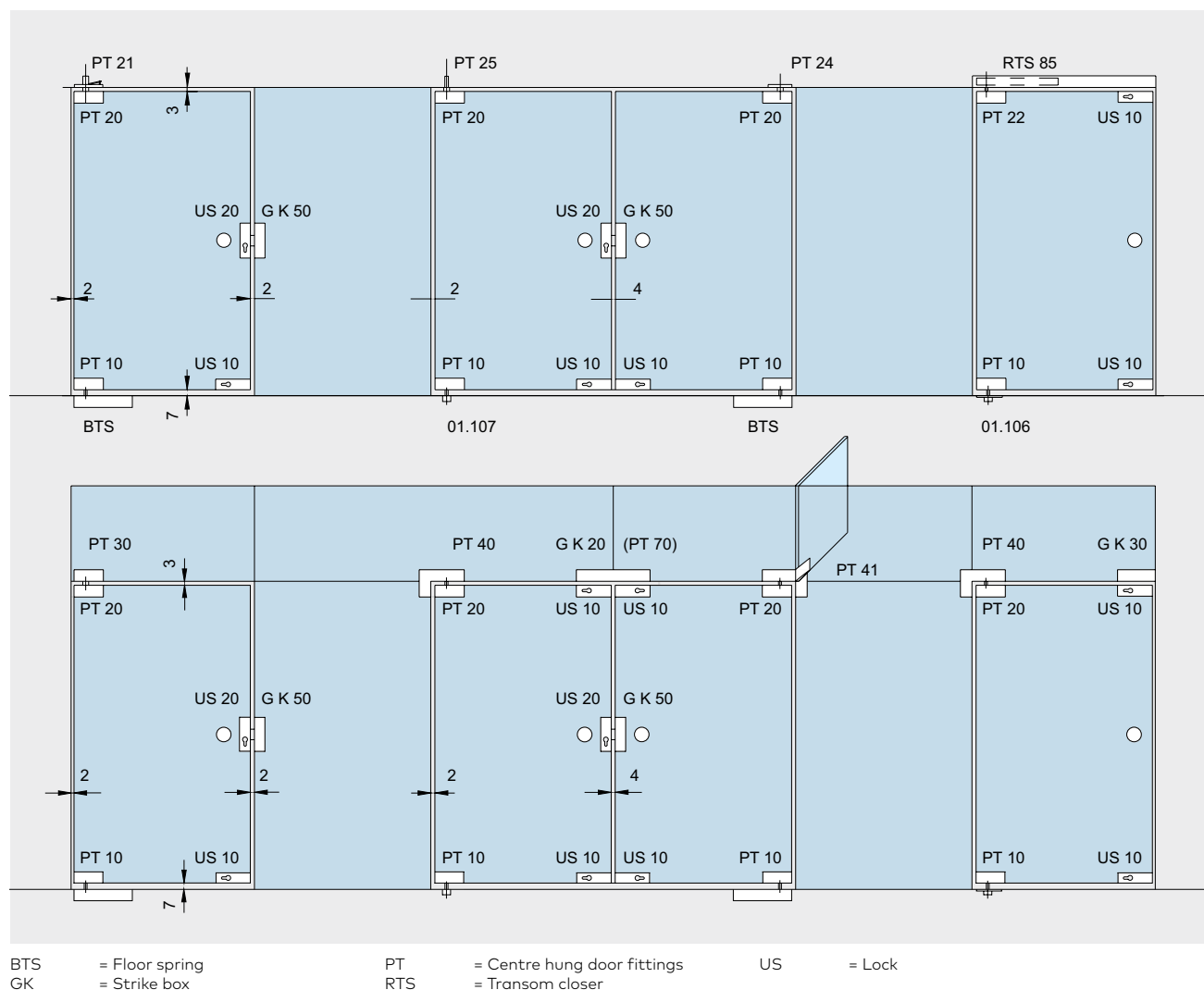
Short delivery times

All the common patterns and types are available ex-stock (factory). Specials will be prepared promptly.

Type section

Toughened glass assemblies with fittings and locks.

All standard assembly types see page 42.



Maximum door weight and width for UNIVERSAL fittings

max. door weight: 130 kg*

max. door width: 1,200 mm**

For doors with higher frequency and in public areas we would advice to use a door rail for doors above 110 kg and door width larger than 1,100 mm.

For door weights up to 150 kg and widths up to 1,400 mm door rails should be used.

* For door heights up to 2,500 mm

For doors with a height of more than 2,500 mm we have to keep additional conditions/limits:

- Glass thickness ≥ 10 mm
- + Usage of a handle bar with 3 connection points in minimum and a minimum height of 2/3 door height

** Use of door closers

Doors $\leq 1,100$ mm must be provided with door closers of type EN 3 (with or without backcheck), and doors $> 1,100$ mm need to be fitted with larger door closers (e.g. EN 4, 5 or 6) without backcheck.

Torque for fixing screws

Screws M 6: 10 Nm (4 mm)*

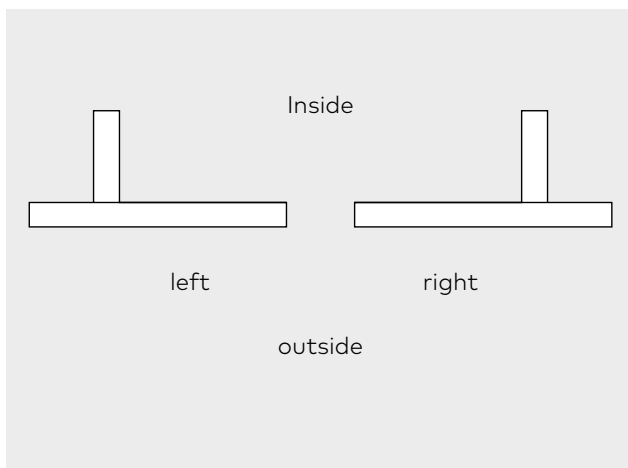
Screws M 6: 15 Nm (5 mm)*

Screws M 8: 20 Nm (5 mm)*

*Allan key size

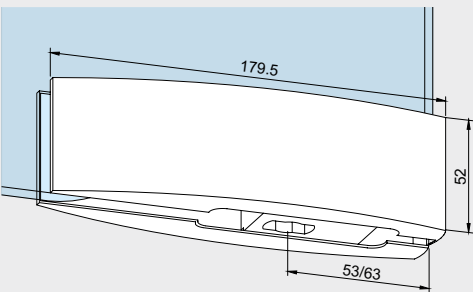
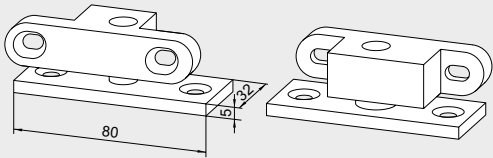
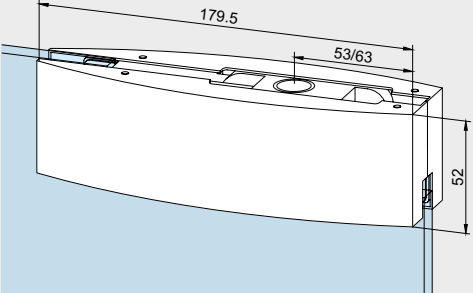
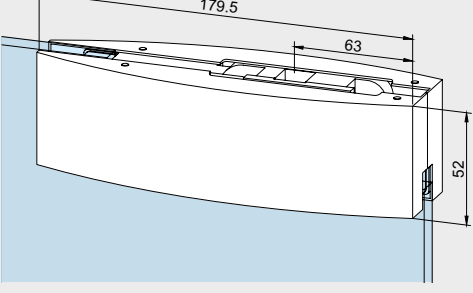
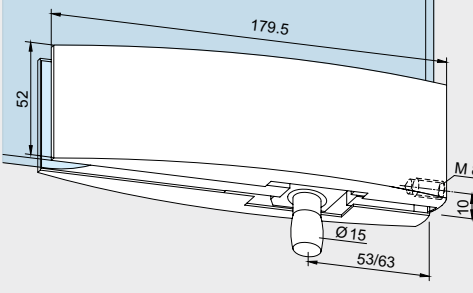
Note for stiffening elements:

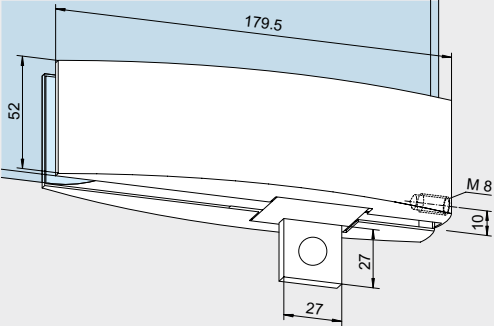
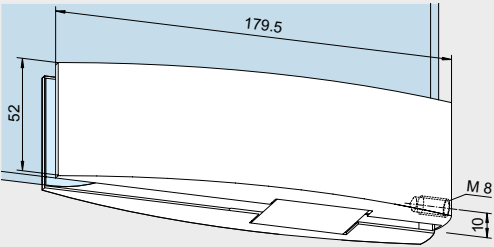
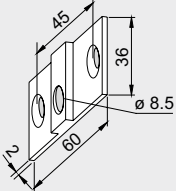
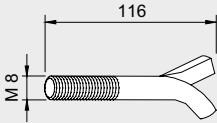
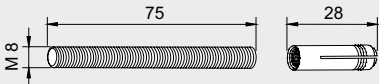
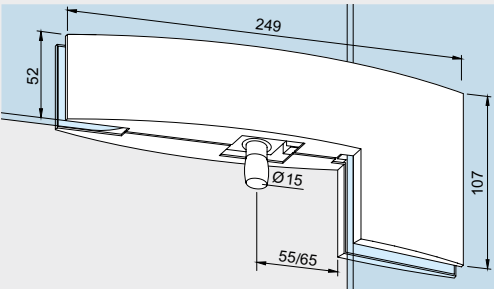
"Left" or "Right" is always determined from the outside and as viewed from above.



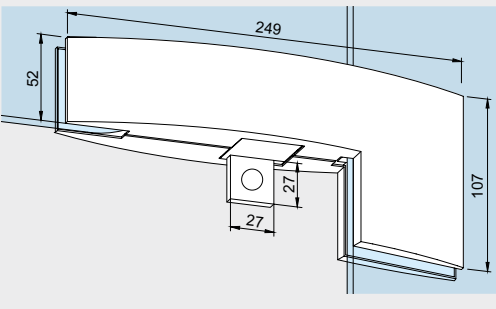
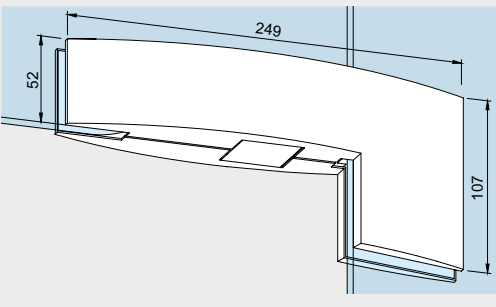
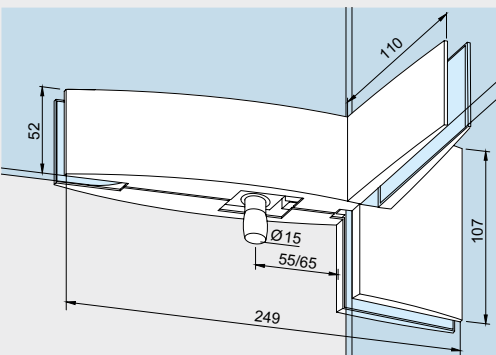
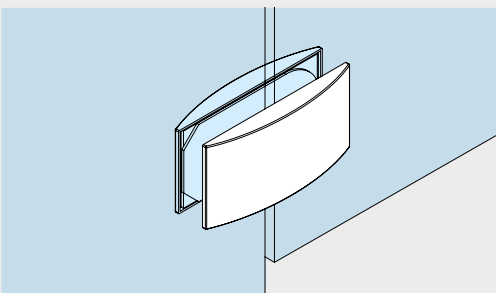
Patch fittings

Shown with 10 mm glass. From 12 mm glass measurements change accordingly. Accessories see page 224.

	Product description	Art. No.
	Arcos PT 10 Bottom patch with insert for DORMA floor spring spindle, or round pivot 14 mm Ø	26.100
	Weight in kg: Aluminum 0.564 Stainless steel 0.662	
	Floor pivot bearing for damp environments, with insert for PT 10, without floor recess max. door weight 80 kg	01.137
	Arcos PT 20 Top patch with plastic socket for top pivot 15 mm Ø	26.100
	Weight in kg: Aluminum 0.477 Stainless steel 0.575	
	Arcos PT 22 Top patch with insert for DORMA RTS transom closer	26.112
	Weight in kg: Aluminum 0.578 Stainless steel 0.677	
	Arcos PT 30 Overpanel patch with pivot 15 mm Ø, with M 8 tapped hole at side	26.120
	Weight in kg: Aluminum 0.528 Stainless steel 0.636	

	Product description	Art. No.
	Arcos PT 30 Overpanel patch with stop insert Weight in kg: Aluminum 0.528 Stainless steel 0.580	26.420
	Arcos PT 30 Overpanel patch with blanking insert Weight in kg: Aluminum 0.519 Stainless steel 0.571	26.421
	Fixing plate for overpanel patch PT 30 Weight in kg: Aluminum 0.016 Brass 0.038 Stainless steel not available, satin chrome on brass supplied.	03.128
	Wall anchor with thread M 8 for overpanel patch PT 30 Weight in kg: 0.040	01.133
	Threaded rod with thread M 8 for overpanel patch PT 30 Weight in kg: 0.032	01.134
	Arcos PT 40 Patch for overpanel and side panel with pin 15 mm Ø Weight in kg: Aluminum 0.755 Stainless steel 0.937	26.140

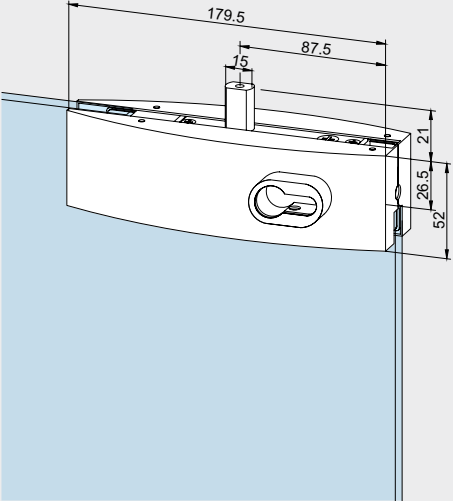
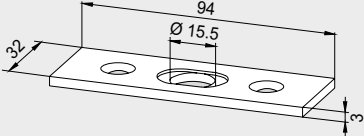
Patch fittings

	Product description	Art. No.
	Arcos PT 40 patch for overpanel and side panel with stop insert	26.440
	Weight in kg: Aluminum 0.755 Stainless steel 0.937	
	Arcos PT 40 patch for overpanel and side panel with blank insert	26.441
	Weight in kg: Aluminum 0.746 Stainless steel 0.928	
	Arcos PT 41 patch for overpanel and side panel with fin fitting inside with pivot 15 mm Ø	*26.162/26.163
	do. with stop insert	*26.262/26.263 not illustrated
	do. with blanking insert	*26.264/26.265 not illustrated
	Weight in kg: Aluminum 0.952 Stainless steel 1.197	
	Overpanel-sidelight connector	12.536
	Weight in kg: Aluminum 0.146	

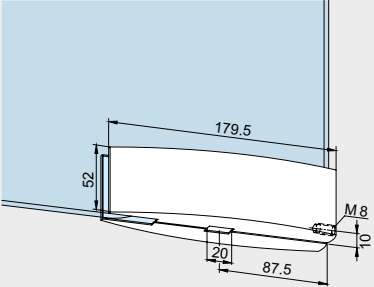
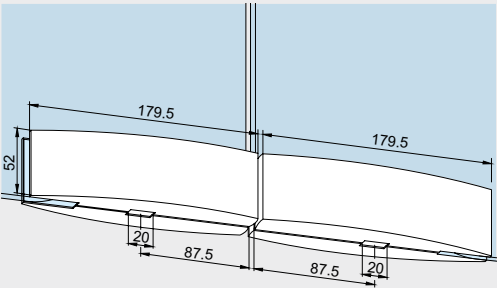
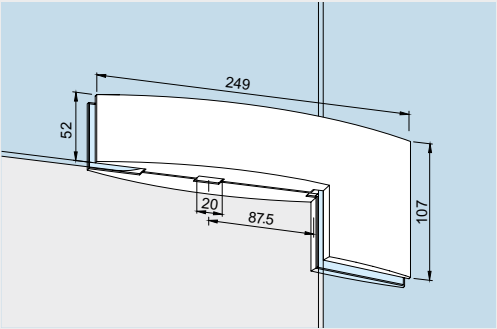
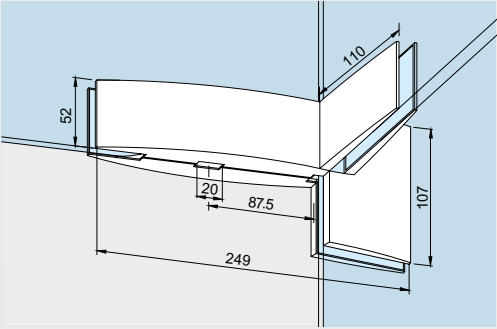
* Left hand fin (illustration shows left hand) / Right hand fin
Left or right hand are determined by view from outside.

Locks, complete

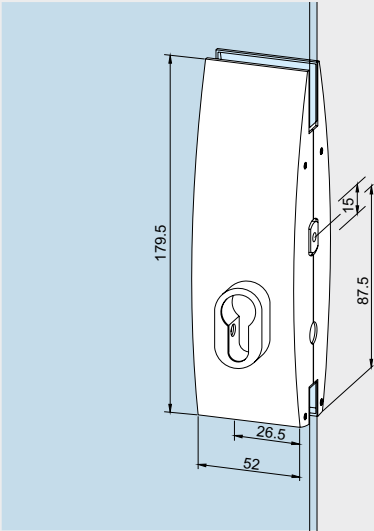
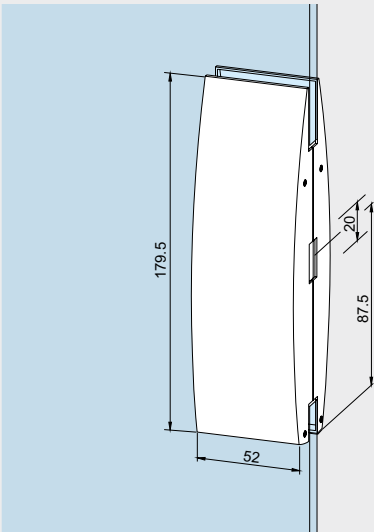
For 10 mm glass thickness.
Accessories are shown from page 224 on.

	Product description	Glass thickness	Art. No.
	Arcos US 10 corner lock, prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes on both sides, 14 mm high.	10 mm	26.206
	Lock insert: • high corrosion resistance according to EN 1670, class 4 • with regard to type-test according to DIN 18251, class 3* Attention: Modified position of locking bolt in comparison to UNIVERSAL US 10 Weight in kg: Aluminum 0.942 Stainless steel 1.053		
	Lock keeper plate, stainless steel, two parts, adjustable ± 5 mm		05.190
	Weight in kg: 0.048		
	alternative: Floor sockets		05.192 not illustrated
			05.193 not illustrated
			05.194 not illustrated

* Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.

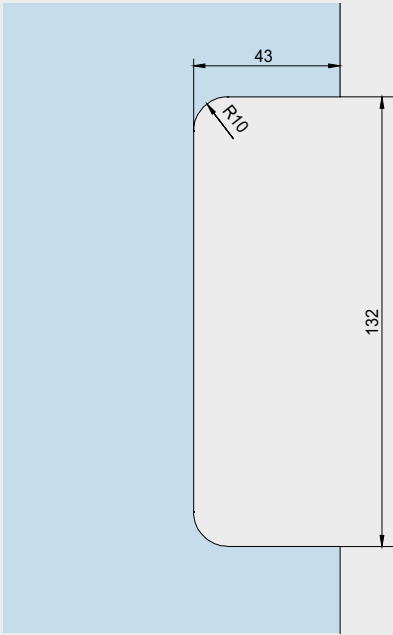
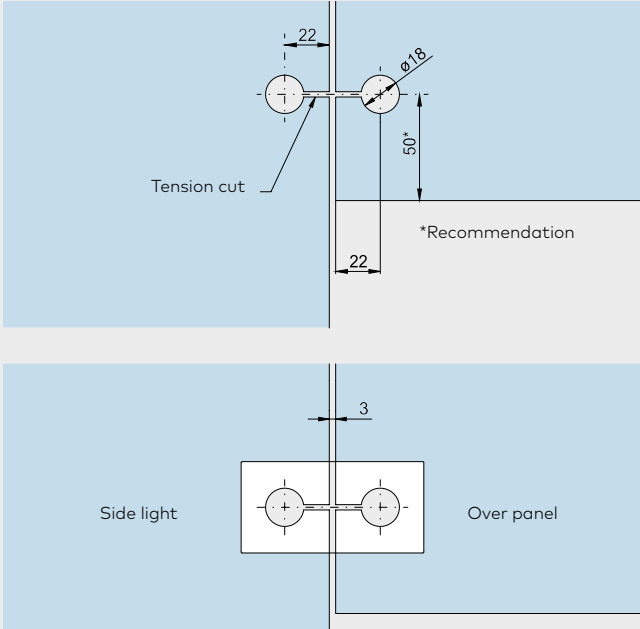
	Product description	Art. No.
	Arcos GK 30 Single overpanel strike box with threaded hole at side, to suit Arcos US 10 corner lock Weight in kg: Aluminum 0.418 Stainless steel 0.536	26.230
	Arcos GK 20 Double overpanel strike box to suit Arcos US 10 corner lock, consisting of two Arcos GK 30 with threaded connecting bolt Weight in kg: Aluminum 0.844 Stainless steel 0.948	26.245
	Arcos GK 40 Overpanel strike box to suit Arcos US 10 corner lock Weight in kg: Aluminum 0.709 Stainless steel 1.010	26.250
	Arcos GK 41 Strike box to suit Arcos US 10 corner lock, with fin fitting Weight in kg: Aluminum 0.906 Stainless steel 1.270	*26.194/26.193

* Left hand fin (illustration shows left hand) / Right hand fin
Left or right hand are determined by view from outside.

	Product description	Glass thickness	Art. No.
	US 20 centre lock, prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes 14 mm thick. Lock insert: • high corrosion resistance according to EN 1670, class 4 • with regard to type-test according to DIN 18251, class 3* Attention: Modified position of locking bolt in comparison to UNIVERSAL US 20 Weight in kg: Aluminum 0.942 Stainless steel 1.053	10 mm	26.215
	Arcos GK 50 Strike box to suit Arcos US 20 centre lock Weight in kg: Aluminum 0.602 Stainless steel 0.727		26.224

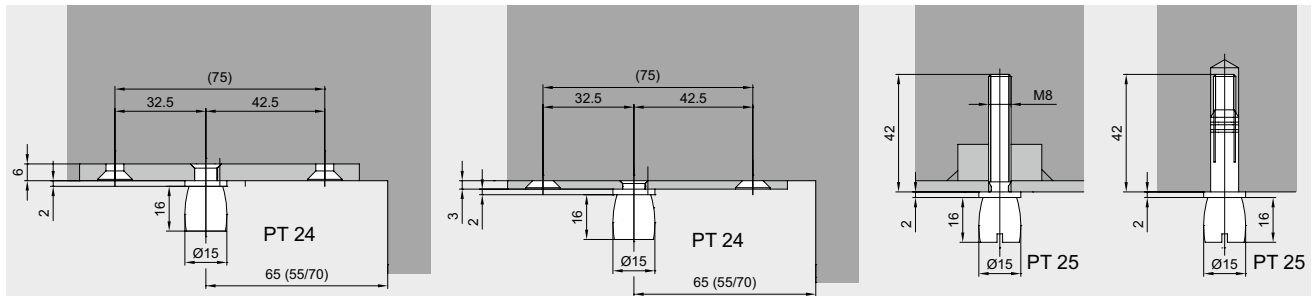
* Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.

Glass preparation

	Product description	Art. No.
	Arcos US 20, GK 50	26.215
	Centre lock	
	and strike box to suit centre lock	26.224
	Scale 1 : 2	
	Overpanel-sidelight connector	12.136
	Weight in kg: Aluminum	0.146

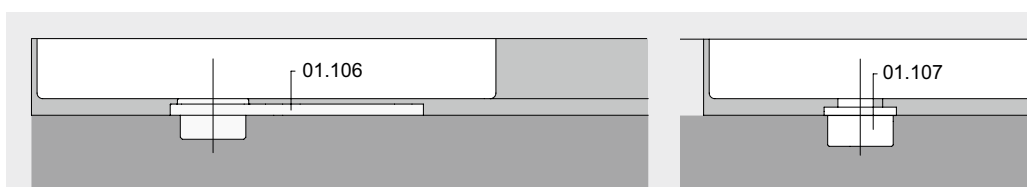
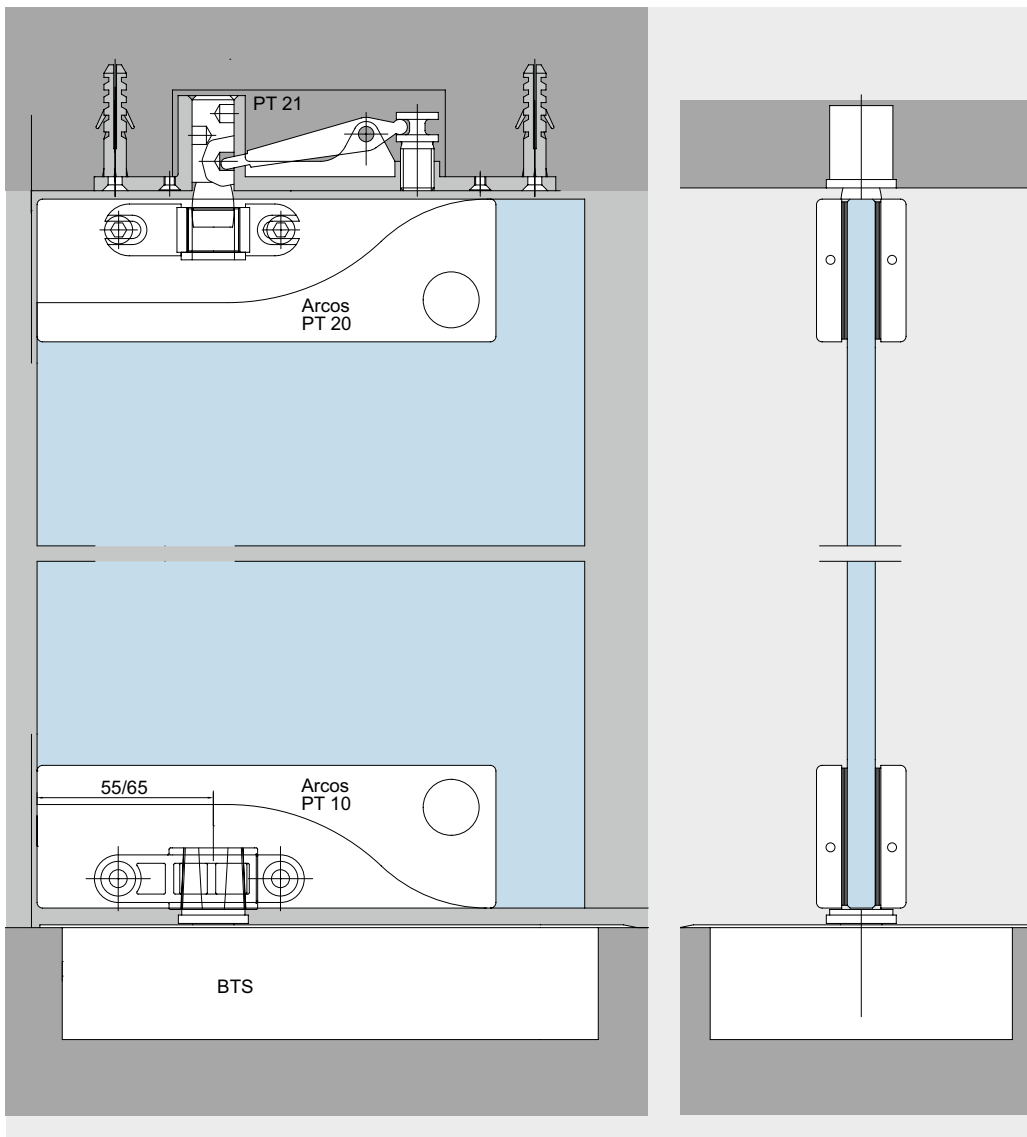
Construction details

Advisory: Please note that the upper pivots for UNIVERSAL and those for MUNDUS are not mutually compatible. The spigot diameters of the MUNDUS fittings vary..



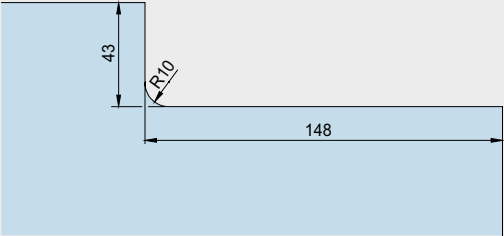
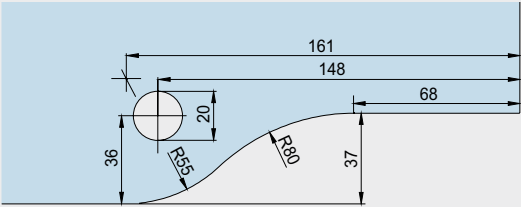
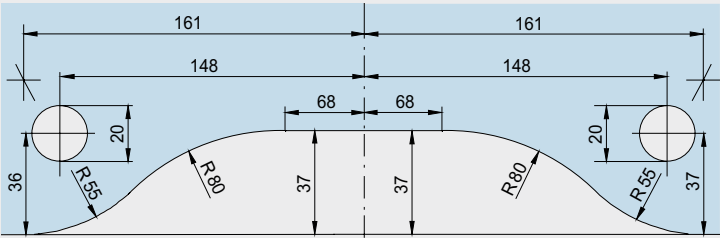
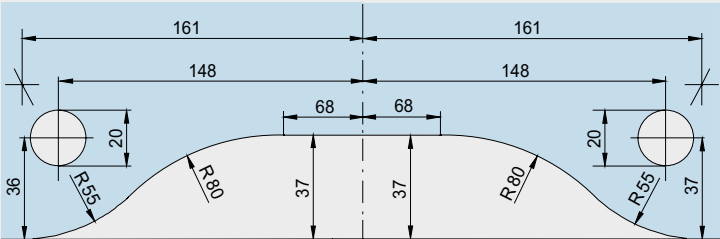
Fixing of pivots and top centres

Fixing of top pivots and top centres for Arcos PT 20 and Arcos PT 22.



Fixing of floor springs, pivot bearings for Arcos PT 10

	Product description	Art. No.
	Arcos PT 10, PT 20, PT 22, PT 30	26.100
	Top and bottom patches,	26.110
	overpanel patch	26.112
		26.120
	Scale 1 : 2	26.420 26.421
	Arcos PT 40	26.140
	Patch for overpanel and side panel	26.440
	Scale 1 : 2	26.441
	Arcos PT 41, GK 41	26.162
	Patch for overpanel and	26.163
	side panel with fin fitting inside	26.193
		26.194
	Scale 1 : 2	

	Product description	Art. No.
	Arcos US 10 Corner locks Scale 1 : 2	26.206
	Arcos GK 30 (PT 30) Single overpanel strike box Scale 1 : 2	26.230
	Arcos GK 20 Double overpanel strike box Scale 1 : 2.5	26.245
	Arcos GK 40 (PT 40) Corner overpanel strike box Scale 1 : 2	26.250

Content

RP

96	General information
97	Type illustrations
98	Components
224	Accessories
248	Safety-related information



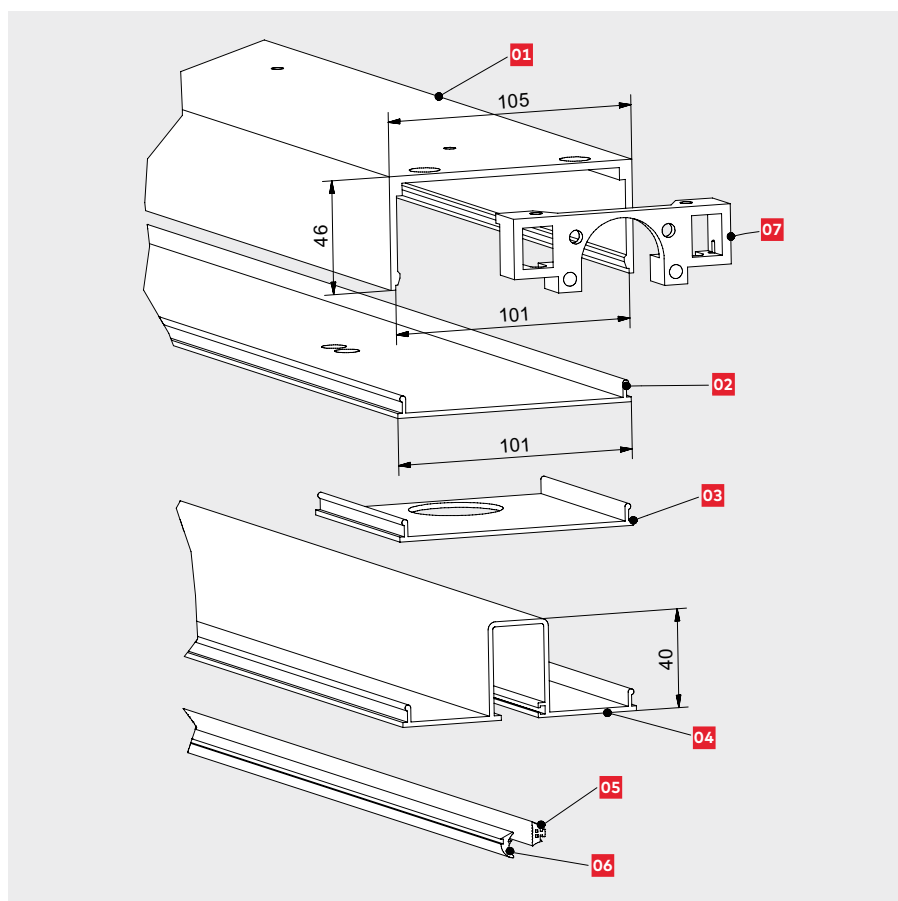
RP

Marvellously concealed transom door closer

The RP pivot door system works with a tubular transom profile in which the RTS transom closer is integrated and concealed. The system is fixed on the ceiling using brackets which are concealed after system installation. A top patch fitting (UNIVERSAL PT 22) attaches the all-glass door to the closer. A bottom patch fitting (UNIVERSAL PT 10) connects the door to the floor pivot, which measures only a few centimetres. So glass thicknesses of 8 – 12 mm are feasible.

The UNIVERSAL patch fittings can be replaced by door rails top and bottom or MUNDUS patch fittings as a special option. When using MUNDUS Premium patch fittings, you also have the option of installing laminated safety glass (LSG).

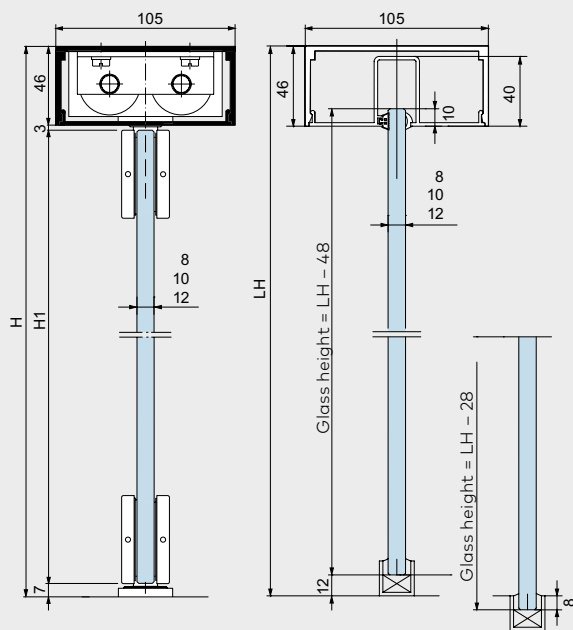
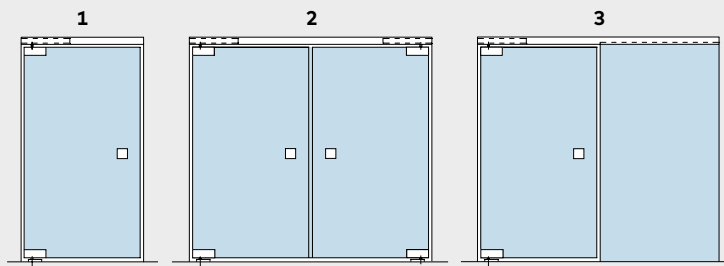
The RTS transom closer not only returns the door to the zero position each time it is opened, it also has a special dampening system to protect the door against unwanted impact caused by over-aggressive opening. In addition, the integral hold-open, which also comes as standard, enables the door to be held open at an angle of 90°.



Transom tube configuration:

- 01**
Transom tube for fixing on ceiling, as lintel or similar, max. length 6,000 mm
- 02**
Cover profile for door, clip-on, max. length 6,000 mm
- 03**
Cover profile for fixed sidelights, clip-on type with glass groove
- 04**
Cover profile for fixed sidelights, clip-on, with glazing groove
- 05 / 06**
Contact profile / glass wedge profile, depending on combination for 8, 10 or 12 mm glass thicknesses of the sidelight
- 07**
Fixing bracket for securing transom tube and closer

Type selection



Options

- 1 Single leaf double-action door with transom tube
- 2 Pair of double-action doors with transom tube
- 3 Double-action door with through-running transom tube and fixed sidelight

Further versions up to 6000 mm are possible.

Materials and finishes

- Aluminum, silver EV1 anodized (similar Eloxal I EV1 / Eloxal II C 0) (101)
- Aluminum, similar satin stainless steel anodized (for profile material) (similar Eloxal II C 31) (113)
- Aluminum, traffic white powder coated (300)
- Aluminum special color anodized (199)
- Aluminum, special color powder coated (399)

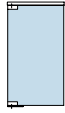
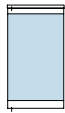
Door panel dimensions

- Glass thicknesses: 8 / 10 / 12 mm
- Door height H1: H – 56 mm
- For max. door panel weights and widths please see the table below.

Sidelight dimensions

- Glass thickness: 8 / 10 / 12 mm with two-part sealing profile
- Sidelight height: H – 28 mm + floor pocket, where required

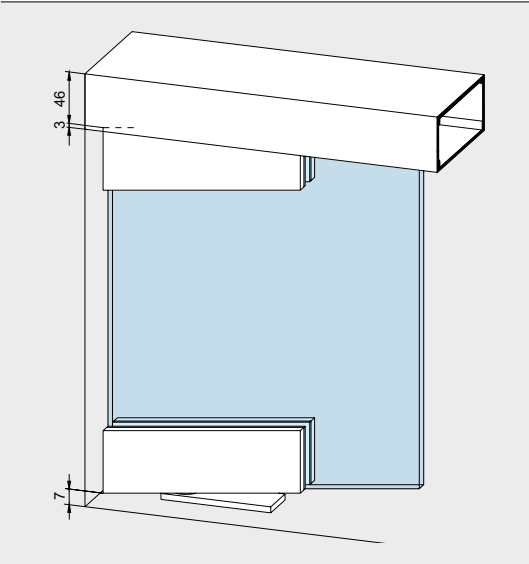
Also with door rails available

max. height	max. width	max. door weight (incl. fittings)	RTS version	
2,500	800–1,100	80 kg	RTS EN 3	
3,500	max. 1,250	110 kg	RTS EN 4	

with door rails top and bottom see detail sheets 04-030 and 04-060

If you have any questions regarding special designs with door rails or MUNDUS patch fittings, our Application Engineering department will be glad to advise you.

Double-action system for glass doors

	Product description	Art. No.
	Double-action system for glass doors complete, consisting of 1 transom tube length 1,000 mm; 1 cover profile length 1,000 mm; 1 RTS 85 transom closer; EN3, hold open 90° (For door widths less than 800 mm, door closers of spring strength EN 2 may also be used. Please indicate requirement when ordering.) 1 fixing bracket; 1 bottom patch fitting PT 10; 1 top patch fitting PT 22; 1 floor pivot bearing Weight in kg: 8.083 When ordering, please indicate the precise system dimensions or attach a corresponding drawing.	01.300

	Product description	Art. No.
	01 Transom tube for fixing at ceiling, as lintel, or similar, stock length 6,000 mm in fixed lengths Weight in kg/m: Aluminum 1.620	01.301 01.311
	02 Cover profile for door area, clip-on stock length 6,000 mm in fixed lengths Weight in kg/m: Aluminum 0.610	01.302 01.305
	03 Cover plate with cut-out for door closer spindle length 90 mm Weight in kg: Aluminum 0.056	01.303
	04 Cover profile with glass groove to clip on Art.No. 01.301 / 311, to hold fixed sidelights inclusive	
	05 / 06 Contact profile or glass wedge profile in 2 resp. 4 mm thicknesses, depending on combination for 8, 10 or 12 mm glass thickness of the sidelight stock length 6,000 mm in fixed lengths Weight in kg: Aluminum 0.810	01.304 01.314
	07 Fixing bracket for securing transom tube and closer Weight in kg: Aluminum 0.080	01.306

Content

BEYOND

102	General information
104	Type illustrations / sets
108	Components
108	Glass preparation
224	Accessories
248	Safety-related information



BEYOND

Systematic design

Safe, functional and extremely attractive, BEYOND, the unique system for glass doors without risk of pinched fingers with swing doors.

The development of BEYOND has been shaped by the search for a solution that combines a modern, attractive design with maximum safety and stability. In the swing-door system the pivot point is located directly at the glass edge, thus preventing the risk of trapped fingers often found at the secondary closing edges of glass swing.

BEYOND opens up a huge range of opportunities for incorporating frameless glass doors into toughened glass assemblies and wall openings. The BEYOND system offers an elegant, sophisticated solution for swing doors in all situations, whether private or public, modern or traditional.

Developed with the practical requirements of the market in mind, this product offers a sensible alternative wherever security, safety and functionality need to be complemented with an attractive design.



Safe and secure

The patented BEYOND swing door system with its pivot point located centrally in the glass axis and close to the glass edge ensures safety and security. The alternative options of elegant, continuous pivot rod or smart short rod make the system suitable for any room situation. And with a choice of pull handles or lock/lever handle combinations, BEYOND enables the realisation of your design ideas.



The over panel pivot fitting
– a slim connector.



An option for the bottom pivot point – short rod on a floor pivot.

If floor pivot bearings are being used, a separate lock or a tumbler is required.

Short pivot rod

The BEYOND swing door system with short pivot rod offers maximum flexibility. No matter what the door dimensions, BEYOND short fittings provide a versatile solution.

DORMA floor pivots, or – particularly for double-action doors – DORMA BTS floor springs, form the ideal base for ensuring that the door always returns safely and securely to its home position. Since with the BTS floor spring the position of the pivot point requires it to be buried under the adjacent wall, the use of a glass side panel is recommended in this case. The top connection depends on the type of unit. When incorporating the glass door into a toughened glass assembly, the top connection is formed by an over panel pivot fitting; in the case of doors in wall openings, a top pivot bearing is fitted to the ceiling or in the lintel. Load transfer from

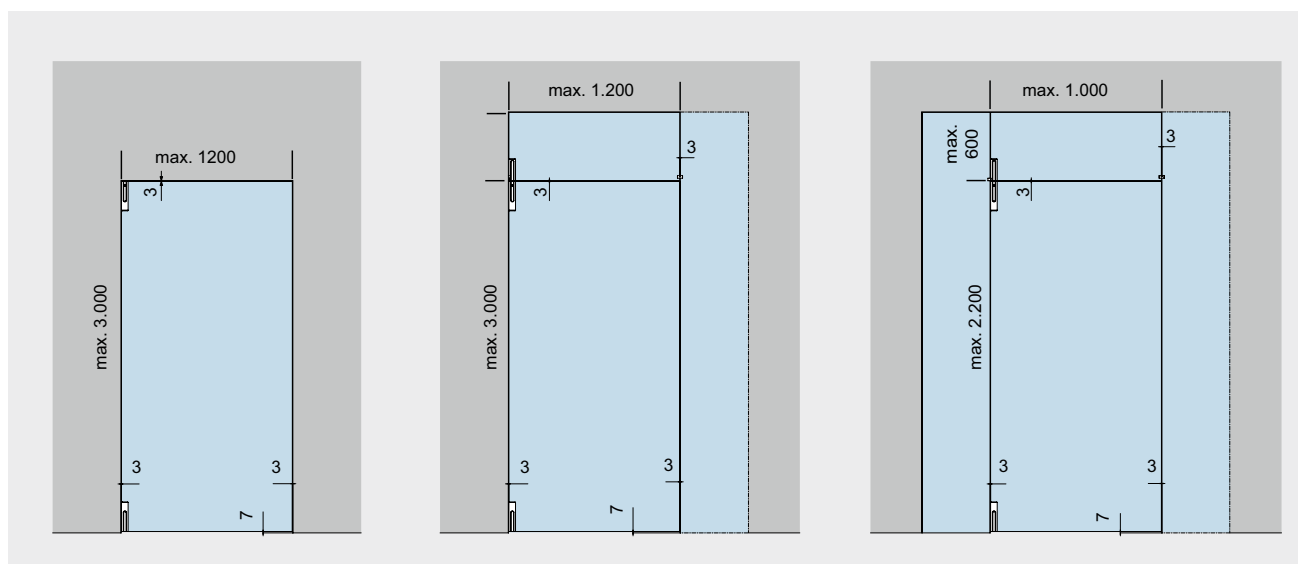
the overpanel and side panel can be effected by means of wall adapter profiles.

Depending on customer requirements, BEYOND offers suitable fittings for 10 mm and 12 mm glass. Finishes for fittings and accessories: aluminum EV1-Deco anodized (114) or similar satin stainless steel anodized (107).

For maximum values please see the typical assemblies.

Note:

Overpanel fitting wall connector
max. 1,200 mm door width;
overpanel fitting glass connector
max. 1,000 mm door width.



Basic set for individual door.
For installation in masonry.

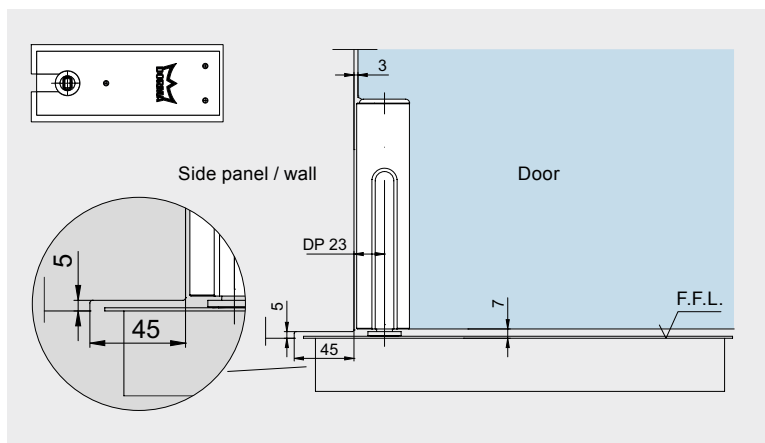
Max door height 3,000 mm
Max door weight 80 kg

Basic set and over panel fitting wall connector for door with over panel.
Optionally with side panel on closing side.

Max door height 3,000 mm
Max door weight 80 kg

Basic set and over panel fitting wall connector for door with over panel and side panel on pivot point side.
Optionally with side panel on closing side.

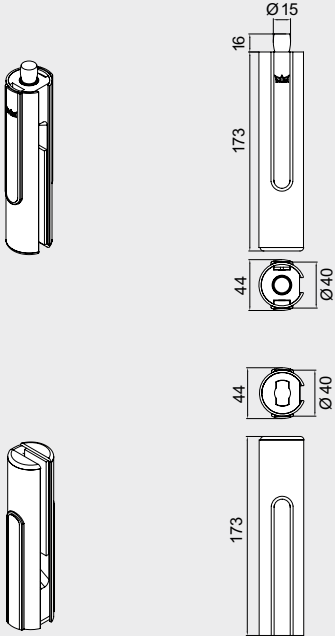
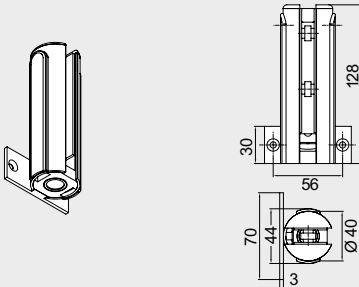
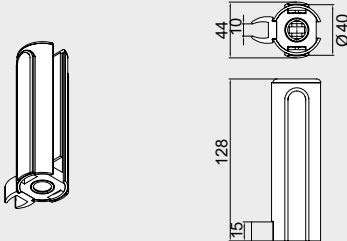
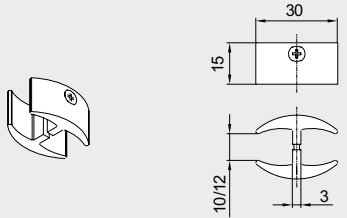
Max door height 2,200 mm
Max door weight 80 kg



Combination BEYOND and BTS

(door closer available from Door Control Division)
With the BTS floor spring, the position of the pivot point means that the unit has to be buried under the adjacent wall, or that the glass side screen has to be appropriately machined (see adjacent detail). The height of the recess cut into the glass will need to be adapted to the installation situation and the means by which the side screen is fixed.

Fittings and glass connector

	Product description	Glass thickness	Art. No.
	BEYOND basic set: Pivoting fitting set, short type, comprising • 1 top pivot fitting with pivot Ø 15 mm, • 1 bottom pivot fitting with insert for DORMA floor spring spindle (90° turnable, e. g. DORMA BTS 80) or round pivot	10 mm	30.100
		12 mm	30.101
	BEYOND overpanel fitting, wall connector, with plastic socket for top pivot	10 mm	30.120
		12 mm	30.121
	BEYOND overpanel fitting, glass connector, with plastic socket for top pivot	10 mm	30.130
		12 mm	30.131
	BEYOND glass connector, plastic, black, for connection of side panel at closing side	10 mm and 12 mm	30.320

Continuous pivot rod

The BEYOND swing door system with continuous rod offers complete freedom from the risk of trapped fingers. By locating the pivot point of the swing door right at the glass edge and providing a round profile, the nip hazard is reduced to zero.

For the floor mounting of single-action, and particularly double-action doors, the DORMA BTS floor spring offers a convenient alternative to the DORMA floor pivot. Since with the BTS floor spring the position of the pivot point requires it to be buried under the adjacent wall, the use of a glass side panel is recommended in this case. As with the short-rod model, the top connection depends on the type of unit. Toughened glass assemblies are fitted with an over panel pivot fitting, whereas with doors in wall openings a top pivot bearing with ceiling fixing is used. Load transfer from the over panel and side panel can be effected by means of wall adapter profiles.

In the case of heights over 2,200 mm, an anti-vibration device located midway along the pivot rod ensures quiet door operation.

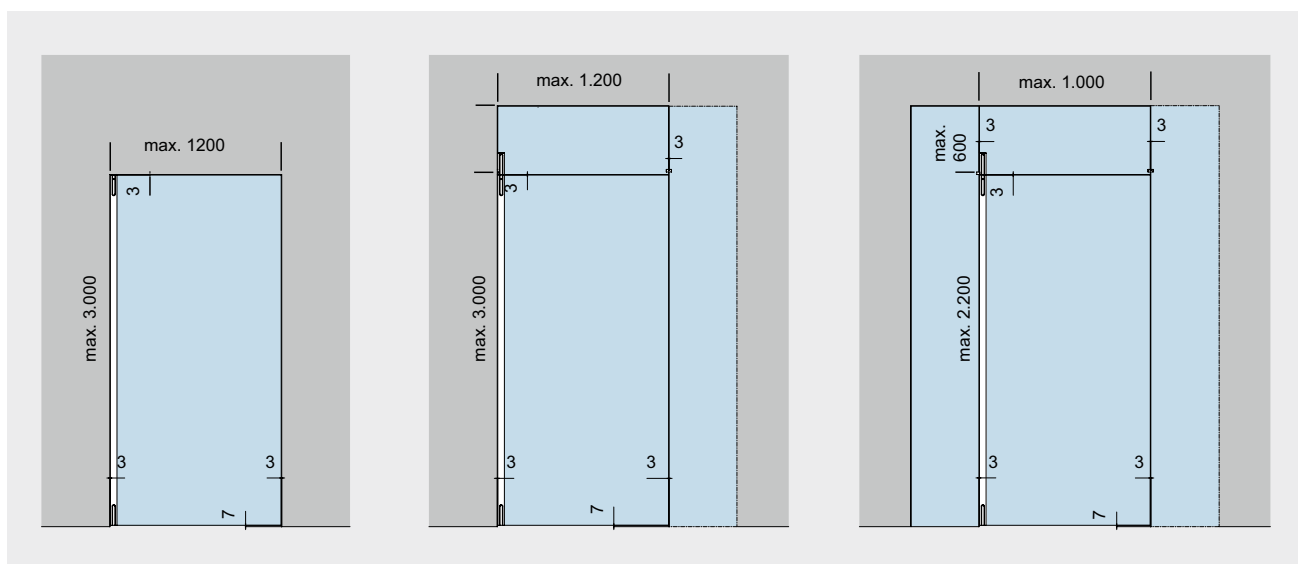
Depending on customer requirements, BEYOND offers suitable fittings for 10 mm and 12 mm glass.

Finishes for fittings and accessories: aluminum EV1-Deco anodized (compatible with finish 150) (114) or similar satin stainless steel anodized (107).

For maximum values please see the typical assemblies.

Note:

Overpanel fitting wall connector
max. 1,200 mm door width;
overpanel fitting glass connector
max. 1,000 mm door width.



Basic fitting for individual door.

For installation in masonry.

Max door height 3,000 mm
Max. door weight 80 kg

Basic fitting and over panel fitting wall connector for door with over panel.

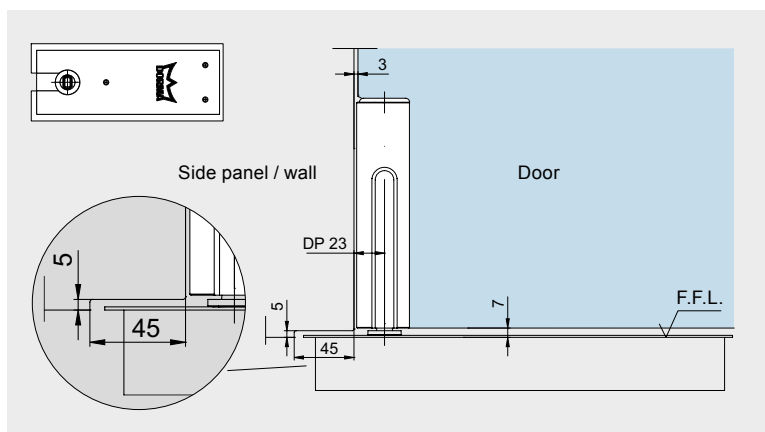
Optionally with side panel on closing side.

Max door height 3,000 mm
Max. door weight 80 kg

Basic fitting and over panel fitting wall connector for door with over panel and side panel on pivot point side.

Optionally with side panel on closing side.

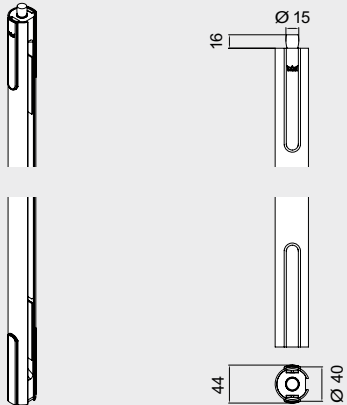
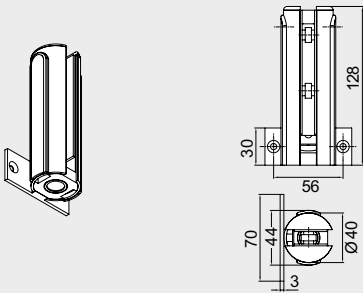
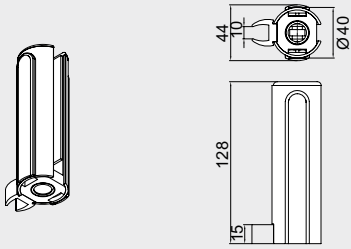
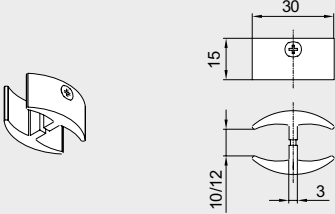
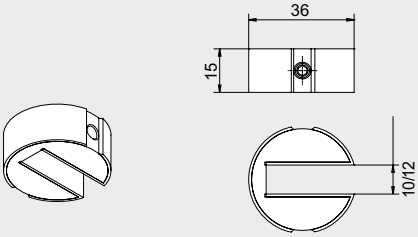
Max door height 2,200 mm
Max. door weight 80 kg



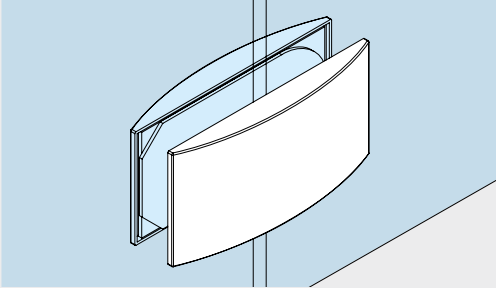
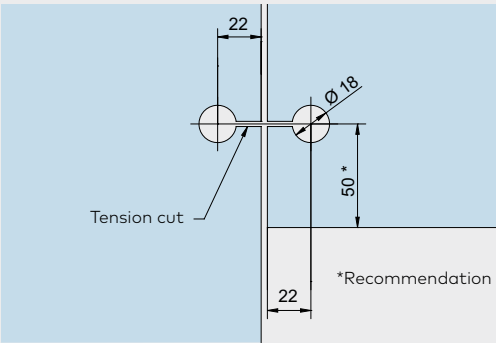
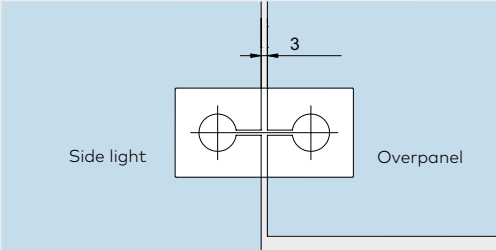
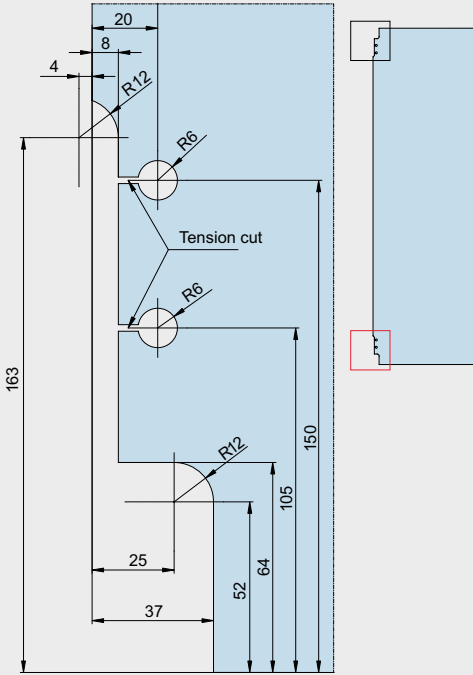
Combination BEYOND and BTS

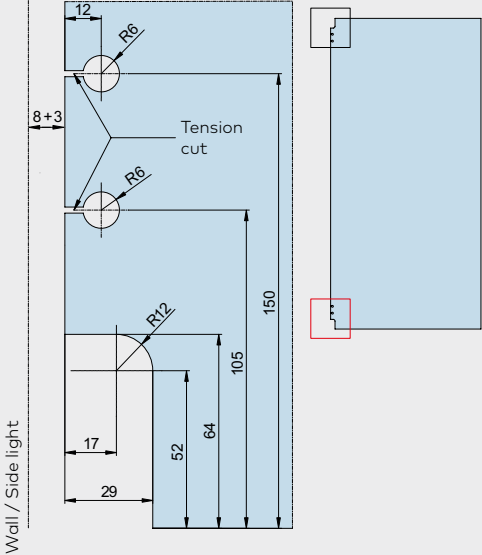
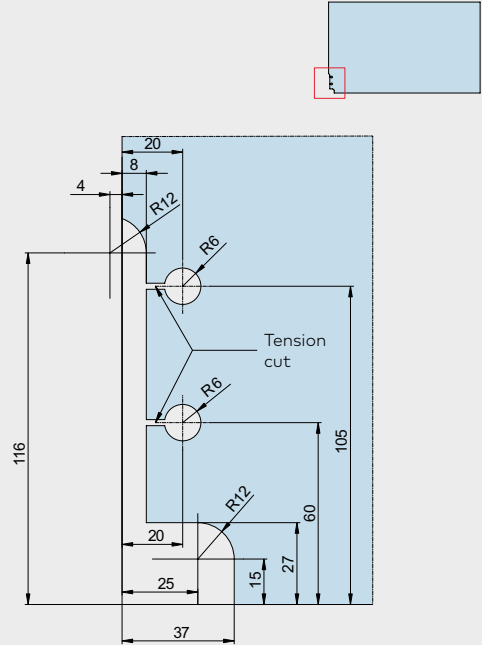
(door closer available from Door Control Division)
With the BTS floor spring, the position of the pivot point means that the unit has to be buried under the adjacent wall, or that the glass side screen has to be appropriately machined (see adjacent detail). The height of the recess cut into the glass will need to be adapted to the installation situation and the means by which the side screen is fixed.

Fittings and glass connector

	Product description	Glass thickness	Art. No.
	BEYOND basic fitting: Pivoting fitting, long type, with pivot Ø 15 mm at top and insert for DORMA floor spring spindle (90° turnable, e. g. DORMA BTS 80) or round pivot at bottom Please indicate exact door height = glass mea- surement with order.	10 mm	30.110
		12 mm	30.111
	BEYOND overpanel fitting, wall connector, with plastic socket for top pivot	10 mm	30.120
		12 mm	30.121
	BEYOND overpanel fitting, glass connector, with plastic socket for top pivot	10 mm	30.130
		12 mm	30.131
	BEYOND glass connector, plastic, black, for connection of side panel at closing side	10 mm and 12 mm	30.320
	BEYOND anti-vibration device for pivot fitting, long	10 mm	30.034
		12 mm	30.035

Glass preparation

	Product description	Art. No.
	Overpanel-sidelight connector Weight in kg: Aluminum 0.146	12.536
		
		
	Pivoting fitting set, short type Drawing shows the bottom glass penetration. Top edge of glass is prepared accordingly.	30.100 30.101

	Product description	Art. No.
	Pivoting fitting, long type	30.110
	Drawing shows the bottom glass penetration. Top edge of glass is prepared accordingly.	30.111
	Overpanel fitting	30.120
	Wall connector and	30.121
	glass connector	30.130
		30.131

Content

EA

112	General information
113	Type illustrations
114	Components
122	Glass preparation
224	Accessories
248	Safety-related information



EA

The expansive range with slimline bodies for offset hung doors

EA patch fittings are characterized by their slim, neat shape and skilful hinge design. This comprehensive range of fittings allows the transparent elegance of single-action doors to reach their full potential – whether hung in frames or integrated in toughened glass assemblies.

Easy glass preparation secure fixing

dormakaba has an intimate knowledge of the special properties of glass as a building material. This has led to the design of fittings requiring only minimal glass preparation – a quick and easy cut out with additional holes. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Suitable for 10, 12 and 8 mm glass thicknesses

DORMA EA patch fittings are available for 10 and 12 mm glass thicknesses. With additional gaskets these fittings can also be used for 8 mm glass.

Reliability built in

Quality materials and thorough workmanship mean that EA patch fittings have the features necessary to meet the most demanding of specifications.

Matching range of locks

The EA range includes a variety of locks and strike boxes in a matching design concept, giving the designer plenty of choice from the options available.

Virtually unlimited choice of colours and finishes

EA corner patches are available in the following finishes

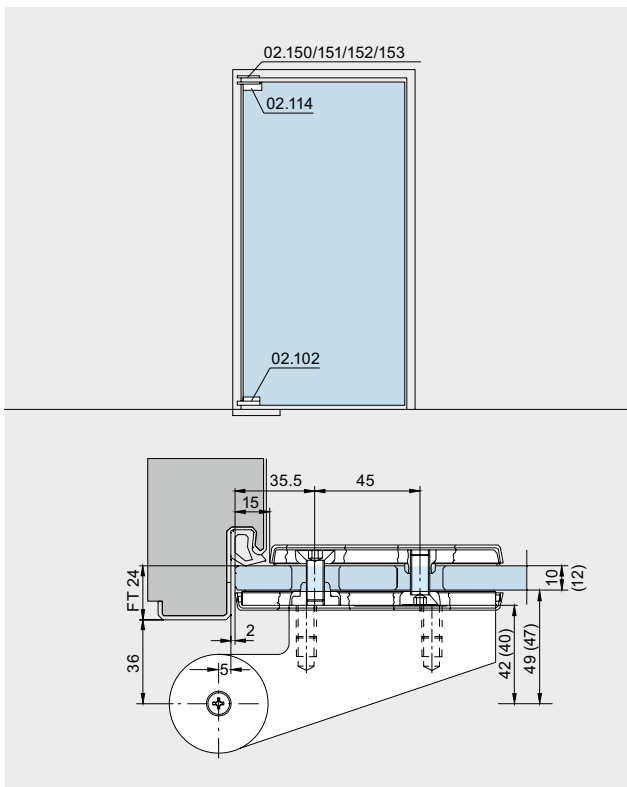
- Aluminum, silver EV1 anodized (similar Eloxal I EV1 / Eloxal II C 0) (101)
- Aluminum, similar satin stainless steel anodized (107)
- Aluminum special color anodized (199)
- Aluminum, special color powder coated (399)

Short delivery times

All standard articles as per price list are available ex-stock (factory). Specials will be prepared promptly.



Offset hung doors in rebated frames and toughened glass assemblies



Offset hung doors in rebated frames

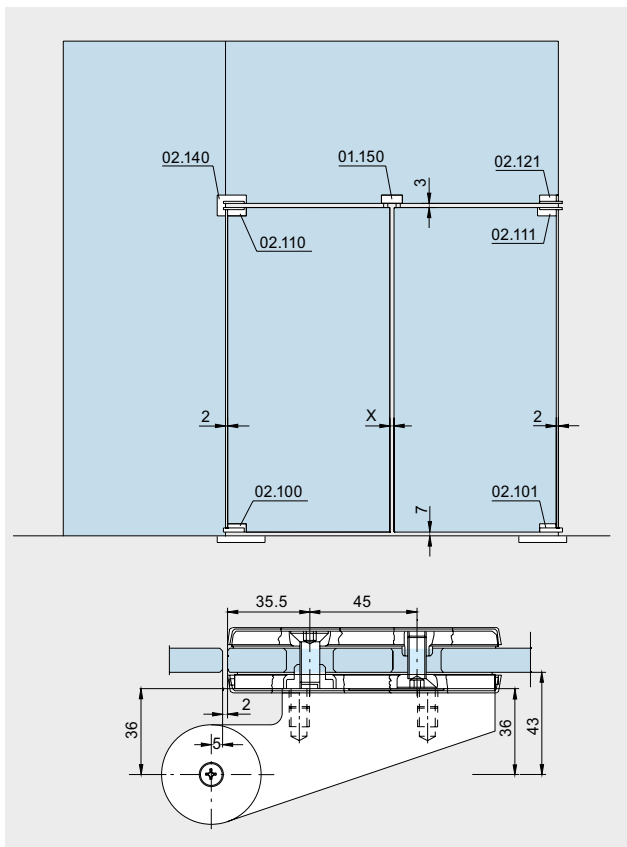
max. door weight: 90 kg
max. door width: 1,000 mm,
using a bottom door rail: 1,100 mm

EA patch fittings for offset hung doors in rebated frames are supplied as standard prepared for 24 mm rebate depth. They can be prepared to suit rebate depths from 15 – 23 mm, and from 25 – 40 mm. Please specify rebate depth with order.

max. door weight for 25–40 mm rebate depth: 80 kg
max. door width for 25–40 mm rebate depth: 900 mm
For doors with max. weight of 80 kg and max. width of 1,000 mm use door rails.

The top centre frame portions are prepared to suit wood and steel frames. For aluminum frames, please enquire, giving details of aluminum system.

FT = rebate depth



Offset hung doors in toughened glass assemblies

max. door weight: 100 kg
max. door width: 1,100 mm

For door weights up to 100 kg and widths up to 1,200 mm, door rails should be used.

EA patch fittings for offset hung doors in toughened glass assemblies have a 36 mm offset (= 43 mm from pivot point to glass surface).

Gap required between leaves on pairs of doors

Individual leaf width in mm	X = gap required in mm
400–600	8
600–1,000	6

Torque for fixing screws

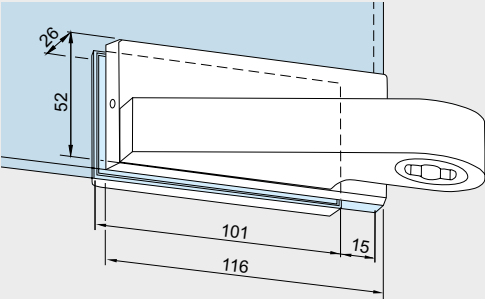
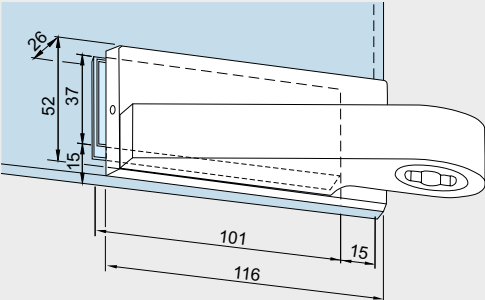
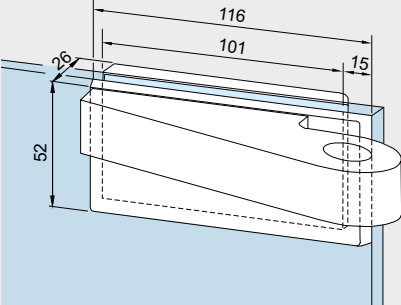
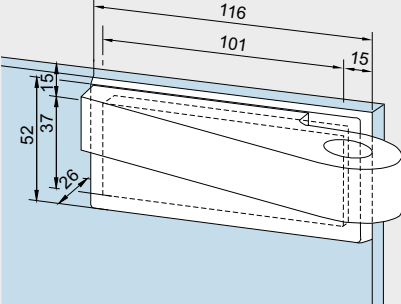
Screws M 8: 12 Nm

Patch fittings for offset hung doors in rebated frames with 24 mm rebate depth

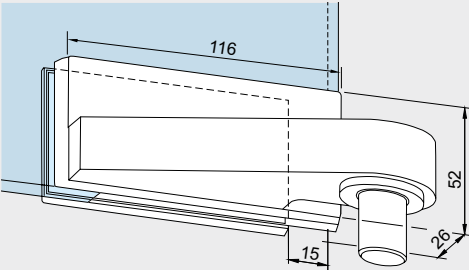
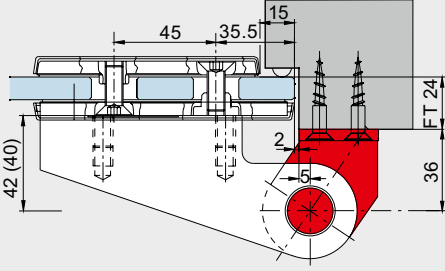
For 10 mm glass thickness (42 mm offset = 49 mm from pivot point to glass surface), complete.

For 12 mm glass thickness (40 mm offset = 47 mm from pivot point to glass surface), complete.

Accessories see page 224.

	Product description	Glass thickness	Art. No.
	Bottom patch fitting to suit floor spring spindle, or round pivot 14 mm Ø counter-plate reduced by 15 mm to give free glass edge at side Weight in kg: Aluminum 0.747	10 mm	*02.102/02.103
		12 mm	*02.160/02.161
	Bottom patch fitting to suit floor spring spindle, or round pivot 14 mm Ø counter-plate reduced by 15 mm to give free glass edge at side and bottom Weight in kg: Aluminum 0.715	10 mm	*02.104/02.105
		12 mm	*02.162/02.163
	Top patch fitting counter-plate reduced by 15 mm to give free glass edge at side Weight in kg: Aluminum 0.680	10 mm	*02.112/02.113
		12 mm	*02.164/02.165
	Top patch fitting counter-plate reduced by 15 mm to give free glass edge at side and top Weight in kg: Aluminum 0.644	10 mm	*02.114/02.115
		12 mm	*02.166/02.167

* Order of Art.No.: Left hand / right hand – determined by view from hanging side.
(Illustration shows right hand)

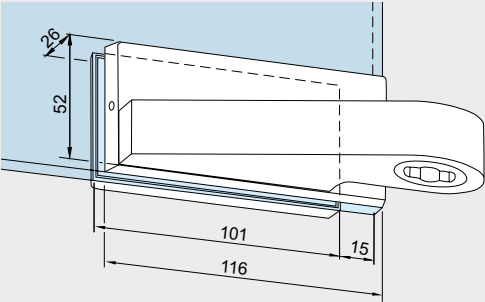
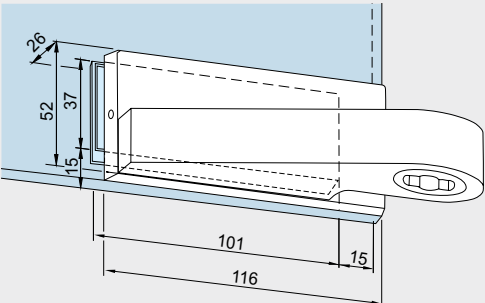
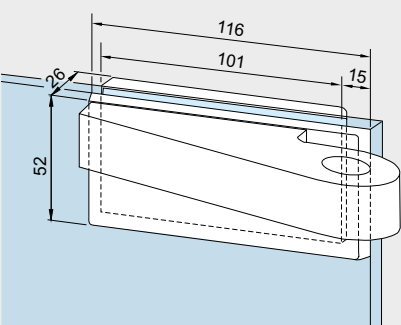
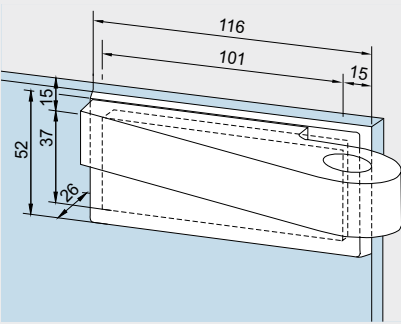
	Product description	Glass thickness	Art. No.
	Overpanel patch fitting counter-plate reduced by 15 mm to give free glass edge at side, bushing outside Ø 20 mm, pivot Ø 15 mm Weight in kg: Aluminum 0.654	10 mm	*02.122/02.123
		12 mm	*02.168/02.169
	Top patch fitting complete with pivot for frame fixing, counter-plate reduced by 15 mm to give free glass edge at side Weight in kg: Aluminum 0.915	10 mm	*02.206/02.207
		12 mm	*02.170/02.171

* Order of Art.No.: Left hand / right hand – determined by view from hanging side.
(Illustration shows right hand)

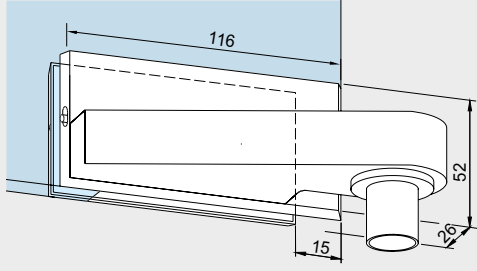
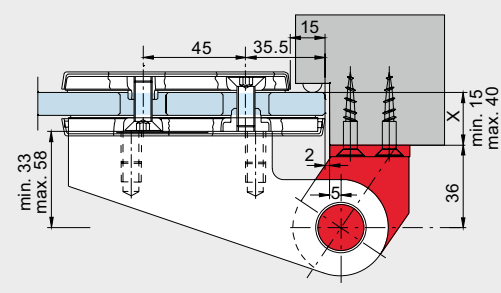
Patch fittings for offset hung doors in rebated frames with individual frame stop depth

Please specify rebate depth with order.

Rebate depth X = distance between outer surface of frame and rebate/stop (15 to 23 resp. 25 to 40 mm).
Offset = rebate depth + 18 mm (33 to 41 resp. 43 to 58 mm). Complete, for 10 mm glass thickness.
Accessories see page 224.

	Product description	Art. No.
	Bottom patch fitting to suit floor spring spindle or round pivot 14 mm Ø, counter-plate reduced by 15 mm to give free glass edge at side Weight in kg: Aluminum 0.832	*02.106/02.107
	Bottom patch fitting to suit floor spring spindle or round pivot 14 mm Ø, counter-plate reduced by 15 mm to give free glass edge at side and bottom Weight in kg: Aluminum 0.800	*02.108/02.109
	Top patch fitting counter-plate reduced by 15 mm to give free glass edge at side Weight in kg: Aluminum 0.760	*02.116/02.117
	Top patch fitting counter-plate reduced by 15 mm to give free glass edge at side and top Weight in kg: Aluminum 0.728	*02.118/02.119

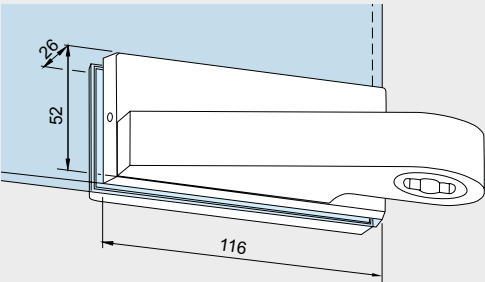
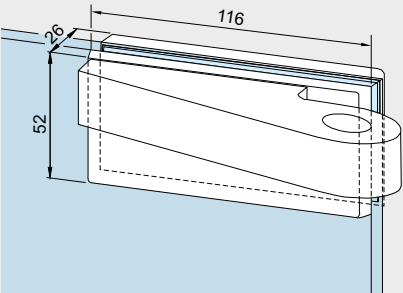
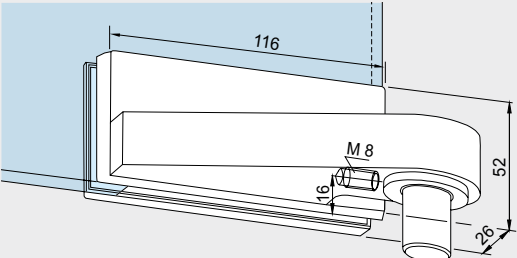
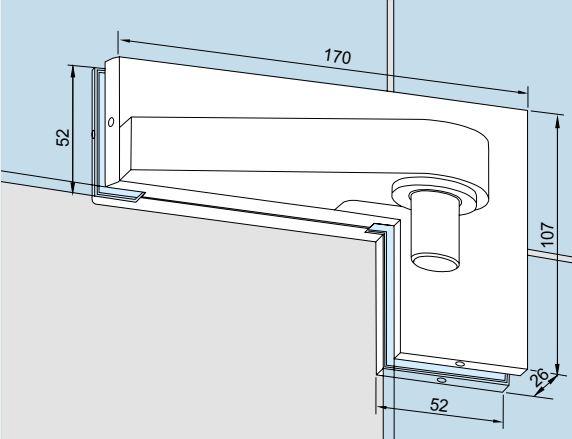
* Order of Art.No.: Left hand / right hand – determined by view from hanging side.
(Illustration shows right hand)

	Product description	Art. No.
	Overpanel patch fitting counter-plate reduced by 15 mm to give free glass edge at side Weight in kg: Aluminum 0.724	*02.124/02.125
	Top patch fitting complete with pivot for frame fixing, counter-plate reduced by 15 mm to give free glass edge at side Weight in kg: Aluminum 0.995	*02.208/02.209

* Order of Art.No.: Left hand / right hand – determined by view from hanging side.
(Illustration shows right hand)

Patch fittings for offset hung doors in toughened glass assemblies

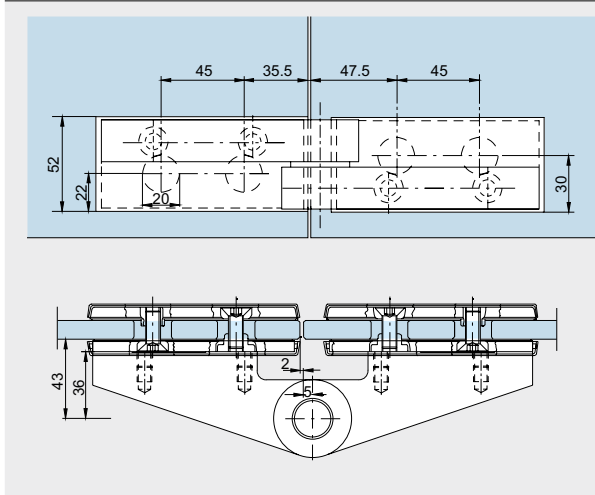
(36 mm offset = 43 mm from pivot point to glass surface), complete, for 10 and 12 mm glass thickness.

	Product description	Art. No.
	Bottom patch fitting to suit floor spring spindle, or round pivot 14 mm Ø Weight in kg: Aluminum 0.730	*02.100/02.101
	Top patch fitting Weight in kg: Aluminum 0.660	*02.110/02.111
	Overpanel patch fitting bushing outside Ø 20 mm, pivot Ø 15 mm Weight in kg: Aluminum 0.637	*02.120/02.121
	Patch fitting for overpanel and sidelight bushing outside Ø 20 mm, pivot Ø 15 mm Weight in kg: Aluminum 0.832	*02.140/02.141

* Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

Product description

Art. No.

**Top patch fitting**

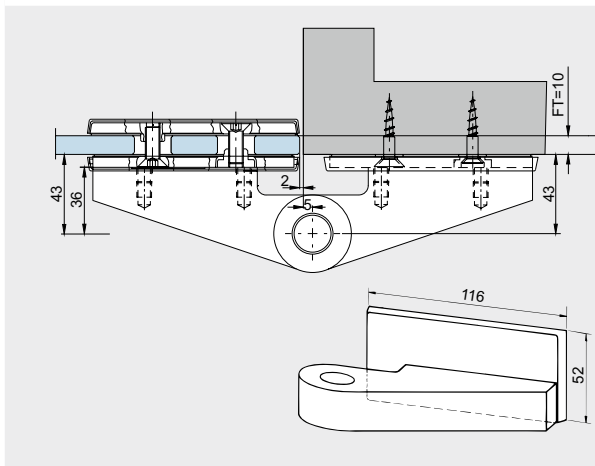
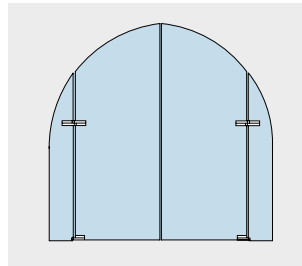
complete with pivot for sidelight

***02.200/02.201**

Weight in kg:

Aluminum

1.415

**Top patch fitting**

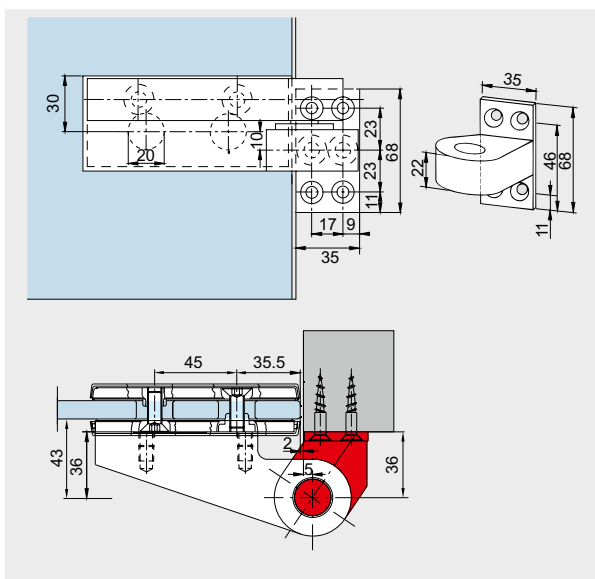
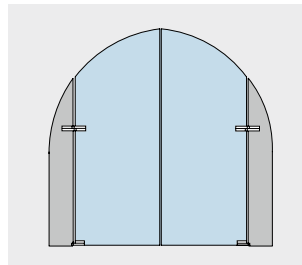
complete with pivot for wall fixing

***02.202/02.203**

Weight in kg:

Aluminum

1.277

**Top patch fitting**

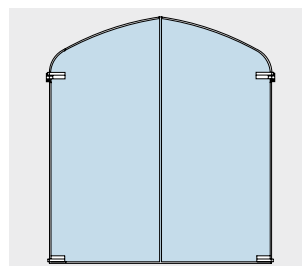
complete with pivot for frame fixing

***02.204/02.205**

Weight in kg:

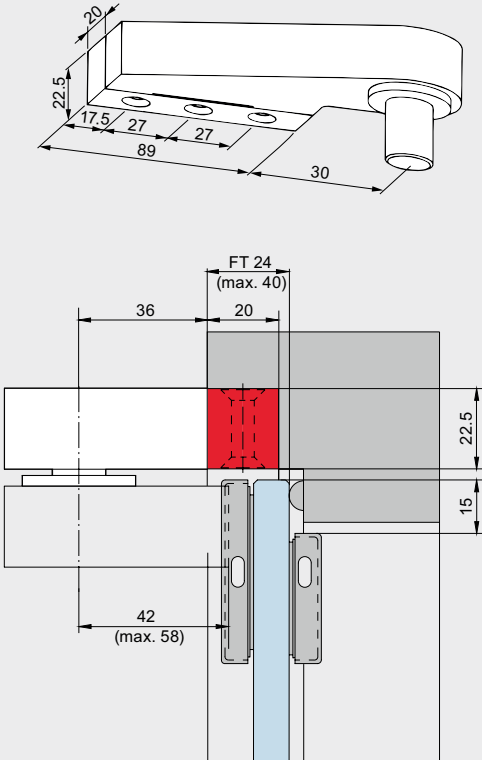
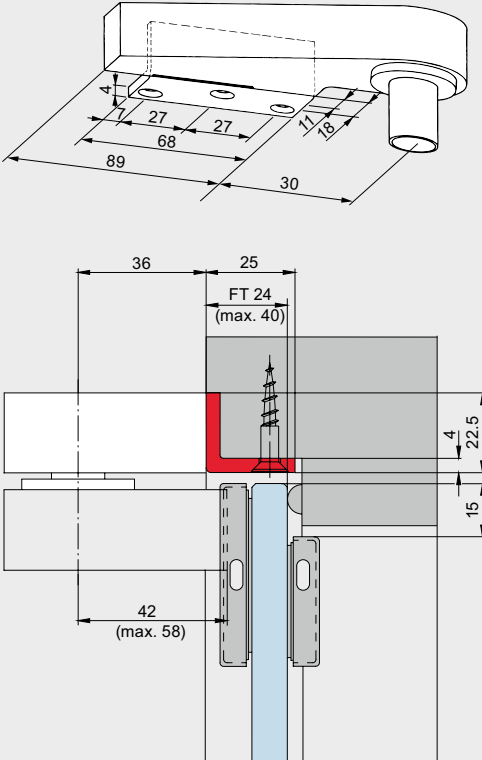
Aluminum

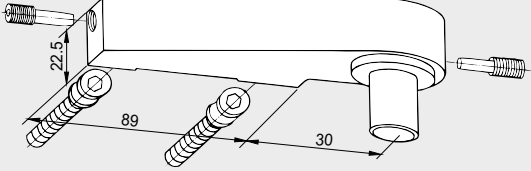
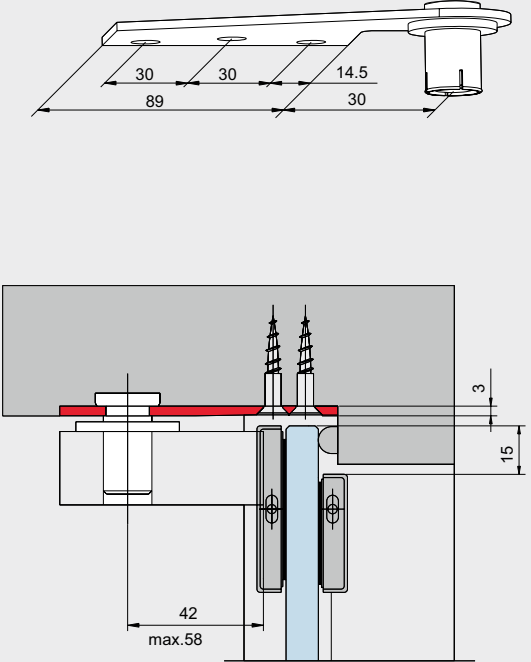
0.895



* Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

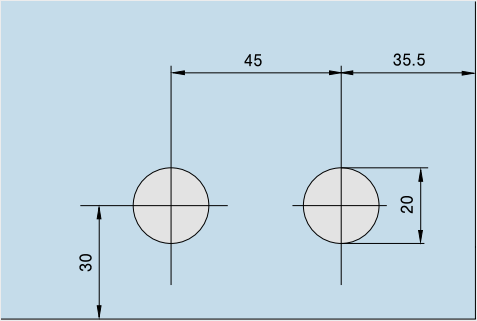
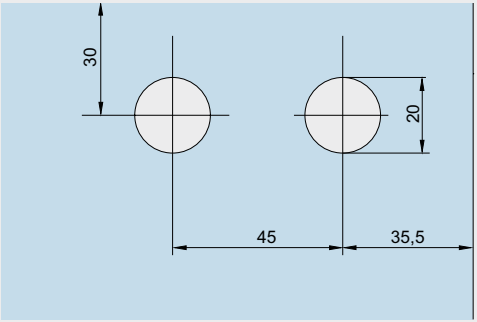
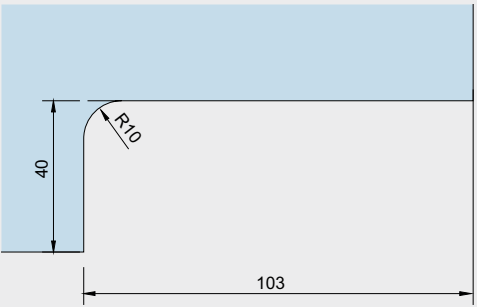
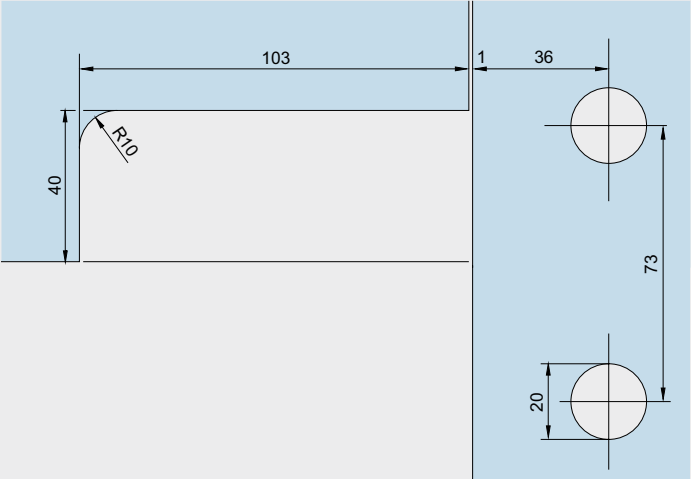
Top centres for wood and steel frames

	Product description	Art. No.
	Frame top centre with fixing block Weight in kg: Aluminum 0.471 (If corner fittings / door rails are combined with frame top centres as described, please indicate rebate depth with order.)	02.150
	Frame top centre with angle bracket Weight in kg: Aluminum 0.453	02.151

	Product description	Art. No.
	Frame top centre only for steel frames, with special wedge screw fixing	*02.152/02.153
	Weight in kg: Aluminum 0.390	
	Drill jig:	8.02.081.001.50
	Frame top centre AT 212 GSR with mounting plate	*02.340/02.341
	Weight in kg: Stainless steel 0.215	

* Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

Glass preparation

	Product description	Art. No.
	Bottom patch fittings	left
		02.100
		02.102
		02.104
		02.106
		02.108
		02.160
		02.162
		right
		02.101
		02.103
		02.105
		02.107
		02.109
		02.161
		02.163
	Top patch fittings	left
		02.110
		02.112
		02.114
		02.116
		02.118
		02.164
		02.166
		right
		02.111
		02.113
		02.115
		02.117
		02.119
		02.165
		02.167
	Overpanel patch fittings	left
		02.120
		02.122
		02.168
		right
		02.121
		02.123
		02.169
	Patch fittings for overpanel and sidelight	left
		02.140
		right
		02.141
	Scale 1 : 2	

Space for your notes

Content

TP/TA

126	General information
127	Type illustrations
130	Components
224	Accessories
248	Safety-related information

The door rail range shown on the following pages will be available until the end of 2020.
In parallel, a new door rail program "Door rails TP/TA EASY Safe" will be introduced at the beginning of 2020.
Please ask for the separate documents.



TP/TA

TP/TA – door rails which leave nothing to be desired

TP / TA door and side panel rail coordinate in design, dimensions and finishes with all dormakaba patch fittings. This creates the opportunity to specify fittings for the assembly which provide maximum protection and effective sealing of the lower glass edges. The provision of door rails allows the installation of extremely heavy-duty and wide doors.

Tamper resistant, with integral locks

The robust base rails are screwed together from alternate sides of the door at 150 mm centres. This makes unauthorised removal of the rail virtually impossible. All door rails are available with integral locks, prepared for profile cylinders and with security rosettes, or prepared for certain lever locks.

Special security- and quality characteristics

The particular feature of the locks with bottom or top locking bolt is a special corrosion and abrasion resistant bolt with integrated safety roll pin (hardened). By this the locks comply to DIN 18251, class 3 (according to type testing*) and the highest corrosion resistance according to EN 1670, class 4 is achieved. Furthermore the lock was tested successfully by a neutral testing institute with 500,000 latch and 100,000 locking bolt operating cycles.

Easy door adjustment – especially whilst hanging

Because TP / TA rails are a screw/clamp system, they have a great advantage over other systems. The rail can be adjusted up and down, and also side to side, to compensate for irregularities in the door opening. Also, the clip-on rail cover has advantages. Because the door can be hung and secured without it, the covers need not be fixed until the wet trades have finished and the cleaners have been through.



No glass preparation, firm fixing

dormakaba has an intimate knowledge of the special properties of glass as a building material. This has led to the design of rails requiring no glass preparation – no holes, no cut-outs. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Two heights, length to order, to suit 10 mm or 8 mm and 12 mm

glass thickness – further glass thicknesses and versions for bullet-proof glass on request
All TP / TA door rails are available in 100 mm (4") or 76.5 mm (3") heights, and in lengths to your order. They are supplied as standard for 10 mm glass thickness; but with replacement gasket they will suit 12 mm or 8 mm glass thicknesses. On request the door rails of 100 mm height can also be realised for 13.5/15/17/19 and 21 mm glass thicknesses (for toughened, laminated glass) and versions for bullet-proof glass 13.5 – 30 mm glass thicknesses.

Variable pivot point and absolute pinch free on door rails for centre hung doors TP

All the inserts for door rails in the TP / TA range have been designed and manufactured to give two options in the pivot point distance from the sidepanel or frame. It can be either 55 mm or 65 mm (distance from pivot point to door edge – 53 mm and 63 mm respectively). In order to change from the standard dimension of 65 mm to 55 mm, the standard insert is unscrewed from the patch, rotated through 180°, and refixed position. At 65 mm pivot point and the use of a special round profile (page 146) doors can be built pinch free (constant air gap of 4 mm).

Reliability built in

Quality materials and thorough workmanship mean that TP / TA rails have the features necessary to meet the most demanding of specifications.

Short delivery times

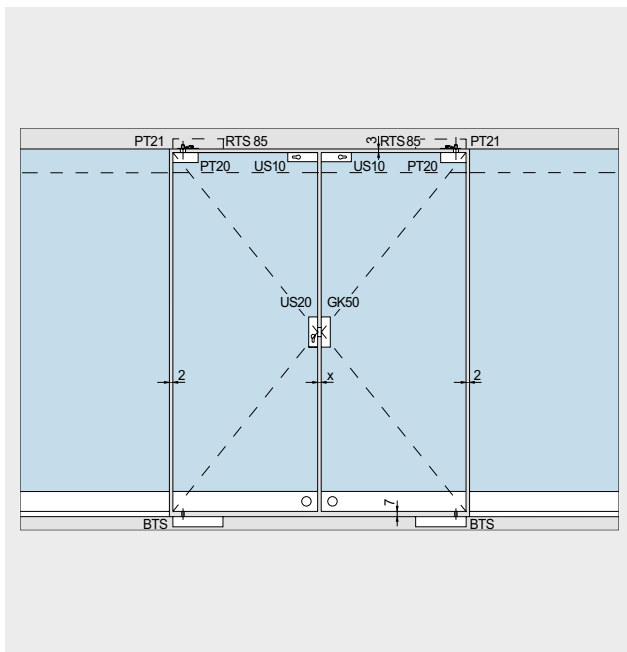
All standard articles as per price list are available ex-stock (factory). Specials will be prepared promptly.

Finishes

Special coatings are required at extreme environment conditions (i.e. coastal areas).

*Extract from DIN 18251, class 3: type-test with 50,000 locking bolt operating cycles.

Technical specifications



Glass size – height:

Rail height – 100 mm		Rail height – 76.5 mm	
Use of rail(s)	total door height less	Use of rail(s)	total door height less
bottom	75.0 mm	bottom	56.5 mm
top	75.0 mm	top	56.5 mm
bottom + top	150.0 mm	bottom + top	113.0 mm

Please treat floor and ceiling clearances separately

Gap required between pairs of doors:

Offset hung doors:

Individual leaf width	X
over 1,000 mm	4 mm
1,000–600 mm	6 mm
600–400 mm	8 mm

Centre hung doors:

X = 4 mm

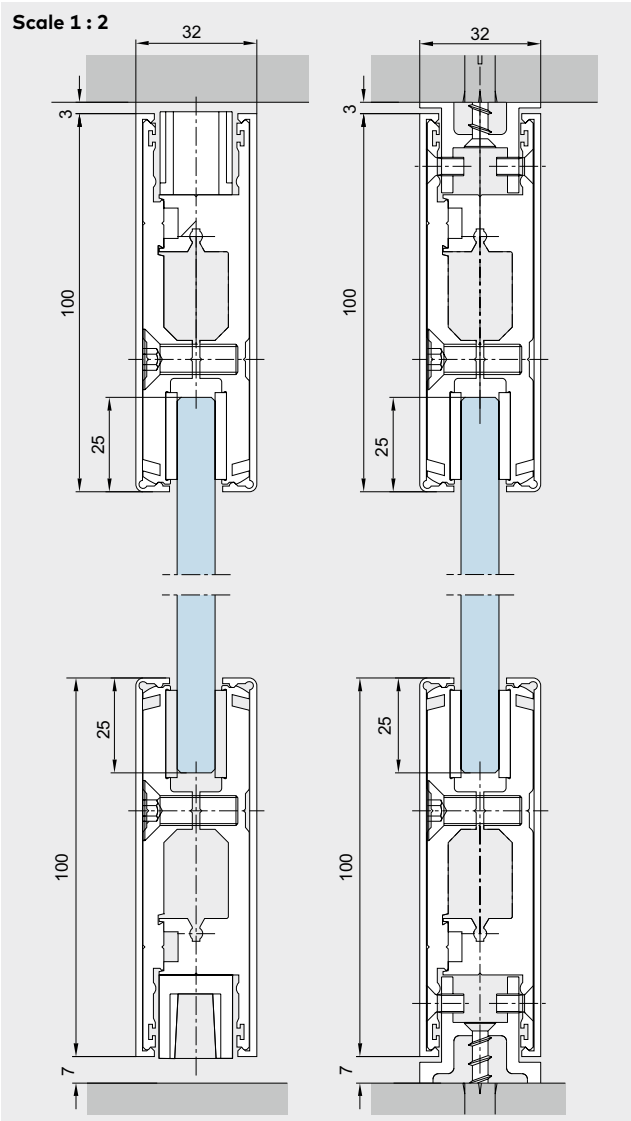
RTS = transom closer

Maximum dimensions for use of bottom door rails in combination with top door rails or top patch fittings

	Panel type	Bottom door rail standard			Bottom door rail special type with bottom strap in forged steel			Comments
	 	weight kg	width mm	height mm	weight kg	width mm	height mm	*For high frequent-ed doors we generally recom-mend to use the bottom strap in forged steel with reduced max. measurements. **pivot point 15/18 mm ***only for double-action doors with door rail top and botton
Door rails for centre hung doors, combined with...								
... Patch fittings UNIVERSAL	●	110	1,200	3,000	120	1,200	3,500	
... Patch fittings EP UNIVERSAL pinch	●	100	1,100	3,000				
... Door rails standard	●	120	1,200	3,500	150*** (120*)	1,400*** (1,200*)	4,000 (3,500*)	
Door rails for offset hung doors in toughened glass assemblies, combined with...								34 mm door stap for toughened glass assemblies
... Patch fittings EA	●	100	1,200	3,000				
... Door rails standard	●	100	1,200	3,500				
Door rails for offset hung doors in rebated frames (24 mm/26 mm rebate depth), combined with ...								40 mm/42 mm door stap for 24 mm/26 mm rebate depth
... Patch fittings EA	●	90	1,100	3,000				
... Door rails standard	●	90	1,100	3,500				
Door rails for offset hung doors in rebated frames (27 mm – 40 mm rebate depth), combined with ...								43 mm/58 mm door stap for 27 mm–40 mm rebate depth
... Patch fittings EA	●	80	1,000	3,000				
... Door rails standard	●	80	1,000	3,500				

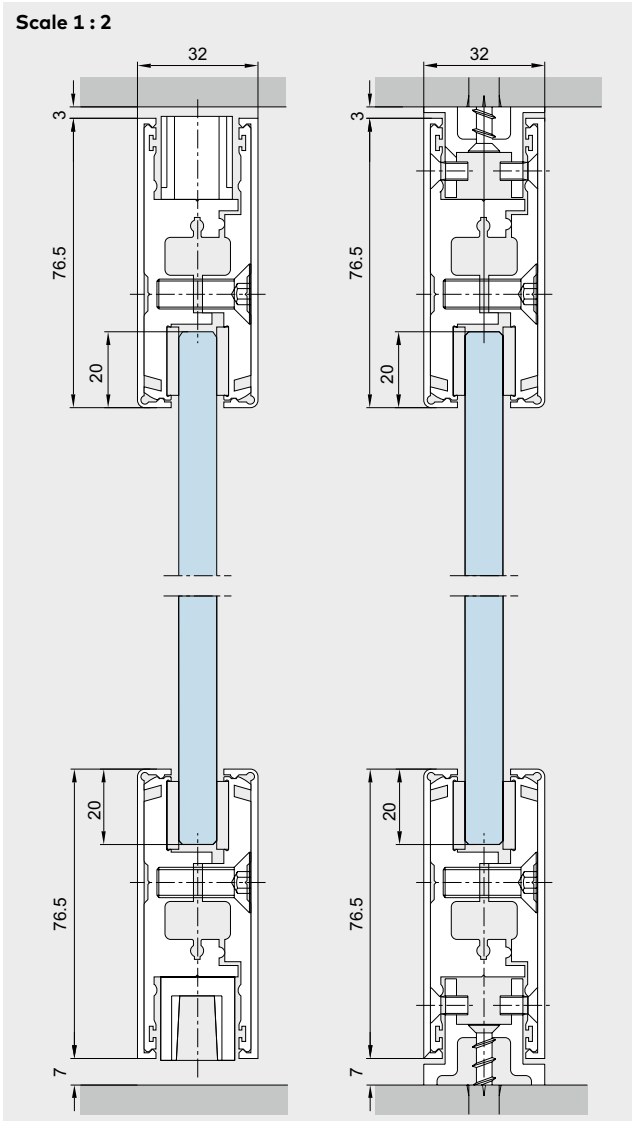
Torque for fixing screws: Screws M 8 : 20 Nm

Rail cross sections



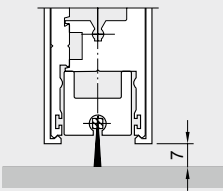
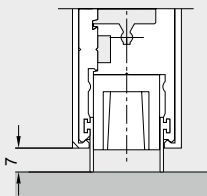
Door rails,
100 mm high

Side panel rails,
100 mm high

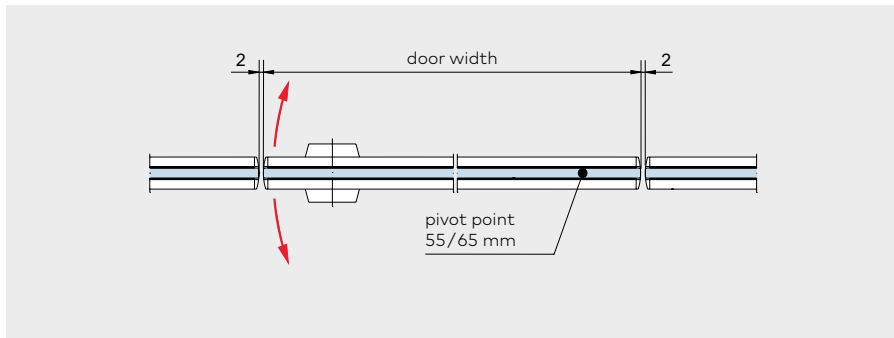


Door rails,
76.5 mm high

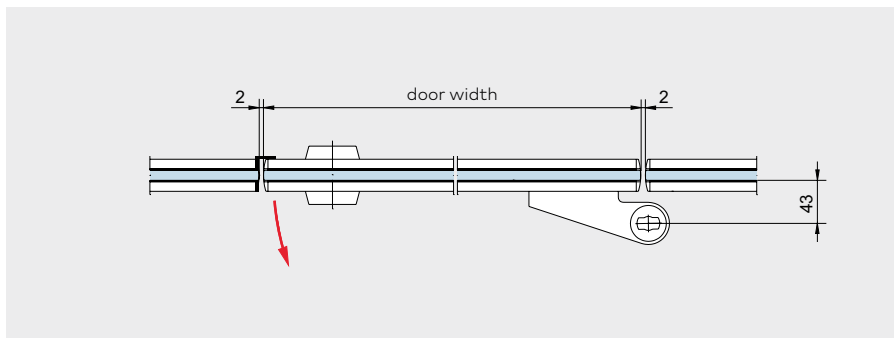
Side panel rails,
76.5 mm high

Product description		Art. No.
	AGILE Aluminum profile brush seal to prevent draughts and energy loss (not in the area of inserts, locks, etc.), connected with door rail at manufacturer Weight in kg/m: 0.753	04.600
	Rubber sealing for door rails (also in the area of inserts, locks, etc.) fixed length stock length 200 m (= 1 coil) Weight in kg/m: 0.099	04.607 04.608

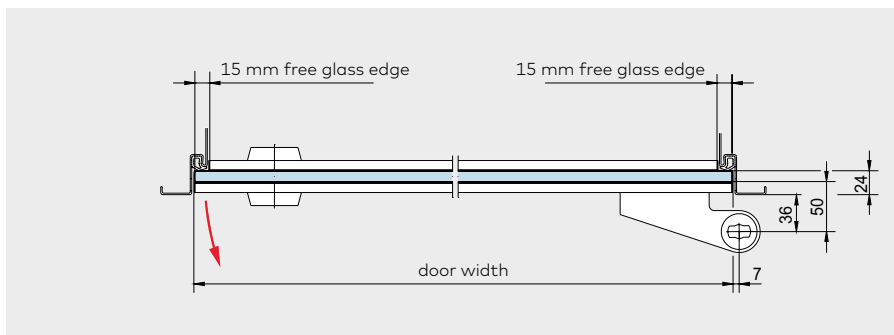
Construction details



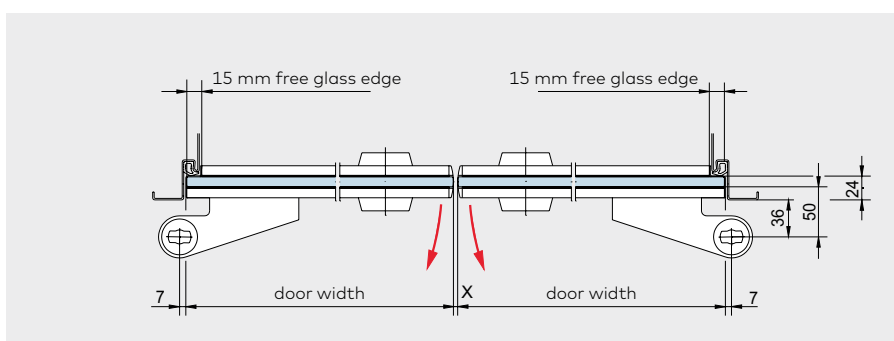
Centre hung doors



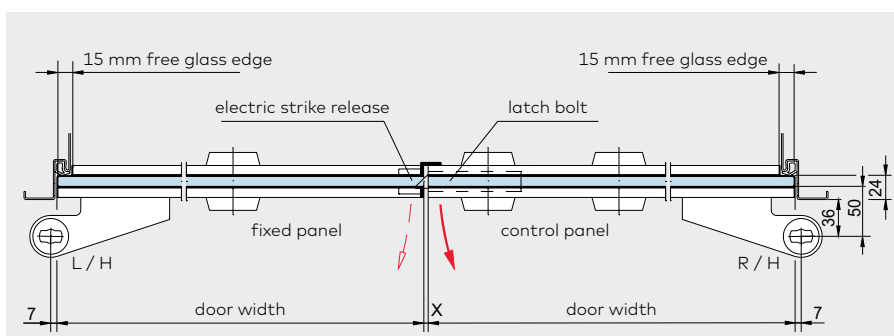
Offset hung door in toughened glass assembly



Offset hung door in rebated frame with 24 mm rebate depth



Pair of offset hung doors in rebated frame with 24 mm rebate depth

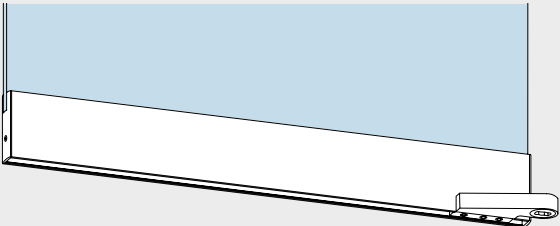
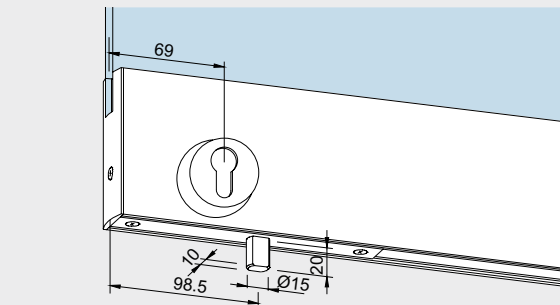
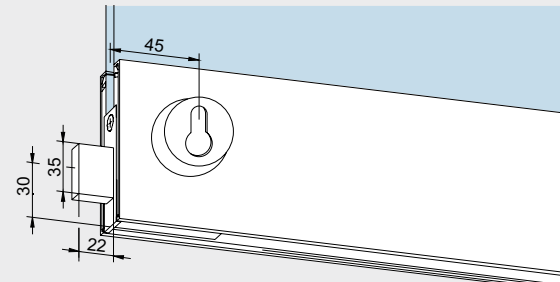
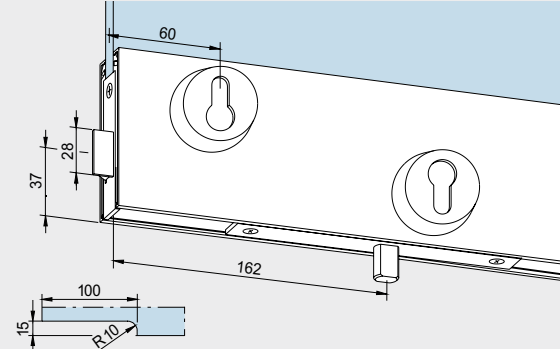


Pair of offset hung doors in rebated frame with 24 mm rebate depth (also available with inserts for centre hung doors), with electric strike release and latch bolt

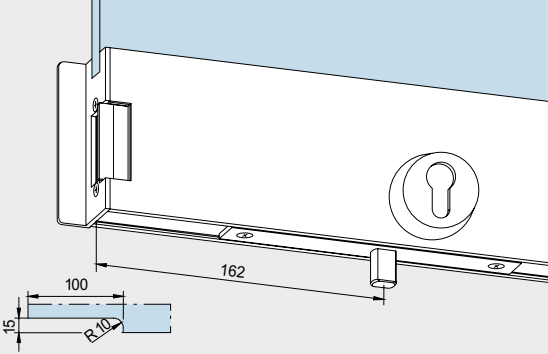
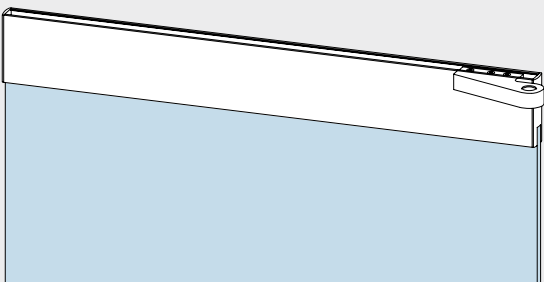
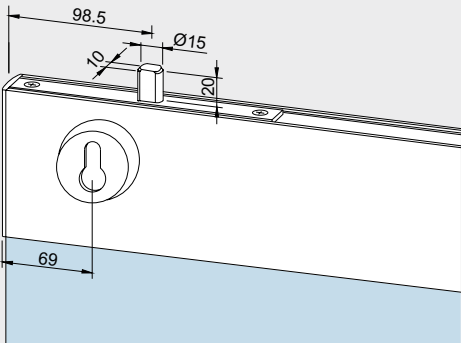
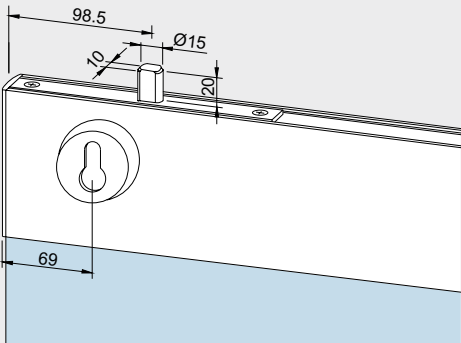
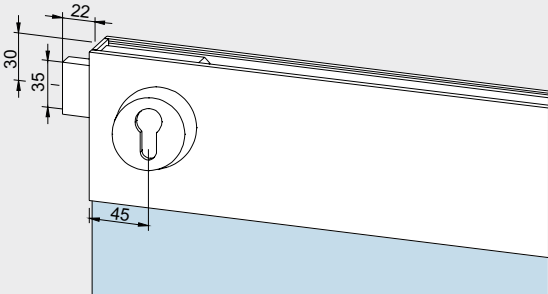
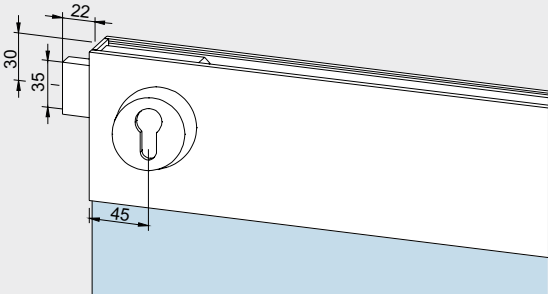
X = Gap, see table page 127.

Door rails for offset hung doors in toughened glass assemblies without rebated frames

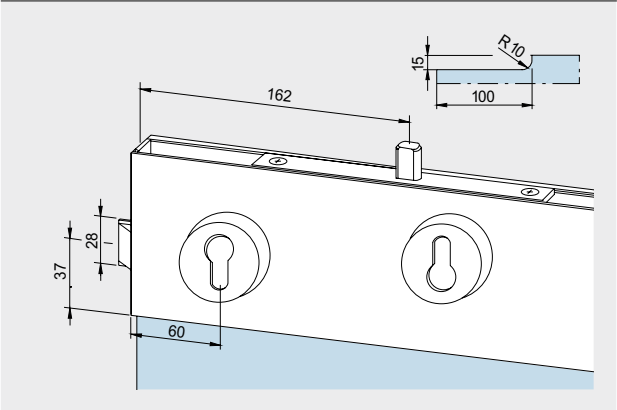
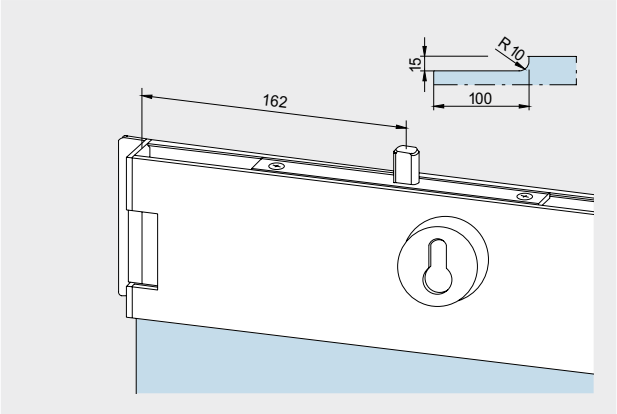
Complete, for 10 mm glass thickness, strap 34 mm, without free glass edges, pivot point to glass surface 43 mm

	Product description	Art. No.
	Bottom rail 100 mm:	*04.131/04.133
	Weight in kg/m: Aluminum 5.359 Stainless steel 6.792	
	76.5 mm:	*04.031/04.033
	Weight in kg/m: Aluminum 4.257 Stainless steel 5.555	
	...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm:	*04.151/04.153
	Weight in kg/m: Aluminum 5.694 Stainless steel 7.242	
	76.5 mm:	*04.051/04.053
	Weight in kg/m: Aluminum 4.592 Stainless steel 6.005	
	with side locking lock, prepared for Europrofile cylinder, double throw 100 mm:	*04.171/04.173
	Weight in kg/m: Aluminum 5.592 Stainless steel 7.140	
	...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch bolt at side for electric strike release 100 mm:	*04.179/04.181
	Weight in kg/m: Aluminum 6.890 Stainless steel 8.563	

* Left / right hand (illustration shows right hand) are determined by view from hanging side.

	Product description	Art. No.
	Bottom rail with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release at side (Standard: fail secure function, 6 to 12 V -/-)	
	100 mm: Weight in kg/m: Aluminum 5.837 Stainless steel 7.385	*04.183/04.185 (zu Art. No. 4.181/04.179)
	Top rail 100 mm:	*04.132/04.134
	Weight in kg/m: Aluminum 5.289 Stainless steel 6.759	
	76.5 mm:	*04.032/04.034
	Weight in kg/m: Aluminum 4.187 Stainless steel 5.522	
	...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin	
	100 mm: Weight in kg/m: Aluminum 5.624 Stainless steel 7.209	*04.152/04.154
	76,5 mm:	*04.052/04.054
	Weight in kg/m: Aluminum 4.522 Stainless steel 5.972	
	...with side locking lock, prepared for Europrofile cylinder, double throw	
	100 mm: Weight in kg/m: Aluminum 5.522 Stainless steel 7.107	*04.172/04.174

* Left / right hand (illustration shows right hand) are determined by view from hanging side.

	Product description	Art. No.
	Top rail with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch bolt at side for electric strike release 100 mm: Weight in kg/m: Aluminum 6.820 Stainless steel 8.530	**04.180/04.182
	...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release (Standard: fail secure function, 6 to 12 V -/-) 100 mm: Weight in kg/m: Aluminum 5.767 Stainless steel 7.352	*04.184/04.186 (for Art. No. 04.182/04.180)

*Left / right hand (illustration shows right hand) are determined by view from hanging side.
**Left / right hand (illustration shows left hand) are determined by view from hanging side.

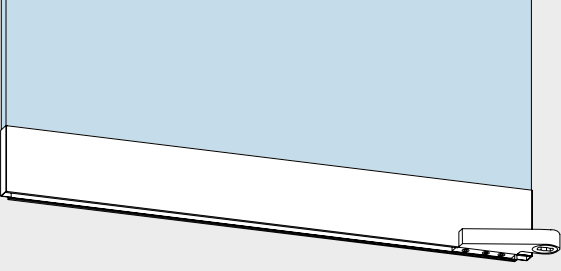
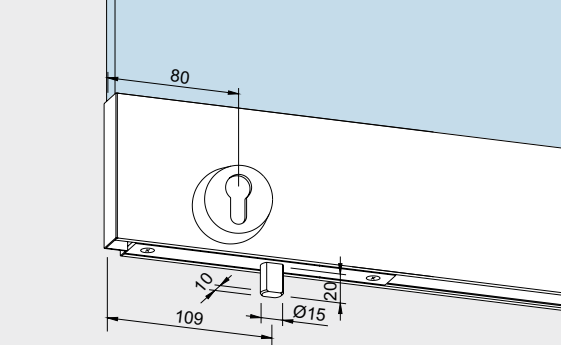
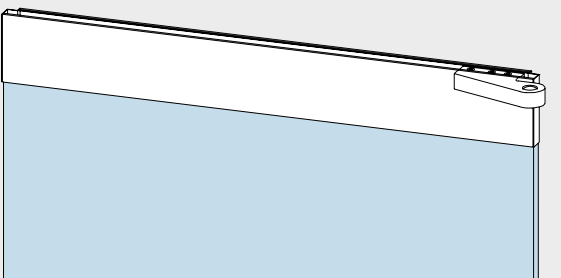
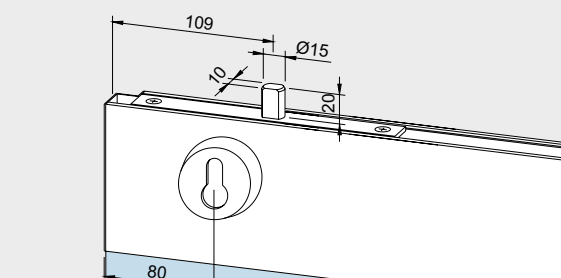
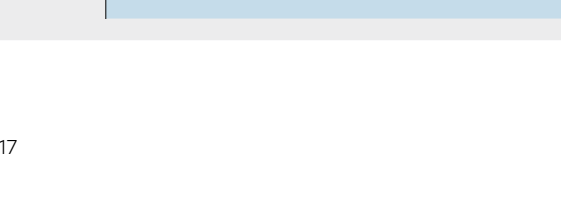
Door rails for offset hung doors in rebated frames

With 24 mm rebate depth

Complete, for 10 mm glass thickness, strap 40 mm, with free glass edge left and right, pivot point to glass surface 50 mm

Also available for rebate depths up to 40 mm.

If required, please talk to our Application Engineering people.

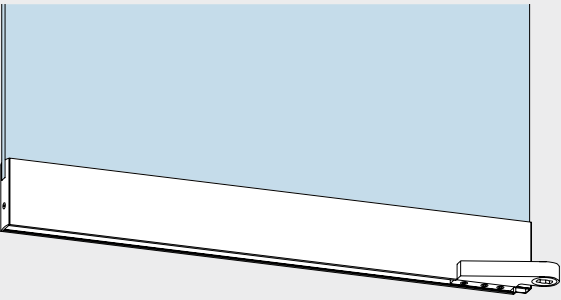
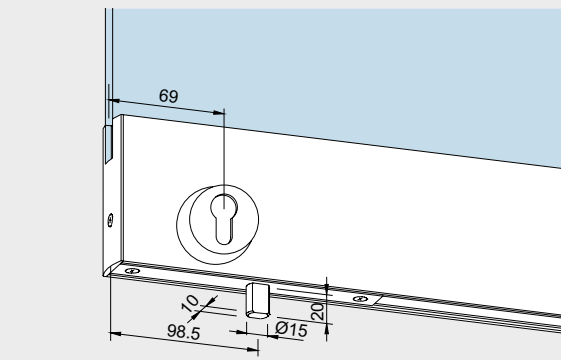
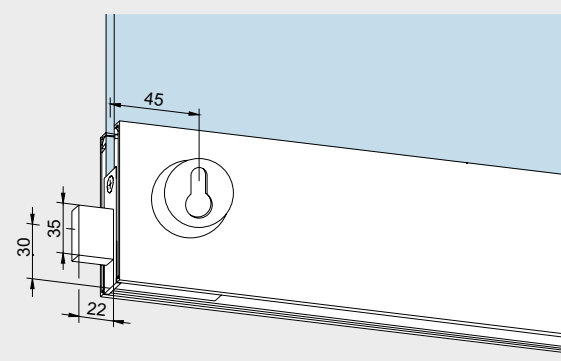
	Product description	Art. No.
	Bottom rail	
	100 mm:	*04.135/04.137
	Weight in kg/m:	
	Aluminum 5.251 Stainless steel 6.602	
	76.5 mm:	*04.035/04.037
	Weight in kg/m:	
	Aluminum 4.181 Stainless steel 5.407	
	...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin	
	100 mm:	*04.155/04.157
	Weight in kg/m:	
	Aluminum 5.586 Stainless steel 7.052	
	76.5 mm:	*04.055/04.057
	Weight in kg/m:	
	Aluminum 4.516 Stainless steel 5.857	
	Top rail	
	100 mm:	*04.136/04.138
	Weight in kg/m:	
	Aluminum 5.181 Stainless steel 6.569	
	76.5 mm:	*04.036/04.038
	Weight in kg/m:	
	Aluminum 4.111 Stainless steel 5.374	
	...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin	
	100 mm:	*04.156/04.158
	Weight in kg/m:	
	Aluminum 5.516 Stainless steel 7.019	
	76.5 mm:	*04.056/04.058
	Weight in kg/m:	
	Aluminum 4.446 Stainless steel 5.824	

* Left / right hand (illustration shows right hand) are determined by view from hanging side.

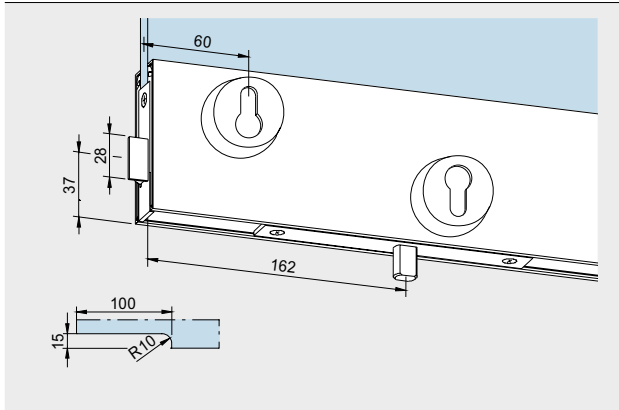
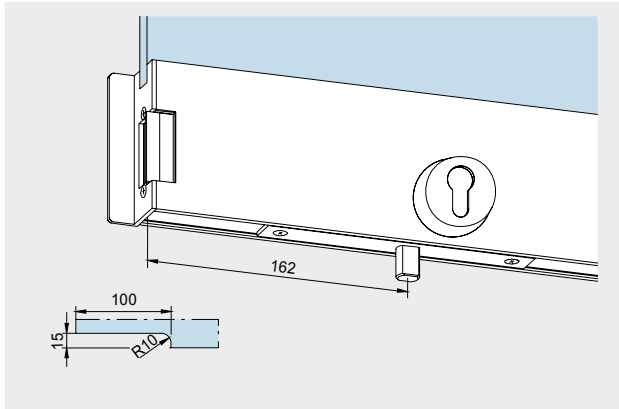
Door rails for double offset hung doors in rebated frames

With 24 mm rebate depth

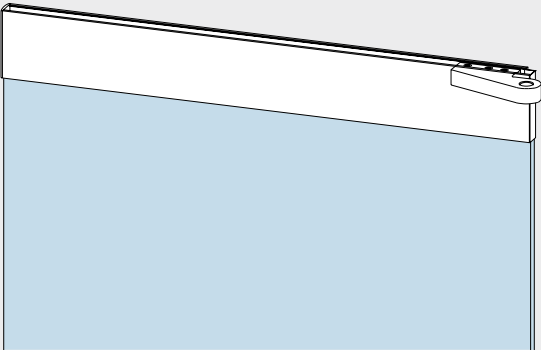
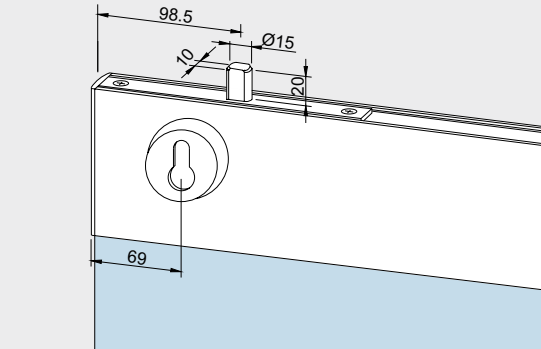
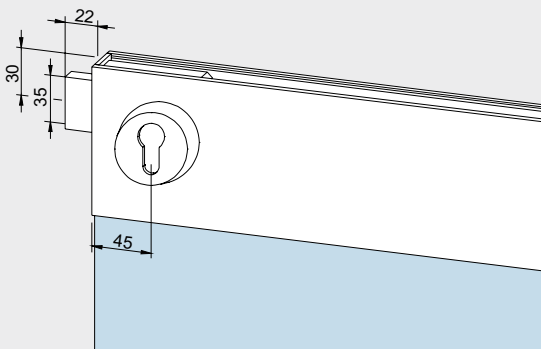
Complete, for 10 mm glass thickness, strap 40 mm, with 15 mm free glass edge of hanging stile, pivot point to glass surface 50 mm

	Product description	Art. No.
	Bottom rail	
	100 mm:	*04.139/04.141
	Weight in kg/m:	
	Aluminum 5.305 Stainless steel 6.507	
	76.5 mm:	*04.039/04.041
	Weight in kg/m:	
	Aluminum 4.219 Stainless steel 5.482	
	...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin	
	100 mm:	*04.159/04.161
	Weight in kg/m:	
	Aluminum 5.640 Stainless steel 6.957	
	76.5 mm:	*04.059/04.061
	Weight in kg/m:	
	Aluminum 4.554 Stainless steel 5.932	
	...with side locking lock, prepared for Europrofile cylinder, double throw	
	100 mm:	*04.175/04.177
	Weight in kg/m:	
	Aluminum 5.538 Stainless steel 6.855	

* Left / right hand (illustration shows right hand) are determined by view from hanging side.

	Product description	Art. No.				
	Bottom rail with floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch lock at side for electric strike release 100 mm: Weight in kg/m: <table><tr><td>Aluminum</td><td>5.803</td></tr><tr><td>Stainless steel</td><td>7.306</td></tr></table>	Aluminum	5.803	Stainless steel	7.306	*04.143/04.145
Aluminum	5.803					
Stainless steel	7.306					
	...with floor locking bolt lock, prepared for Europro- file cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release at side (Standard: fail secure function, 6 to 12 V -/-) 100 mm: Weight in kg/m: <table><tr><td>Aluminum</td><td>5.653</td></tr><tr><td>Stainless steel</td><td>7.150</td></tr></table>	Aluminum	5.653	Stainless steel	7.150	*04.147/04.149
Aluminum	5.653					
Stainless steel	7.150					

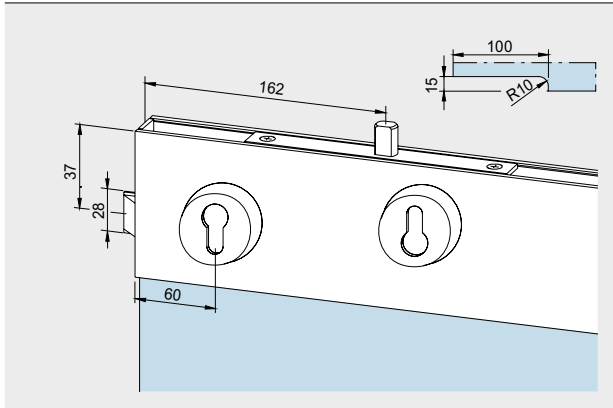
* Left / right hand (illustration shows right hand) are determined by view from hanging side.

	Product description	Art. No.
	Top rail	
	100 mm:	*04.140/04.142
	Weight in kg/m:	
	Aluminum 5.235 Stainless steel 6.474	
	76.5 mm:	*04.040/04.042
	Weight in kg/m:	
	Aluminum 4.149 Stainless steel 5.449	
	...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin	
	100 mm:	*04.160/04.162
	Weight in kg/m:	
	Aluminum 5.570 Stainless steel 6.924	
	76.5 mm:	*04.060/04.062
	Weight in kg/m:	
	Aluminum 4.484 Stainless steel 5.899	
	...with side locking lock, prepared for Europrofile cylinder, double throw	
	100 mm:	*04.176/04.178
	Weight in kg/m:	
	Aluminum 5.468 Stainless steel 6.822	

* Left / right hand (illustration shows right hand) are determined by view from hanging side.

Product description

Art. No.

**Top rail**

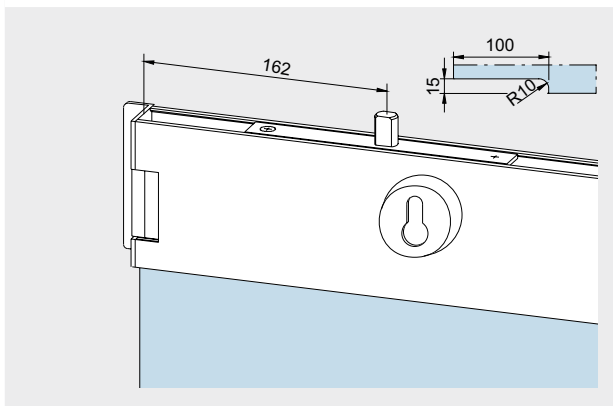
with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch bolt at side for electric strike release

100 mm:

***04.144/04.146**

Weight in kg/m:

Aluminum	5.733
Stainless steel	7.236



...with top locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release at side (Standard: fail secure function, 6 to 12 V -/-)

100 mm:

****04.148/04.150**
(for Art. No.
04.182/04.180)

Weight in kg/m:

Aluminum	5.583
Stainless steel	7.080

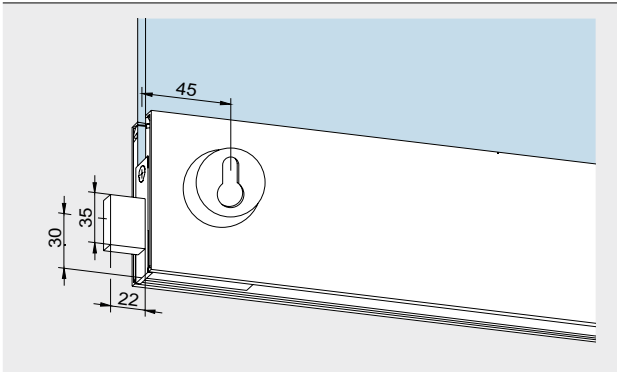
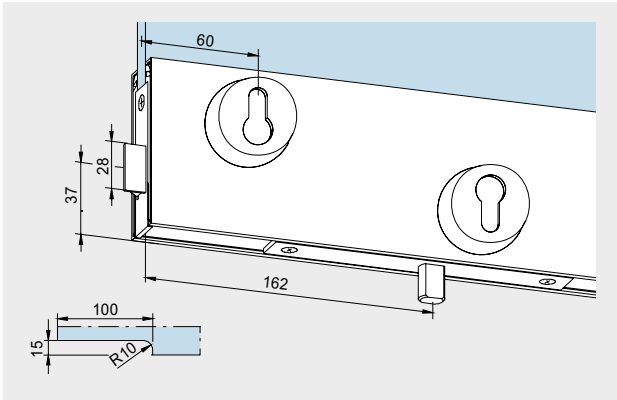
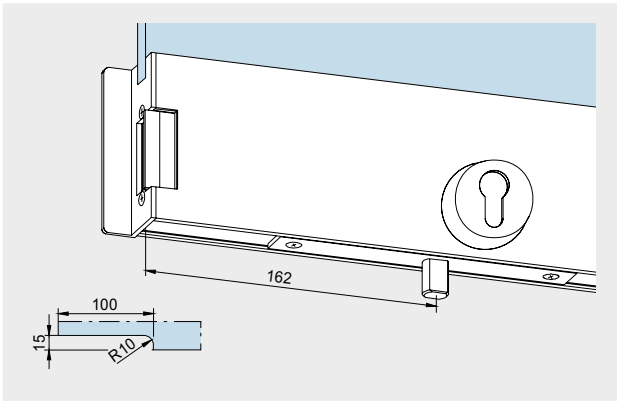
* Left / right hand (illustration shows left hand) are determined by view from hanging side

** Left / right hand (illustration shows right hand) are determined by view from hanging side.

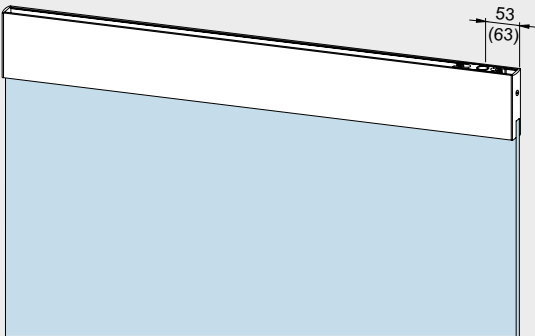
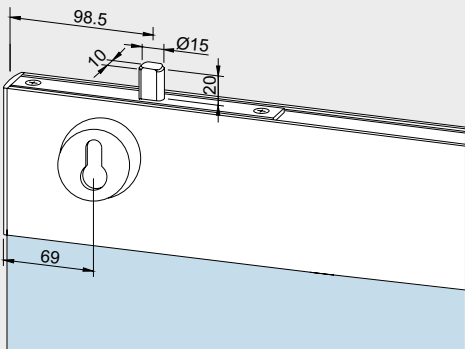
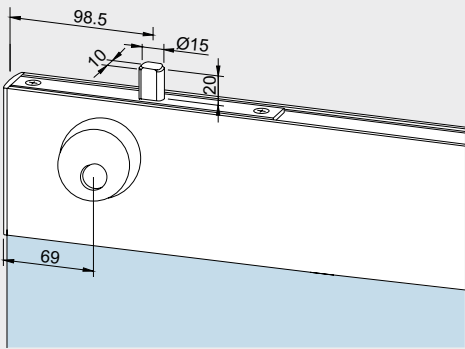
Door rails for double-action doors

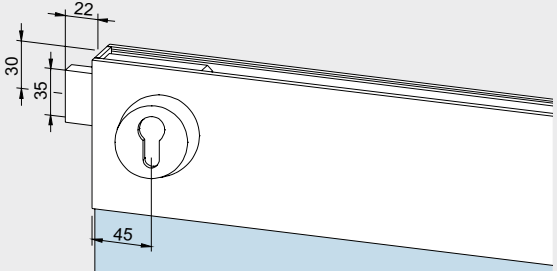
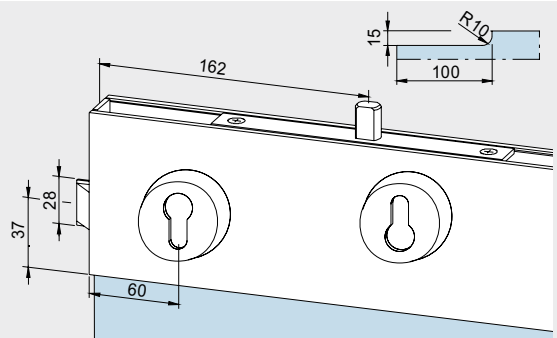
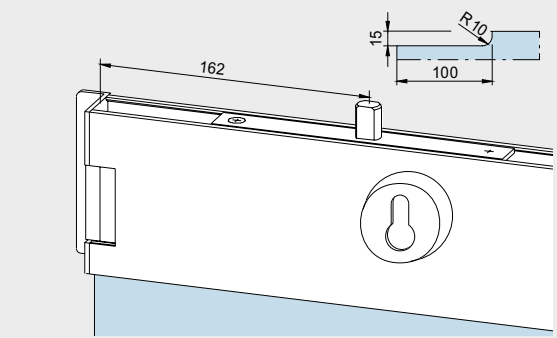
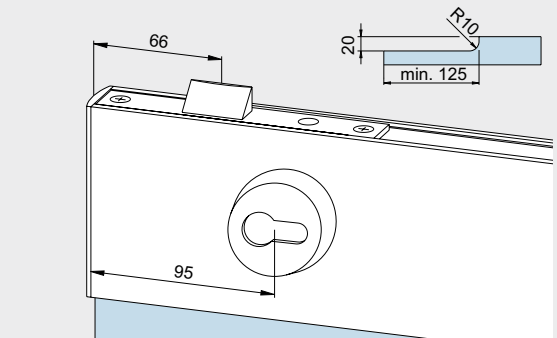
Pivot point 55/65 mm
Complete, for 10 mm glass thickness

	Product description	Art. No.
	Bottom rail with stainless steel insert to suit floor spring spindle or round pivot 14 mm Ø	
	100 mm:	04.101
	Weight in kg/m: Aluminum 5.131 Stainless steel 6.070	
	76.5 mm:	04.001
	...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin	
	100 mm:	04.111
	Weight in kg/m: Aluminum 5.466 Stainless steel 6.520	
	76.5 mm:	04.011
	...with floor locking lock, prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin	
	100 mm:	04.163 (not illustr.)
	Weight in kg/m: Aluminum 5.466 Stainless steel 6.520	
	76.5 mm:	04.063 (not illustr.)
	Weight in kg/m: Aluminum 4.364 Stainless steel 5.283	

	Product description	Art. No.				
	...with side locking lock, prepared for Europrofile cylinder, double throw 100 mm: Weight in kg/m: <table><tr><td>Aluminum</td><td>5.364</td></tr><tr><td>Stainless steel</td><td>6.418</td></tr></table>	Aluminum	5.364	Stainless steel	6.418	04.121
Aluminum	5.364					
Stainless steel	6.418					
	Bottom rail with latch lock at side for electric strike release and floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release results from a single-action door situation. Weight in kg/m: <table><tr><td>Aluminum</td><td>6.667</td></tr><tr><td>Stainless steel</td><td>8.335</td></tr></table>	Aluminum	6.667	Stainless steel	8.335	*04.191/04.193
Aluminum	6.667					
Stainless steel	8.335					
	...with electric strike release at side (Standard: fail secure function, 6 to 12 V –/–) and floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release result from a single-action door situation. Weight in kg/m: <table><tr><td>Aluminum</td><td>5.586</td></tr><tr><td>Stainless steel</td><td>6.640</td></tr></table>	Aluminum	5.586	Stainless steel	6.640	*04.196/04.198
Aluminum	5.586					
Stainless steel	6.640					

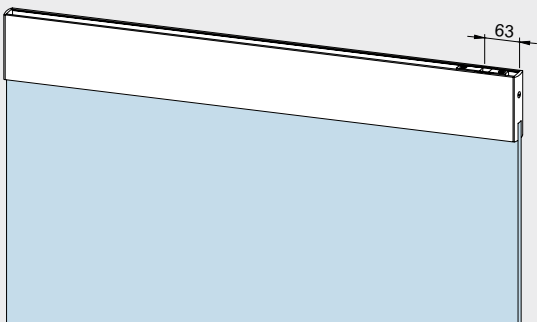
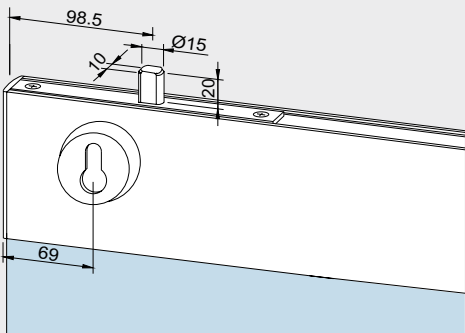
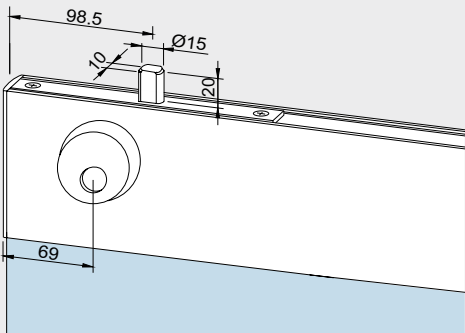
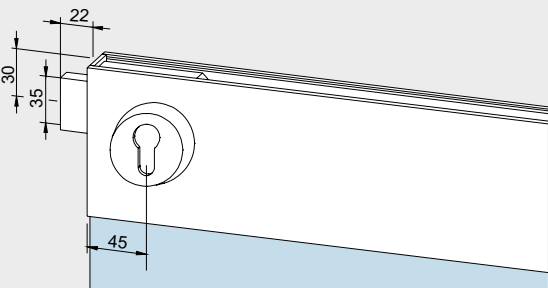
* Order of Art.No.: Left hand / right hand – determined by view from hanging side.(Illustration shows right hand)

	Product description	Art. No.
	Top rail with insert to take 15 mm Ø pivot pin 100 mm: Weight in kg/m: Aluminum 4.979 Stainless steel 5.918 76.5 mm: Weight in kg/m: Aluminum 3.877 Stainless steel 4.681	04.102 04.002
	and top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: Weight in kg/m: Aluminum 5.466 Stainless steel 6.368 76.5 mm: Weight in kg/m: Aluminum 4.212 Stainless steel 5.131	04.112 04.012
	...with top locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: Weight in kg/m: Aluminum 5.314 Stainless steel 6.368 76.5 mm: Weight in kg/m: Aluminum 4.212 Stainless steel 5.131	04.163 (not illustr.) 04.063 (not illustr.)

	Product description	Art. No.
	Top rail with side locking lock, prepared for Europrofile cylinder, double throw	
	100 mm: Weight in kg/m: Aluminum 5.212 Stainless steel 6.266	04.122
	...with latch lock at side for electric strike release and top locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release results in a single-action door situation.	*04.192/04.194
	Weight in kg/m: Aluminum 6.592 Stainless steel 8.148	
	...with electric strike release at side (Standard: fail secure function, 6 to 12 V -/-) and top locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release results in a single-action door situation.	**04.197/04.199
	Weight in kg/m: Aluminum 6.492 Stainless steel 8.048	
	...with latch lock, locking to ceiling, prepared for Europrofile cylinder, single throw (necessary stop on site). The use of latch lock or electric strike release (on site) results in a single-action door situation.	
	100 mm: Weight in kg/m: Aluminum 5.294 Stainless steel 6.348	04.118

* Left / right hand (illustration shows left hand) are determined by view from hanging side.

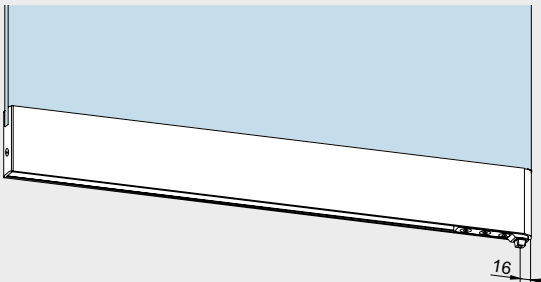
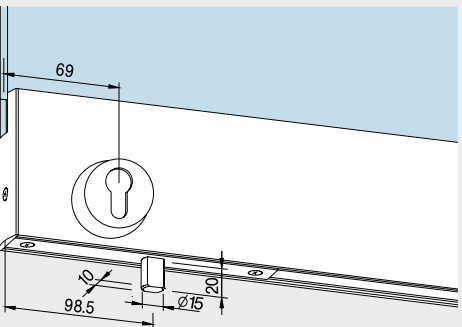
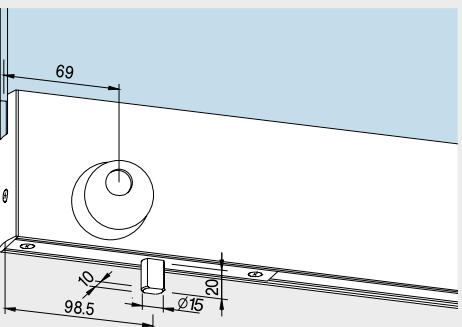
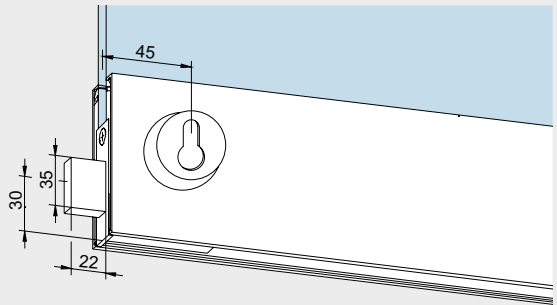
** Left / right hand (illustration shows right hand) are determined by view from hanging side.

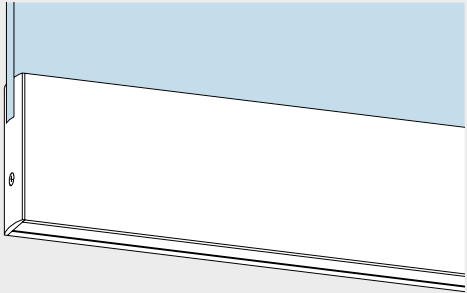
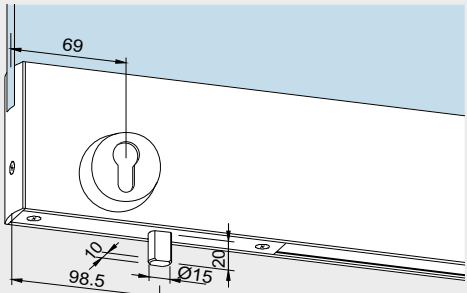
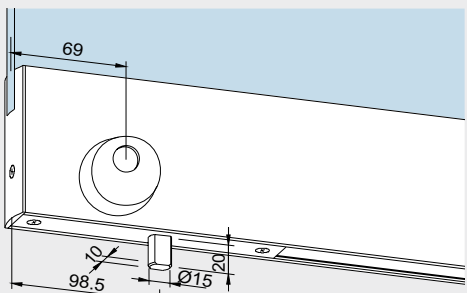
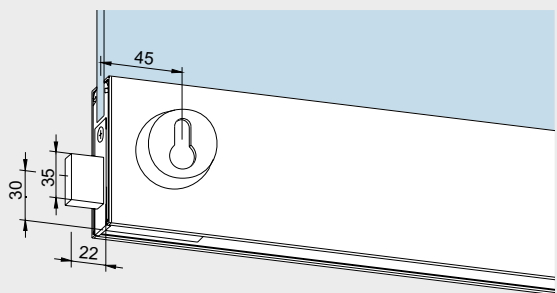
	Product description	Glass thickness	Art. No.
	Top rail with insert for DORMA RTS transom closer		
	100 mm: Weight in kg/m: Aluminum 5.145 Stainless steel 6.207 76.5 mm: Weight in kg/m: Aluminum 4.043 Stainless steel 4.847		04.106 04.006
	...and top locking lock, prepared for Euro- profile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin		
	100 mm: Weight in kg/m: Aluminum 5.480 Stainless steel 6.657 76.5 mm: Weight in kg/m: Aluminum 4.378 Stainless steel 5.297		04.116 04.016
	...with top locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin		
	100 mm: Weight in kg/m: Aluminum 5.480 Stainless steel 6.655 76.5 mm: Weight in kg/m: Aluminum 5.145 Stainless steel 6.207		04.167 04.067
	...and side locking lock, prepared for Euro- profile cylinder, double throw		
	100 mm: Weight in kg/m: Aluminum 5.378 Stainless steel 6.555 Not illustrated: Gasket (1 m = 1 pc.)	8 mm 12 mm	04.126 01.900 01.901

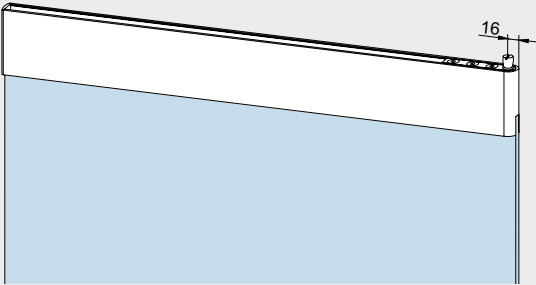
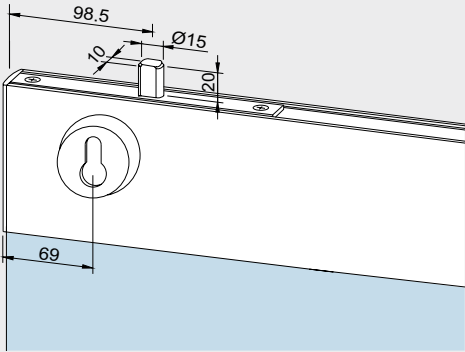
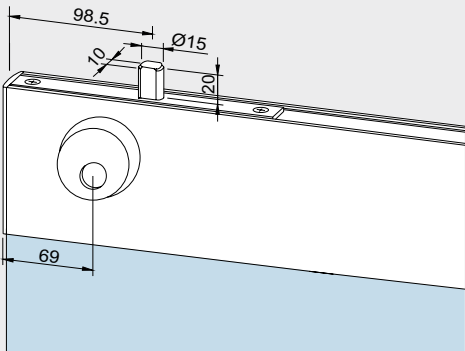
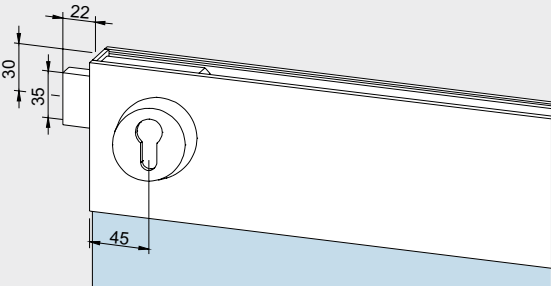
Door rails for double-action doors

Pivot point 18 mm

Complete, for 10 mm glass thickness

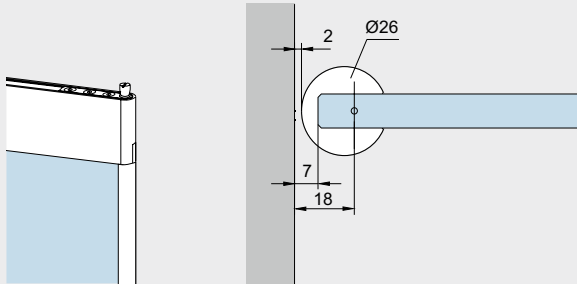
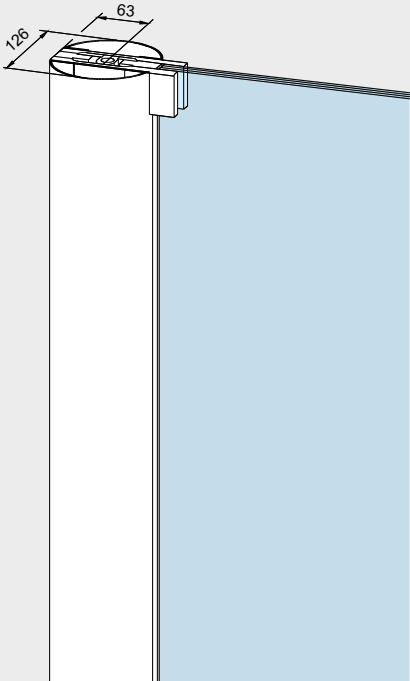
	Product description	Art. No.
	Bottom rail with DORMA floor spring spindle insert	
	100 mm:	04.103
	Weight in kg/m: Aluminum 5.218 Stainless steel 6.193	
	76.5 mm:	04.003
	...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pinn	
	100 mm:	04.113
	Weight in kg/m: Aluminum 5.553 Stainless steel 6.643	
	76.5 mm:	04.013
	...with floor locking lock prepared for KABA, single throw (not illus-trated) with corrosion resistant bolt and hardened safety roll pin	
	100 mm:	04.165
	Weight in kg/m: Aluminum 5.553 Stainless steel 6.664	
	76.5 mm:	04.065
	...with side locking lock, prepared for Europrofile cylinder, double throw	
	100 mm:	04.123
	Weight in kg/m: Aluminum 5.451 Stainless steel 6.541	

	Product description	Art. No.
	...prepared for floor bearing	
	100 mm: Weight in kg/m: Aluminum 4.938 Stainless steel 5.975 76.5 mm: Weight in kg/m: Aluminum 3.898 Stainless steel 4.606	04.107 04.007
	Bottom rail with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin, prepared for floor bearing	
	100 mm: Weight in kg/m: Aluminum 5.334 Stainless steel 6.425 76.5 mm: Weight in kg/m: Aluminum 4.243 Stainless steel 5.056	04.117 04.017
	...with floor locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin, prepared for floor bearing	
	100 mm: Weight in kg/m: Aluminum 5.334 Stainless steel 6.425 76.5 mm: Weight in kg/m: Aluminum 4.243 Stainless steel 5.056	04.168 04.068
	...with side locking lock, prepared for Europrofile cylinder, double throw, prepared for floor bearing	
	100 mm: Weight in kg/m: Aluminum 5.233 Stainless steel 6.323	04.127

	Product description	Art. No.
	Top rail with 15 mm Ø pivot pin	
	100 mm: Weight in kg/m: Aluminum 5.000 Stainless steel 5.975 76.5 mm: Weight in kg/m: Aluminum 3.908 Stainless steel 4.606	04.104 04.004
	...and top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin	
	100 mm: Weight in kg/m: Aluminum 5.335 Stainless steel 6.425 76.5 mm: Weight in kg/m: Aluminum 4.243 Stainless steel 5.056	04.114 04.014
	...with top locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin	
	100 mm: Weight in kg/m: Aluminum 5.335 Stainless steel 6.425 76.5 mm: Weight in kg/m: Aluminum 4.243 Stainless steel 5.056	04.166 04.066
	...with side locking lock, prepared for Europrofile cylinder, double throw	
	100 mm: Weight in kg/m: Aluminum 5.233 Stainless steel 6.323	04.124

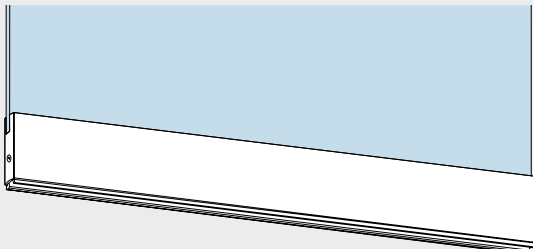
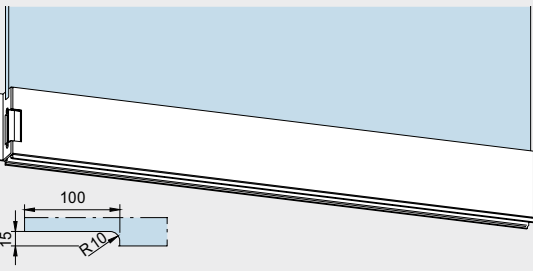
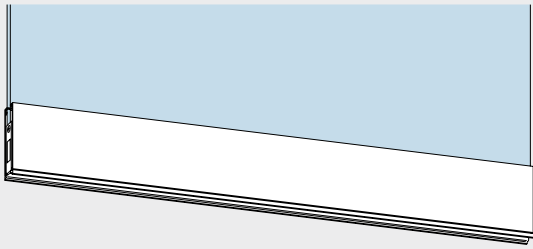
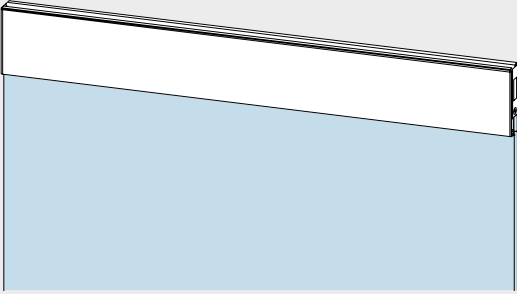
Radiused edging strip

Acryl, transparent, to clamp onto free glass edge. For optimal pinch protection. For application with door rails with 18 mm pivot point.

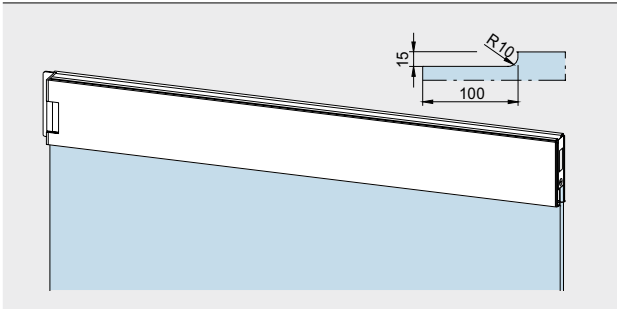
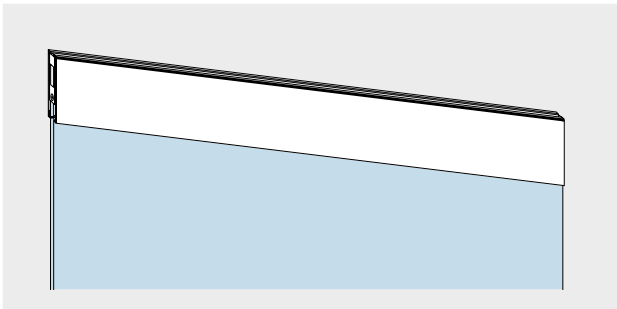
	Product description	Glass thickness	Art. No.
	Radiused edging strip Please indicate door height and type of fitting with order. up to 4,500 mm length fixed length: 2,250 mm	10 mm 10 mm	01.231 01.230
	Notice: When radiused edging strip is used the following glass measurement is valid = door rail width – 5 mm. TSG only.		
	Aluminum round profile for pinch free doors with 65 mm pivot point, consisting of 2 halves, prepared for UNIVERSAL fittings or door rails (76.5 mm or 100 mm). Please indicate: • Panel height (max. 2,500 mm, higher dimension on request) • Required preparation of the profile for top and bottom fittings		03.380
	Aluminum round profile, as above, stock lenght 6,000 mm (unprepared)		03.381
	Aluminum round profile, as above, stock lenght 3,000 mm (unprepared)		03.382
	Aluminum round profile, as above, stock lenght 2,800 mm (unprepared)		03.383
	Weight in kg/m: Aluminum		4.744

Rails for side panel

complete, for 10 mm glass thickness

	Product description	Art. No.
	Bottom rail for side panel, up to approx. 6,000 mm long with rail filler insert 7 mm	
	100 mm: 04.301 Weight in kg/m: Aluminum 5.604 Stainless steel 6.494	
	76.5 mm: 04.201 Weight in kg/m: Aluminum 4.504 Stainless steel 5.273	
	...with electric strike release (standard: fail secure function, 6 to 12 V -/~), door width up to max. 1,200 mm (> 1,200 mm on request)	*04.311/04.313
	100 mm: 04.315 Weight in kg/m: Aluminum 4.979 Stainless steel 5.918	
	...with strike-box for side bolt locking, door width up to max. 1,200 mm (> 1,200 mm on request)	
	Top rail for side panel, up to approx. 6,000 mm long with rail filler insert 3 mm	
	100 mm: 04.302 Weight in kg/m: Aluminum 5.441 Stainless steel 6.331	
	76.5 mm: 04.202 Weight in kg/m: Aluminum 4.341 Stainless steel 5.110	

* Left / right hand (illustration shows right hand) are determined by view from hanging side.

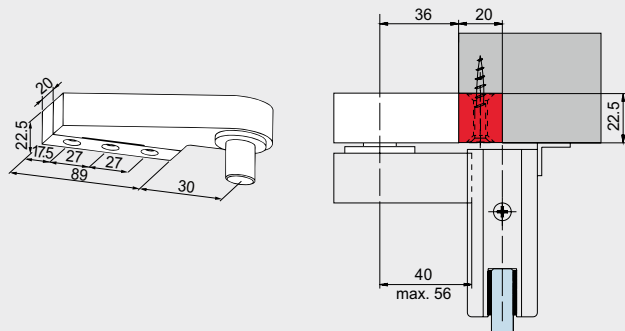
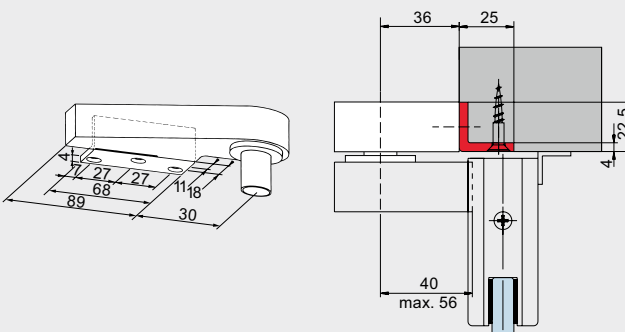
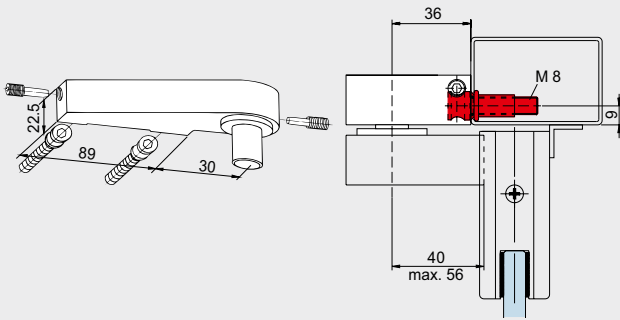
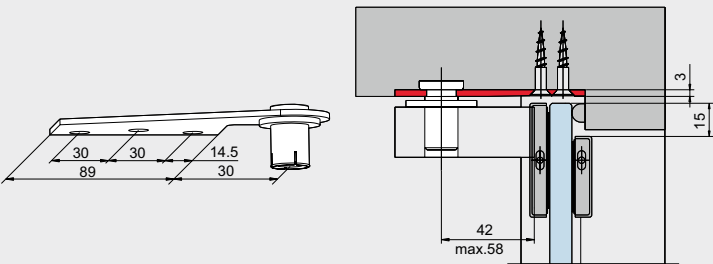
	Product description	Art. No.				
	...with electric strike release (standard: fail secure function, 6 to 12 V –/–) 100 mm: Weight in kg/m: <table><tr><td>Aluminum</td><td>5.578</td></tr><tr><td>Stainless steel</td><td>6.468</td></tr></table>	Aluminum	5.578	Stainless steel	6.468	*04.312/04.314
Aluminum	5.578					
Stainless steel	6.468					
	...with strike-box for side bolt locking 100 mm: Weight in kg/m: <table><tr><td>Aluminum</td><td>5.441</td></tr><tr><td>Stainless steel</td><td>6.331</td></tr></table>	Aluminum	5.441	Stainless steel	6.331	04.316
Aluminum	5.441					
Stainless steel	6.331					

* Left / right hand (illustration shows right hand) are determined by view from hanging side.

Space for your notes

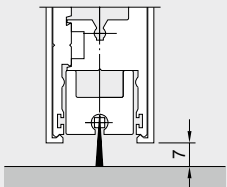
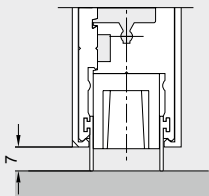
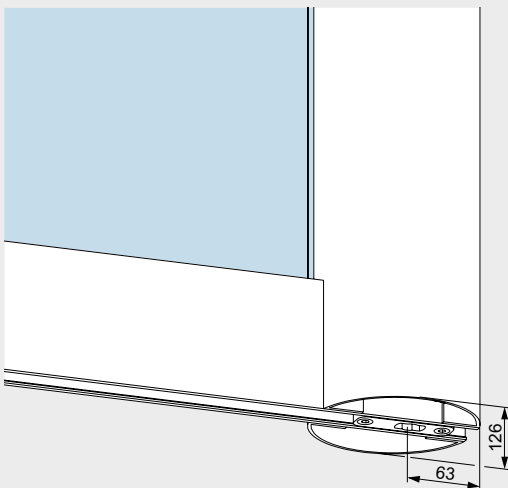
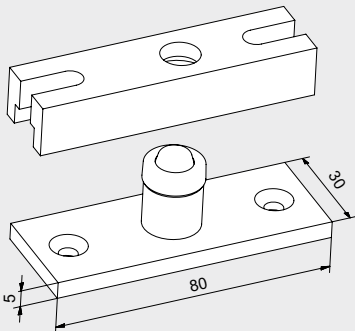
Top centre frame portion

with patch fittings see EA

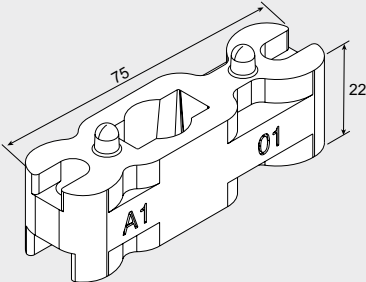
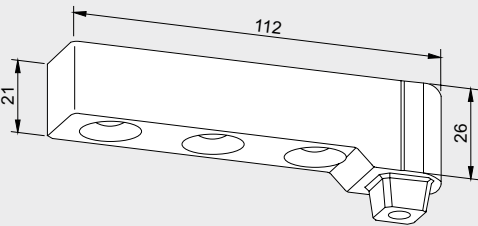
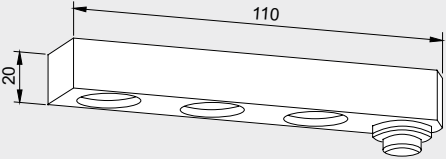
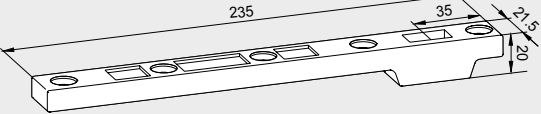
	Product description	Art. No.
	Frame top centre with fixing block Weight in kg/m: Aluminum 0.471	02.150
	Frame top centre with angle bracket Weight in kg/m: Aluminum 0.453	02.151
	Frame top centre with special wedge screw fixings Weight in kg/m: Aluminum 0.390 Drill jig:	*02.152/02.153 8.02.081.001.50
	Frame top centre AT 212 GSR with fixing plate Weight in kg/m: Stainless steel 0.215	*02.340/02.341

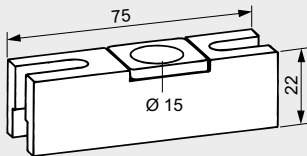
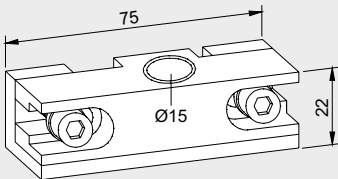
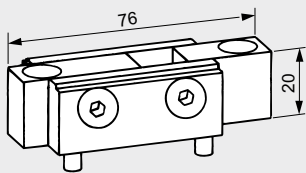
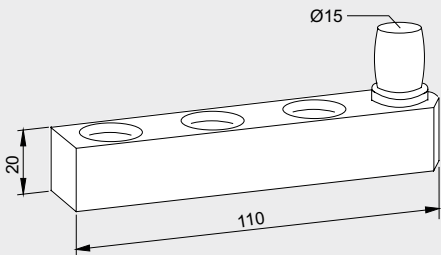
* Left / right hand (illustration shows right hand)
are determined by view from hanging side.

Special accessories and special inserts for door rails

	Product description	Art. No.
	Aluminum profile with brush seal to prevent draughts and energy loss (not in the area of inserts, locks, etc.), connected with door rail at manufacturer Weight in kg/m: 0.753	04.600
	Rubber sealing for door rails (also in the area of inserts, locks, etc.) fixed length stock length 200 m (= 1 coil) Weight in kg/m: 0.099	04.607 04.608
	Aluminum round profile for pinch free doors with 65 mm pivot point, consisting of 2 halves, prepared for UNIVERSAL fittings* or door rails (76.5 mm or 100 mm). Please indicate: • Panel height (max. 3,000 mm, higher dim. on request) • Required preparation of the profile for top and bottom fittings fixed length	03.380 03.381 03.382
	Screw-on floor bearing for damp environment, without floor recess, with inserts for door rails, max. 80 kg Weight in kg/m: 0.193	01.136

*Information as to the product UNIVERSAL you may find in the technical brochure "Patch fittings for toughened glass assemblies"

	Product description	Art. No.
	Bottom insert for DORMA floor spring spindle profile or round pivot 14 mm Ø, (DORMA floor spring BTS or floor bearing Art. No. 01.106 and 01.107), stainless steel, 55/65 mm pivot point, max. door weight 80 kg Weight in kg/m: 0.243	04.604
	Bottom strap, steel, zinc plated, with spindle insert to suit DORMA floor springs, 18 mm pivot point, max. door weight 80 kg Weight in kg/m: 0.349	804.167.001.55
	Bottom strap, aluminum, to suit floor bearings 01.106 and 01.107, 18 mm pivot point, max. door weight 80 kg Weight in kg/m: 0.129	804.060.002.50
	Bottom strap in forged steel special edition, mounted in door rails, to suit DORMA floor spring spindles. (Also suitable for floor bearing 04.602, 04.603. Not suitable for floor bearing with round pivot.) For centre hung doors • normal frequented doors, max. door weight 150 kg, max. door width 1,400 mm • high frequented doors, max. door weight 120 kg, max. door width 1,200 mm Pivot point either 55 or 65 mm (please specify with order). Weight in kg/m: 0.385	04.605

	Product description	Art. No.
	Top insert 55/65 mm pivot point, Aluminum Weight in kg/m: 0.091	04.610
	Top insert, two part, Aluminum, special, 55/65 mm pivot point not in standard door rail Weight in kg/m: 0.088	04.606
	Top insert for DORMA RTS transom closer, zinc plated steel, 65 mm pivot point Weight in kg/m: 0.240	04.611
	Top strap Aluminum, 18 mm pivot point Weight in kg/m: 0.131	804.060.001.50

Content

MANET Compact

156	General information
177	Type illustrations
224	Accessories
248	Safety-related information



MANET
Compact

MANET Compact sets

The aesthetic elegance of the MANET Compact concept is also available in the form of standardized sets for simple, fast planning of the more popular system types.

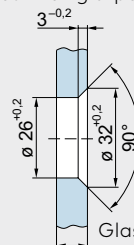
Optional accessories enable the individual sets to be semi-customized. The system components offer numerous adjustment possibilities in order to ensure problem-free installation of whichever door type – swing or single-action or double-action – is required. Wall abutment profiles may need to be provided (by others) for fixing overpanels and sidelights.



Pivoting fitting short type,
max. door panel height 2,500 mm
max. door panel width 1,200 mm
max. door panel weight 80 kg

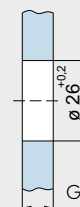
Pivoting fitting short type with intermediate tube,
max. door panel height 2,500 mm
max. door panel width 1,200 mm
max. door panel weight 80 kg

Countersunk bore for countersunk single-point fixings



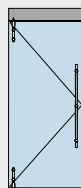
Glass thickness

Cylindrical bore for clamping disc single-point fixings

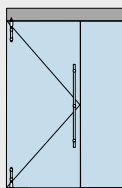


Glass thickness

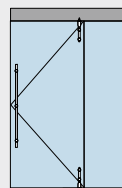
Pivoting doors set 1



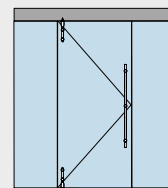
Construction 1 (1 set)



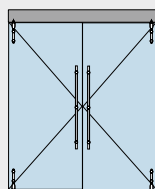
Construction 2 (1 set)



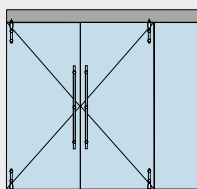
Construction 3 (1 set)



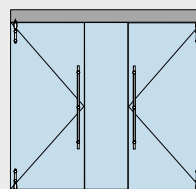
Construction 4 (1 set)



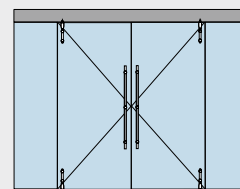
Construction 5 (2 sets)



Construction 6 (2 sets)

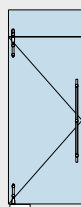


Construction 7 (2 sets)

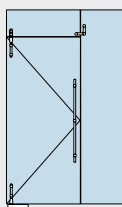


Construction 8 (2 sets)

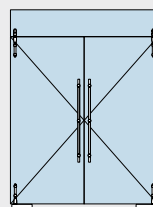
Pivoting doors with overpanel set 2



Construction 9 (1 set)

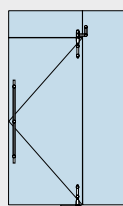


Construction 12 (1 set)

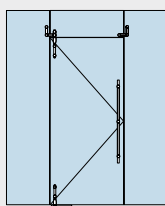


Construction 18 (2 sets)

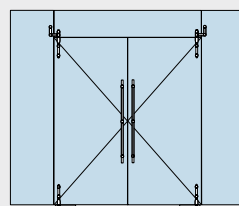
Pivoting doors with overpanel and sidelight set 3



Construction 13 (1 set)

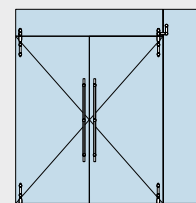


Construction 15 (1 set)



Construction 23 (2 sets)

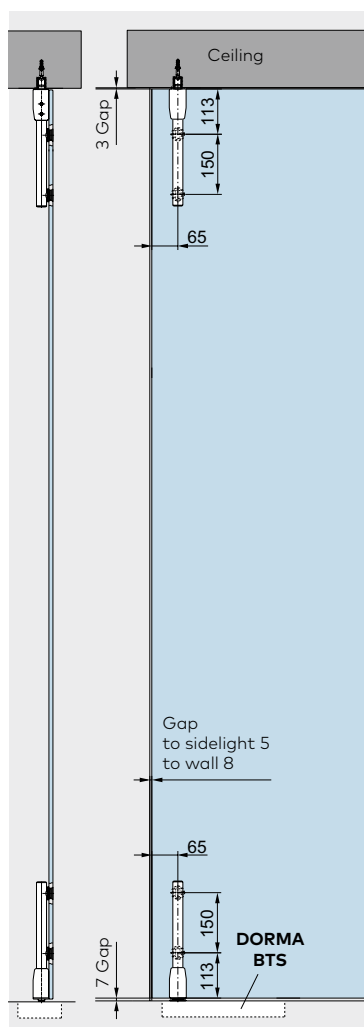
Drehtüren set 2 + 3



Construction 21 (1 set each)

Set 1

Pivoting door MANET Compact without overpanel for 10 – 12 mm glass



Door weight 80 kg
Door height max. 2,500 mm
Door width max. 1,200 mm
TSG 10/12 mm glass thickness

Product description	Art. No.
Set 1 with pivot rod pair short type	
Set 1 with single-point fixings countersunk consisting of: pivot rod pair top/bottom, short type	29.910
including: 4 single-point fixings for pivot rods 1 pivot fitting top, 1 PT 25 pin, 15 mm Ø, with plug 1 pivot fitting bottom for DORMA BTS/floor pivot	
Option: Set 1, but for additional intermediate tube in fixed length for pivot rod pair	29.911
Intermediate tube in fixed length	29.555
Please indicate:	
Panel height _____ mm	
– 577 mm	
= length intermediate tube	
_____ mm	

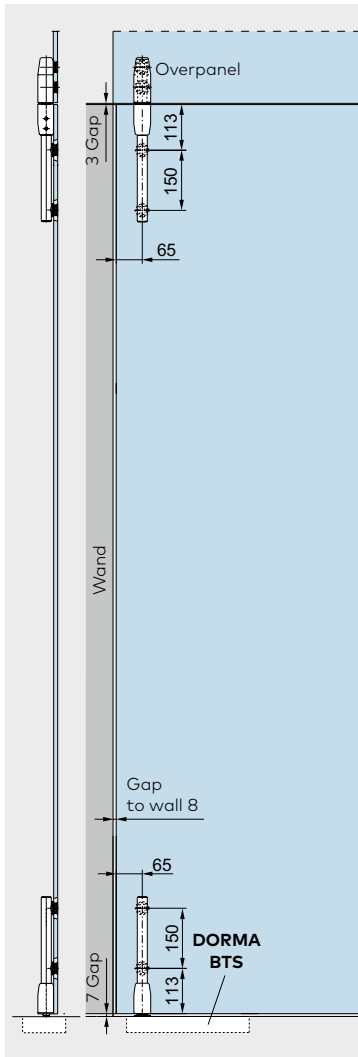
Accessory options for Set 1

Pull handles	Length	Art. No.
Pull handles	350	29.268
(single-point fixing countersunk)	720	29.271
	1,240	29.274
	1,760	29.277
Pair of pull handles	350	21.267
	720	21.270
	1,240	21.273
	1,760	21.276
Lock		
Corner lock		21.448
Corner lock with rose on one lock side		21.449
Profile cylinder for corner lock 21.448/449		14.206
Eccentric bushing for corner lock 21.448/449		05.194
Further accessories		
Stop for pivoting door with ceiling mounting		21.334
Ceiling fixing (bearing function)		29.337
Floor pivot bearing		01.106
Assembling tool for MANET single-point fixings		21.134

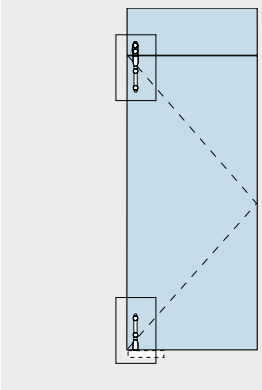
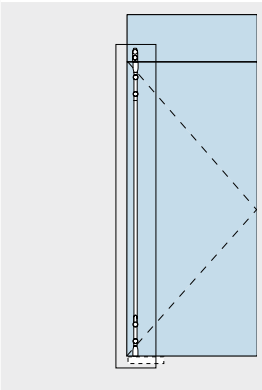
For the requisite glass preparation please see pages 172 – 173

Set 2

Pivoting door MANET Compact with overpanel for 10 – 12 mm glass



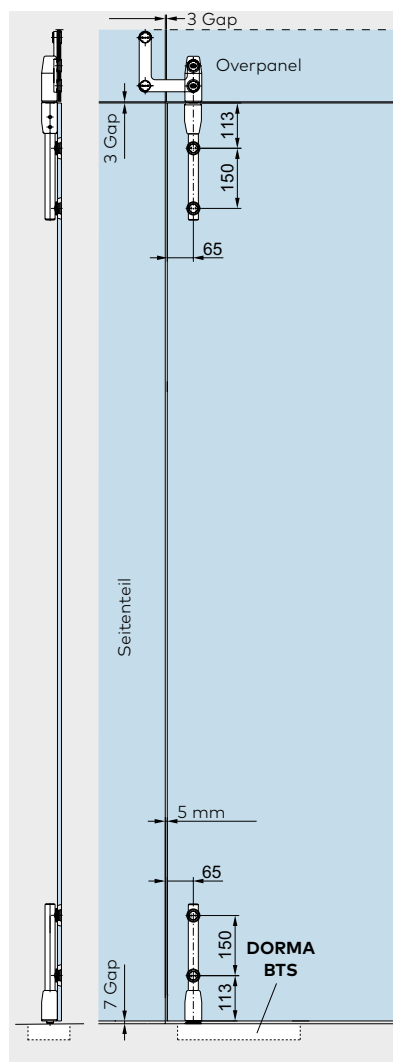
Door weight 80 kg
Door height max. 2,500 mm
Door width max. 1,200 mm
TSG 10/12 mm glass thickness

Product description		Art. No.
	Set 2 with pivot rod pair short type	
	Set 2 with single-point fixings countersunk consisting of: pivot rod pair top/bottom, short type	29.912
	including: 4 single-point fixings for pivot rods, 1 pivot fitting top, 1 pivot bearing location for overpanel, 1 pivot fitting bottom for DORMA BTS/floor pivot	
	Option: Set 2, but with additional intermediate tube in fixed length for pivot rod pair Intermediate tube in fixed length	29.913 29.555
Please indicate:		
Panel height _____ mm – 577 mm = length intermediate tube _____ mm		
Accessory options for Set 2		
Pull handles	Length	Art. No.
Pull handles (single-point fixing countersunk)	350	29.268
	720	29.271
	1,240	29.274
	1,760	29.277
Pair of pull handles	350	21.267
	720	21.270
	1,240	21.273
	1,760	21.276
Ceiling fixing (bearing function)		29.337
Stop at overpanel, (inside/outside) for 10/12 mm glass		29.335
Lock		
Corner lock		21.448
Corner lock with rose on one lock side		21.449
Profile cylinder for corner lock 21.448/449		14.206
Eccentric bushing for corner lock 21.448/449		05.194
Further accessories		
Overpanel-sidelight connector for 10/12 mm glass		29.320
Overpanel-sidelight connector with stop inside for 10/12 mm glass		29.322
Overpanel-sidelight connector with stop outside for 10/12 mm glass		29.325
Floor pivot bearing		01.106
Assembling tool for MANET single-point fixings		21.134

For the requisite glass preparation please see pages 172 – 173

Set 3

Pivoting door MANET Compact with overpanel for 10 – 12 mm glass



Door weight 80 kg
Door height max. 2,500 mm
Door width max. 1,200 mm
TSG 10/12 mm glass thickness

Product description	Art. No.
Set 3 with pivot rod pair short type	
Set 3 with single-point fixings countersunk consisting of: pivot rod pair top/bottom, short type	29.914
einschließlich: 4 single-point fixings for pivot rods, 1 pivot fitting top, 1 overpanel-sidelight connector with pivot bearing location, 1 pivot fitting bottom for DORMA BTS/floor pivot	
Option: Set 3, but with additional intermediate tube in fixed length for pivot rod pair Intermediate tube in fixed length	29.915 29.555
Please indicate: Panel height _____ mm – 577 mm = length intermediate tube _____ mm	

Accessory options for Set 3

Pull handles	Length	Art. No.
Pull handles (single-point fixing countersunk)	350	29.268
	720	29.271
	1,240	29.274
	1,760	29.277
Pair of pull handles	350	21.267
	720	21.270
	1,240	21.273
	1,760	21.276
Ceiling fixing (bearing function)		29.337
Stop at overpanel, (inside/outside) for 10/12 mm glass		29.335
Lock		
Corner lock		21.448
Corner lock with rose on one lock side		21.449
Profile cylinder for corner lock 21.448/449		14.206
Eccentric bushing for corner lock 21.448/449		05.194
Further accessories		
Overpanel-sidelight connector for 10/12 mm glass		29.320
Overpanel-sidelight connector with stop inside for 10/12 mm glass		29.322
Overpanel-sidelight connector with stop outside for 10/12 mm glass		29.325
Floor pivot bearing		01.106
Assembling tool for MANET single-point fixings		21.134

For the requisite glass preparation please see pages 172 – 173

Content

MANET Concept

162	General information
163	Components
172	Glass preparation
224	Accessories
248	Safety-related information

All elements up to and including the pull handles are available in an elegant stainless steel finish. All the components are manufactured from the steel grade 1.4305 (approx. AISI 303) for normal interior applications.

For damp room or external applications (but not for saunas or swimming pools), especially selected fittings manufactured in the stainless steel grade 1.4404 (approx. AISI 316) are also available.

The material selection necessary for your application can be determined with the aid of German general building regulations approval Z-30.3-6, Tables 1 according to DIN EN 1993-1-4, annexe A or other national equivalents.

Note: The products detailed in this brochure are exclusively intended for glass assemblies that do not require separate building regulations approval.

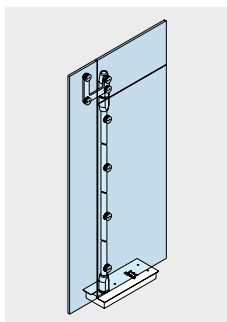


MANET Concept

Pivoting door system

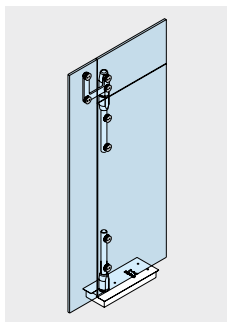
MANET pivoting doors can be installed in both glass partitions and masonry openings. They come as both single and double-action swing doors. All the single-point fixings are designed for clip-on covers for easier installation. Other components include the bottom pivot bearing, top pivot fittings with bearing spigot or eccentric bushing and also overpanel/ sidelight connectors.

As a result, there are almost unlimited possibilities for inte-grating frameless swing doors both in masonry openings – with or without overpanels and sidelights – and in glass partition constructions retained by single-point fixings. Whether with a full-length pivot rod or a pair of shorter pivot rods, the top bearing socket is located in the fitting on the door leaf. This means that connection to the ceiling, lintel or transom can now be provided in the form of the standard PT25 top pivot spigot from the dormakaba range. The door assemblies can be equipped with floor springs such as the DORMA BTS 75V or BTS 84, and corner locks are naturally also available.

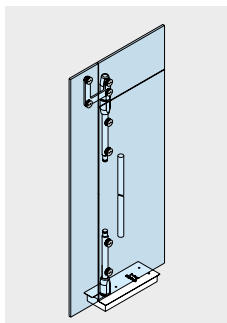


Pivot bearing with full-length pivot rod,
max. door panel height 3,000 mm
max. door panel width 1,200 mm
max. door panel weight 100 kg

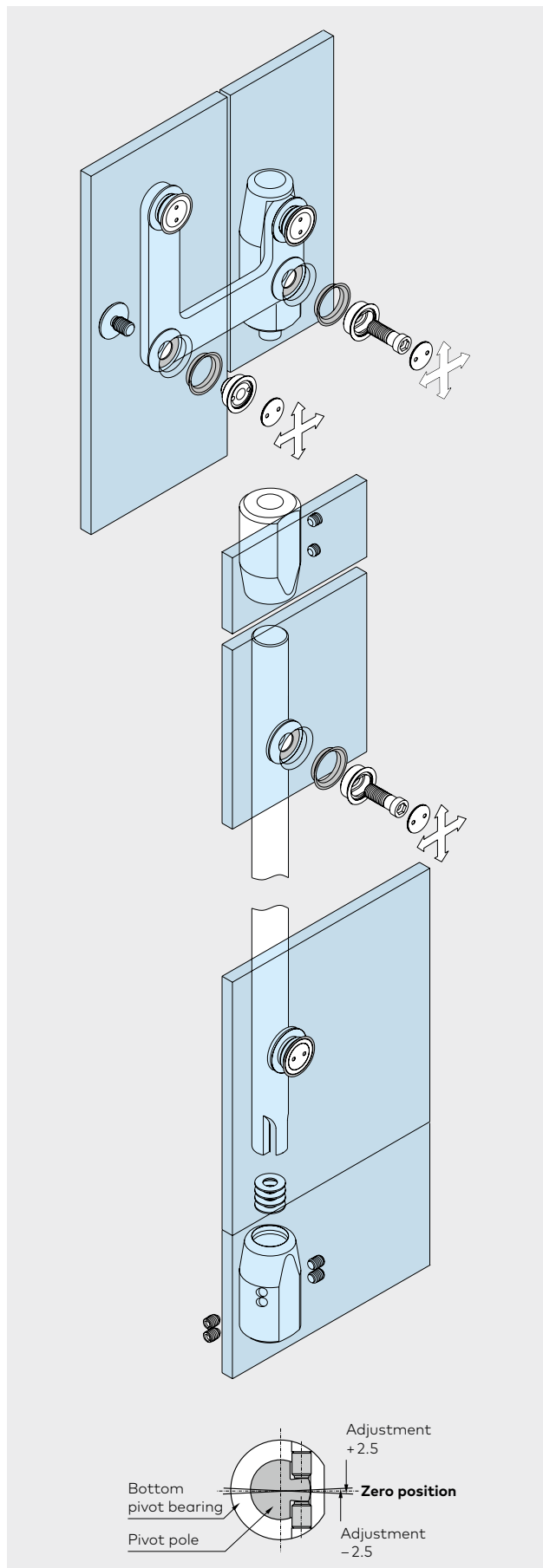
From a door panel height of 2,700 mm a fifth single-point fixing is recommended.



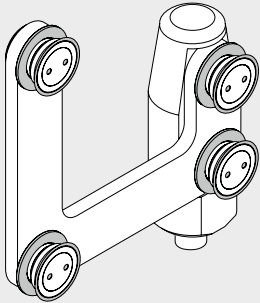
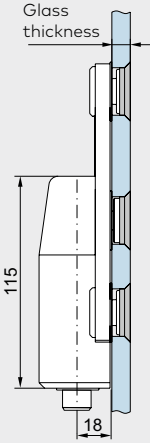
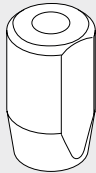
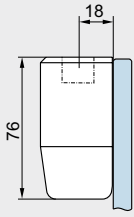
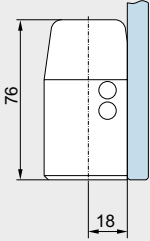
Pivot bearing with pivot rod pair short type,
max. door panel height 2,500 mm
max. door panel width 1,200 mm
max. door panel weight 80 kg



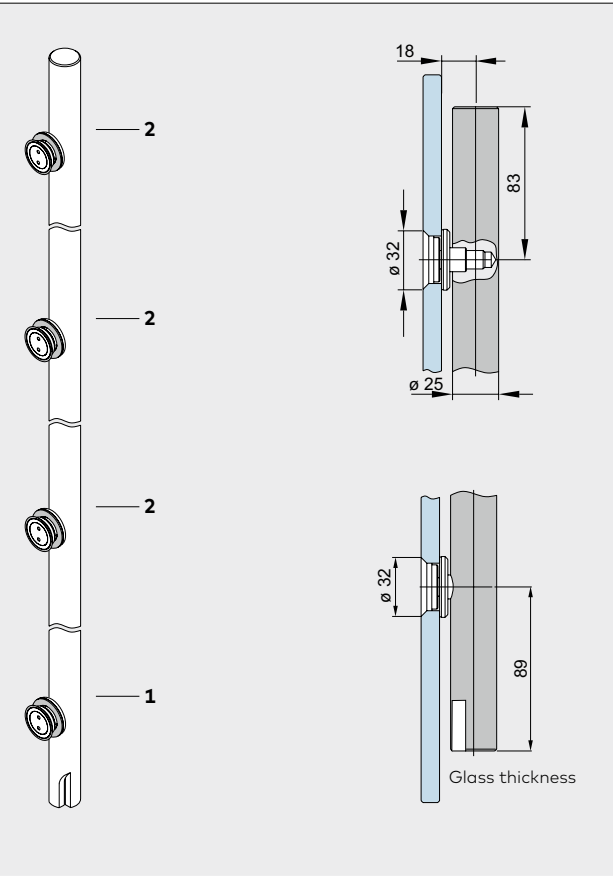
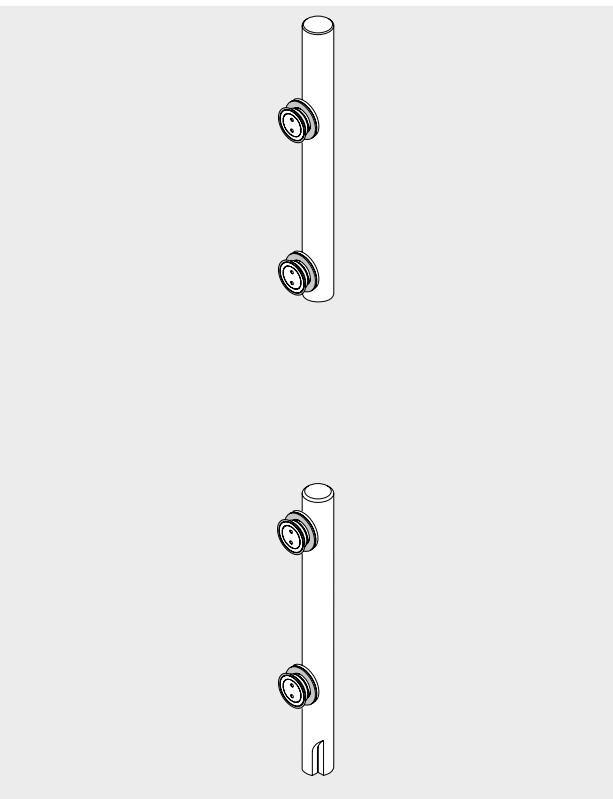
Pivot bearing with pivot rod pair short type with intermediate tube,
max. door panel height 2,500 mm
max. door panel width 1,200 mm
max. door panel weight 80 kg

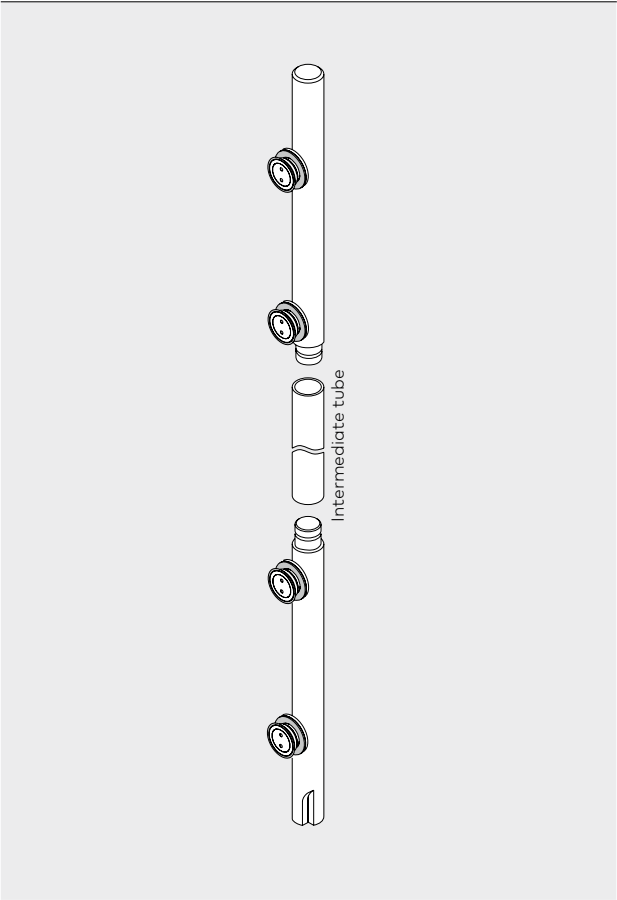
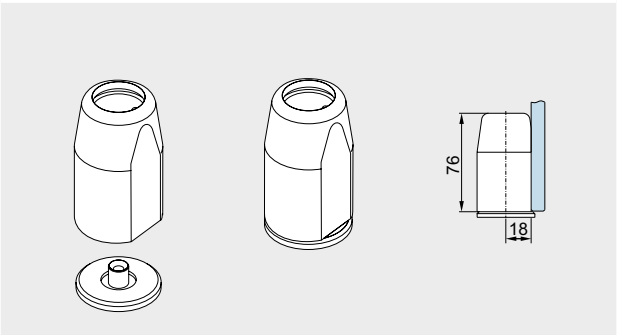
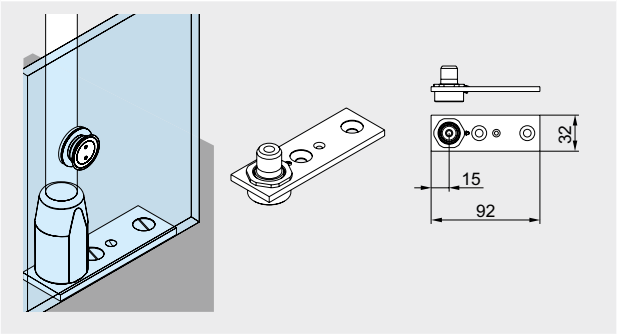


Components for pivoting door system

	Product description	Glass thickness	Art. No.
 	Overpanel / sidelight	10, 12 mm	29.330
	connector		29.362
	complete fitting countersunk		29.356
	AISI 316L		
 	Pivot bearing for overpanel and ceiling connection		21.310
	AISI 316L		21.350
 	Pivot bearing for DORMA BTS (max. 4 EN) / floor pivot		29.545
	AISI 316L		29.550

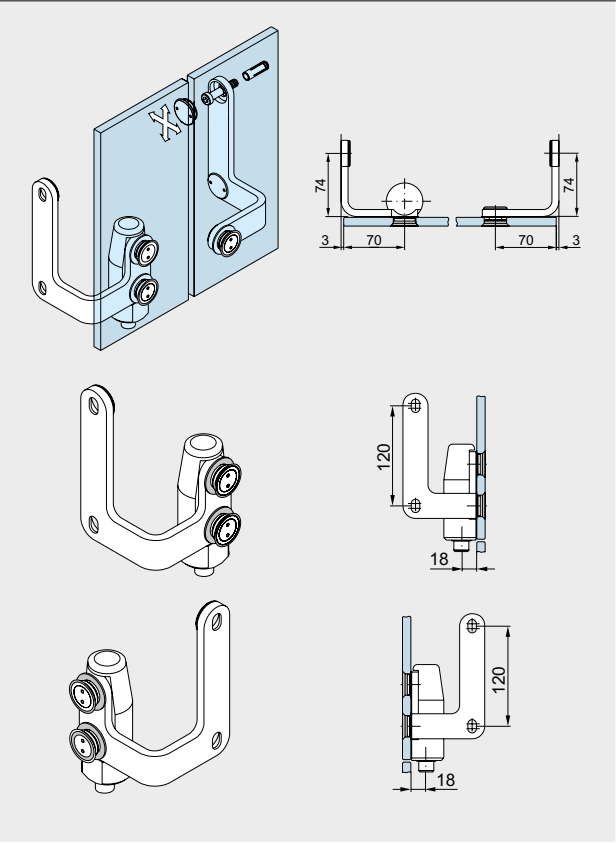
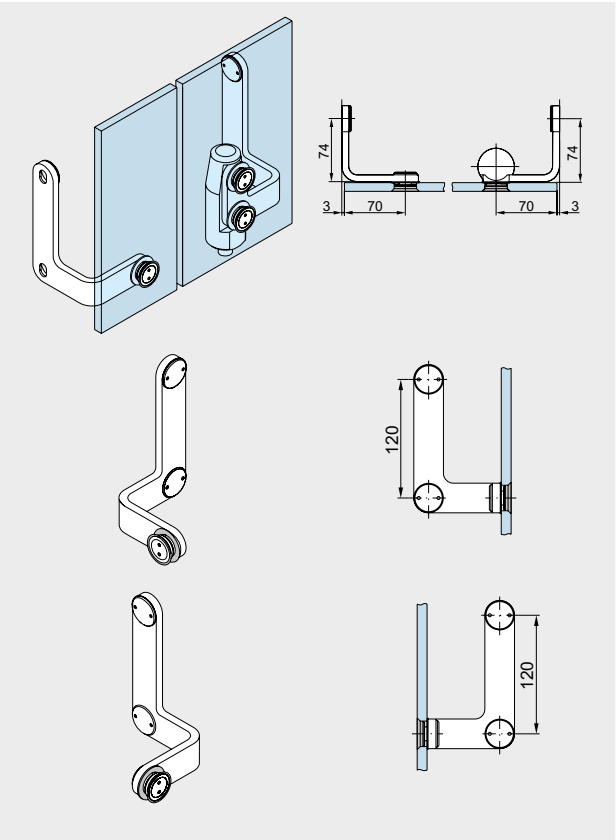
Components for pivoting door system

	Product description	Glass thickness	Art. No.
	Pivot rod, drilled, fixed length		29.551
	Single-point fixing, countersunk, fixed (1)	10, 12 mm	29.460
	AISI 316L		29.461
		13.5–15.5 mm	29.450
	clamping disc, fixed (1)	10, 12 mm	29.465
	AISI 316L		29.466
	Single-point fixing, countersunk, centering (2)	10, 12 mm	29.462
	AISI 316L		29.463
		13.5–15.5 mm	29.455
	clamping disc, centering (2)	10, 12 mm	29.467
	Pivot rod set, short type top/bottom, incl. 4 single-point fixings		
	countersunk		29.546
	AISI 316L		29.547
	clamping disc		29.560
	AISI 316L		29.561

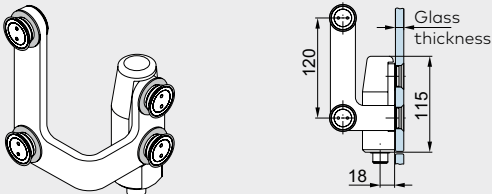
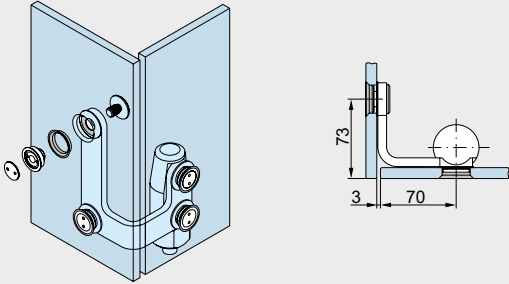
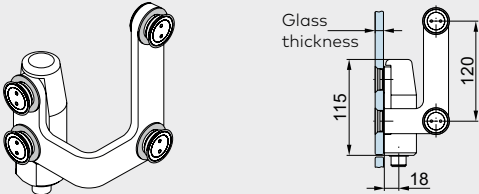
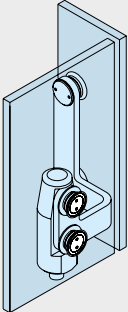
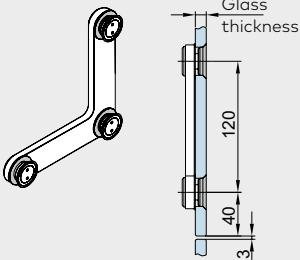
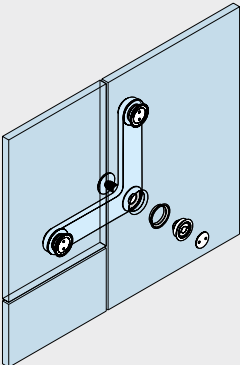
	Product description	Art. No.
	Pivot rod set, short type top / bottom, for intermediate tube, inclusive 4 single-point fixings	
	countersunk	29.548
	AISI 316L	29.549
	clamping disc	29.562
	AISI 316L	29.563
	Intermediate tube fixed length up to 2,000 mm	29.555
	AISI 316L	29.557
	Pivot bearing for humid rooms max. panel weight 60 kg	29.540
	AISI 316L	
	Floor pivot	01.106

Components for pivoting door system

Wall fixing

	Product description	Glass thickness	Art. No.
	Overpanel / sidelight connector for wall fixing 90° offset, with pivot bearing location, complete fitting		
	right hand	10, 12 mm	29.328
	left hand	10, 12 mm	29.329
	Overpanel / sidelight connector for wall fixing 90° offset, complete fitting		
	right hand	10, 12 mm	29.326
	left hand	10, 12 mm	29.327

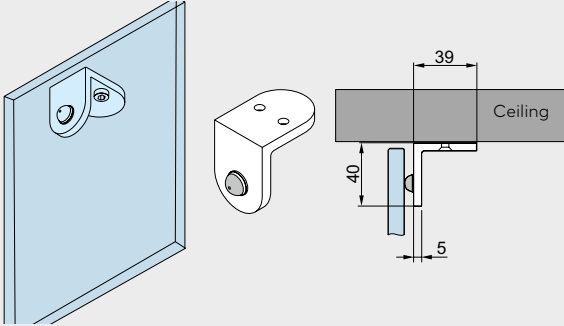
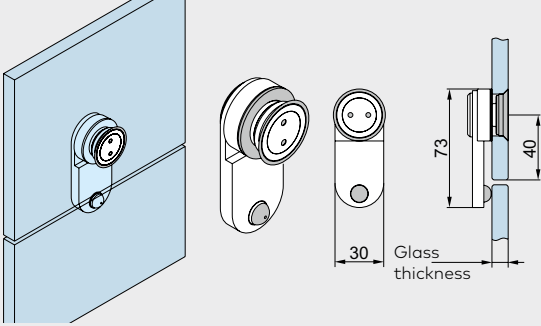
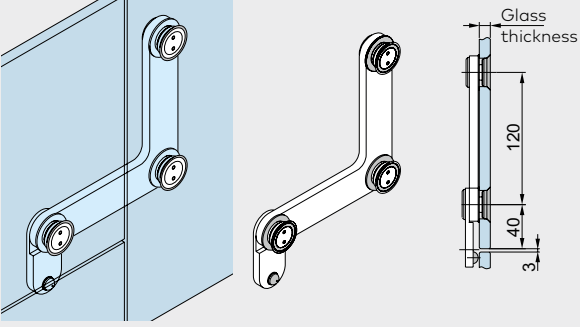
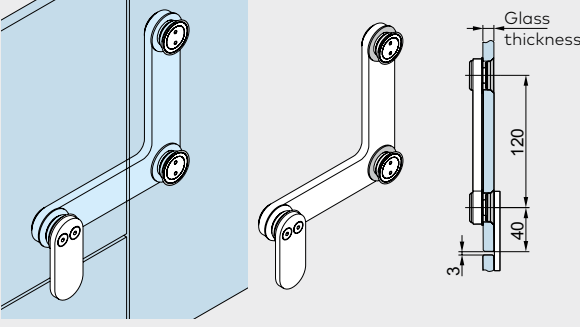
Glass fixing

Product description		Glass thickness	Art. No.
		10, 12 mm	29.331
		10, 12 mm	29.332
		10, 12 mm	29.320 29.357

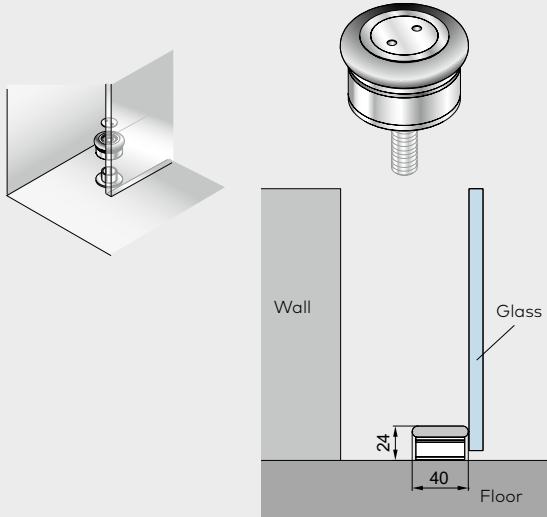
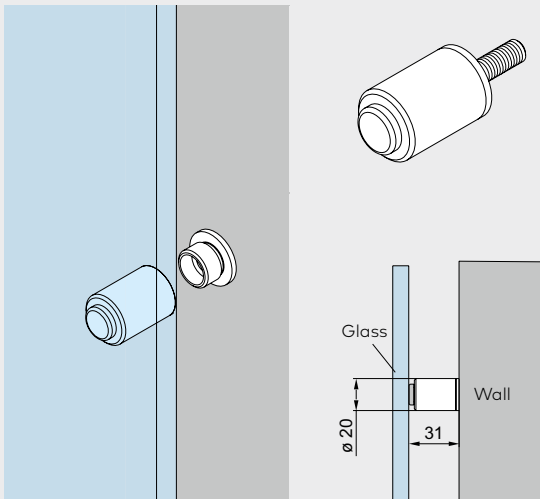
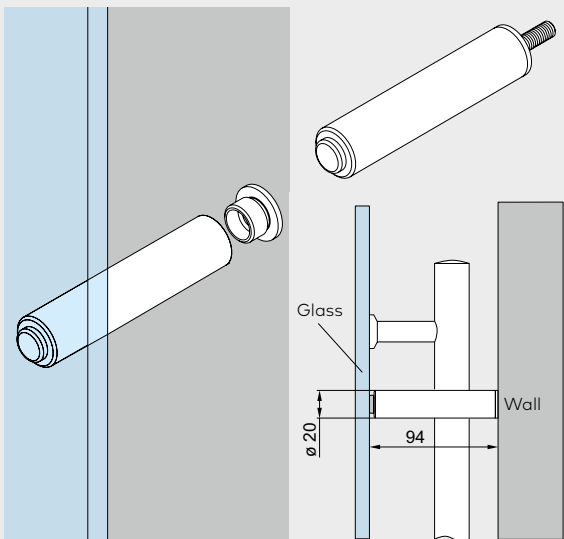
Components for pivoting door system

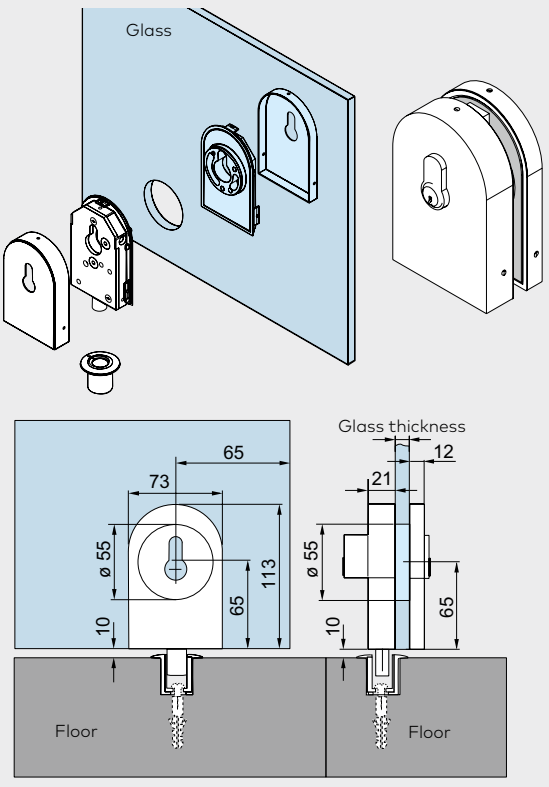
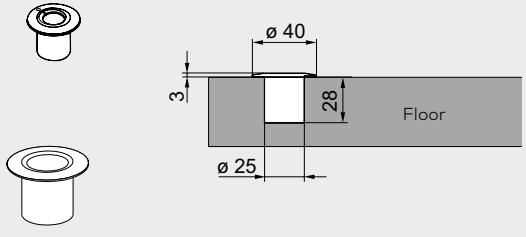
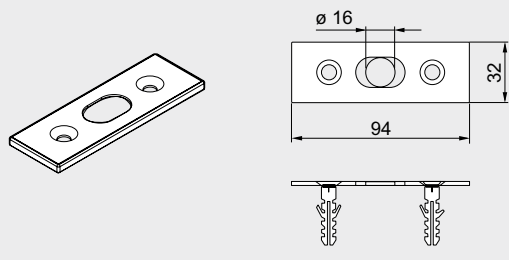
	Product description	Glass thickness	Art. No.
	Pivot bearing fitting for overpanel with cylindrical bore for rod countersunk	8–12 mm	29.354
	Pivot bearing location for overpanel countersunk AISI 316L	8–12 mm	29.333 29.353
	Pivot bearing for RTS Pivot pole, drilled, fixed length, for RTS pivot bearing 29.314		29.314 29.553
	PT 25 pin for ceiling connection,		01.115
	Pivot bearing for installation to ceiling adjustable AISI 316L	8–12 mm	21.319 21.318

Accessories

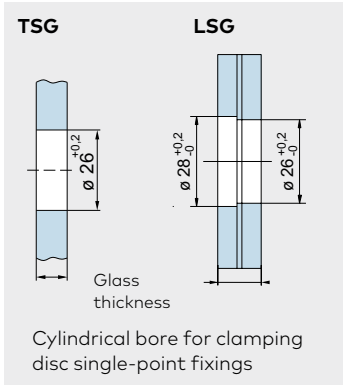
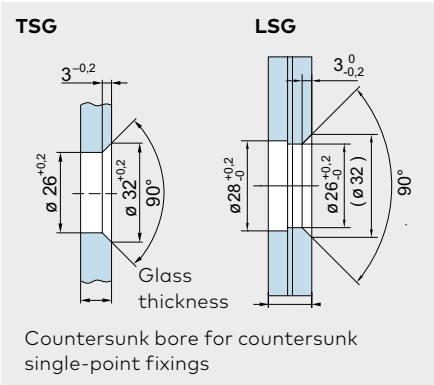
	Product description	Glass thickness	Art. No.
	Stop for pivoting door with ceiling mounting		21.334
	Stop at overpanel (inside/outside)	10, 12 mm	29.335
	Overpanel / sidelight connection with stop inside countersunk	10, 12 mm	29.322
	Overpanel / sidelight connection with stop outside countersunk	10, 12 mm	29.325

Accessories

	Product description	Art. No.
	Stop for pivoting door floor mounting	29.950
	Stop for pivoting door wall mounting, short	29.951
	Stop for pivoting door wall mounting, long	29.952

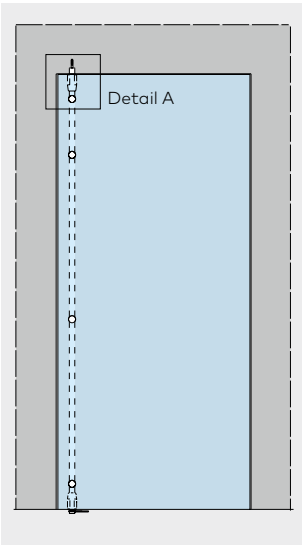
	Product description	Glass thickness	Art. No.
	Corner lock	8–12 mm	21.448
	Corner lock with profile cylinder rose on inside	8–12 mm	21.449
	Dead lock for KABA with rose on inside	8–12 mm	21.450
	Profile cylinder for corner lock		14.206
	Eccentric bushing for corner lock		05.194
	Bushing, plastics		00.110
	Strike plate		05.190

Glass preparation for pivoting door system

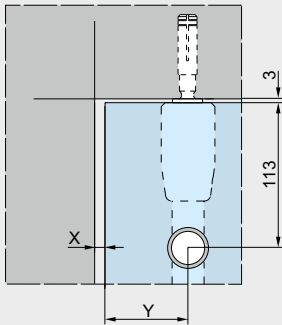


The gap and distance dimensions recommended by dormakaba are indicated in the adjacent table.

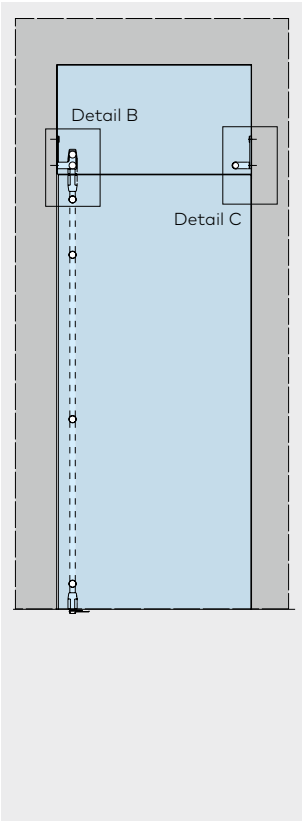
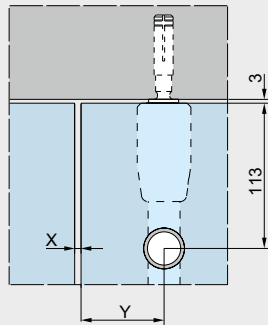
Glass thickness mm	Connection	X Gap	Y
10/12	Sidelight	5	65
	Wall	8	
13.5-15.5	Sidelight	8	62
	Wall	11	



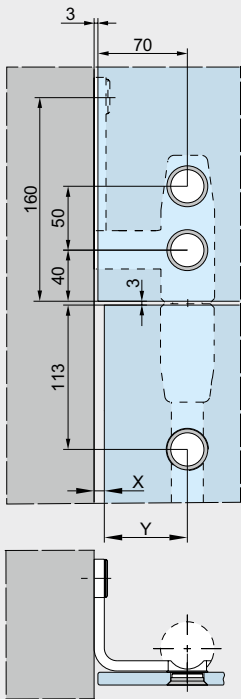
Detail A at wall



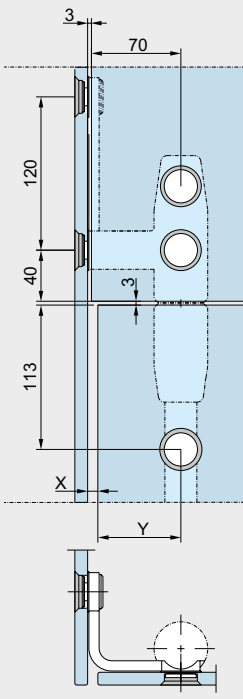
Detail A at sidelight



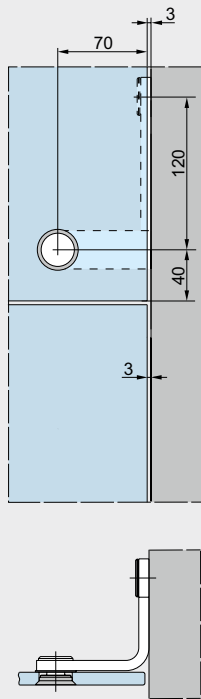
Detail B at wall

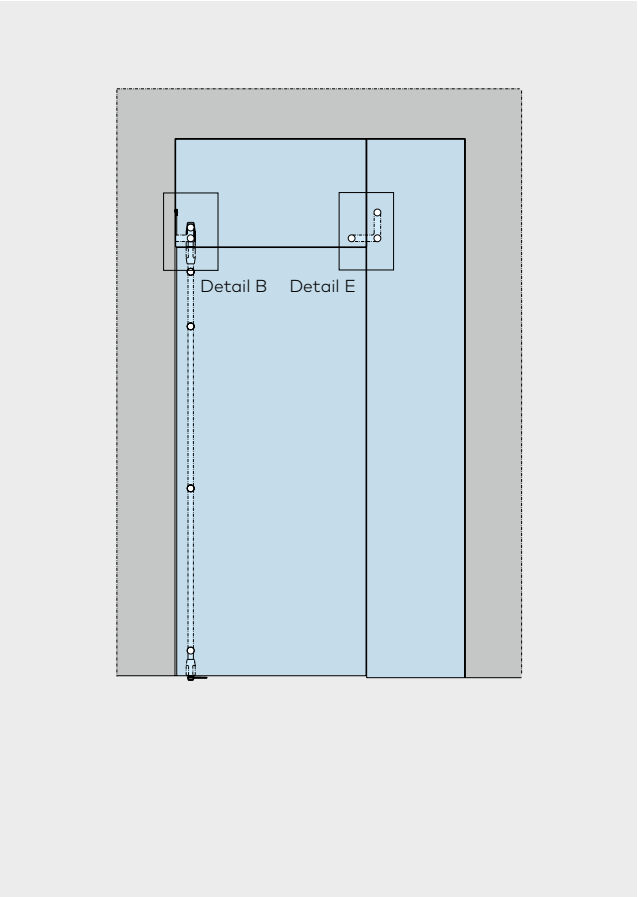
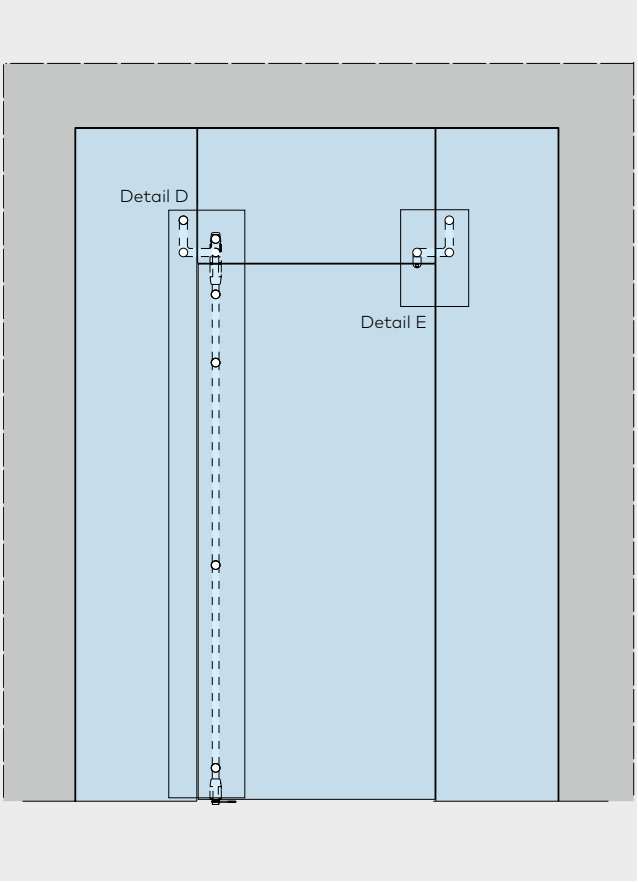


Detail B at glass wall

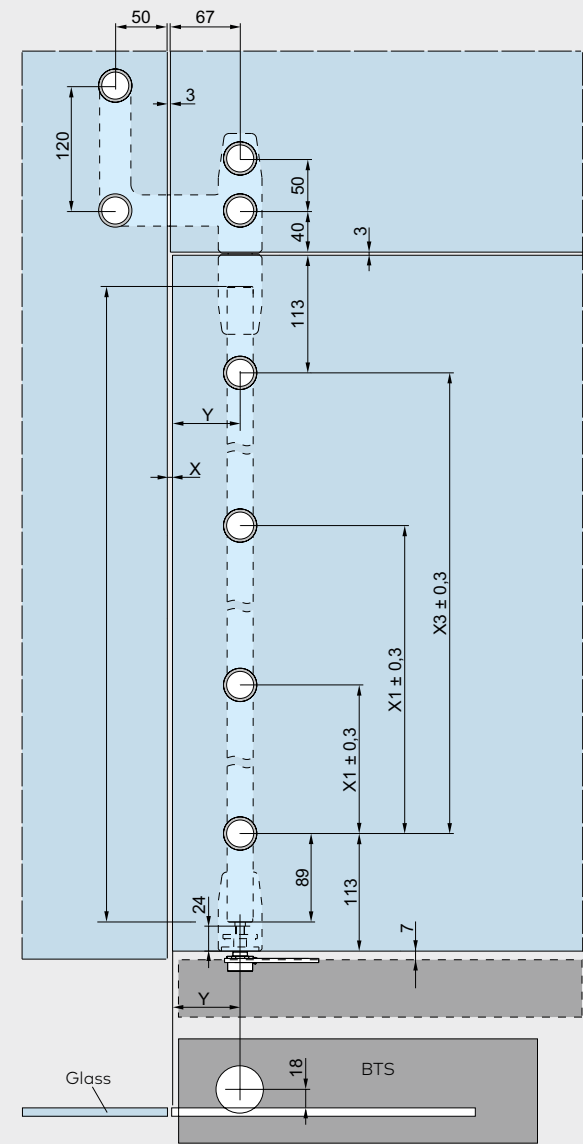


Detail C at wall

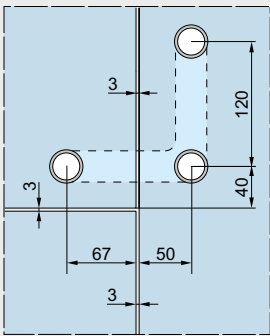




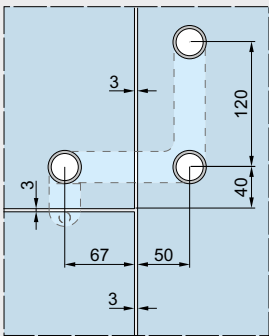
Detail D



Detail E



Detail E with stop



Content

MANET Concept Connection system

176	General information
179	Components
180	Glass preparation
224	Accessories
248	Safety-related information



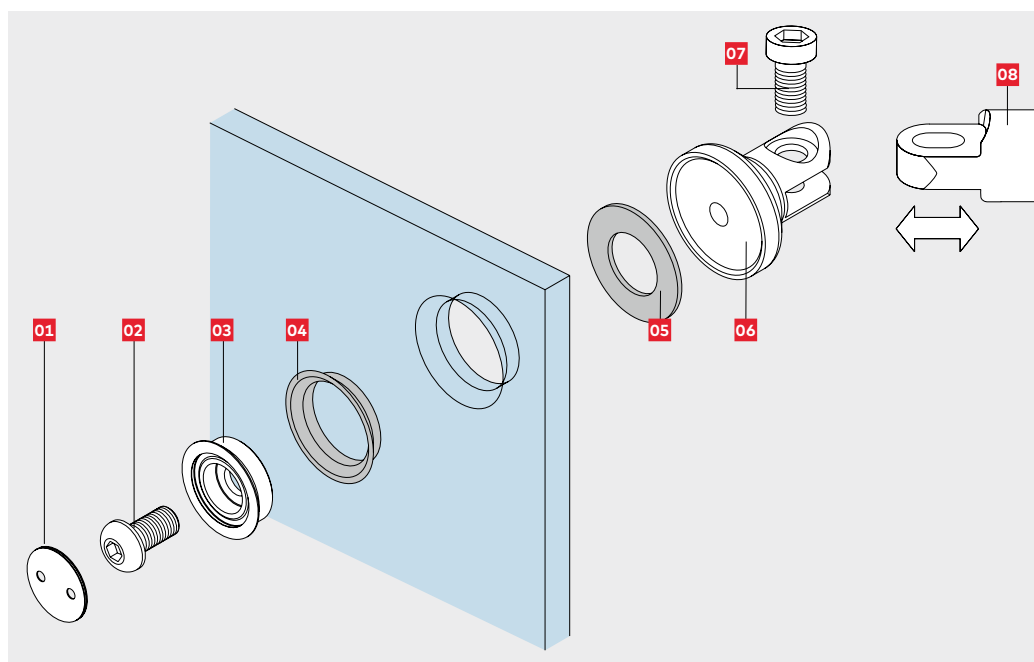
MANET Concept Connection system

Connection system

The system approach is very much in evidence in the case of the interconnecting components. Elements such as clamping and angle connectors of various designs and also interconnecting fasteners of various lengths can be combined in order to attach glass of different thicknesses at any required angle to the floor, to ceilings, to walls and to plinth supports.

Single-point fixings flush with the glass are also used for this interconnection and glass-to-glass system. Tolerances are compensated by slotted holes in the interconnecting fasteners.

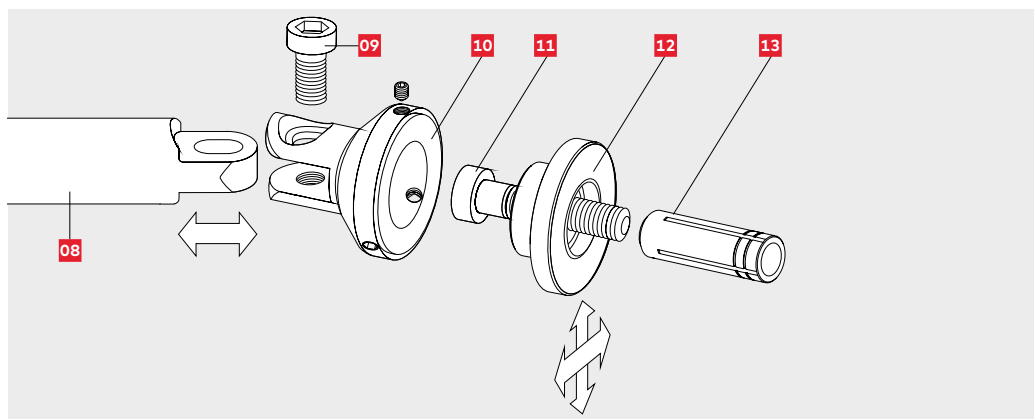
Glass fixing



Components

- 01** Clip-on cover
- 02** Connecting bolt
- 03** Conical collar
- 04** Conical sleeve
- 05** Gasket
- 06** Pivoting clamp
- 07** Connecting bolt
- 08** Connecting rod to suit length

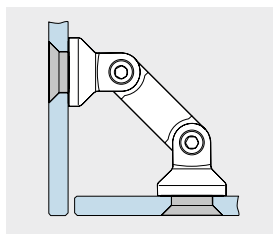
Wall fixing



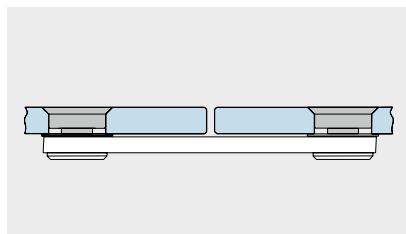
Components

- 09** Connecting bolt
- 10** Pivoting clamp
- 11** Threaded rod M8 with small head, length and type to suit wallplug
- 12** Mounting plate, 2-dimensional adjustment
- 13** Wallplug on site to suit wall construction

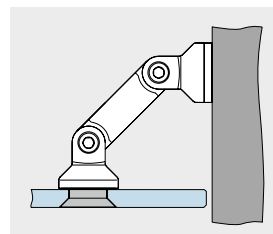
90° – 180° Glass / Glass



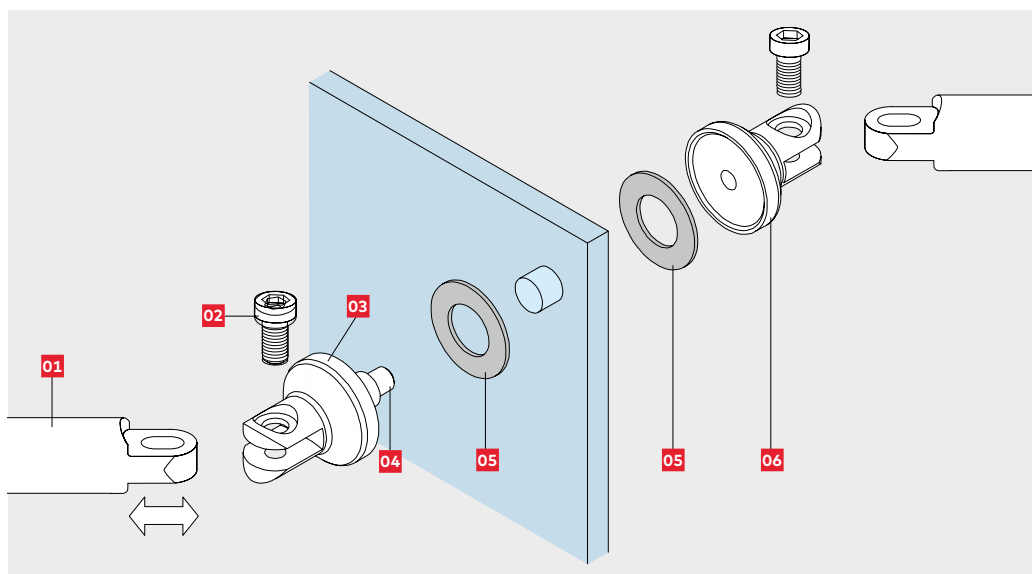
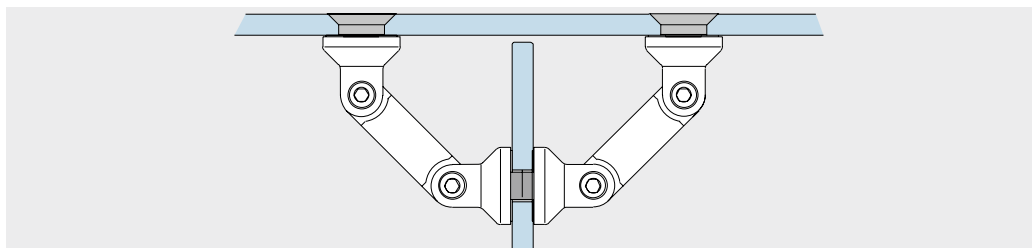
Glass / Glass Connector



90° – 180° Glass / Wall



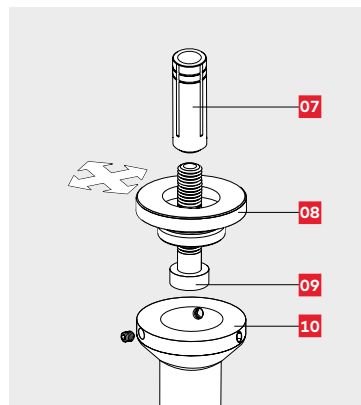
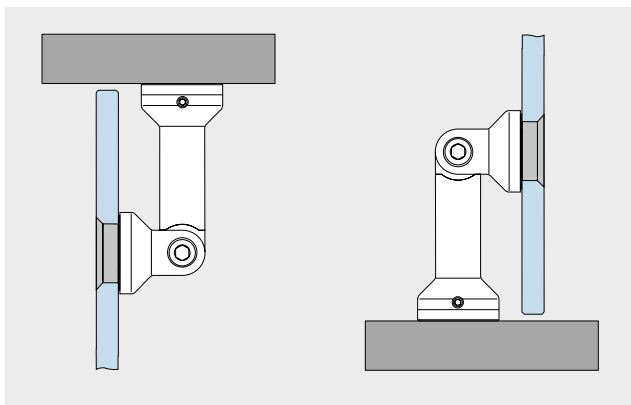
Clamp connection glass



Components

- 01** Connecting rod or steel cable
- 02** Connecting bolt
- 03** Pivoting clamp
- 04** Connecting bolt
- 05** Gasket
- 06** Pivoting clamp

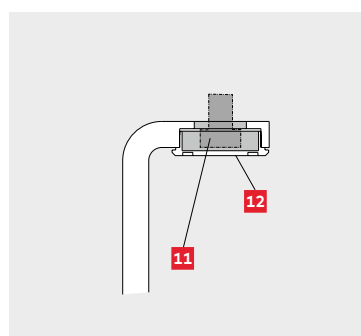
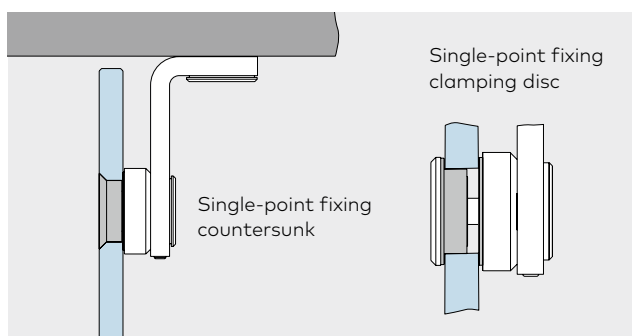
Connection ceiling / floor



Components

- 07** Wallplug on site
- 08** Mounting plate, 2-dimensional adjustable
- 09** Threaded rod M8
- 10** Column

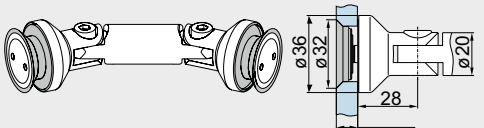
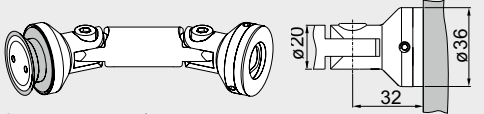
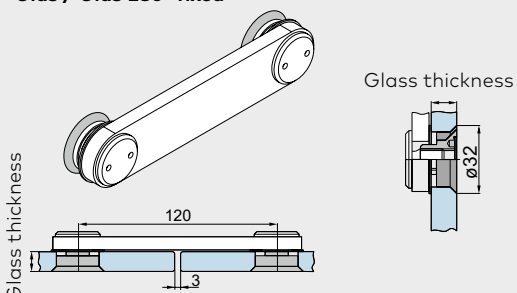
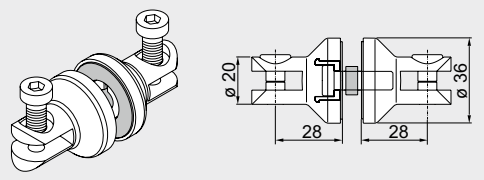
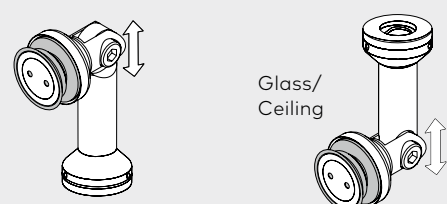
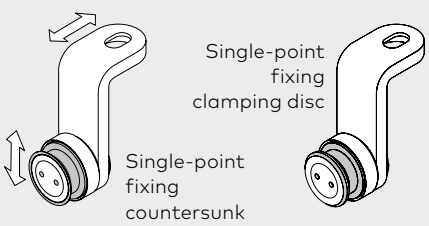
Alternative connection ceiling



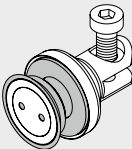
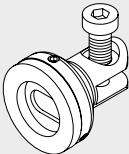
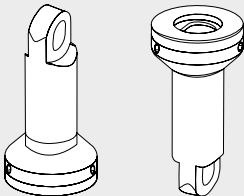
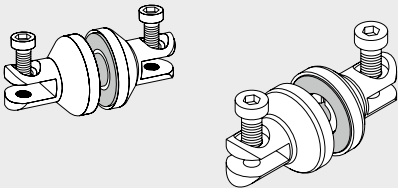
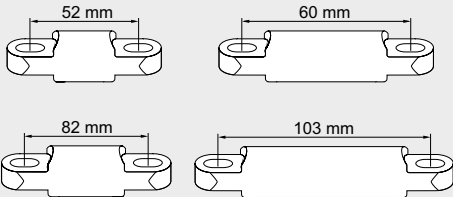
Components

- 11** Threaded rod M8 DIN 7984 M10 x..., or oval-head wood screw DIN 7996 M8 x...
- 12** Clip-on cover

Complete fitting

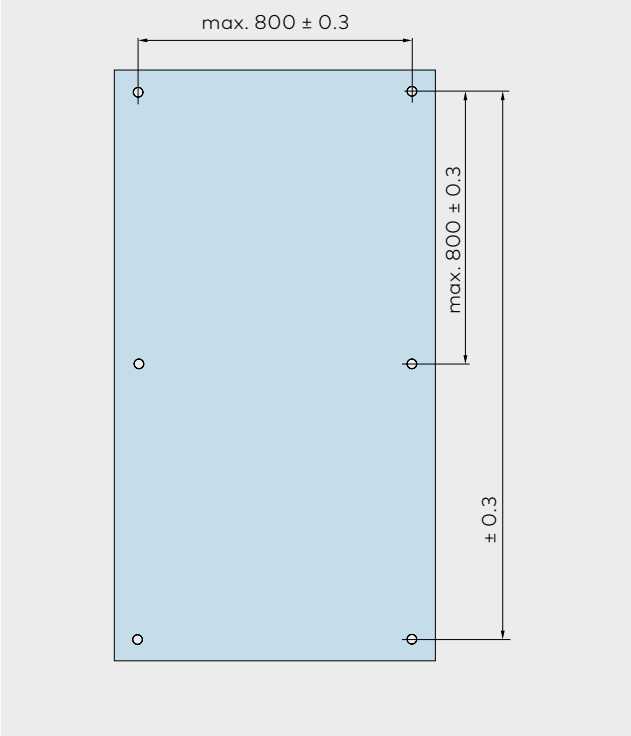
	Product description	Glass thickness	Art. No.
Glass / Glass 90° – 180°  Connecting rod 52.5 / 60 / 82 / 103 mm Glass thickness	Complete fitting glass / glass With connecting rod 52.5 mm With connecting rod 60 mm With connecting rod 82 mm With connecting rod 103 mm	8 – 12 mm	29.120 29.122 29.125 29.130
Glass / Wall 90° – 180°  Connecting rod 52.5 / 60 / 82 mm	Complete fitting glass / wall With connecting rod 52.5 mm With connecting rod 60 mm With connecting rod 82 mm	8 – 12 mm	29.139 29.140 29.142
Glas / Glas 180° fixed  Glass thickness	Complete fitting Connector AISI 303 AISI 316L	8 – 12 mm	29.148 29.368
	Complete fitting Clamping connector	8 – 12 mm	29.149
 Glass/Floor Glass/ Ceiling	Complete fitting Corner connector 90° (only bearing function)	8 – 12 mm	29.145
 Single-point fixing clamping disc Single-point fixing countersunk Height adjustment via grub screw	Complete fitting Ceiling fixing (bearing function) countersunk AISI 316L clamping disc AISI 316L	8 – 12 mm	29.337 29.339 29.338 29.340

Components

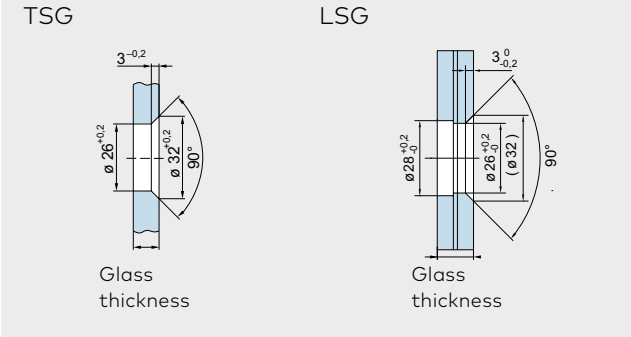
	Product description	Glass thickness	Art. No.
	Pivoting glass clamp inclusive screw sets for glass	8 – 12/13.5 – 17.5 mm	
	countersunk	17.5 – 21.5 mm	29.160
	clamping disc		29.165
	Pivoting wall fixing		21.141
	Column		21.146
	Ceiling/floor fixing		
	Clamping connector	8 – 12 mm	21.149
	Connecting rods		
	Length 52.5 mm		21.355
	Length 60 mm		21.356
	Length 82 mm		21.357
	Length 103 mm		21.358

Glass preparation connection system

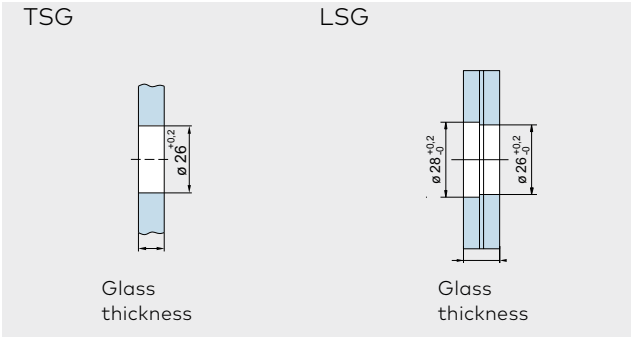
For TSG and LSG from TSG.
Recommended centers for fixed glazing element



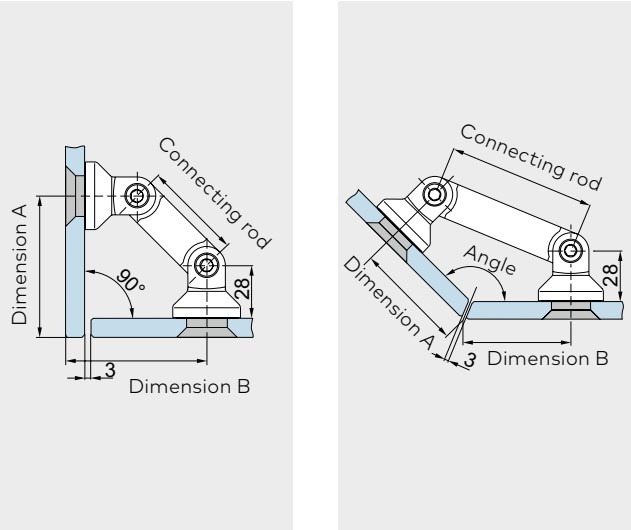
Countersunk bore for countersunk single-point fixings



Cylindrical bore for clamping disc single-point fixings



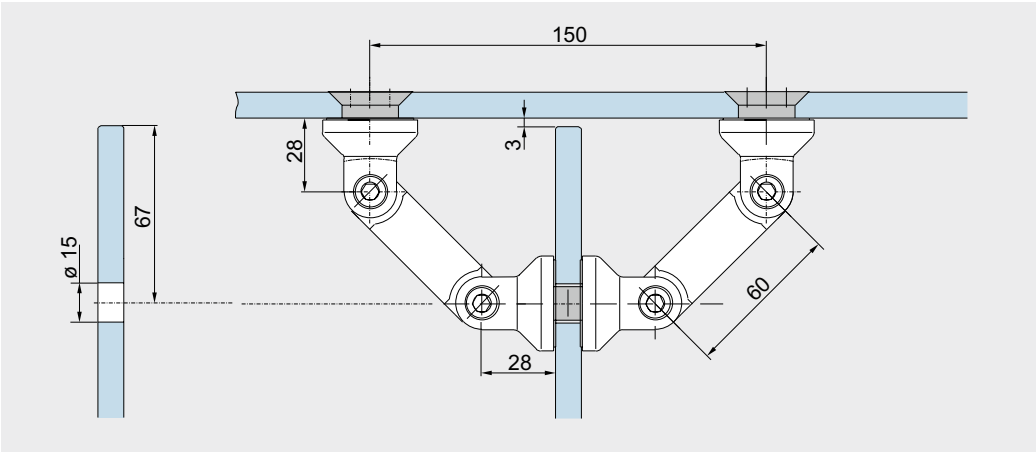
Corner connectors glass / glass 90 – 180°



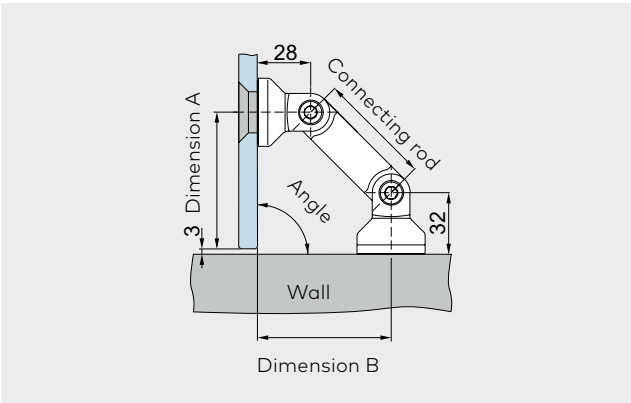
Corner connectors glass / glass (dimensions in mm)

Length of connecting rod				
	52.5	60	82	103
Dimensions for 10 mm glass thickness. Consider variants for other glass thicknesses.				
Angle	A/B	A/B	A/B	A/B
90°	75	80	96	
95°	70	75	90	
100°	66	71	85	
105°	62	67	81	
110°	59	63	77	
115°	55	60	73	
120°	52	56	69	
125°	49	54	66	
130°	47	51	63	
135°	44	48	60	
180°				50

Clamping connector

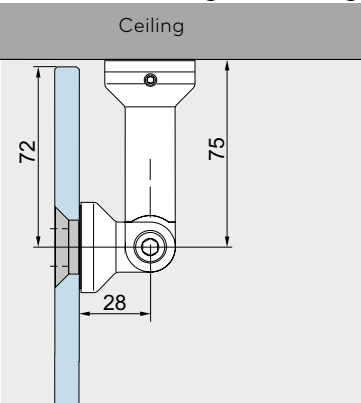


Corner connectors glass / wall 90 – 180°

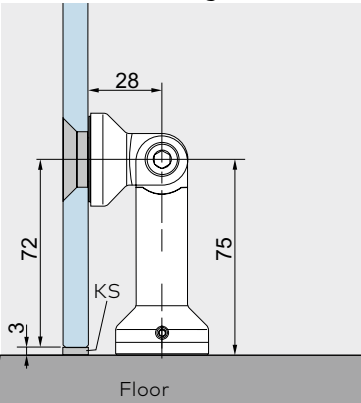


Glass / wall (dimensions in mm)			
Length of connecting rod			
	52.5	60	82
Dimensions for 10 mm glass thickness. Consider variants for other glass thicknesses.			
Angle	A/B	A/B	A/B
90°	67/65	72/70	87.5/86

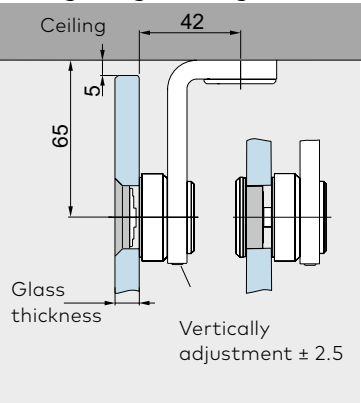
Corner connector glass / ceiling



Corner connector glass / floor



Ceiling fixing (bearing)

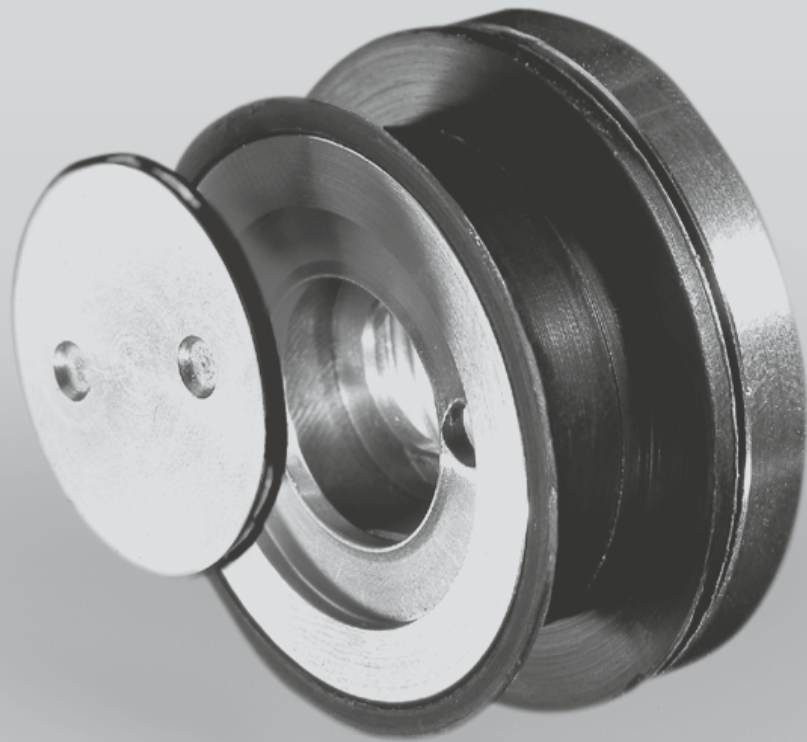


Note: Ensure compliance with minimum glass/bore clearances as per glass manufacturer recommendations. Glass preparation with a tolerance of max. ± 0.3 mm is recommended.

Content

MANET Concept Single-point fixing

184	General information
185	Components
186	Type illustrations
187	Glass preparation
224	Accessories
248	Safety-related information



MANET Concept
Single-point fixing

Single-point fixing serie S32/35

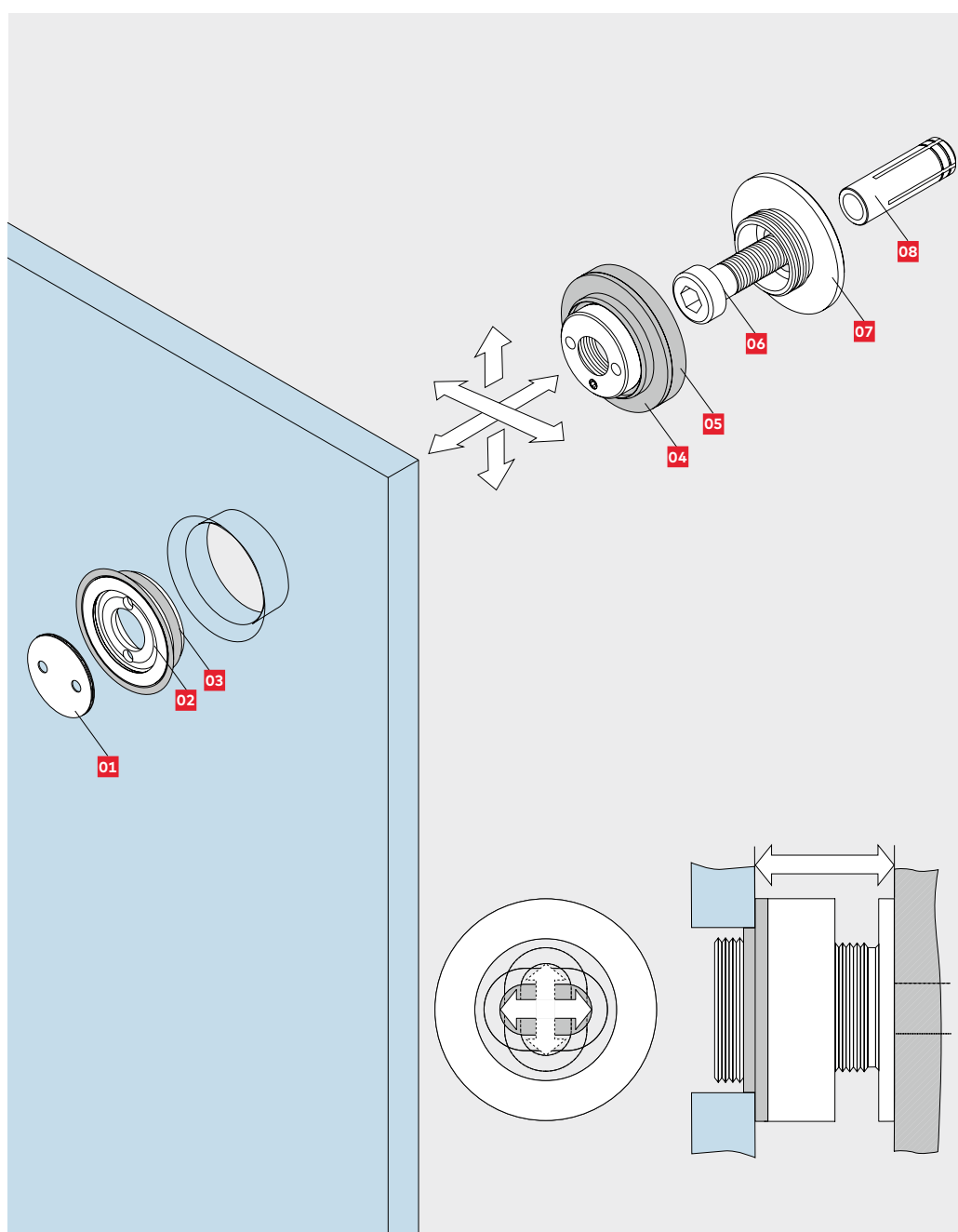


The basic component within the MANET system is the single-point fixing. Rather than cylindrical bore in the glass, this component has a tapered countersunk bore for a perfect seated fit to the glass. These give a flush finish of the single-point fixing in all applications.

The three-dimensional adjustability incorporated within the fitting ensures ideal compensation for structural and drilling tolerances. Constraint-free transmission of all the forces acting on the glass to the substructure is also ensured.

Simple installation and metric adjustment

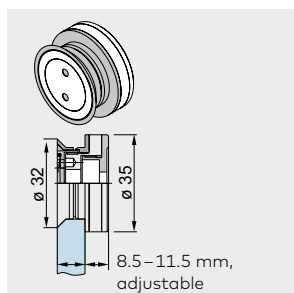
- The fixing and the gasket are wound onto the adjustment screw (7) already fitted to the wall, with the glass panel then being simply mounted over the top.
- The adjustment screw allows the position of the glass to be adjusted in 3 dimensions. An adjustment range of ± 2 mm in the vertical and lateral directions can be utilized by rotating the adjustment screw by up to 90° .
- Then it is simply a matter of aligning and securing the single-point fixing and conical sleeve. The clip-on cover (1) provides for a flush appearance.



Components

- 01** Clip-on cover
- 02** Pin internal thread
- 03** Conical sleeve
- 04** Gasket
- 05** Fixing
- 06** Threaded rod M8 with small head (e.g. DIN 6912). Length and type to suit wallplug
- 07** Adjustment screw
- 08** Wallplug on site to suit wall construction

Types



Single-point fixing, glass / wall

wall offset
8.5 – 11.5 mm,
adjustable

Countersunk
8/10 mm glass
Art. No. 29.200

12 mm glass
Art. No. 29.210

13.5 mm glass
Art. No. 29.240

15 mm glass
Art. No. 29.244

17.5 mm glass
Art. No. 29.248

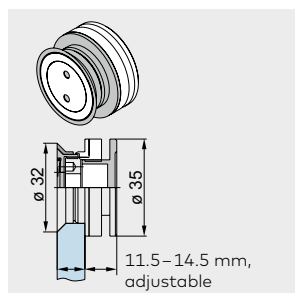
Clamping disc
8/10 mm glass
Art. No. 29.700

12 mm glass
Art. No. 29.705

13.5 mm glass
Art. No. 29.710

15 mm glass
Art. No. 29.715

17.5 mm glass
Art. No. 29.720



Single-point fixing, glass / wall

wall offset
11.5 – 14.5 mm,
adjustable

Countersunk
8/10 mm glass
Art. No. 29.201

12 mm glass
Art. No. 29.211

13.5 mm glass
Art. No. 29.241

15 mm glass
Art. No. 29.245

17.5 mm glass
Art. No. 29.249

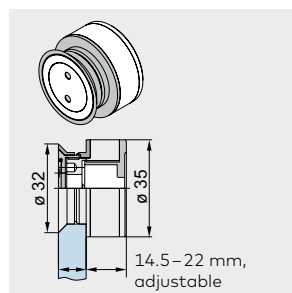
Clamping disc
8/10 mm glass
Art. No. 29.701

12 mm glass
Art. No. 29.706

13.5 mm glass
Art. No. 29.711

15 mm glass
Art. No. 29.716

17.5 mm glass
Art. No. 29.721



Single-point fixing, glass / wall

wall offset
14.5 – 22 mm,
adjustable

Countersunk
8/10 mm glass
Art. No. 29.202

12 mm glass
Art. No. 29.212

13.5 mm glass
Art. No. 29.242

15 mm glass
Art. No. 29.246

17.5 mm glass
Art. No. 29.250

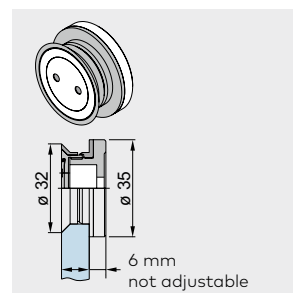
Clamping disc
8/10 mm glass
Art. No. 29.702

12 mm glass
Art. No. 29.707

13.5 mm glass
Art. No. 29.712

15 mm glass
Art. No. 29.717

17.5 mm glass
Art. No. 29.722



Single-point fixing, glass / wall

fixed wall offset
6 mm,
not adjustable

Countersunk
8/10 mm glass
Art. No. 29.205

12 mm glass
Art. No. 29.215

13.5 mm glass
Art. No. 29.243

15 mm glass
Art. No. 29.247

17.5 mm glass
Art. No. 29.251

Clamping disc
8/10 mm glass
Art. No. 29.730

12 mm glass
Art. No. 29.731

13.5 mm glass
Art. No. 29.732

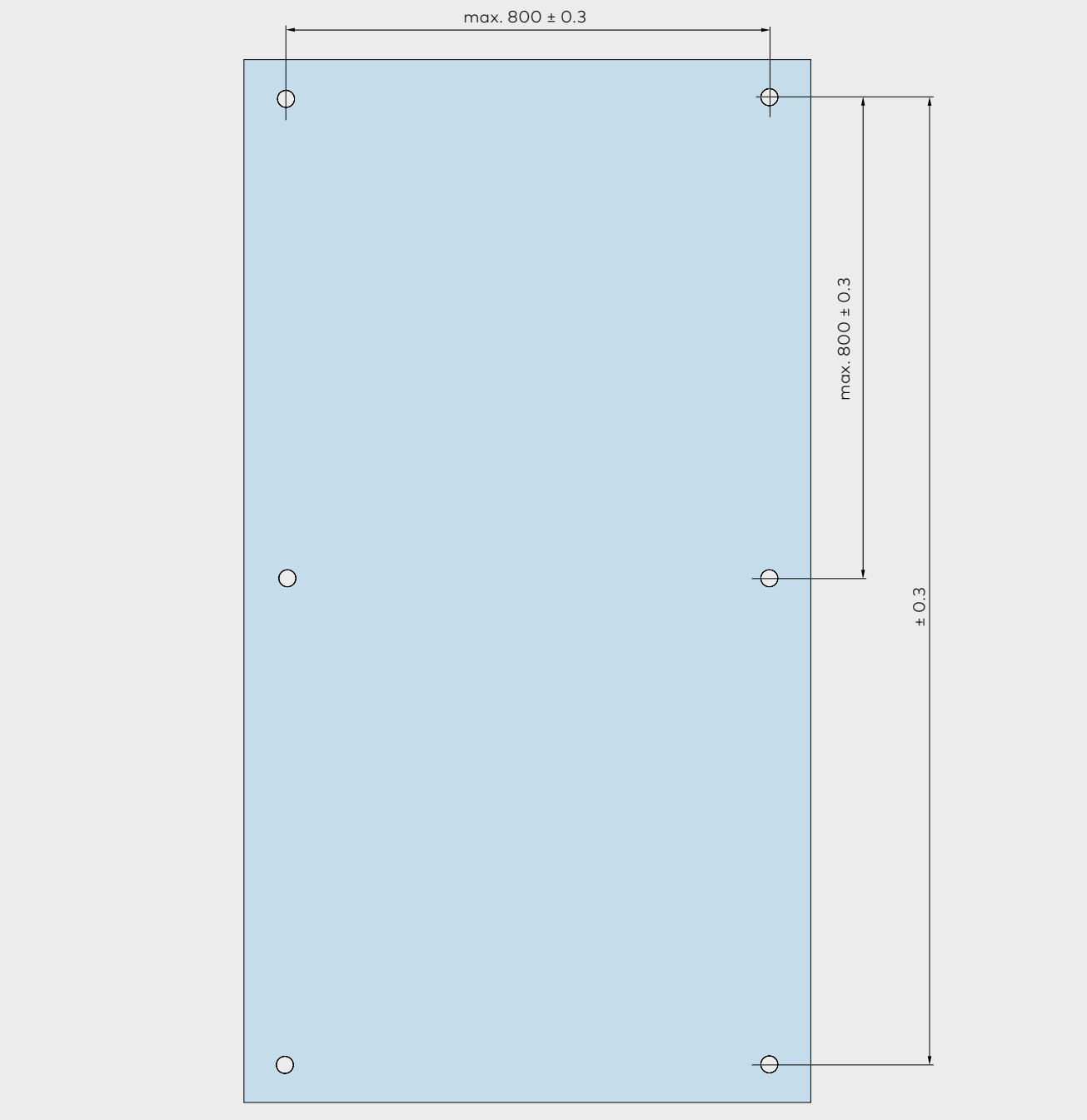
15 mm glass
Art. No. 29.733

17.5 mm glass
Art. No. 29.734

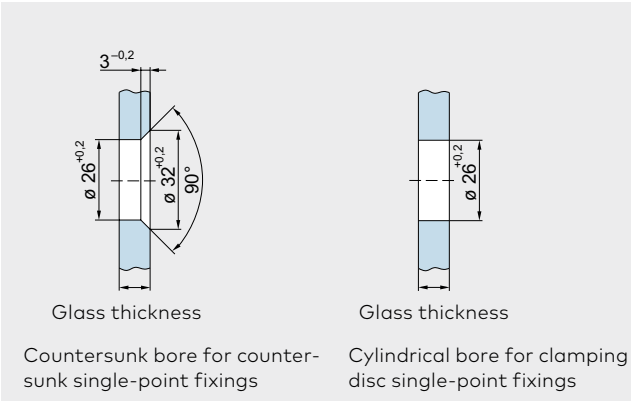
Stainless steel quality AISI 316L on request.

Glass preparation connection system

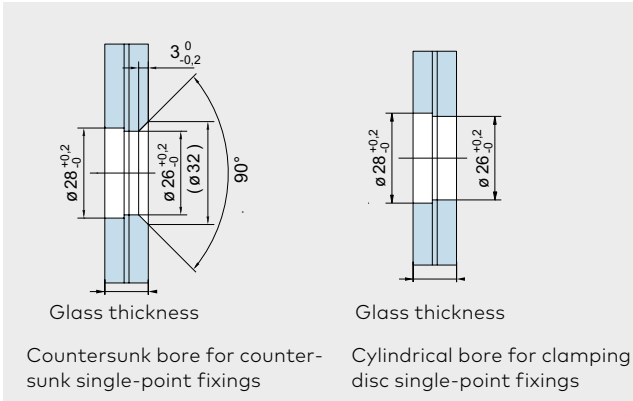
For TSG and LSG from TSG. Recommended centers for fixed glazing element



TSG



LSG



Content

SG

190	General information
190	Components
204	Glass preparation
224	Accessories
248	Safety-related information



SG

A range of locks for all requirements

It doesn't matter what sort of glass door needs securing, what function it has to fulfill, or the type of fittings specified – there will be a lock in the SG range which will provide the shape, the function and the finish which you require.

Simple glass preparation, firm fixing

dormakaba has an intimate knowledge of the special properties of glass as a building material. This has led to the design of locks requiring only simple cut-outs or holes in the glass. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Reliability built in

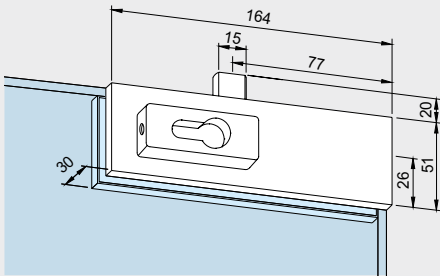
Quality materials and thorough workmanship mean that SG locks have the features necessary to meet the most demanding of specifications. Many satisfied customers will testify this. For safety reasons set lock case always on inside.

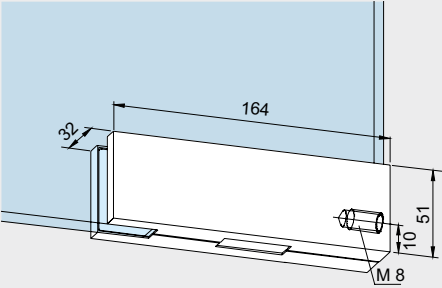
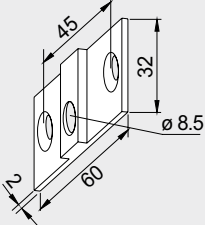
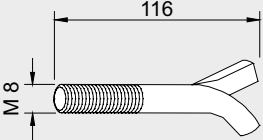
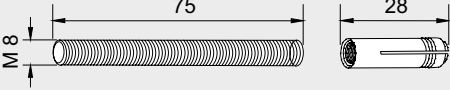
Short delivery times

All the common patterns and types are available ex-stock (factory). Specials will be prepared promptly.

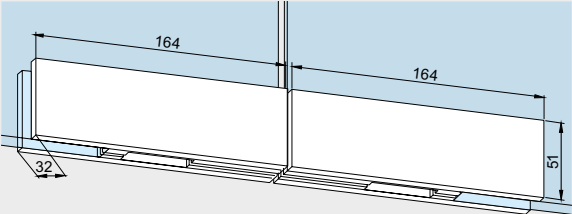
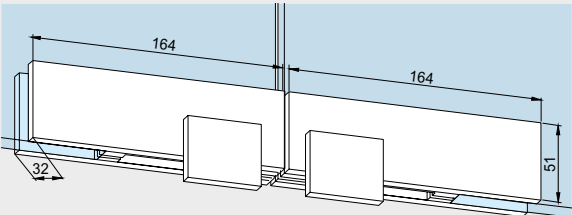
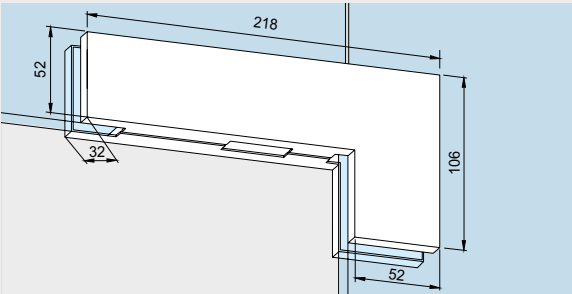
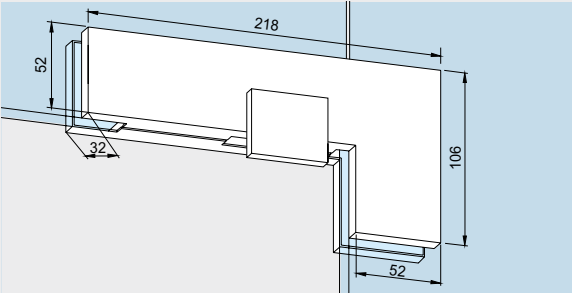
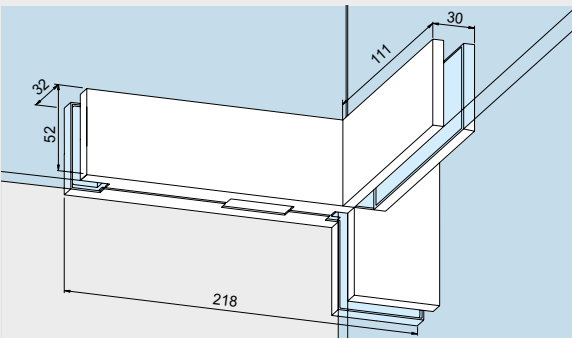
UNIVERSAL top, bottom, centre locks and strike boxes with glass cut-outs

Complete, for 10 mm glass thickness

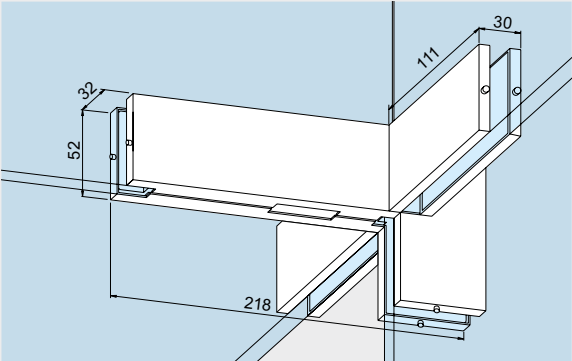
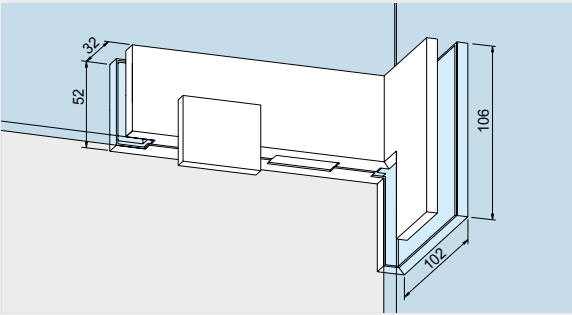
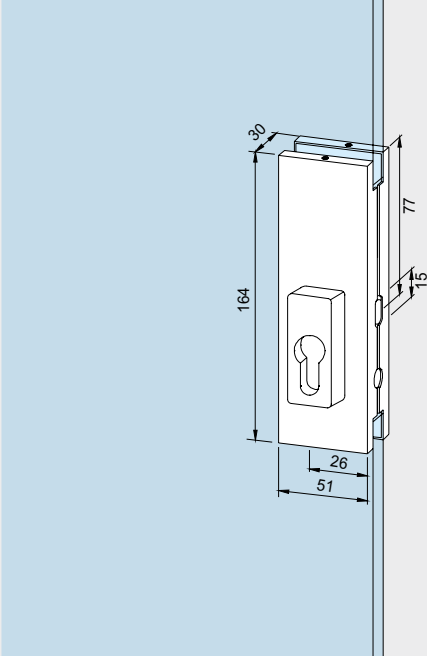
	Product description	Glass thickness	Art. No.
	US 10 corner lock, prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes on both sides, 14 mm thick. Suitable gaskets have to be used for systems with an 8 or 12 mm glass thickness. These are available on page 232.	10 mm	03.206
	Lock insert: • high corrosion resistance according to EN 1670 • with regard to type-test according to DIN 18251, class 3* Not illustrated: prepared for KABA	10 mm	03.340
	For half profile cylinder left hand top/right hand bottom	10 mm	03.288 not illustr.
	Weight in kg/m: Aluminum 0.942 Brass 1.061 Stainless steel 1.053		
	left hand bottom/right hand top	10 mm	03.287 not illustr.
* Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 500,000 latch and 100,000 locking bolt operating cycles.			

	Product description	Glass thickness	Art. No.
	GK 30 single overpanel strike box to suit US 10 corner lock Weight in kg: Aluminum 0.418 Stainless steel 0.536	10 mm	03.230
	GK 30 with stop		*03.234/ 03.235
	Fixing plate for overpanel strike box GK 30 UNIVERSAL Weight in kg: Aluminum 0.016 Brass 0.038 Stainless steel not available, satin chrome on brass supplied.		03.128
	Wall anchor with thread M 8 for overpanel patch UNIVERSAL Weight in kg: 0.040		01.133
	Threaded rod M 8 with plug for overpanel patch UNIVERSAL Weight in kg: 0.032		01.134

* Left / right hand (illustration shows left hand) are determined by view from hanging side.

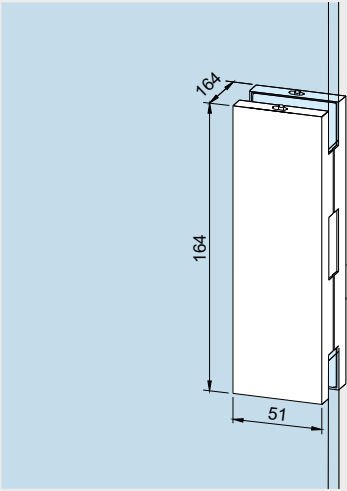
	Product description	Glass thickness	Art. No.
	GK 20 double overpanel strike box to suit US 10 corner locks, consisting of two GK 30 with threaded connecting bolt Weight in kg: Aluminum 0.866 Brass 1.154 Satin stainless steel (700) 1.200 Suitable for glass thicknesses up to max. 12 mm. If thicker glass is required, please talk first to our Applications Engineering people.	10 mm	03.245
	GK 20 with stop Weight in kg: Aluminum 0.926 Brass 1.234 Satin stainless steel (700) 1.192 Suitable for glass thicknesses up to max. 12 mm. If thicker glass is required, please talk first to our Applications Engineering people.		03.247
	GK 40 corner overpanel strike box to suit US 10 corner lock Weight in kg: Aluminum 0.709 Brass 1.035 Stainless steel 1.010		03.250
	GK 40 with stop Weight in kg: Aluminum 0.769 Stainless steel 1.082		*03.254/ 03.255
	GK 41 strike box for PT 41, with fin fitting Weight in kg: Aluminum 0.906 Stainless steel 1.270		*03.194/ 03.193

* Left / right hand (illustration shows left hand) are determined by view from hanging side.

	Product description	Glass thickness	Art. No.
	GK 41 strike box with fin fitting on both sides		03.195
	Weight in kg: Aluminum 1.103 Stainless steel 1.411		
	GK 42 strike box, angle 90°, for PT 42, with stop inside		*03.274/ 03.275
	Weight in kg: Aluminum 0.910 Stainless steel 1.306		
	Not illustrated: GK 42, angle 135°		*03.276/ 03.277
	US 20 centre lock, prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes 14 mm thick.	10 mm	03.215
	Weight in kg: Aluminum 0.942 Brass 1.061 Stainless steel 1.053		
	Lock insert: • high corrosion resistance according to EN 1670, class 4 • with regard to type-test according to DIN 18251, class 3**		
	Weight in kg: Aluminum 0.805 Stainless steel 0.925		
	prepared for KABA		03.345 not illustr.
	Prepared for one-sided Europrofile cylinder (see drawing 03.215)		*03.290/ 03.289

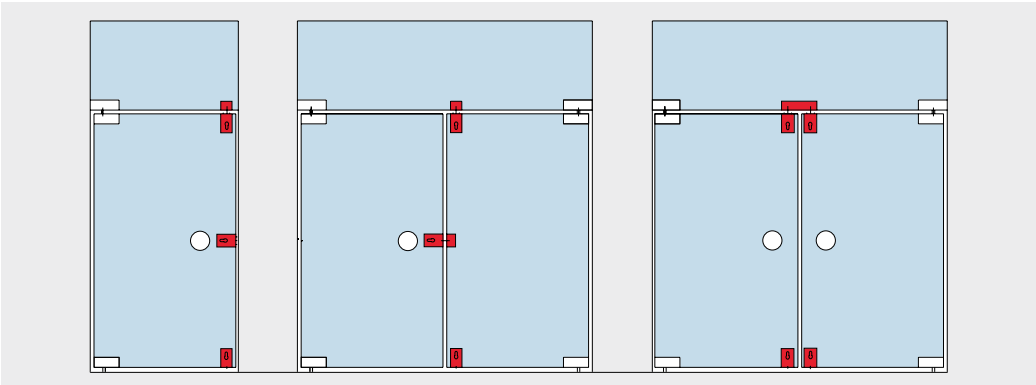
* Left / right hand (illustration shows left hand) are determined by view from hanging side.

** Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 500,000 latch and 100,000 locking bolt operating cycles.

	Product description	Glass thickness	Art. No.
	GK 50 strike box to suit US 20 centre lock	10 mm	03.224
	Weight in kg: Aluminum 0.602 Brass 0.730 Stainless steel 0.727		

Corner (OR centre) locks and strike boxes with drilled holes glass preparation

Complete for 8, 10 and 12 mm glass thickness

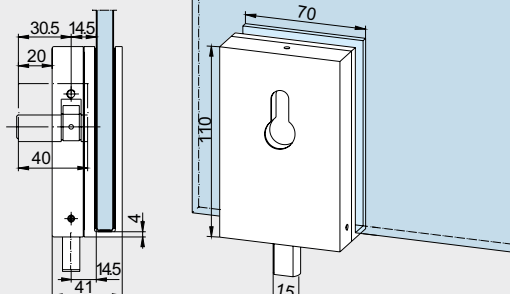
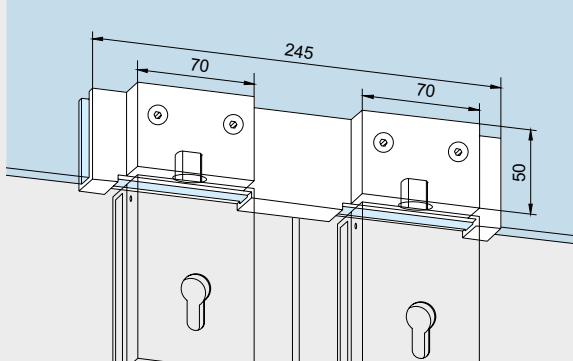


Product description		Art. No.
	Corner lock, for vertical or horizontal fixing, double throw, bolt projection 20 mm, hardened oval bolt, prepared for Europrofile cylinder	05.100
	Weight in kg: Aluminum 0.849 Brass 1.033	
	prepared for KABA	05.105 not illustr.
	Prepared for one-sided Europrofile cylinder, lockable from inside	05.116 not illustr.
	Weight in kg: Aluminum 0.858 Brass 1.038	
	Corner lock, prepared for Europrofile cylinder, rose inside	05.118
	Weight in kg: Aluminum 0.924 Brass 1.236	

	Product description	Art. No.
	Corner lock, for vertical fixing, double throw, bolt projection 20 mm, hardened oval bolt, counterplate shortened to give 15 mm free glass edge, prepared for Europrofile cylinder	05.103
	Weight in kg: Aluminum 0.807	
	Prepared for one-sided Europrofile cylinder, lockable from inside	05.117 not illustr.
	Weight in kg: Aluminum 0.818 Brass 0.984	
	Prepared for Europrofile cylinder, rose inside	05.119 not illustr.
	Weight in kg: Aluminum 0.882 Brass 1.184	
	Strike box to suit corner lock (05.100, 05.105, 05.116), for single door without stop	05.108
	Weight in kg: Aluminum 0.260 Brass 0.765	
	with stop for Art. No. 05.103, 05.117, 05.119	05.109 not illustr.
	Weight in kg: Aluminum 0.264 Brass 0.760	
	Strike box for corner lock (05.100, 05.116), for double doors without stop	05.110
	Weight in kg: Aluminum 0.760	
	with stop for Art. No. 05.100, 05.105, 05.116, 05.118	05.111 not illustr.
	Weight in kg: Aluminum 0.770	

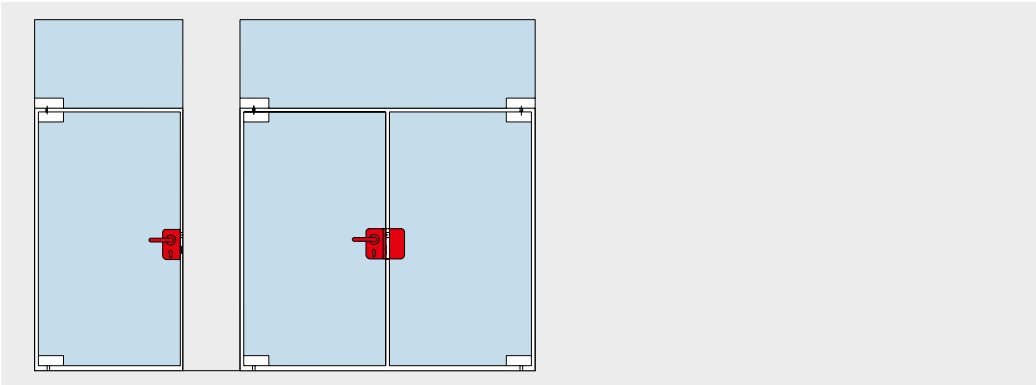
Corner and centre locks without glass preparation

Complete, for 10 and 12 mm glass thickness

	Product description	Glass thickness	Art. No.
	Slide over corner lock for single- and double-action doors for retrofitting, double throw, bolt projection 20 mm, hardened oval bolt, prepared for Europrofile cylinder Special model for 8 mm glass also available. Weight in kg: Aluminum 0.740	10 mm 12 mm	05.106 05.130
	prepared for KABA Weight in kg: Aluminum 0.735	10 mm 12 mm	05.107 05.131 not illustr.
	Slide over strike box for slide over corner lock for single door Weight in kg: Aluminum 0.341		
	for Art. No. 05.106/05.107 for Art. No. 05.130/05.131	10 mm 12 mm	05.112 05.132
	Slide over strike box for slide over corner lock for double doors Weight in kg: Aluminum 0.737		
	for Art No. 05.106/05.107 for Art No. 05.130/05.131	10 mm 12 mm	05.113 05.133

Centre locks and strike boxes

Complete, for 10 mm glass thickness

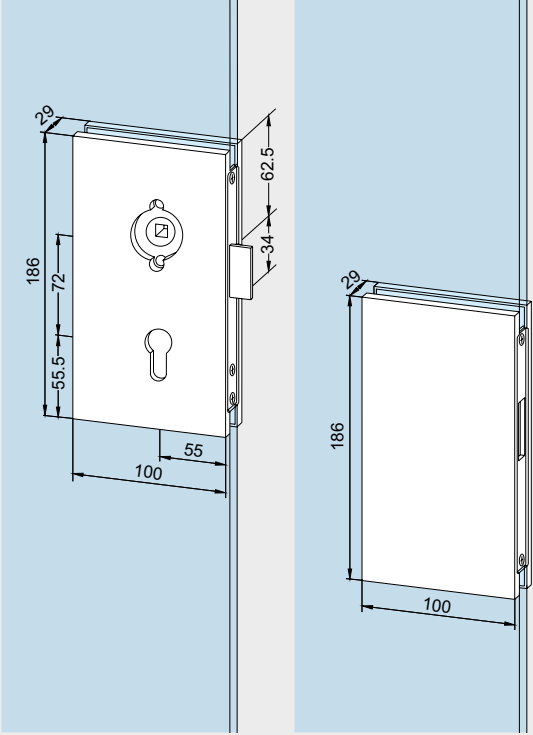
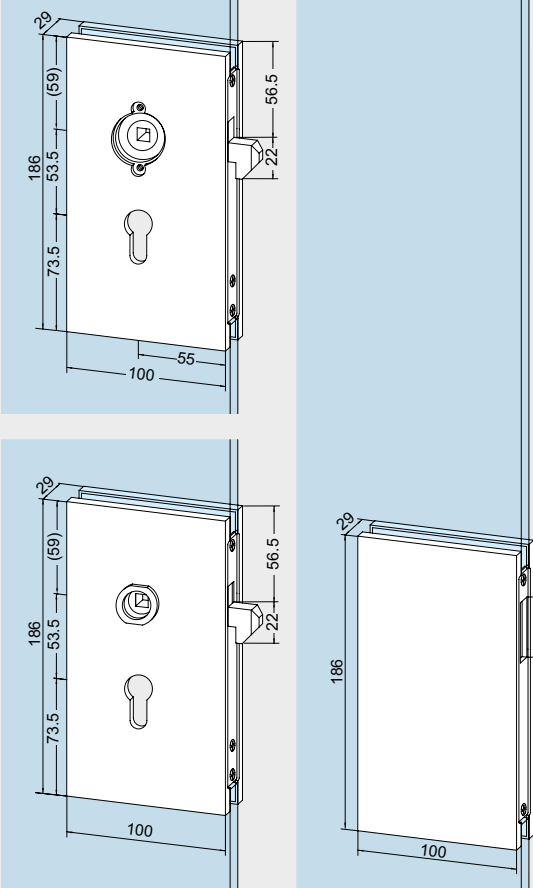
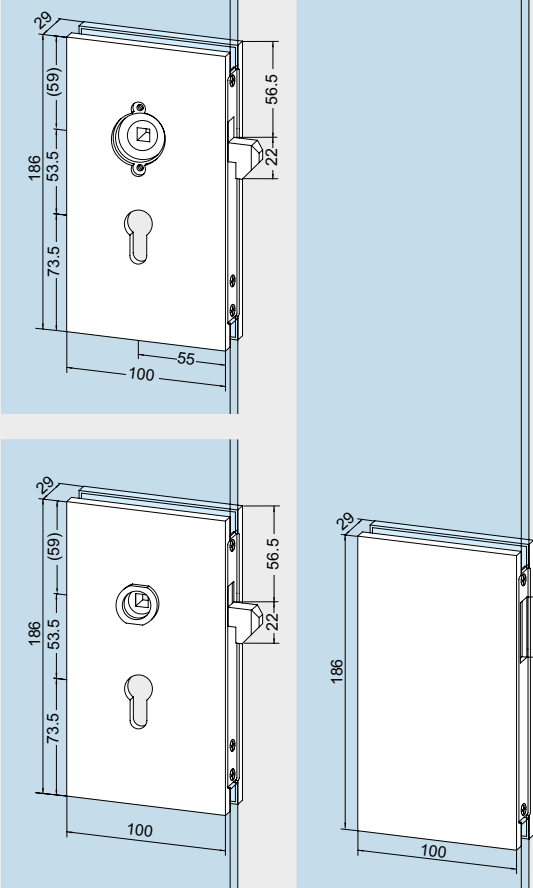
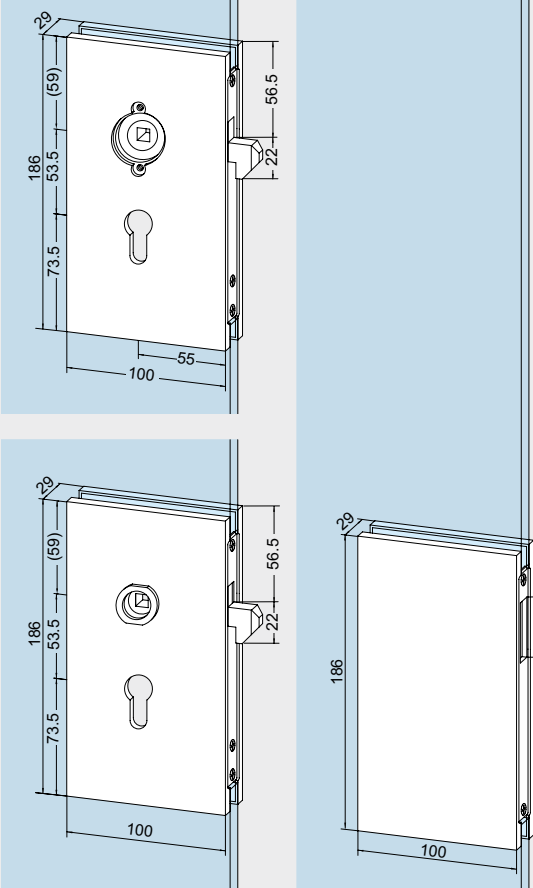
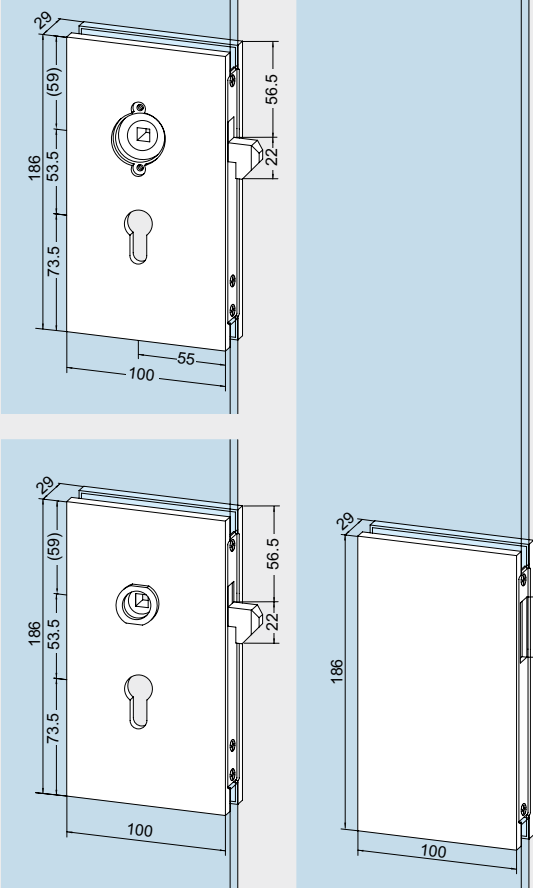


Centre locks and strike boxes
with drilled holes glass preparation

Product description		Art. No.
not available in Aluminum mill finish (100)		
	Centre lock for double-action door, prepared for Europrofile cylinder, double throw	*11.216/11.217
	Weight in kg: Aluminum	1.070
	Prepared for KABA	*11.250/11.251 not illustr.
	Weight in kg: Aluminum	1.063
	Strike box to suit centre locks for: Art. No. 11.216, 11.217, Art. No. 11.250, 11.251	*11.218/11.219
	Weight in kg: Aluminum	0.965

* Left / right hand (illustration shows left hand) are determined by view from hanging side.

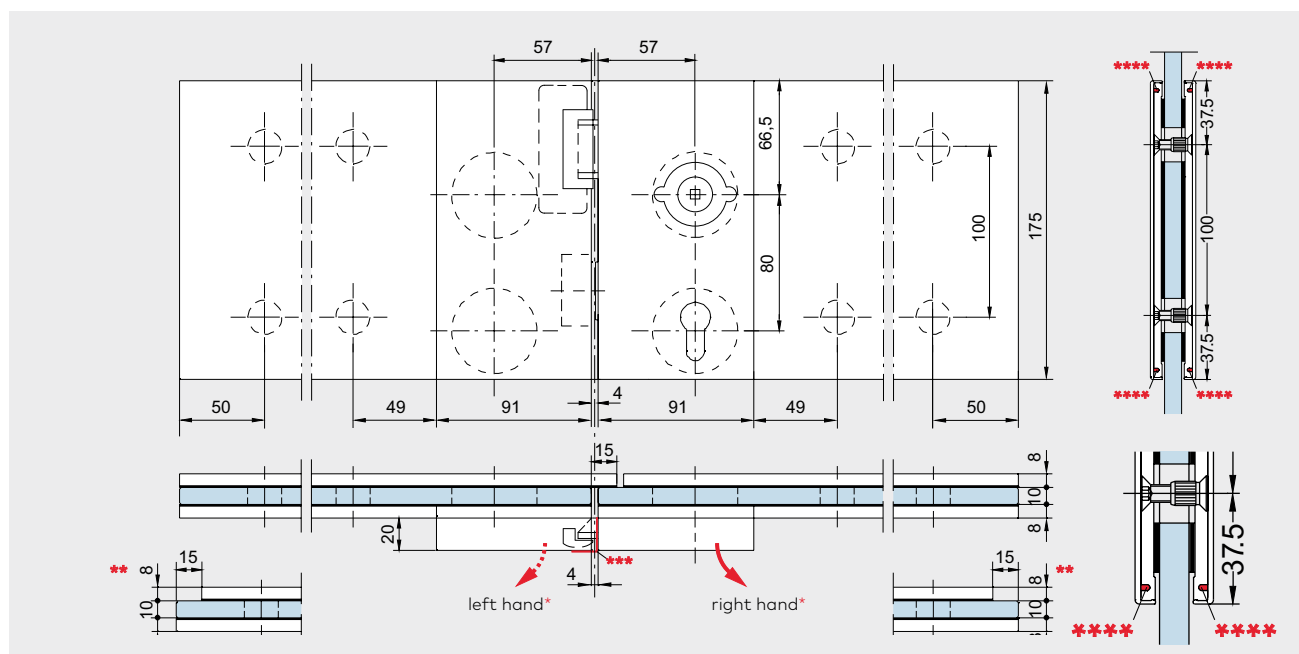
	Product description	Art. No.
	Centre lock for single-action door (with free glass edge), prepared for Europrofile cylinder, double throw	*11.220/11.221
	Weight in kg: Aluminum 1.060	
	Prepared for KABA	*11.252/11.253 not illustr.
	Strike box to suit centre locks for: Art. No. 11.220, 11.221, Art. No. 11.252, 11.253	*11.222/11.223
	Weight in kg: Aluminum 0.980	
	Centre lock for single-action door (with free glass edge), with both latch and lock bolt, prepared for lever on round rose inside, smooth blanking plate outside, prepared for Europrofile cylinder, double throw	*11.224/11.225
	Weight in kg: Aluminum 1.175	
	Prepared for KABA	*11.254/11.255 not illustr.
	Strike box to suit centre locks for: Art. No. 11.224, 11.225 Art. No. 11.254, 11.255	*11.203/12.207
	Weight in kg: Aluminum 0.945	
	Lever handle, for inside to suit centre locks for: Art. No. 11.224, 11.225, Art. No. 11.254, 11.255	11.226
	Weight in kg: Aluminum 0.195	
	If used on glass doors in rebated frames, a minimum of 26–28 mm frame depth is needed.	
	* Left / right hand (illustration shows left hand) are determined by view from hanging side.	

Product description		Art. No.
	Centre lock, with lockable latch, nightlatch function (suitable for aluminum lever handles with round roses), prepared for Europrofile cylinder	*05.210/05.211
	Weight in kg: Aluminum 1.350	
	Strike box to suit centre locks (nightlatch function) for Art. No. 05.210/05.211	*05.212/05.213
	Weight in kg: Aluminum 0.900	
	Hook lock for sliding doors, nightlatch function, suitable for aluminum lever handles with round roses (10.307), prepared for Euro- profile cylinder, left hand and right hand, with lock keeper plate	05.200
	Weight in kg: Aluminum 1.325	
	Suitable for lever handles with follower	05.202
	Weight in kg: Aluminum 1.325	
	Strike box to suit hook lock, (05.200, 05.202), non-handed	05.201
	Weight in kg: Aluminum 0.890	

* Left / right hand (illustration shows left hand) are determined by view from hanging side.

Locks and strike boxes with electric strike release

for 10 mm glass thickness



Product description	Art. No.	Product description	Art. No.
Strike box, complete with midrail, with electric strike release (Standard: Fail secure function, 6 to 12 V –/–, with mechanical unlock. Further types on request.) To suit centre lock with midrail for Art. No. 05.220/05.221 Art. No. 05.232/05.233 Art. No. 05.256/05.257		Centre lock complete with midrail, with latch and lock bolt, for inward opening single-action doors, prepared for lever on round rose inside, smooth blanking plate outside, pre- pared for Europrofile cylinder	
Midrail 800 – 1,200 mm	*05.222/05.223	Midrail 800 – 1,200 mm	*05.220/05.221
Weight in kg/m: Aluminum 6.523		Weight in kg/m: Aluminum 7.018	
Midrail up to 799 mm	*05.234/05.235	Midrail up to 799 mm	*05.232/05.233
		prepared for KABA Midrail 800 – 1,200 mm	*05.256/05.257 not illustr.
		Weight in kg/m: Aluminum 7.011	
Aluminum midrail for sidepanels, length up to 6,000 mm	05.230	Midrail up to 799 mm	*05.236/05.237
Weight in kg/m: Aluminum 5.928			

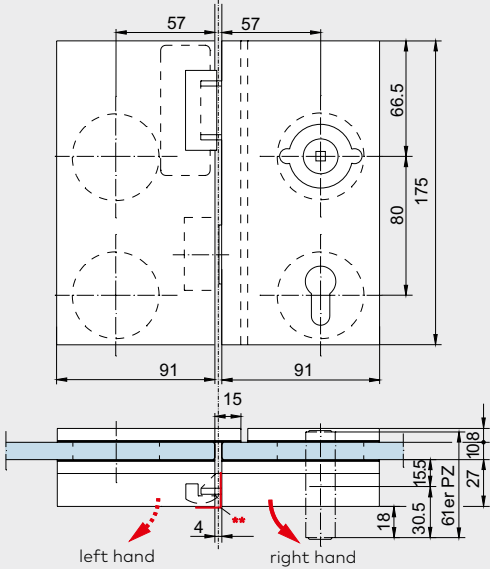
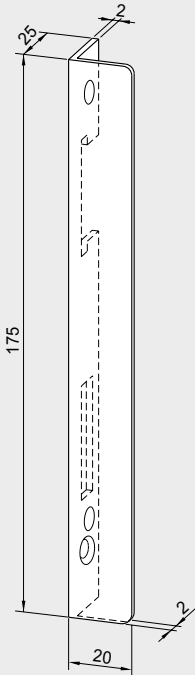
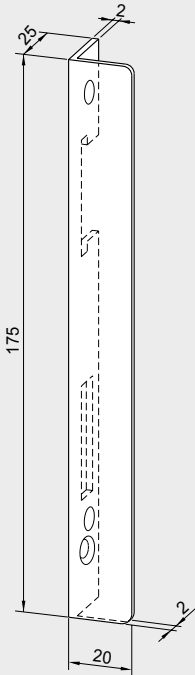
* Left / right hand are determined by view from hanging side.

****** All centre locks and strike boxes with midrail are also available with free glass edge (when using fixed glass elements without end caps).

Please give details with order.

*** Angel bracket (05.218/05.219) for door opening outwards (optional)

**** Recess for electric strike release cable

	Product description	Art. No.
	Centre lock with latch and lock bolt, for inward opening single-action doors, prepared for lever on round rose inside, smooth blanking plate outside, prepared for Europrofile cylinder	*05.224/05.225
	Weight in kg: Aluminum 1.090	
	Prepared for KABA	*05.258/05.259 not illustr.
	Weight in kg: Aluminum 1.083	
	Suitable lever handle see page 199	11.226
	Centre lock with latch and lock bolt, for inward opening single-action doors, prepared for rose lever on both sides, prepared for Europrofile cylinder	*05.228/05.229
	Weight in kg: Aluminum 1.090	
	Strike box, to suit centre lock with latch and lock bolt, with electric strike release (Standard: fail secure function, 6 to 12 V -/-, with mechanical unlock. Further types on request.) (for Art. No. 05.224, 05.225, 05.258, 05.259)	*05.226/05.227
	Weight in kg: Aluminum 0.595	
	Angle bracket for centre locks (opening to outside)	*05.218/05.219
Weight in kg: 0.040		

LH/ISO 6 door illustrated.

*Left / right hand are determined by view from hanging side.
**Angle bracket (05.218/05.219) for door opening outwards (optional)

Space for your notes

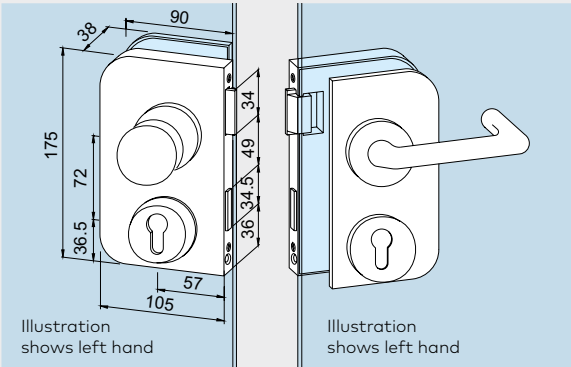
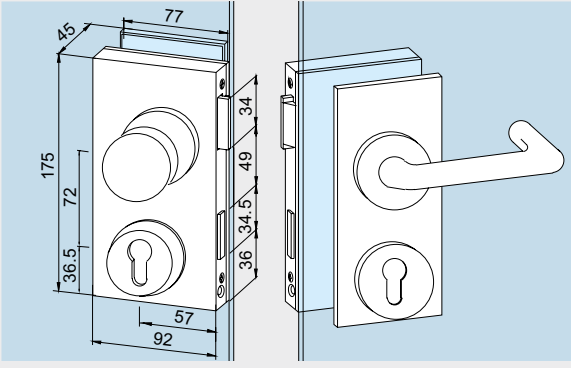
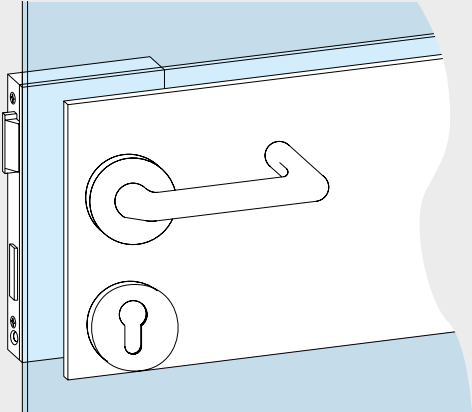
Locks with panic function, opening to outside

for 10 mm glass thickness

Operation outside: Bolt is unlocked by turn of key, and latch is withdrawn by follower.
Operation inside: Lock can be operated by rose lever handle even when bolt is locked.

Not for emergency exit doors according to German Standard DIN EN 179 or DIN EN 1125 (corresponding modifications in preparation)

For best protection against burglary we recommend the use of the angle bracket (05.218/05.219)

	Product description	Art. No.
	Centre lock with both latch and lock bolt, rose lever on inside and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses Weight in kg: Aluminum 1.706 Please use strike box 11.206/11.207.	*05.240/05.241
	For strike boxes with electric strike release Centre lock with both latch and lock bolt, with angled cover, for door opening outwards (not shown), rose lever on inside and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses. Lockable into strike boxes with electric strike release for Art. No. 05.226/05.227 Weight in kg: Aluminum 2.900	*05.244/05.245
	Centre lock complete with midrail, with latch and lock bolt, with angled cover, for door opening outwards (not shown), rose lever on inside and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses. Lockable into strike boxes with electric strike release for Art. No. 05.222/05.223, for Art. No. 05.234/05.235 Midrail 800 – 1,200 mm Weight in kg/m: Aluminum 7.500 Midrail up to 799 mm	*05.246/05.247 *05.248/05.249

* Left / right hand are determined by view from hanging side.

Additional exit devices for glass doors with panic function covered by approval certification can be found in the technical documentation of PHA 2000 and Exit Pad

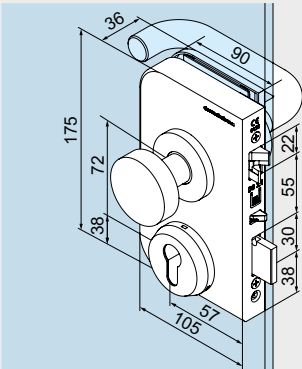
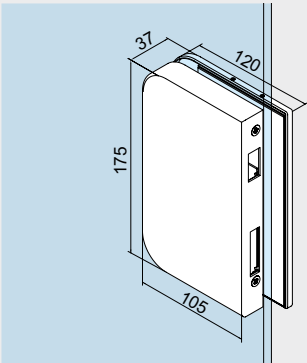
Self-locking panic locks, opening to outside

for 10 mm glass thickness

Operation outside: Bolt is unlocked by turn of key, and latch is withdrawn by follower.

Operation inside: Lock can be operated by rose lever handle even when bolt is locked.

For emergency exit doors according to German Standard DIN EN 179.

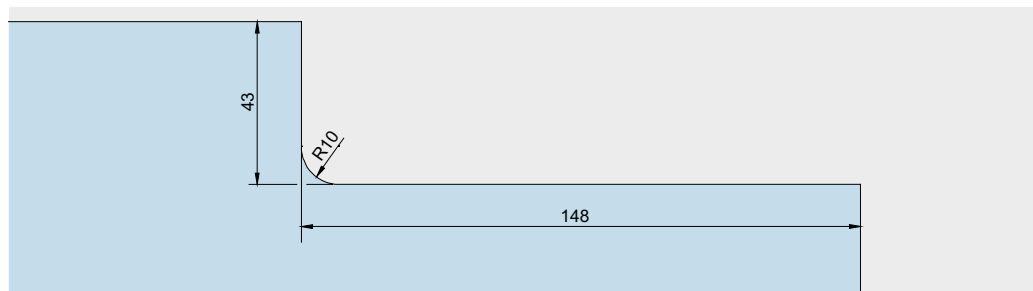
	Product description	Art. No.
	Centre lock OFFICE Junior SVP 5000 with both latch, lock bolt self-locking function rose lever on inside and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses Weight in kg: Aluminum 1.706	*05.250/05.251
	Strike box for self-locking panic lock 05.250/05.251 Weight in kg: Aluminum 1.486	*05.252/05.253

Please note:
For frame applications with 8 mm TSG a rebate depth of min. 26 mm required. With 10 mm TSG, a fold depth of of at least 28 mm required.

* Left / right hand are determined by view from hanging side.

Additional exit devices for glass doors with panic function covered by approval certification can be found in the technical documentation of PHA 2000 and Exit Pad

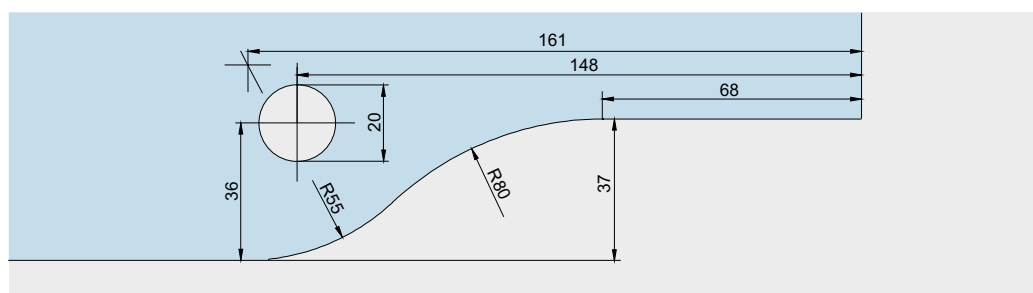
Glass preparation locks



US 10

Corner locks
Art. No. 03.206,
03.285, 03.287,
03.288, 03.340

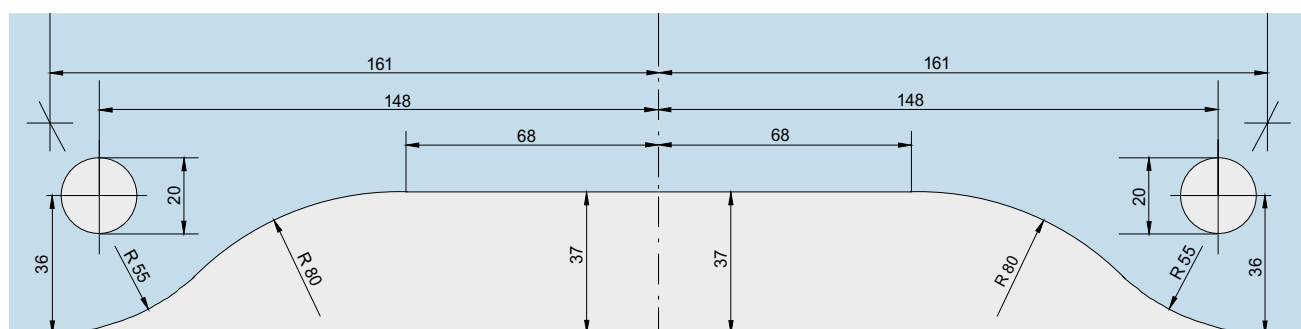
Scale 1 : 2



GK 30 (PT 30)

Single overpanel
strike box
Art. No. 03.230,
03.234, 03.235

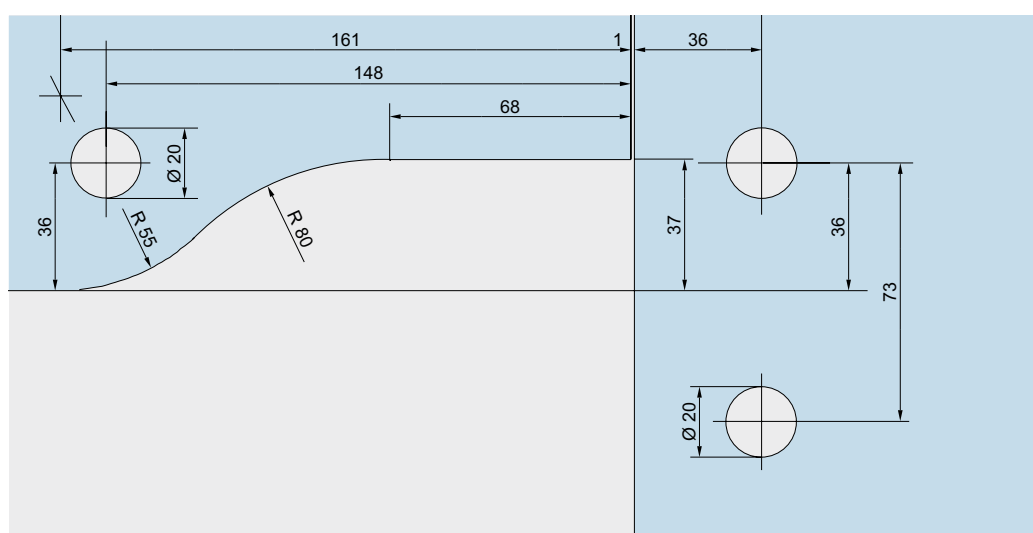
Scale 1 : 2



GK 20

Double overpanel
strike box
Art. No. 03.245,
03.246, 03.247

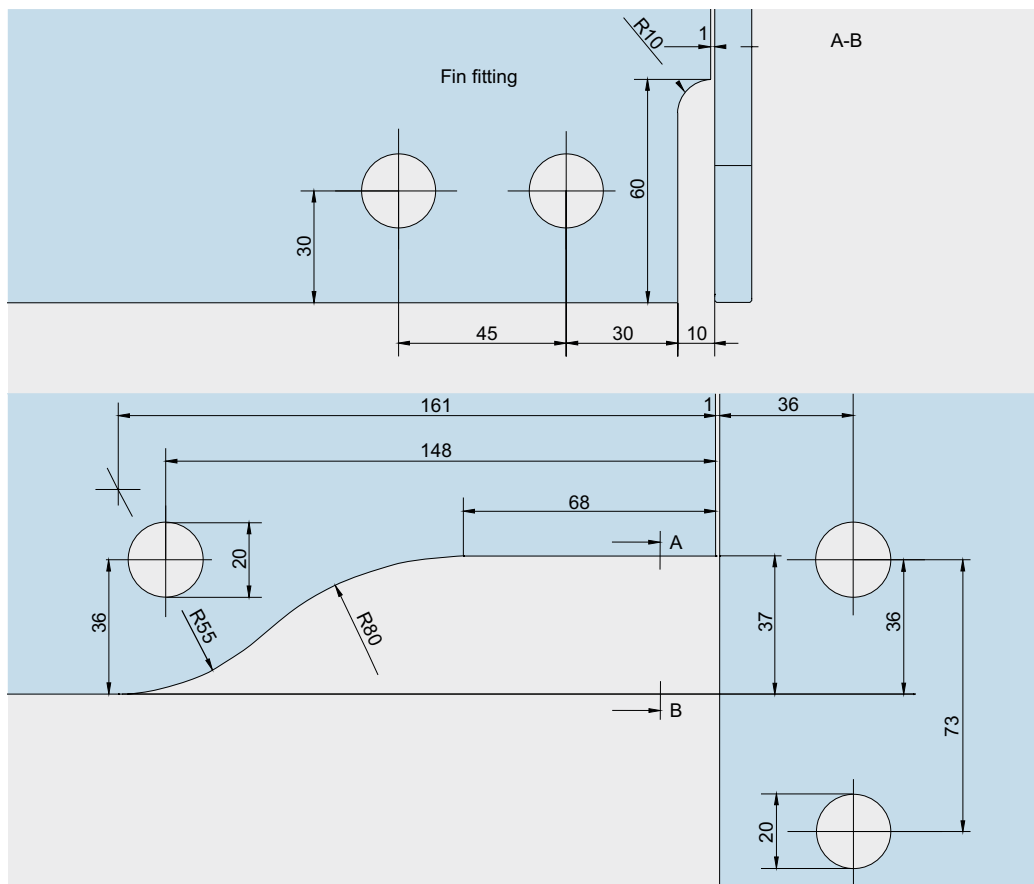
Scale 1 : 2



GK 40 (PT 40)

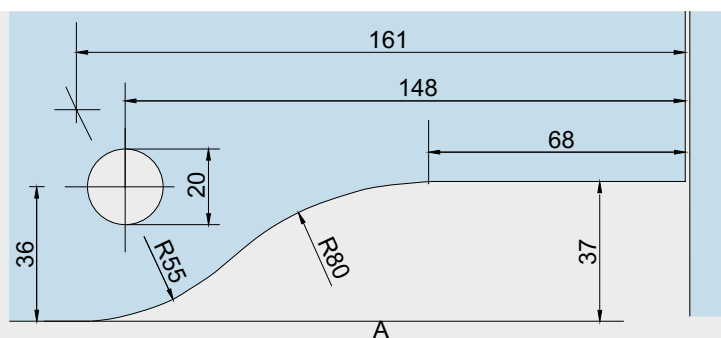
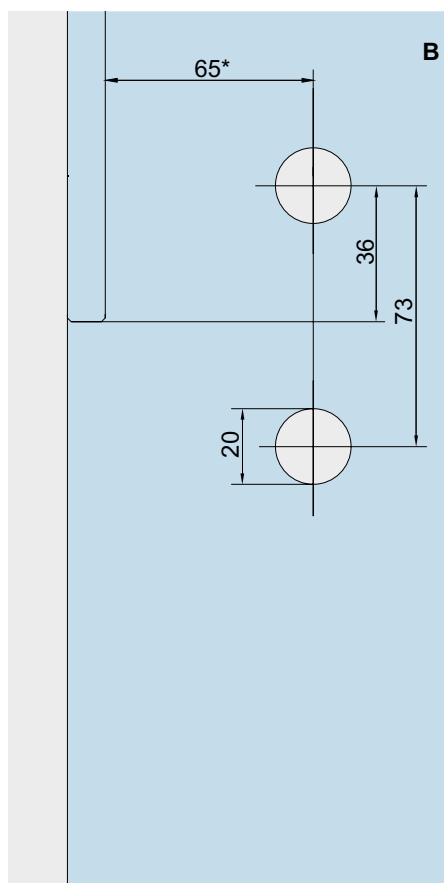
Corner overpanel
strike box
Art. No. 03.250,
03.254, 03.255

Scale 1 : 2

**GK 41**

Strike box with fin fitting inside
Art. No. 03.193,
03.194

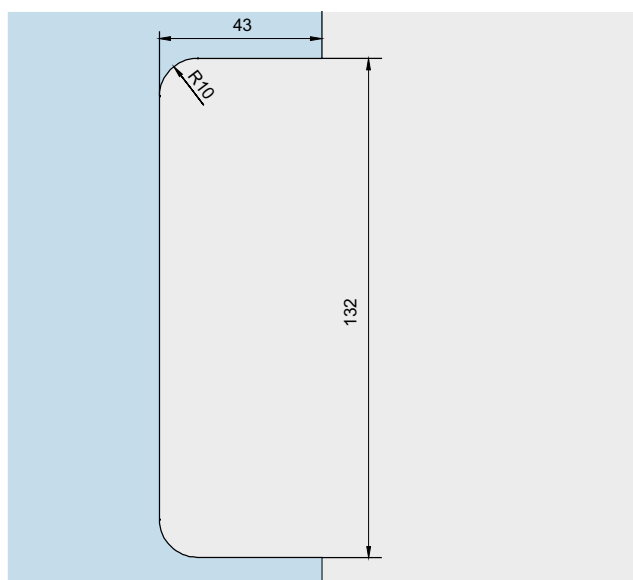
Scale 1 : 2

**GK 42**

Overpanel patch with angled connector
Art. No. 03.274, 03.275

Scale 1 : 2

Glass preparation examples for overpanel patch with angled connector Art. No. 03.276, 03.277 available on request.

**US 20, GK 50**

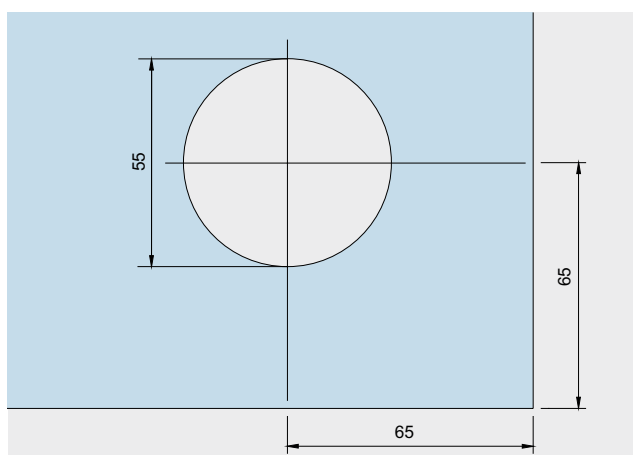
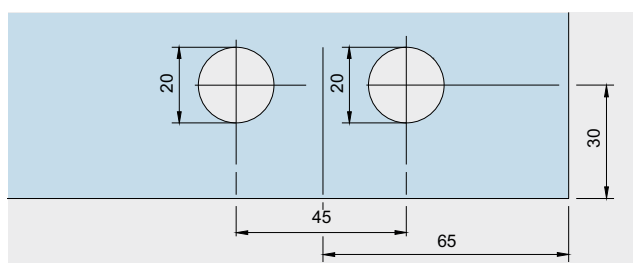
Centre lock

Art. No. 03.215, 03.289, 03.290, 03.345
and strike box for centre lock

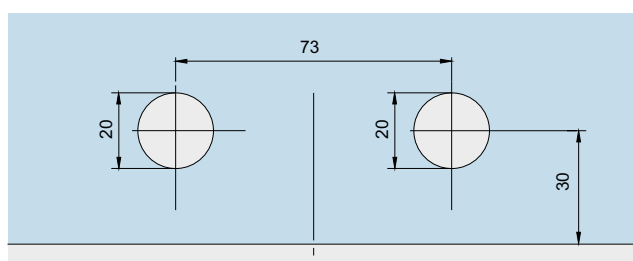
Art. No. 03.224

Scale 1 : 2

Glass preparation for corner, centre locks and strike boxes, requiring drilled holes

**Corner locks**Art. No. 05.100, 05.103, 05.105, 05.116,
05.117, 05.118, 05.119**Scale 1 : 2****Strike boxes**

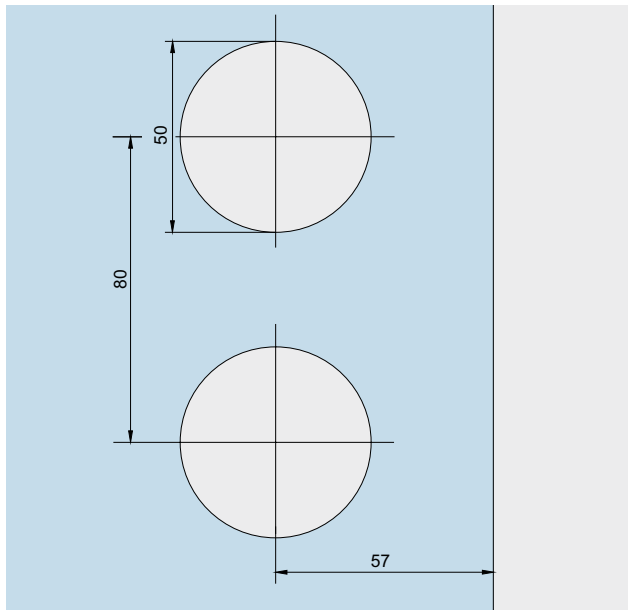
Art. No. 05.108, 05.109

Scale 1 : 2**Strike boxes**

Art. No. 05.110, 05.111

Scale 1 : 2

Glass preparation for centre locks and strike boxes, requiring drilled holes



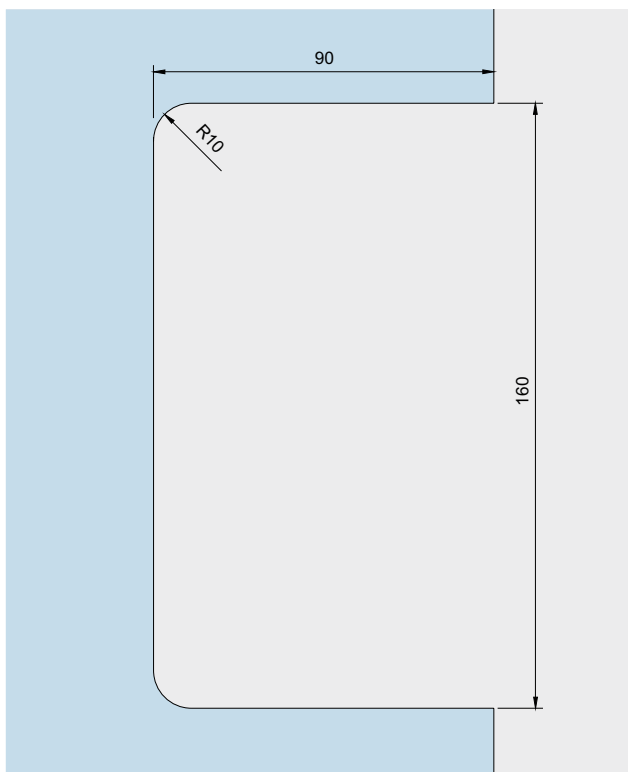
Centre locks

Art. No. 05.250, 05.251, 11.216, 11.217, 11.220, 11.221, 11.224, 11.225, 11.250, 11.251, 11.252, 11.253, 11.254, 11.255

Strike boxes for centre locks

Art. No. 05.252, 05.253, 11.206, 11.207, 11.218, 11.219, 11.222, 11.223

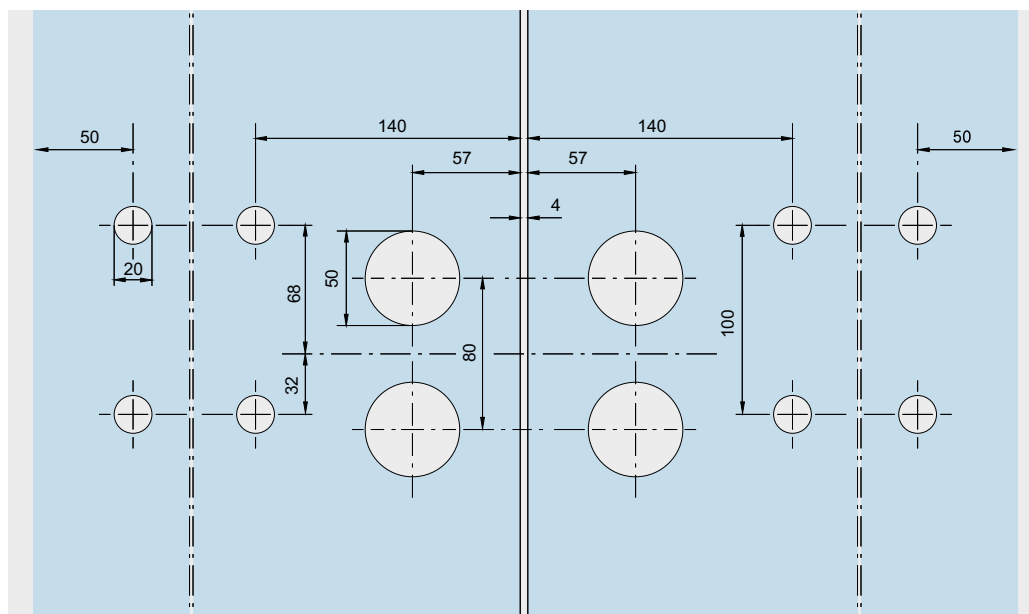
Scale 1 : 2



Centre locks with nightlatch function, hook bolts and strike boxes

Art. No. 05.200, 05.201, 05.202, 05.210, 05.211, 05.212, 05.213

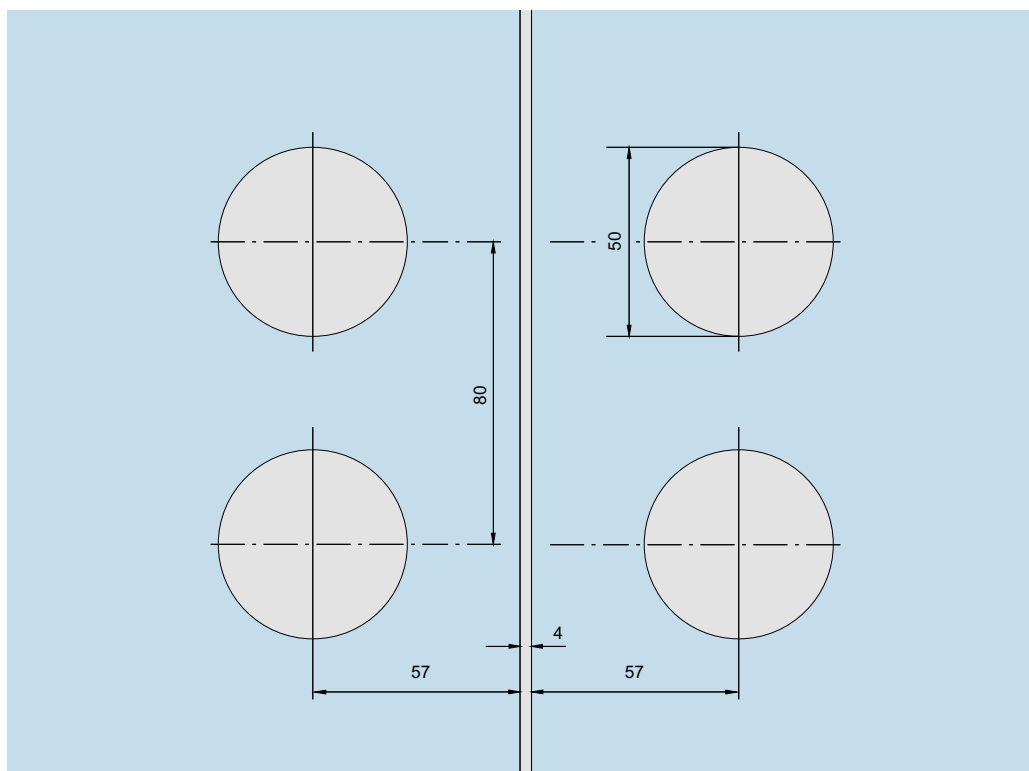
Scale 1 : 2



Centre locks and strike boxes with midrails

Art. No. 05.220, 05.221, 05.222, 05.223, 05.246, 05.247, 05.256, 05.257

Scale 1 : 4



Centre locks with latch and lock bolts, and strike boxes

Art. No. 05.224, 05.225, 05.226, 05.227, 05.240, 05.241, 05.244, 05.245, 05.250, 05.251, 05.252, 05.253, 05.258, 05.259

Scale 1 : 2

Space for your notes

Content

Wall connection profile

214	General information
215	Components
224	Accessories
248	Safety-related information

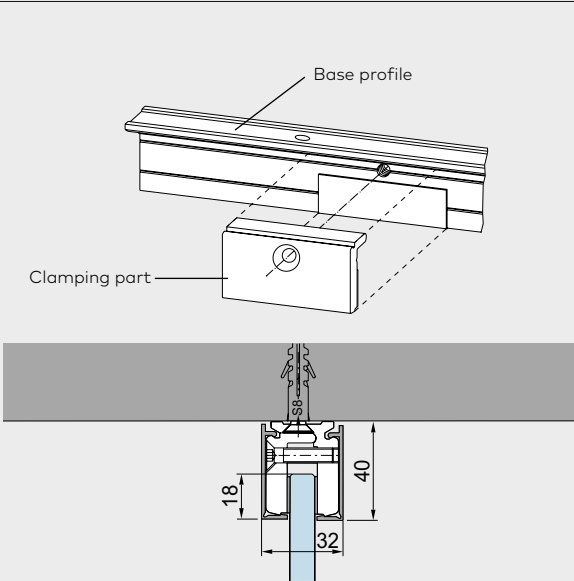


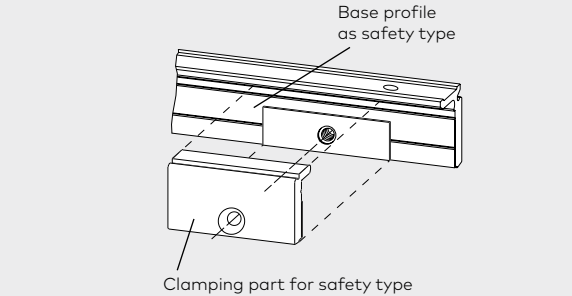
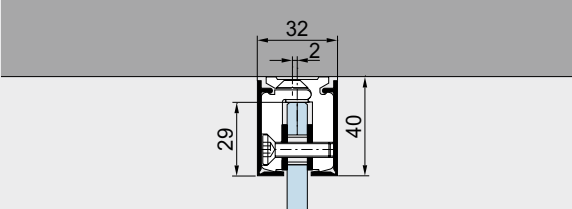
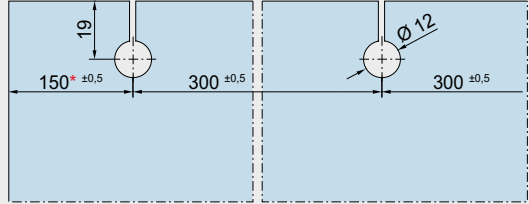
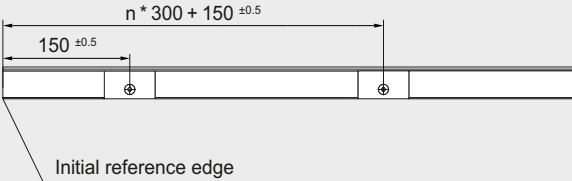
**Wall connection
profile**

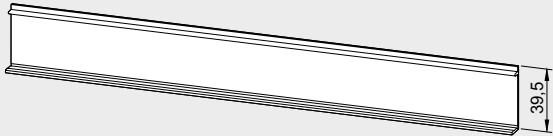
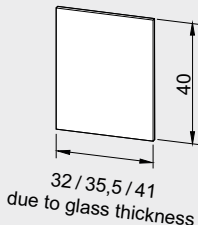
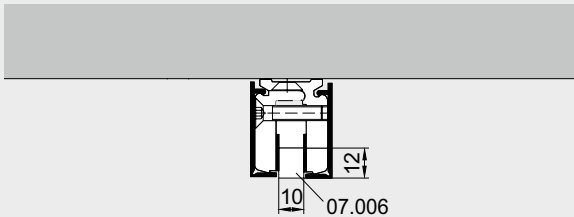
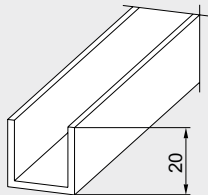
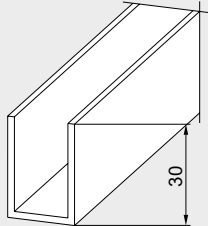
Wall connection profiles

Consisting of: base profile, with bore holes (every 300 mm), incl. clamping parts with screws and gasket strips.

Application:
e. g. all around frame system for toughened glass assemblies, with fittings on sides and ceiling. The safety type prevents free hanging glass elements from falling down, by fixing the clamping fitting through glass holes. 15 kg load for each clamping part, torque for fixing screws 15 Nm (M 6 = Allan key size 4).

Product description		Glass thickness	Art. No.
	Base profile 6,000 mm Stock length	8 mm	07.042
		10 mm	07.001
		12 mm	07.002
		12.7 mm	07.045
		13.5 mm	07.046
		15 mm	07.047
		17 mm	07.048
		19 mm	07.049
	Fixed length	8 mm	07.050
		10 mm	07.051
		12 mm	07.052
		12.7 mm	07.055
		13.5 mm	07.056
		15 mm	07.057
		17 mm	07.058
	Clamping part (addition/replacement) 60 mm long, with screws and gasket strips	19 mm	07.059
		8 mm	07.043
		10 mm	07.004
		12 mm	07.005
		12.7 mm	07.085
		13.5 mm	07.086
		15 mm	07.087
		17 mm	07.088
		19 mm	07.089

Safety type	Product description	Glass thickness	Art. No.
 	Base profile as safety type 6,000 mm Stock length	8 mm 10 mm	07.060 07.061
	Fixed length	8 mm 10 mm	07.066 07.067
	Weight in kg/m: Aluminum		1.200
	Clamping part (addition/replacement) for Safety type 60 mm long, with screws and gasket strips	8 mm 10 mm	07.063 07.064
	Glass preparation for Safety type		
	 *If glass and profile are aligned. 		

	Product description	Glass thickness	Art. No.
	Clip on cover profile brass, stainless steel, satin and stainless steel polished door available Weight in kg/m: Aluminum 0.216 Stainless steel 0.366 6,000 mm stock length fixed length		07.003 07.053
 32 / 35,5 / 41 due to glass thickness	End cap Weight in kg/pc: Aluminum 0.003 Brass 0.090 Stainless steel 0.090 Aluminum 0.003 Brass 0.010 Stainless steel 0.010 Aluminum 0.003 Brass 0.011 Stainless steel 0.012	8 mm and 10 mm 12–13.5 mm 15–19 mm	07.007 07.044 07.065
 10 12 07.006	Filler block, 10 x 12 mm 6,000 mm stock length fixed length Weight in kg/m: Aluminum 0.325		07.006 07.054
 20	U-profile 20 x 20 x 20 x 2 mm 6,000 mm stock length fixed length Weight in kg/m: Aluminum 0.304		07.092 07.093
 30	U-profile 30 x 20 x 30 x 2 mm 6,000 mm stock length fixed length Weight in kg/m: Aluminum 0,304		07.097 07.096

Space for your notes

Content

MR 22/MR 28

220 **Components**

224 **Accessories**

248 **Safety-related information**



MR 22/MR 28

Wall connecting frame system MR 22 and MR 28

Comprising a frame profile (series-drilled), a clamping profile and two contact rubber extrusions (PVC, grey).

These decorative and elegant frame solutions are characterised by their remarkably easy installation. The viewface width in the case of the MR 22 is a mere 22 mm and in the case of the MR 28 it is just 28 mm. Suitable for glass thicknesses of 8 and 10 mm. No load transfer by the profiles. Can be readily

removed and re-installed elsewhere. The MR 28 features an additional screw-fixing channel for connecting angle brackets and enables combination with mullion profiles for the vertical connection of several glass panels and also abutment to frame systems AT 44 and AT 50.

Applications:
e.g. surrounding frame for toughened glass systems for fixing to walls and ceilings

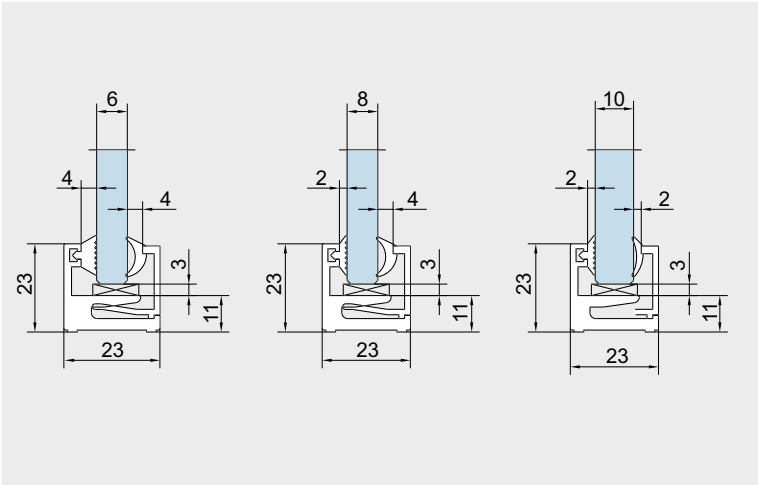
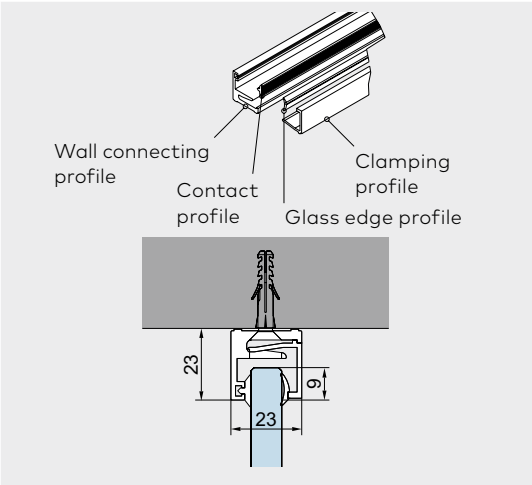
MR 22

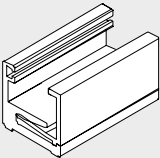
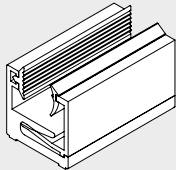
max. glass dimensions:
height: 2,500 mm
width: 1,000 mm

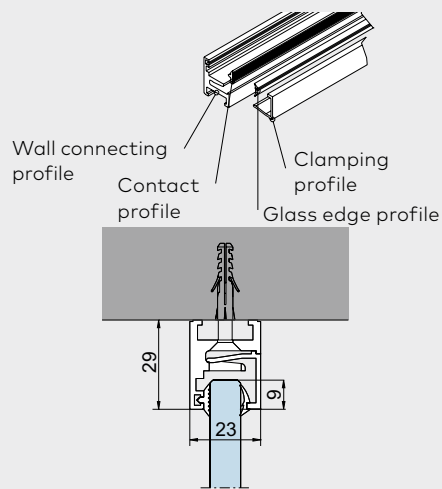
MR 28

max. glass dimensions:
height: 2,800 mm
width: 1,000 mm

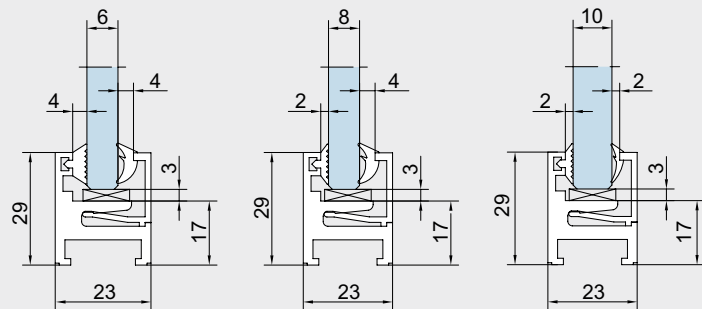
Base profile MR 22

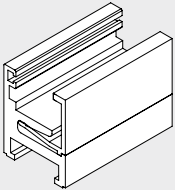
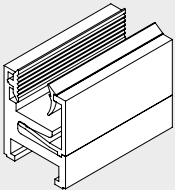
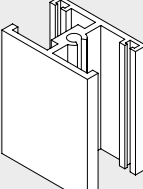
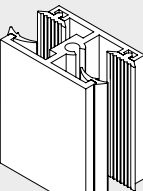


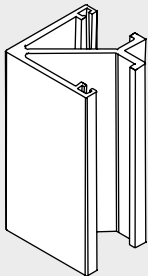
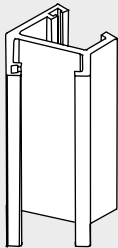
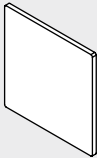
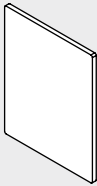
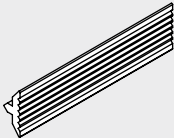
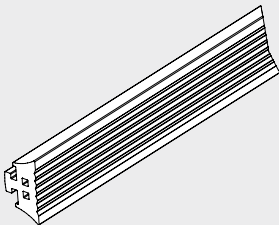
	Features and data	Art. No.
	MR 22 in 6,000 mm stock length, without PVC profile Weight in kg/m: Aluminum 0.648	07.240
	MR 22 in fixed length Weight in kg/m: Aluminum 0.648	07.250

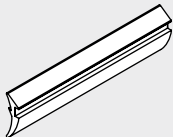
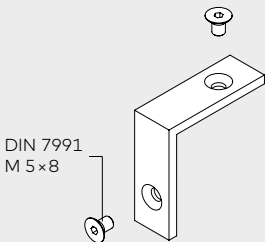
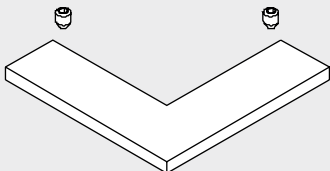
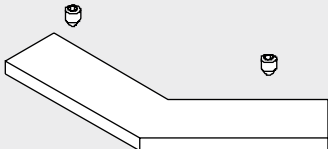
Base profile MR 28**Attention:**

Profiles are only delivered with straight cuts. Allowances in lengths of profiles to ensure producibility of bevel cuts have to be planned by the customer. The georgian bar profile must be prepared in addition on both sides. Please consider installation instruction



	Features and data	Art. No.
	MR 28 in 6,000 mm stock length, without PVC profile Weight in kg/m: Aluminum 0.802	07.241
	MR 28 in fixed length Weight in kg/m: Aluminum 0.802	07.251
	Georgian bar profile MR 28 in 6,000 mm stock length, without PVC profile Weight in kg/m: Aluminum 0.542	07.242
	Georgian bar profile MR 28 in fixed length Screws for fixation at MR 28 base profile are not included in delivery. Recommendation: counter sunk screw 4.2 mm x 32 mm Weight in kg/m: Aluminum 0.542	07.252

	Product description	Art. No.
	MR 28 georgian bar profile 90° in 6,000 mm stock length Weight in kg/m: Aluminum 0.598	07.258
	MR 28 georgian bar profile 135° in 6,000 mm stock length Weight in kg/m: Aluminum 0.466	07.259
	End mounted plate MR 22 Weight in kg/pc: Aluminum 0.002	07.245
	End mounted plate MR 28 Weight in kg/pc: Aluminum 0.002	07.246
	Contact profile 2 mm thick, grey fixed length stock length 50 m Weight in kg/m: PVC 0.023	07.255 07.265
	Contact profile 4 mm thick, grey fixed length stock length 50 m Weight in kg/m: PVC 0.037	07.256 07.266

	Product description	Art. No.
	Glass wedge profile 2 mm thick, grey fixed length stock length 50 m Weight in kg/m: PVC 0.016	07.253 07.263
	Glass wedge profile 4 mm thick, grey fixed length stock length 25 m Weight in kg/m: PVC 0.034	07.254 07.264
	Corner connection set MR 28, 4 pieces per set 8 screws DIN 7991 M 5 x 8 included in scope of delivery Weight in kg/pc: Aluminum 0.0021	07.247
	Corner connection for MR 28 georgian bar profil 90° 2 grub screws DIN 916 M 4 x 5 included in scope of delivery	07.248
	Corner connection for MR 28 georgian bar profil 135° 2 grub screws DIN 916 M 4 x 5 included in scope of delivery	07.249

Content

Accessories

227	Top bearings, pivots
229	Floor bearings, lock keeper plate, floor sockets
230	Wall connection and cylinders
232	Gaskets
234	Clamping fittings
236	Accessories for door closer
240	Handle bars, door knobs, recessed pull grips
248	Safety-related information



Accessories

Perfection in detail

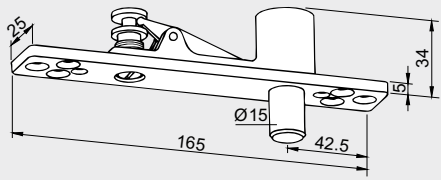
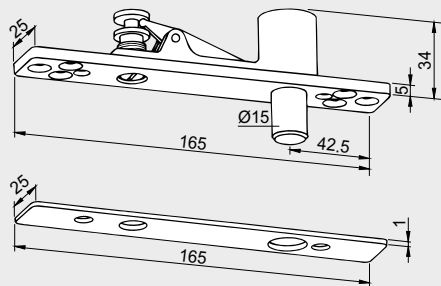
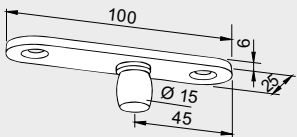
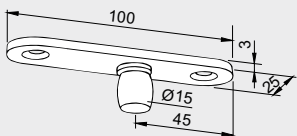
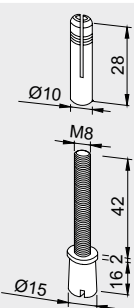
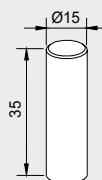
Original accessories for patch fittings, door rails and locks, matched to the dormakaba product range, are available.

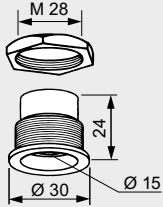
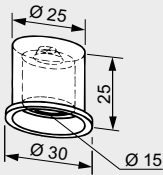
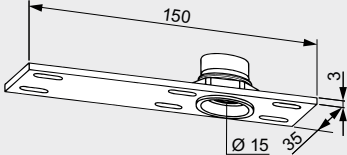
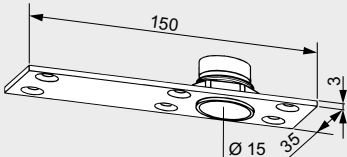
They ideally complement the range of dormakaba hardware to optimise the technical excellence and cost effectiveness of toughened glass systems of all types.

Aside from functional components such as special floor pivots – including models for wet rooms – dormakaba also offers a choice of security-relevant options. Their installation further enhances the exceptional functional efficiency, reliability and long service life expected of dormakaba systems.

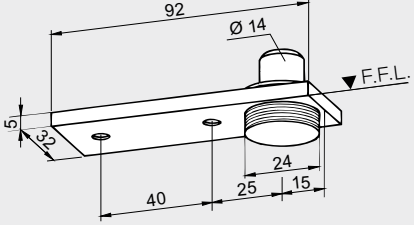
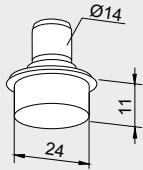
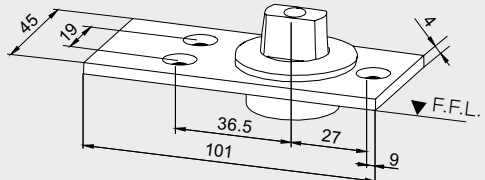
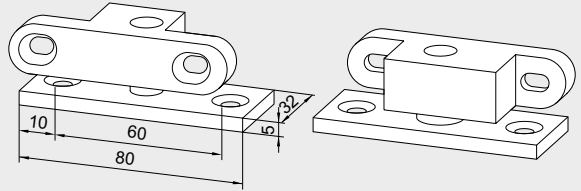
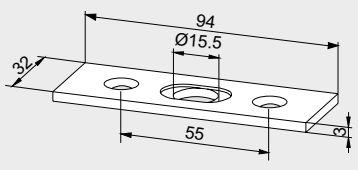
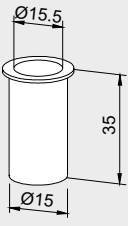
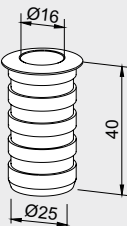
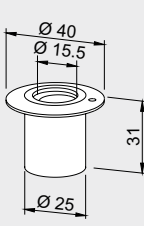
Top bearing, pivots for UNIVERSAL, BEYOND, EA, TP/TA, MANET

Advisory: Please note that the upper pivots for UNIVERSAL and those for MUNDUS are not mutually compatible. The spigot diameters of the MUNDUS fittings vary.

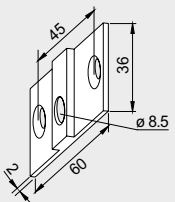
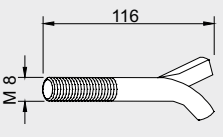
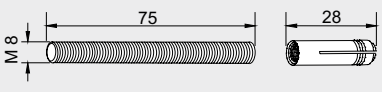
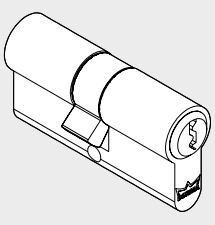
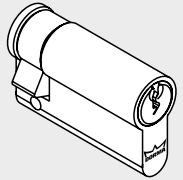
	Product description	Art. No.
	PT 21 frame portion top centre with removable pin Weight in kg: 0.335 15 mm Ø	01.117
	PT 21 frame portion top centre with removable pin, with cover plate Weight in kg: 0.345 15 mm Ø	01.118
	PT 24 pivot with fixing plate, material thickness 6 mm, to let into ceiling Weight in kg: 0.058 Aluminum 15 mm Ø	01.116
	PT 24 pivot with fixing plate, material thickness 3 mm, to screw on the ceiling Weight in kg: 0.042 Aluminum Stainless steel 0.074 15 mm Ø	01.123
	PT 25 pivot with plug Weight in kg: 0.044 15 mm Ø	01.115
	Loose pivot pin for interface between patch and rail Weight in kg: 0.050	04.601

	Product description	Art. No.
	Top pivot bearing, brass, nickel plated, for installation in frame or ceiling for 15 mm Ø pivot pin Weight in kg: 0.065	01.129
	Top pivot bearing aluminum, for installation in frame or ceiling for 15 mm Ø pivot pin Weight in kg: 0.018	01.130
	Top pivot bearing with steel fixing plate, for 15 mm Ø pivot pin Weight in kg: 0.160	01.131
	Top pivot bearing with aluminum fixing plate, for 15 mm Ø pivot pin Weight in kg: 0.099	01.132

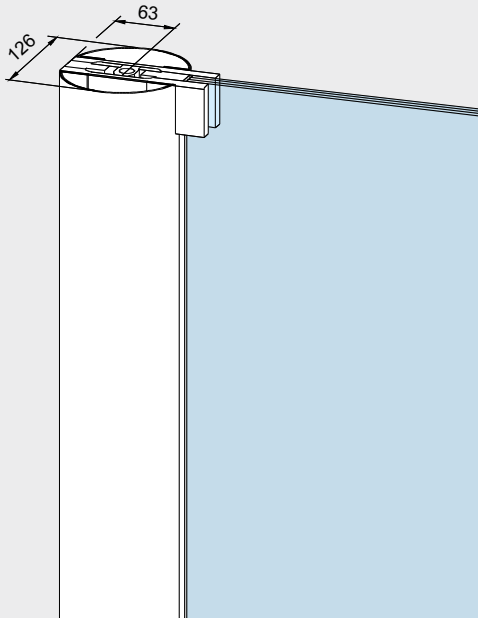
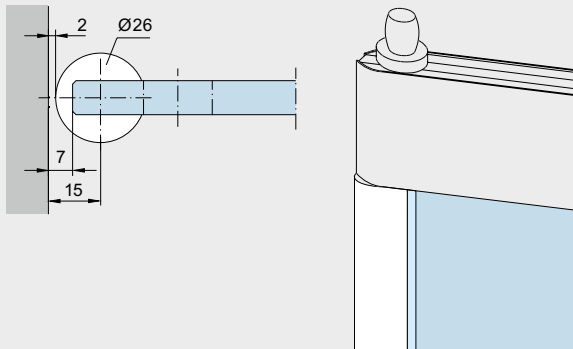
Floor bearing, lock keeper plate, floor socket for UNIVERSAL, BEYOND, EA, TP/TA, MANET

	Product description	Art. No.
	Floor pivot bearing with round pivot 14 mm Ø, and cover plate; height adjustable by 5 mm max. door weight 100 kg Weight in kg: Aluminum 0.155 Brass 0.170 Stainless steel 0.169	01.106
	Floor pivot bearing with round pivot 14 mm Ø and pin 24 mm Ø max. door weight 100 kg Weight in kg: 0.078	01.107
	Floor bearing with profile spindle (longer spindle on request), max. door weight 200 kg Stainless steel, max. door weight 200 kg Weight in kg: 0.254	04.602 04.603
	Floor pivot bearing for damp environments, with insert for UNIVERSAL PT 10 for mounting onto floor surface max. door weight 80 kg Weight in kg: 0.195	01.137
	Lock keeper plate, stainless steel, two parts, adjustable ± 5 mm Weight in kg: 0.048	05.190
	Floor socket, zinc coated brass for lock bolt Weight in kg: 0.020	05.192
	Floor socket, aluminum, with spring and plastic stopper, dirt protection Weight in kg: 0.026	05.193
	Eccentric socket, eccentric, zinc coated brass, with adjustable plastic socket insert Weight in kg: 0.020	05.194

Wall connection and cylinders for UNIVERSAL, BEYOND, EA, TP/TA, MANET

	Product description	Art. No.
	Fixing plate for overpanel patches from UNIVERSAL, EP and EA program Weight in kg: Aluminum 0.019 Brass 0.045 Stainless steel not available, satin chrome on brass supplied.	01.127
	Wall anchor for overpanel patches from UNIVERSAL, EP and EA program with thread M 8 Weight in kg: 0.040	01.133
	Threaded rod for overpanel patches from UNIVERSAL, EP and EA program M 8 with plug Weight in kg: 0.032	01.134
	Profile cylinder length 61 mm, differently keyed, with DORMA Logo	05.001
	Profile cylinder length 61 mm, equally keyed, with DORMA Logo	05.002
	Half-profile cylinder length 31 mm, differently keyed, with DORMA Logo	05.003
	Half-profile cylinder length 31 mm, equally keyed, with DORMA Logo	05.004

Profiles for UNIVERSAL

	Product description	Art. No.
	Aluminum round profile for pinch free doors with 65 mm pivot point, consisting of 2 halves, prepared for UNIVERSAL fittings or door rails (76.5 mm or 100 mm). Please indicate: • Panel height (max. 2,500 mm, higher dim. on request) • Required preparation of the profile for top and bottom fittings	
	Fixed length Stock length 6,000 mm Stock length 3,000 mm Weight in kg/m: Aluminum 4.744	03.380 03.381 03.382
	Radiused edging strip for fittings with 15 mm/18 mm pivot point. For pinch free doors, (strip is clamped onto free glass edge), Acrylic.	
	Length: up to 4,500 mm (specify height) Length: 2,250 mm Weight in kg/m: 0.408	01.230 01.231

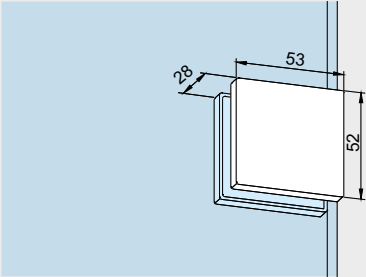
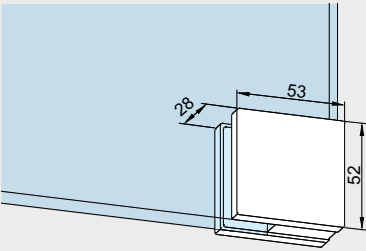
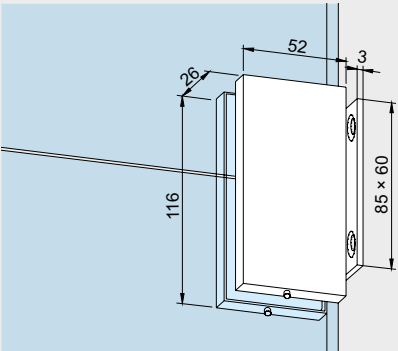
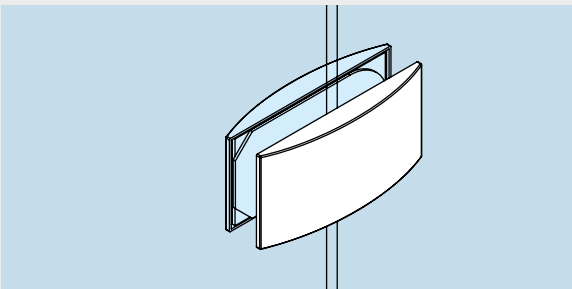
Gasket sets for UNIVERSAL

Product description	Art. No.	Product description	Art. No.
Gasket sets for 12 mm glass thickness		Gasket sets for 8 mm glass thickness	
for PT10/20/22/29/30/GK30	03.900	for PT10/20/22/29/30/GK30	03.920
for US 10/20/GK50	03.901	for US 10/20/GK50	03.921
for PT40/41/42/GK40/41/42	03.902	for PT40/41/42/GK40/41/42	03.922
for PT51	03.903	for PT51	03.923
for PT60/61/62	03.904	for PT60/61/62	03.924
for PT70/71	03.905	for PT70/71	03.925
for PT80/81	03.906	for PT80/81	03.926
for PT80 semi-high	03.907	for PT80 semi-high	03.927
for PT90/91	03.908	for PT90/91	03.928
for sidelight connector 01.153	03.909	for sidelight connector 01.153	03.929
for patch fitting 03.198	03.910	for patch fitting 03.198	03.930

Note: All fittings with a 15 mm pivot point are technically only designed for 8 mm glass thickness !

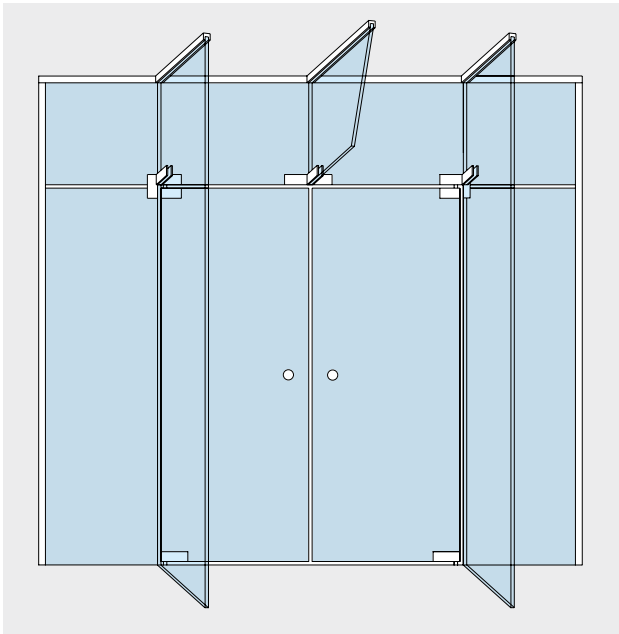
Space for your notes

Clamping fittings

	Product description	Art. No.
	PT 90 Srew on fitting Weight in kg: Aluminum 0.120 Brass 0.160 Stainless steel 0.155	07.021
	PT 91 corner fitting Weight in kg: Aluminum 0.120 Brass 0.160 Stainless steel 0.155	07.023
	Side connector with fixing plate Weight in kg: Aluminum 0.313 Stainless steel 0.376 Also suitable for 12 mm glass thickness	01.153
	Overpanel-sidelight connector Weight in kg: Aluminum 0.146	12.536

	Product description	Glass thickness	Art. No.
	Clamping fitting, right angle with screw thread M 6	8 mm	07.008
		10 mm	07.009
	Weight in kg:	12 mm	07.010
	Aluminum 0.185 Aluminum 0.181 Aluminum 0.180		
	Threaded bolt M 6 x 70 mm, zinc plated		07.020
	Weight in kg:		
	Aluminum 0.012		
	Clamping fitting, aluminum, with passage hole for M 6 thread	8 mm	07.037
		10 mm	07.038
	Weight in kg:	12 mm	07.039
	Aluminum 0.180		

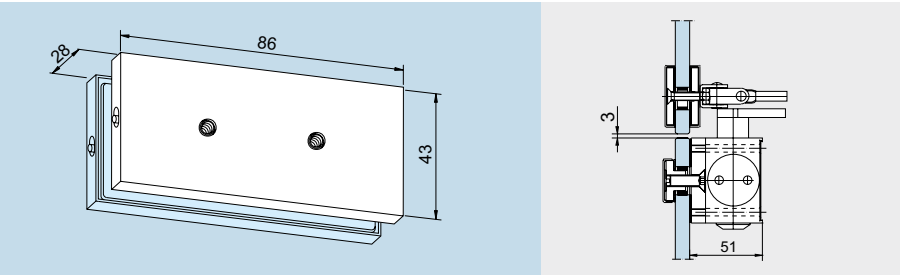
Usage and assembly of fins



Fin fittings and corner connectors do not have a supporting structure. Overpanels, side-lights and fins have to be fixed securely to the ceiling by dormakaba wall connecting profiles or similar systems.

The need for stiffeners and the requisite glass thickness must be specified by a properly qualified structural engineer.

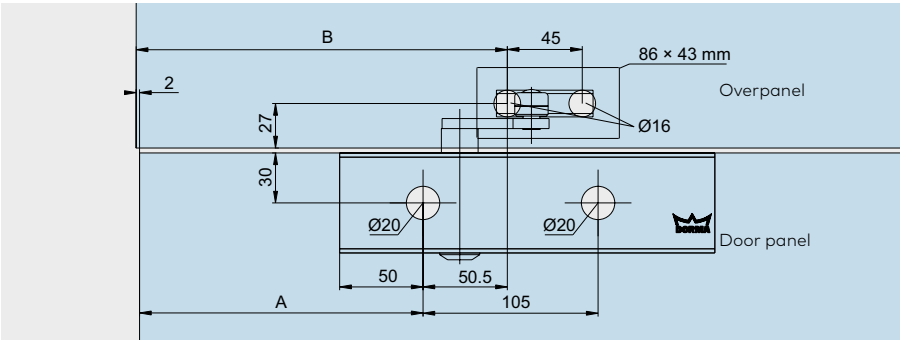
Accessories for door closer TS 73 V



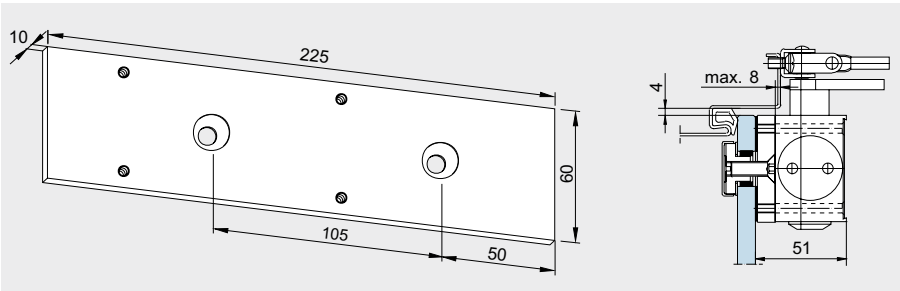
Fixing plate
for DORMA TS 73 V,
closer arm for overpanel

Art. No. 12.330

Weight in kg:
Aluminum 0.132



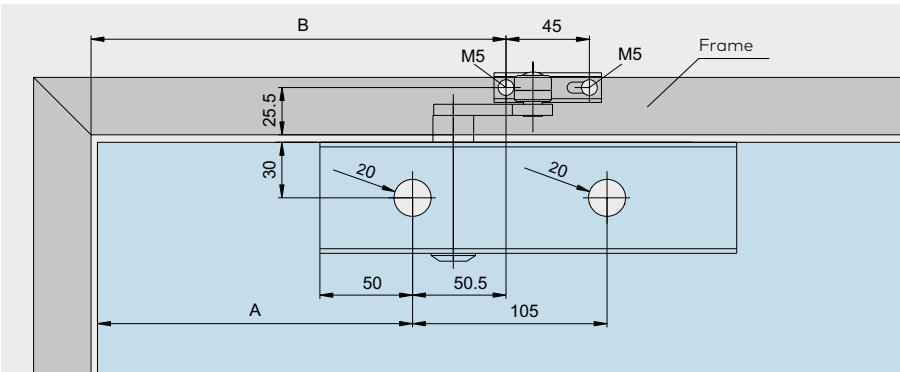
Pivot point fitting	A	B
EA (AT)	195	248
UNIVERSAL/EP/ MUNDUS	245	298
STUDIO/JUNIOR	170	223
UNIVERSAL Arcos	262	315



Fixing plate
225 mm,
for DORMA TS 73 V

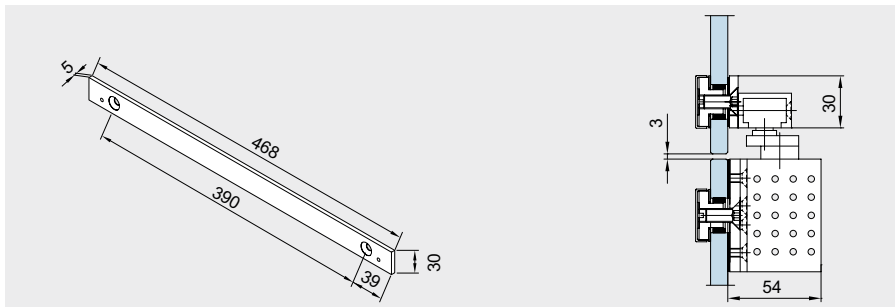
Art. No. 12.335

Weight in kg
Aluminum 0.289



Pivot point fitting	A
EA (AT)	195
UNIVERSAL/EP/ MUNDUS	245
STUDIO/JUNIOR	170
UNIVERSAL Arcos	262

Accessories for door closer TS 92

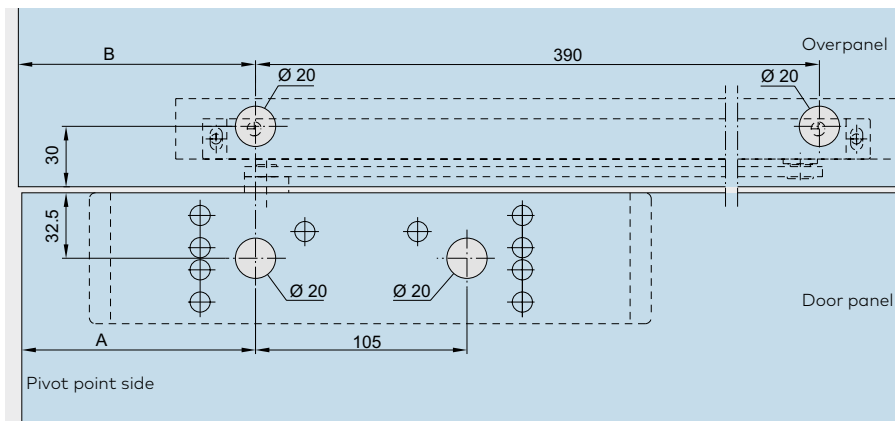


Fixing plate

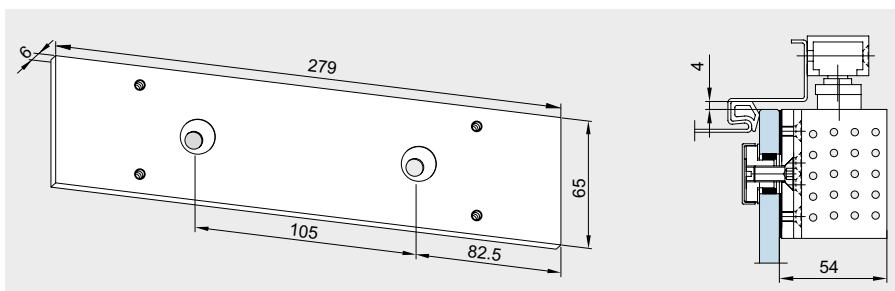
for DORMA TS 92,
slide channel for overpanel

Art. No. 12.332

Weight in kg
Aluminum 0.265



Drehpunkt-Beschlag	A	B
EA (AT)/EP	200	202
UNIVERSAL/ MUNDUS	250	252
STUDIO/JUNIOR	148	250
UNIVERSAL Arcos	265	267

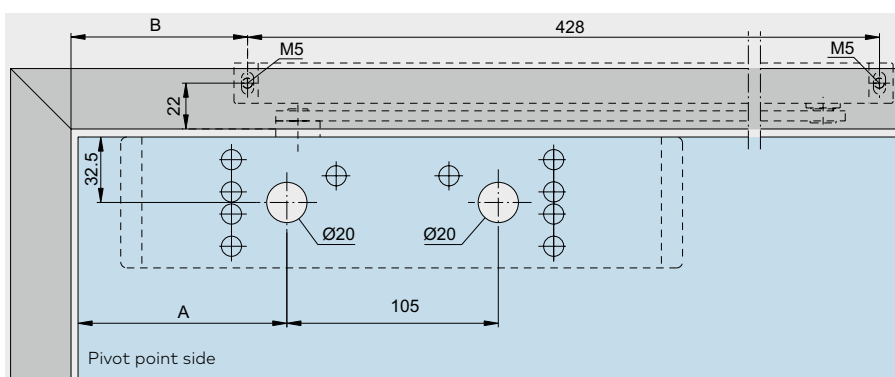


Fixing plate

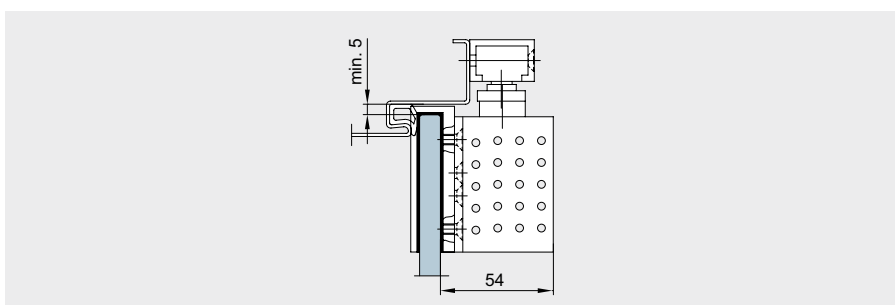
279 mm,
for DORMA TS 92

Art. No. 12.334

Weight in kg:
Aluminum 0.290



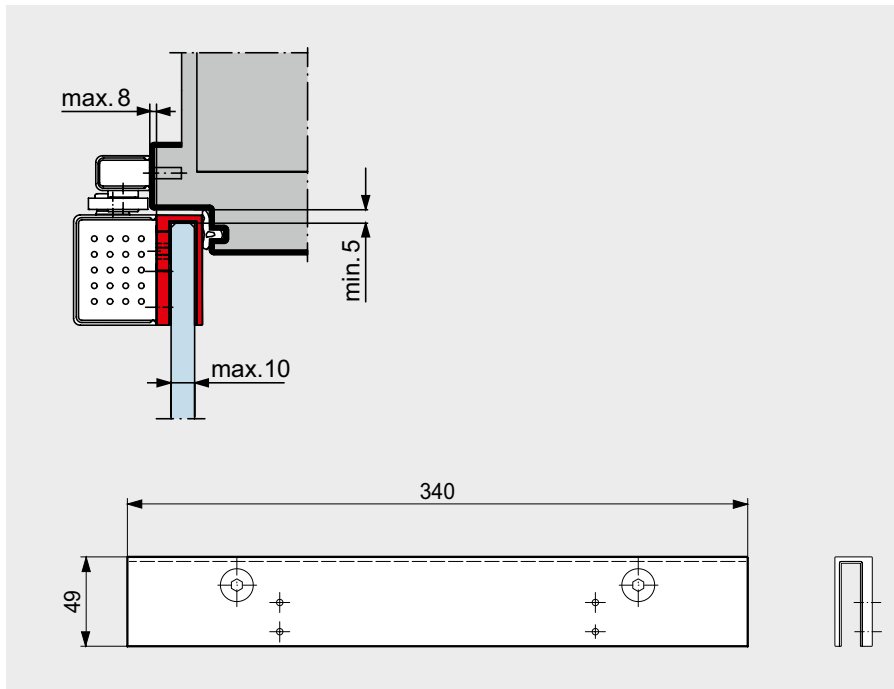
Drehpunkt-Beschlag	A
EA (AT)/EP	200
UNIVERSAL/ MUNDUS	250
STUDIO/JUNIOR	148
UNIVERSAL Arcos	265



Saddle plate

and door closer TS 92 are
available at dormakaba,
Ennepetal, or at special
suppliers for building hard-
ware.

Door closer TS 97



TS 97 including saddle plate

For connecting the closer to toughened glass doors – no glass recess machining or drilling required.

The DORMA TS 97 with this special glass fixing bracket should be used with STUDIO Arcos and OFFICE Arcos / OFFICE Junior hinges.

For more information please see our technical brochure TS 97.

Space for your notes

Pull handles, door knobs and recessed pull grip

The pull handle/knob system is designed for glass of 8, 10 and 12 mm thickness.

The pull handles can be fixed to both sliding and pivoting (swing) doors on one face using the appropriate connectors or on both faces by through-bolting (back-to-back arrangement).

Due to a flat structure recessed pull grips are also suitable for sliding doors.

The single-point fixings and through bolts are included as standard equipment in the scope of supply.

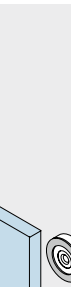
The pull handles can be fitted horizontally, vertically or in a handrail arrangement.



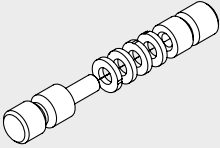
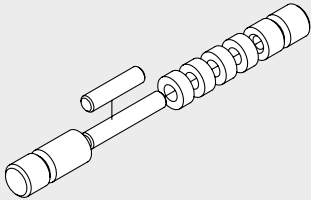
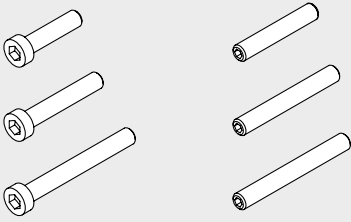
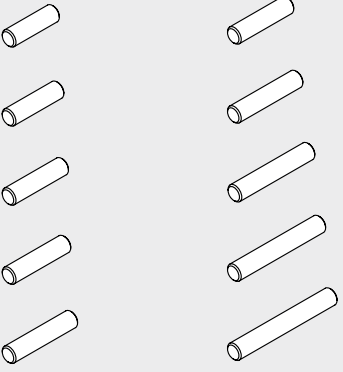
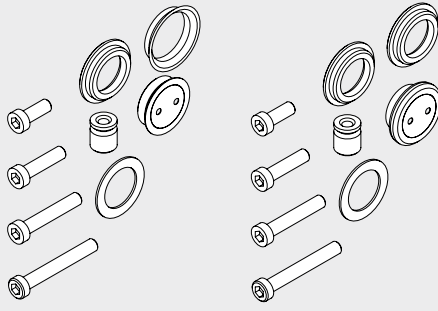
	Product description	Glass thickness	Art. No.
	Pair of handle bars satin stainless steel length 350 mm, 2 fixing points, weight in kg: 1.254 material 1.4305 do., material 1.4404	8/10/12 mm	21.267* 21.247
	Pair of handle bars aluminum length 350 mm, 2 fixing points, weight in kg: aluminum 1.326	8/10/12 mm	03.400
	Pair of handle bars satin stainless steel length 720 mm, 2 fixing points, weight in kg: 1.947 material 1.4305 do., material 1.4404	8/10/12 mm	21.270* 21.250
	Pair of handle bars aluminum length 720 mm, 2 fixing points, weight in kg: aluminum 2.423	8/10/12 mm	03.402
	Pair of handle bars satin stainless steel length 1,240 mm, 3 fixing points, weight in kg: 3.400 material 1.4305 do., material 1.4404	8/10/12 mm	21.273* 21.253
	Pair of handle bars satin stainless steel length 1,760 mm, 4 fixing points, weight in kg: 5.000 material 1.4305 do., material 1.4404	8/10/12 mm	21.276* 21.256

* Conversion sets for back to back pull handles for timber doors resp. other glass thicknesses see under "Spacing adjustment for pull handles and door knobs", page 243.

Pull handles single

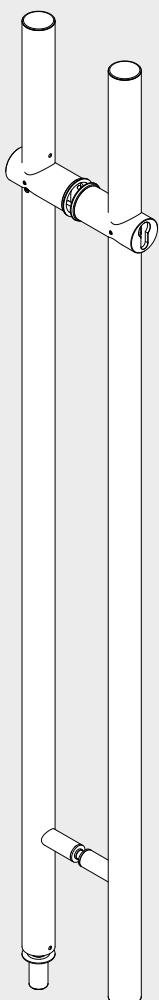
	Product description	Glass thickness	Art. No.
	Pull handles with single-point fixings, countersunk	8/10/12 mm	
	Edelstahl		
	Pull handle 350 mm with 2 fixings, material 1.4305 do., AISI 316L		29.268
	Pull handle 720 mm with 2 fixings, material 1.4305 do., AISI 316L		29.269
	Pull handle 1,240 mm with 3 fixings, material 1.4305 do., AISI 316L		29.271
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		29.272
	Pull handles with single-point fixings, clamping disc	8/10/12 mm	
	Pull handle 350 mm with 2 fixings, material 1.4305 do., AISI 316L		29.273
	Pull handle 720 mm with 2 fixings, material 1.4305 do., AISI 316L		29.274
	Pull handle 1,240 mm with 3 fixings, material 1.4305 do., AISI 316L		29.275
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		29.276
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		29.277
	Pull handles with single-point fixings, clamping disc	8/10/12 mm	
	Pull handle 350 mm with 2 fixings, material 1.4305 do., AISI 316L		21.240
	Pull handle 720 mm with 2 fixings, material 1.4305 do., AISI 316L		21.241
	Pull handle 1,240 mm with 3 fixings, material 1.4305 do., AISI 316L		21.281
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		21.242
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		21.243
	Pull handles with single-point fixings, clamping disc	8/10/12 mm	
	Pull handle 350 mm with 2 fixings, material 1.4305 do., AISI 316L		21.283
	Pull handle 720 mm with 2 fixings, material 1.4305 do., AISI 316L		21.284
	Pull handle 1,240 mm with 3 fixings, material 1.4305 do., AISI 316L		21.285
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		21.286
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		21.287
	Pull handles with single-point fixings, clamping disc	8/10/12 mm	
	Pull handle 350 mm with 2 fixings, material 1.4305 do., AISI 316L		21.288
	Pull handle 720 mm with 2 fixings, material 1.4305 do., AISI 316L		21.289
	Pull handle 1,240 mm with 3 fixings, material 1.4305 do., AISI 316L		21.290
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		21.291
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		21.292
	Pull handles with single-point fixings, clamping disc	8/10/12 mm	
	Pull handle 350 mm with 2 fixings, material 1.4305 do., AISI 316L		21.293
	Pull handle 720 mm with 2 fixings, material 1.4305 do., AISI 316L		21.294
	Pull handle 1,240 mm with 3 fixings, material 1.4305 do., AISI 316L		21.295
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		21.296
	Pull handle 1,760 mm with 4 fixings, material 1.4305 do., AISI 316L		21.297

Spacing adjustment for pull handles and door knobs

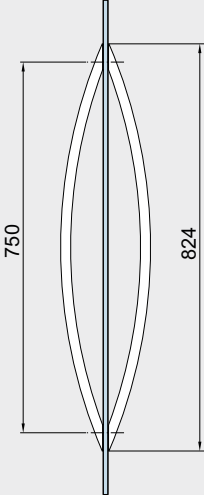
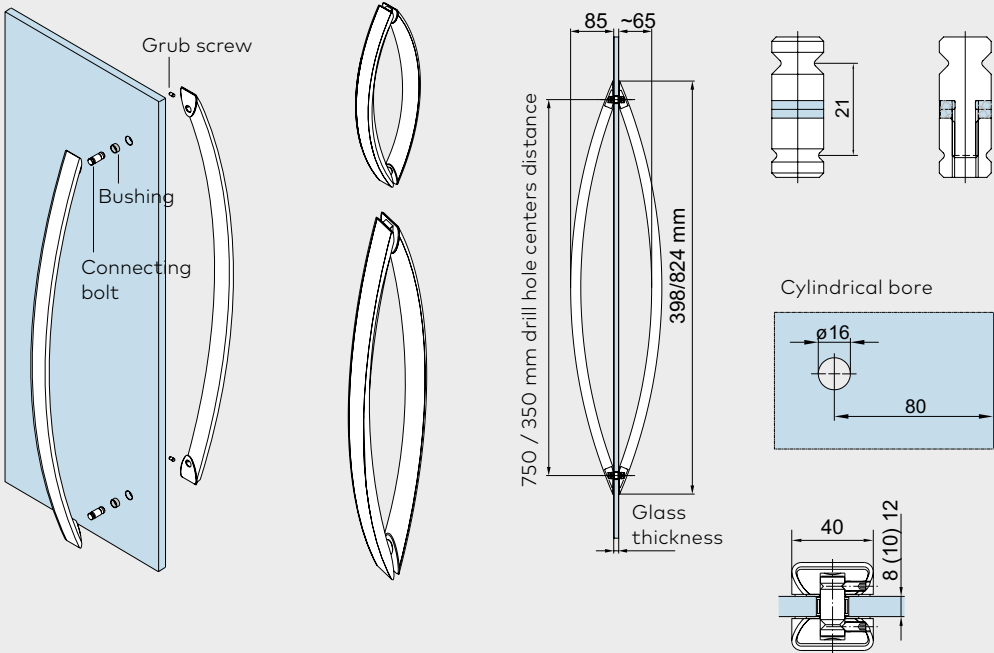
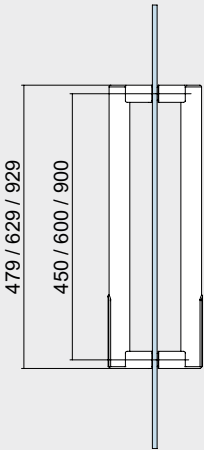
	Product description	Door thickness	Art. No.
 Distance washer 2 mm	Conversion set 1 for glass doors, pair of pull handles / knob back-to-back	13.5 – 21.5 mm	21.285
	without distance washer with 1 distance washer with 2 distance washers with 3 distance washers with 4 distance washers	13.5 mm 15 mm 17.5 mm 19 mm 21.5 mm	
 Distance washer 5 mm	Conversion set 2 for timber doors, pair of pull handles / knob back-to-back	20 – 40 mm	21.286
	without distance washer with 1 distance washer with 2 distance washers with 3 distance washers with 4 distance washers	20 mm 25 mm 30 mm 35 mm 40 mm	
 Set 3 Set 4	Conversion set 3 for glass / timber doors*, pair of pull handles / knob back-to-back, countersunk 15 - 40 mm glass / timber thickness		21.287
	Conversion set 4 for glass / timber doors*, pair of pull handles / knob back-to-back, clamping disc 15 - 40 mm glass / timber thickness		21.288
 Set 5 Set 6	Conversion set 5 for glass doors*, recessed pull grip 13.5 - 21.5 mm glass thickness		21.295
	Conversion set 6 for timber doors*, recessed pull grip 20 - 40 mm timber thickness		21.296
 Set 7 Set 8	Conversion set 7 for glass / timber doors*, for pull handles fixed on both sides to pull handle fixed on one side, countersunk 8 - 40 mm glass / timber thickness 1 set per pull handle fixing		21.297
	Conversion set 8 for glass / timber doors*, for pull handles fixed on both sides to pull handle fixed on one side, clamping disc 8 - 40 mm glass / timber thickness 1 set per pull handle fixing		21.298

*Not suitable for Arcos pull handles 26.500 / 26.510

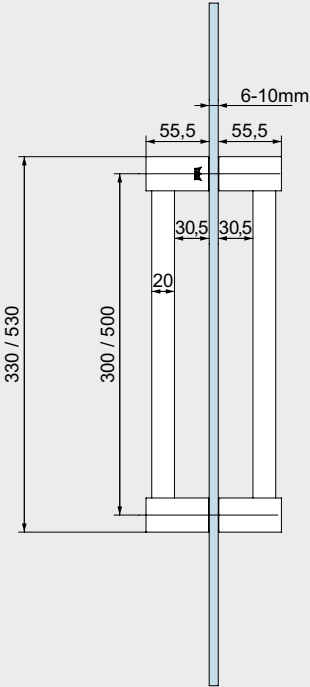
Pair of pull handles

	Product description	Glass thickness	Art. No.
	Pair of stainless steel handlebars, lockable on both sides, prepared for standard PZ, length 1200 mm, incl. floor socket	8 – 12 mm	21.580
	Pair of stainless steel handlebars, lockable on one side, prepared for standard PZ, length 1200 mm, incl. floor socket	8 – 12 mm	21.581

Arcos pull handle

	Product description	Glass thickness	Art. No.
	Arcos pair of pull handle incl. connecting bolt Aluminium, stainless steel look	8/10/12 mm	
	Pull handle 350 mm with 2 fixings Pull handle 750 mm with 2 fixings		26.500 26.510
			
	BEYOND pull handle Glas thickness 10 / 12 mm with 2 fixing points (through bore diameter 22 mm)		
	Length 450 mm Length 600 mm Length 900 mm		30.300 30.305 30.310

Handle bars

	Product description	Art. No.
	Pull handle "Quadrat" Glas thickness 6 - 10 mm with 2 fixings	
	Length 300 mm Length 500 mm	75.084 75.085

Safety-related information

Important safety-related information for the mounting and use of dormakaba glass fittings

(Follow these instructions in addition to the mounting and operating instructions in order to avoid damage of product and damage to person or property.)

Important: All users have to be informed about relevant points mentioned in these safety-related information and the mounting and operating instructions!

General information

1. dormakaba recommends using TSG-H (heat soaked toughened safety glass) to DIN EN 12150-1.
2. dormakaba glass fittings are not suitable for application in rooms where chemicals (e. g. chlorine) are used such as indoor swimming pools, saunas or salt-water pools.
3. Never move sliding panels faster than walking speed and always stop the door manually before it reaches end position.
4. Do not shut swing doors with excessive force. Install door stop to prevent door from opening too far.

Mounting

1. Only properly qualified and specially trained staff is authorised to mount dormakaba glass fittings.
2. Never use glass with conchoidal fractures and/or damaged edges.
3. Due to crushing hazards – among others in the area of the secondary closing edge – and possible injury caused by breakage of glass during mounting, corresponding protective clothing (especially gloves and protective goggles) is required.
4. Clean clamping area with fat solvent (standard commercial cleaning agent) before mounting the glass fitting.
5. Never use clamping shoes on structured glass surfaces (except on satined glass) or glass of heavily varying thickness unless with a corresponding levelling layer.
6. Never use clamping shoes on self-cleaning coatings.
7. When adjusting glass elements, always stick to the required clearance for the respective fitting. Adjust clearance so that the glass does not touch hard components such as glass, metal or concrete.
8. Make sure not to use excessive force when installing the glass (avoid local stress resulting from very tight screws).

Maintenance

Check fittings at regular intervals for proper positioning and smooth running and door for correct adjustment. Especially highly-frequented door systems require inspection by properly qualified staff (specialised companies or installation firms). Immediately replace damaged glass elements (no glass flaking and/or conchoidal fractures)!

General care instructions

The surface finishes of the fittings are not maintenance-free and should be cleaned according to their material and design.

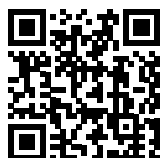
- For metallic surfaces (anodised finishes, stainless steel) please use appropriate cleaning agents without abrasive additives only.
- For varnished surfaces please use appropriate solvent-free cleaning agents only.
- Brass surfaces (without surface protection) have to be treated with an appropriate maintenance agent on occasion, to avoid tarnishing.

For practical planning, please use our drawings dormakaba DETAIL.

The printed colours indicating the surface finishes are not 100% true, but do provide a useful guide. Statements made with regard to the nature or use of the products are for the purposes of descriptions. Assent with regard to the existence of particular properties or particular uses always requires special written agreement. Pictures may show special designs which are different to the standard scope of delivery.

Subject to change without notice.

Space for your notes



www.glas-innovationen.com/en



**Door
Hardware**



**Electronic
Access & Data**



**Mechanical
Key Systems**



Lodging Systems



**Entrance
Systems**



**Interior Glass
Systems**



Safe Locks



Service

dormakaba
International Holding AG
Hofwissenstrasse 24
CH-8153 Rümlang
T +41 44 818 90 11
info@dormakaba.com
www.dormakaba.com